MINERALS FOR CHEMICAL MANUFACTURING

A Survey of Supply and Demand in California and Nevada

By Wallace W. Key



UNITED STATES DEPARTMENT OF THE INTERIOR
BUREAU OF MINES

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FOREWORD

In these times of higher transportation costs, reduced profit margins, rapid depletion of favorable mineral deposits, encroachment of expanding poputions over potential mineral resource lands, more difficult zoning problems, and effects of foreign trade, the Bureau of Mines is continually called upon to become more actively engaged in economic studies of mineral marketing and utilization.

In this report, the first of its kind published by the Bureau of Mines, the author draws together new data gathered directly from California and Nevada chemical raw material producers and consumers, and augments it with pertinent information from a variety of other sources. The results are presented in a form that can be readily understood by the layman and still serve as a valuable reference for the serious researcher.

Director, Bureau of Mines

Marling J. ankeny

PREFACE

Results of the first detailed survey of mineral raw materials consumed for chemical manufacturing in California and Nevada are presented and analyzed from the standpoint of supplier and would-be-supplier, as well as from the consumer and potential-consumer viewpoint. Data are included on over 50 inorganic mineral commodities and their uses by 800 California chemical plants which manufacture thousands of products under 31 different categories.

It is a combined supply-utilization-marketing study of inorganic minerals and mineral compounds first consumed by the California chemical industry as a "raw material" by type, sources, and specifications. The study has undergone several metamorphoses and is the combined effort of many individuals within and out of the Bureau of Mines who so generously contributed their time and knowledge.

Many details are necessarily omitted, but results of the excellent response are combined and presented in a form which readily indicates the potential markets for each mineral commodity, without revealing company confidential information. The researcher is provided the basis for figures given and can easily substitute or elaborate, based upon his own knowledge. Although there are, of course, many inherent limitations in a study of this nature, as anyone who has investigated the complexities of mineral and chemical processes and classifications fully realizes, it is hoped that the data presented will stimulate greater cooperative efforts for the mutual benefit of mineral raw material producers and consumers. Also, it is hoped that those organizations which have previously considered conducting similar studies and felt conditions were too complicated and chaotic will view this report as a beginning upon which to build.

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ABSTRACT

Mineral raw materials produced in California, other States, and foreign countries were purchased for consumption in quantities valued at over \$60 million at 800 of the 1,200 chemical plants operating in California in 1960, according to questionnaires completed by company officials. These and other data received from mineral consumers, producers, dealers, and Government agencies formed the basis for this the first of a series of reports designed to present the intricate features and relationships controlling mineral raw material supply and demand in California industries.

The results of this study indicated certain changes in use patterns of minerals in chemical manufacturing; a shift in requirements from metals to nonmetals, from inorganics to organics, from natural to synthetic materials, and from distant to local sources of supply.

INTRODUCTION

The Bureau of Mines was encouraged by industry organizations to conduct a broad survey of the inorganic chemical raw material supply-demand situation in California and Nevada as a basis for more detailed investigations into selected chemical industry groups. It was determined that a study of this nature would fit well into the Bureau's nationwide program of economic studies, which is designed to encourage conservation and wise utilization of mineral resources.

The survey was initiated in cooperation with suppliers and consumers in California and Nevada. Data on supply were available from replies received from producers in response to established mineral production canvasses. Consumption data for 1960 were obtained by a special canvass of all chemical companies in the two States. Officials of companies were interviewed to

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clarify replies to the canvass questionnaire, when necessary, and to determine what specifications are most desirable, the degree of flexibility and tolerance allowable in specifications, and what alternate materials would be considered in the numerous areas of use.

Only a few companies operate chemical plants in Nevada, and detailed consumption figures obtained for that State must be concealed to avoid disclosing company confidential data. Nevada chemical plants consumed an estimated \$3.5 million worth of mineral raw material in 1960.

Of the 1,200 chemical manufacturers in California, over 800, including nearly all the leading companies, responded to the Bureau of Mines survey.

Many of these companies require high-quality mineral raw materials and have been reluctant in the past to consider unfamiliar and newly developed sources of supply. However, both producer and consumer organizations now indicate that due to larger tonnage requirements, reduced profit margins, and increased transportation costs in recent years, a detailed examination from both interests is needed. Also, closer liaison between the local mineral raw material producer and the consumer might be developed by emphasizing some of the problems and potentialities of each industry.

Analysis of the returned questionnaires showed that most major chemical manufacturers either produce their own mineral raw materials or purchase them directly from the producer, although the dealer-broker continues to play an important role. The 800 responding companies used over \$63 million worth of minerals and mineral compounds in 1960. About 500 of these companies consumed at least \$1,000 worth of one or more mineral raw materials, but 20 companies accounted for over 75 percent of the total value of consumption reported.

Some chemical manufacturers are interested in new sources of mineral raw materials, provided that price and other factors are attractive, but most are reluctant to consider changing raw material sources and product formulas. A few consumers would prefer minerals other than the types used, if alternates could be obtained at comparable costs.

The survey indicated that the rapid increase in population, new process developments, and establishment of wider and more diverse markets for California-produced chemicals--coupled with higher transportation costs and lower profit margins--can be expected to encourage more extensive search in the future for locally available raw materials.

The fact that some consumers are interested, under the proper conditions, in changing their existing mineral raw material sources, is encouraging. If this attitude becomes more widespread, many known but superficially explored mineral deposits and occurrences will be more closely examined for their suitability in chemical processing. Technologic changes, new transportation routes, and improved supplies of water and power also will offer new potentials and extended horizons for the local mineral raw material producer.

The results of this survey provide background information which can be used (1) to assist private industry in establishing adequate supplies of mineral raw materials, of suitable quality and at minimum cost, for use in chemical manufacturing; (2) to enable the mining industry to ascertain, in general, specifications for raw materials and where they may be marketed; and (3) to inform chemical manufacturing industries where supplies of raw materials may be obtained.

Because of new and changing markets, the enormous amount of information that has been published over the years on the geology and mineral occurrences in Califronia and neighboring States warrants closer examination for clues to potential sources of chemical raw materials. The waste of today may well be the valuable raw material of tomorrow.

ACKNOWLEDGMENTS

Grateful appreciation is accorded all those companies and individual who so willingly contributed time and experience to bring this project to fruition; their combined efforts were vitally required. It is impractical to list individually the many producers, dealers, consumers, technical authorities, transportation companies, Government agencies, associations, and commodity specialists drawn upon for information. Specific contributions of many of these participants, however, are acknowledged throughout the report.

The author is especially indebted to George C. Branner, former Bureau of Mines commodity-indystry analyst; John C. Bills, manager, Market Research Dept., American Potash and Chemical Co.; Donald C. Patterson, regional manager, Market-Development Dept., Stauffer Chemical Co.; William T. Sutphen, manager, Economics Division, Stanford Research Institute; and the entire memberships of the Chemical Market Research Association of southern California and the Western Chemical Market Research Group of northern California for initiating and encouraging the study.

OBJECTIVES

As a means of promoting more economical and effective use of mineral resources this publication is intended to offer sufficient data for the mineral and chemical industries to encourage better preparation and wider use of local mineral products, byproducts, and waste materials.

The immediate objectives were as follows:

1. To generate increased supply-demand data by (a) apprising suppliers of potential markets, utility, specifications, and prices at point of consumption; (b) acquainting dealers and brokers in mineral raw materials with suppliers and consumers of these materials; (c) acquainting chemical producers with present, potential, or alternate sources of supply; (d) suggesting utility, source, and market for future low-cost mineral and chemical industries by encouraging processing and utilizing of mineral raw materials that do not meet conventional tests for consumer acceptance.

- 2. To ascertain the quantity and value of mineral raw materials required by California and Nevada chemical manufacturing plants.
- 3. To list (by firm name, products handled, and location) dealers and brokers in mineral products as reported by suppliers and consumers.
- 4. To list chemical consumers (by firm name, geographic location, nature and quantity of mineral products consumed, and finished products).
- 5. To compare domestic shipments and imports of mineral raw materials into California and Nevada for use in the chemical manufacturing industry with local supply.

DATA SOURCES AND PRESENTATION METHODS

Information Sources

Primary sources of information presented in subsequent pages were as follows:

- 1. Questionnaires returned by officials of 800 chemical manufacturing plants in California and Nevada covering their raw material requirements for 1960.
- 2. Correspondence and interviews with mineral producers, dealers, brokers, and with officials of transportation companies, trade associations, private research institutions, and Federal, State, and local Government agencies.
- 3. Mineral production and consumption data compiled by the Bureau of Mines.
 - 4. Data derived from published and unpublished process information.

Presentation Methods

Quantities, values, specifications, and use patterns for domestic and imported minerals, as well as pertinent data on transportation, exports, and other aspects of the economic picture, are presented. However, details pertaining to actual methods of using minerals in chemical manufacturing are minimized. Such details are scheduled to be presented in other reports. In this study of inorganic materials the "why and how" are not of as much concern as are the "where and how much."

Text, tables, and charts present combinations and summaries of the data reported by the consumers--by mineral types, forms, sources, quantities, values, uses, and products manufactured. Also, indications are given of the requirements and procedures for marketing new and different minerals to the California and Nevada chemical industry.

Occasionally, data on processed industrial materials are shown merely as examples of production methods or the types of minerals available, and are not intended to indicate the relative merits of products of any producer for any particular use.

Mineral raw materials comprised the major interest in this study, but other alternate raw materials were considered whenever they affected mineral utilization. Some intermediate chemical products, such as sulfuric acid, elemental phosphorus, and saline compounds, also were included where a direct relationship to the raw material sources exists. Final products were considered only in the overall relationship and study of the industry.

Classification of Mineral Products for Chemical Use

There are various ways in which operations within the chemical industry might have been classified and presented. The Standard Industrial Classification (SIC) 28, which shows 31 subclassifications, was used to achieve a maximum degree of uniformity and to allow comparison with related published data. This major group includes establishments producing basic chemicals and establishments manufacturing products by predominantly chemical processes. Establishments classified in this major group manufacture three general classes of products: (1) Basic chemicals, such as acids, alkalies, salts, and organic cehmicals; (2) chemical products to be used in further manufacture, such as synthetic fibers, plastic materials, dry colors, and pigments; (3) finished chemical products to be used for ultimate consumption, such as drugs, cosmetics, and soaps, or to be used as materials or supplies in other industries, such as paints, fertilizers, and explosives. Details of this classification have been published (9).

Table 1 emphasizes the broad usage of minerals and mineral compounds in the chemical industry by showing:

- 1. The more important use categories reported by the California chemical industry.
- 2. Additional categories significant to the U.S. chemical industry (as reported in BuMines Bulletin 585, Mineral Facts and Problems, by the staff of the Bureau of Mines, 1960, 1016 pp.).

Classifications of crude, first-marketable-stage, and further-refined products can vary, depending on the consumer and the definition used. In some instances, a first-marketable-stage product may be in an advanced or final stage of refinement before it becomes available. Therefore, table 1 is not precise in all instances but serves to show, in general, the categories in which various minerals are used.

Underlined numbers in parentheses refer to items in the list of references.

TABLE 1. - Minerals and mineral compounds consumed in chemical manufacturing in California and elsewhere, by chemical groups

Crude minerals and first marketable products consumed in the chemical industry:

- A in California

a - elsewhere in the United States, if not reported for California Mineral products processed beyond first marketable stage and consumed in the chemical industry:

- B in California
- b elsewhere in the United States, if not reported for California

| sic | Chemical groups | Antimony | Arsenic Asbestos | Bauxite (and alumina) | Boron | Bromine | Cadmium Calcium chloride | an, | Clays | Cobalt | Copper Diatomite | Fluorspar | Gypsum | Iron oxide pigments | Lead | Lime and limestone Lithium | Magnesium and magne- sium compounds | Manganese | Mica | Nickel | Nitrogen compounds Perlite | Phosphate rock and phosphorus compounds | sium co | Salt and sodium | Silica | r and | Talc, soapstone and pyrophyllite | Tin Ticanlum | Tungsten Zinc | Zirconium |
|------|--|------------|---------------------|-----------------------|--------|---------|-----------------------------|-------|-------|--------|---------------------|-----------|------------------------------|---------------------|----------|-------------------------------|--|-----------|---|--------------|-------------------------------|--|---|-----------------|-------------|----------|----------------------------------|-----------------|------------------|--------------|
| | Alkalies and chlorine | - | 1 | - - - | 7- | - | | - | -1 | - | | 1-1- | - - | - - | - | A - | а | | a - · | - - | A - | A | а- | Ā | - - | а | - 1 | | - - | -†- |
| 2813 | Industrial gases | - | - - | - -[- | - | ab | - - | - | - [| - | - - | 1-1: | · - | - - | - | АЬ | - | | - - - | - - | - - | - | - - | - | - - | В | - | - - | - - | - - |
| | Cyclic (coal tar crudes) | - | - - | - -] - | · - | - | - - | - | A | - | - - | - - | · • · | - - | - | - - | - | | - - : | - | - - |] - | ! - - | a | 1-1- | - | A | - - | - - | - - |
| 2816 | DyesInorganic pigments | | - - | . - - | a | a | a - | - | - | - 1 | -1- | - : | . - | a - | - | - - | - | | - -[| b - | ъ - | - 1 | a - | a | - - | a | - | | ъ - | - - |
| 2818 | Industrial organic chemicals, n.e.c | A | a a | 1 | A | a | Α - | A - | 7 | ^ | A . | 171 | [- · | - A | <u>A</u> | Аb | - |] a | a - 1 | 이 - | - - | A | - - | ' A | [: - | В | - | A A | B | a .a |
| 2819 | Industrial inorganic chemicals, n.e.c | AB | a A | Alala | | A | AA | | AB | Ā | AA | A | $\left \frac{1}{A} \right $ | AA | | AB a | | AB | , , | a AB | Aa | A.D | AA | A | A a | ab AB | _ | a A | - . ; | B A |
| 2821 | Plastics materials | Ā | - A | | АВ | | ab A | | Ä | Â | | Б | | - A | | AB a | | ובין | | | | | A | | A a | В | Â | | a Ar | D A |
| | Synthetic rubber | Ъ | - A | | . | - | | - i | -1 | - | - A |]-[; | | a - | | A - | a | _ | . [-]. | - - | 1 1 4 | | ֓֞֜֞֜֞֜֞֜֓֓֓֓֓֞֜֜֞֜֜֓֓֓֡֓֓֡֓֡֓֡֡֡֡֡֡֡֡֓֡֓֡֓֡֡֡֡֡֡֡֡ | A | a - | AB | 1 7 | - A | - 1 2 | Δ - |
| | Cellulosic man-made fibers | ь | -1-1 | - - - | . a | a | - - | l a l | - | - | - - |]_ . | . - - | - - | - | | a | - | - - . | - - | | | - - | a | <u>-</u> - | ь | - | ь - | - { | b |
| 2824 | Synthetic fibers (excluding organic) | ъ | - - | - - [- | · a | а | - - | ь | -1 | -1 | - - | - - | - - - | - - | l - l | | - | - | - - . | . - | ъ - | - | j- - | la | I- I- | ab | l - I | ъ- | - - | - - |
| 2831 | Biological products | - | - - | - - [- | - | - | | - | - | - | | - - | - - - | - - | - | A - | - | l - l | - -[- | - - | - - | - 1 | 1-1- | A | - - | ъ | - | - - | - - | - - |
| 2833 | Medical, chemical and botanical products | - | ъ- | - - 2 | | а | - - | | AB | - | | . - - | | a - | - | A b | a | | a - · | - - | - - | - | 1-1- | - | 1- - | ab | - | - - | - t | ь - |
| 2834 | Pharmaceutical preparations | - | ь - | · B A | | ab | | 1 1 | AB | В | | . ъ - | | A - | - | A - | A | в | | - - | | В | AA | AB | - b | AB | В | аА | - - | |
| 2841 | Soap, detergents | - | - - | 1 1 | AB | - | | - | A | - | | . - - | · A | - - | - | A b | A | - | | - - | | AB | AA | | Α - | Ъ | - | - - | - l t | ь - |
| | Specialty cleaning and polish preparations | - | - - | - A - | A | а | - A | - | A | - | ВА | . - - | - A | - - | - | Α - | - | - | - - - | · - | Aa | | AA | · · · | A - | В | A | a - | - 4 | A a |
| | Surface active agents | - | - - | - - . | a | - | - - | [- [| | - | - - | - - | · - | - - | - | A - | - | - | - - [· | - - | I-I- | а | - - | a | - - | ь | - | | - - | - - |
| 2844 | Perfumes, cosmetics | - I | <u>-</u> - | - - t | | - | - B | | AB | | -1- | - - | - в | - - | - | A b | | | - A | ٠ - | - - | - | - - | A | - - | В | A | - A | | В - |
| 7001 | Paints, varnishes, etc | B | AB A | , B - | a - | - | A A | В | A | AB | A A | 1-14 | A A | - A | | A b | A | В. | A A I | В - | 1 1 | В | A A | - | AB | AB | A | - A | - AI | ВА |
| 2861 | Putty, calking compoundsGum and wood chemicals | _ | - A | | - | _ | - - | - | A | - | -1- | - - | . [.] | - - | - | A - | - | ~ | - - . | - ا | - - | - | - - | - | - - | - | A | - - | - <i>-</i> | - - |
| | Fertilizers | _ a | | | a | _ | <u> </u> | - | Ā | ъ | AB A | | · a A | | - | Ā - | Ā | <u>-</u> | ֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֡֡֓֓֓֡֓֡ | . - | aA | Ā | $\left \frac{1}{A}\right ^{-1}$ | A | A | ab AB | Ā | a - | - - | _ - |
| 2872 | Fertilizers, mixing only | | - - | . . . | - | _ | - - | - | -1 | - 1 | - A | 1 | ı A | | - | A - | a | <u>#</u> | . []] | : [| | A | <u>^</u> _ | <u>^</u> | A | ab | A | - - | | В - |
| 2873 | Agricultural pesticides | A | ABA | | A | a | - A | l - l | A | را - | ABLA | - - | . [` .]. | - - | В | A - | <u>"</u> | В | a al i | - 1 | a . | В | BA | Ā | A - | AB | Ā | ь - | _ , | |
| 2879 | Agricultural chemicals, n.e.c | | - - | | a | _ | - [- | 1 - 1 | Ā | - l | A A |]_ - | - <u>.</u> | - - | - | A - | A | <u>-</u> | | . <u>.</u> | - - | Ã | AA | | A - | AB | - | | - - | - - |
| 2891 | Glue and gelatin | - | - A | - - - | A | - | | 1 - 1 | A | - | | - - | . [-]. | - - | - | A - | - | - - | - - - | . - | - - | - | - - | - | - - | В | - | - - | - - | - - |
| 2892 | Explosives | ь | - - | - B]- | A | - | - - | В | A | - | - A | . - - | · - · | - - | a | A a | - | | a - - | - - | a - | В | a - | A | - a | | - | - - | - - | - - |
| 2893 | Printing ink | - <u> </u> | - A | a A - | -! | а | - A | В | A | A.B | - - | - - | · - | - AB | B | A - | AB | в . | A - I | в - | - - | 1 - | - - | - A | A - | a | A | - A | - | - Ъ |
| | Fatty acids | - | - - | · - - | - | - | - - | - | - [| - | - - | 1-1- | · - · | - - | - | - a | - | - | - - - | - a | - - | - | - - | - | - b | ь | - | - - | - լ | ь - |
| 2895 | Carbon, black | │ - | - - | · - - | - | - | | - | - [| - | - 1 | - - | · - - | - - | - | - - | - | - - | - - - | - ا - | - - | - | - - | · - | - - | - | - | - - | - - | - - |
| 2899 | Chemical and chemical preparations, n.e.c | A | A A | A A E | ı A | а | аа | AB | A | а | A A | la a | ı A | a A | AB | A a | A | a | a A | A a | A A | A | AA | A | A a | AB | A | AB A | A A | A & |

The Stanford Research Institute published the following statement concerning the California chemical industry (43, p. 314):

In addition to the vast number of industrial organic and inorganic chemicals, this group of industries includes the manufacture of soap, drugs, paints, fertilizers, fats and oils, and miscellaneous other chemicals. The number of products involved and the complexity of their supply and demand relations makes it exceedingly difficult to analyze this group in detail. For example, the Stanford Research Institute <u>Directory of Western Chemical Producers</u> (1955) lists 405 "prime" chemicals, excluding mixtures and formulations, made in California, ranging from acetaldehyde to zinc tallate.

Previous studies at Stanford Research Institute have dealt with individual products on numerous occasions. However, the number covered in this manner represents only a small fraction of the total group. The Institute also has attempted to find common denominators that will permit some type of general analysis of the probable future development of the chemical industries in California. No satisfactory general approach has yet been found.

COMPLEXITIES OF THE STUDY

A number of involved problems were encountered in the course of this study; the more important ones are listed below:

- 1. Complexity of the chemical industry points up the deficiencies of Standard Industrial Classification Group 28.
- 2. Widespread mergers along with forward and backward company integration sometimes make it difficult to determine the status of a particular chemical plant's needs for raw materials without detailed knowledge of the processes involved.
- 3. It is difficult to predict the mineral raw material market from the nature of the chemical product because of alternative process methods.
- 4. Emphasis of competitive business considerations requires that many important details be held in confidence by the chemical company.
- 5. Because the canvas was being conducted for the first time, editing of complex responses was difficult.
- 6. The comparability of data furnished often varied because of differences in company accounting and reporting procedures.
 - 7. The degree of thoroughness of the reply was variable.
- 8. Definitions of "first-marketable-stage mineral raw materials" are sometimes difficult to establish and may vary depending on production

methods and the extent to which mineral beneficiation involves chemical processing.

- 9. Requirements of the beneficiation process itself for mineral raw materials were sometimes unpredictable.
- 10. The nature and type of competitive byproducts produced in some chemical processes could not be readily determined.
- 11. Limitation in methods of presentation of data were imposed by requirements to preserve confidential status of competitive information.
- 12. The absence of comparable previous data and analyses upon which to establish trends made compilation of a publication on the subject difficult.

The chemical industry is not a single entity but a variety of complex supplier-consumer organizations. Depending upon the company, any or all of the following overlapping categories of materials were marketed in California in 1960:

- 1. The crude raw mineral.
- 2. A processed natural mineral product (retention of chemical formula).
- 3. A modified mineral product (change in chemical formula; i.e., smelter product).
- 4. An intermediate stage chemical compound (in some instances, the first marketable product, i.e., titanium dioxide).
 - 5. A final-stage chemical.
 - 6. A finished chemical product.
 - 7. Manufactured items for public distribution.

No rigid rule on what constitutes a first-marketable-stage raw material could be followed throughout the study. For example, no raw ore of titanium was shipped into California, but a considerable quantity of titanium dioxide (TiO_2) was shipped into California to the paint industry as a "first-marketable product." The paint industry does not use ilmenite or rutile concentrate; therefore, titanium dioxide was included in table 2. Specific problem areas are defined in the section on mineral commodities.

Some companies, normally classified outside SIC 28 because of primary operations in other industries, were included in the canvass when it was known that they consumed substantial quantities of mineral raw materials for chemical manufacturing. The data obtained outside SIC 28 were not included in the chemical industry figures but served as a basis for discussing overall uses and markets in California under the commodity sections.

In conclusion, analysis of types and sales volumes of minerals and/or mineral products, as reported by numerous and varied chemical consumers, is difficult, particularly when questionnaire and instructions are new and subject to misinterpretation. The Standard Industrial Classification of the Chemical and Allied Products Industry is far from perfect—it is overlapping and does not cover all the "chemical process industries;" but no better standard has yet been devised. The Manufacturing Chemists' Association has been giving the matter serious consideration.

CALIFORNIA MINERAL SUPPLY-DEMAND SITUATION

California is a leading State in both production and consumption of many industrial minerals; Nevada, on the other hand, is a leading supplier or potential supplier of many raw materials to California industries but consumes comparatively little in chemical manufacturing. Other States supply California with some ores for processing to meet chemical requirements. These ores are either consumed or reshipped to other States and foreign countries.

California has led all States in diversity and quantity of minerals produced as well as in the total value of mineral raw materials consumed for many years. To maintain this position, California mineral suppliers must compete with an ever-increasing variety of substitutes and many new alternate raw material sources (some with more favorable transportation costs), keep abreast of multifarious use specifications (which usually require intimate knowledge of the consuming industries), excel in technical know-how, and carry out a variety of flexible marketing services.

California was virtually the only domestic source of boron, iodine, and rare-earth minerals in 1960, most of which were shipped out of State. More-over, California produced and shipped more than 50 percent of the total domestic output of diatomite, sodium compounds, mercury and tungsten. It led in the production of gypsum (including gypsite), and yet, imported a large ton-nage from Mexico.

California's virtual self-sufficiency in sulfur has resulted mainly from improvements in the byproduct recovery of sulfur at smelters and refineries.

Nevada has made increasingly significant contributions of mineral raw materials to the California chemical industry, particularly barite, clays, diatomite, and lime.

Despite the abundance of mineral resources in California and Nevada (table 2), chemical manufacturers were dependent on out-of-State and foreign producers to supply certain mineral requirements because supplies were unavailable locally or were either unsuitable, had not been tried, or could not meet requirements without further treatment.

Many of the minerals required by the California chemical industry which are shipped in exist locally in potentially economic quantities. The historic problems in developing these local mineral deposits have been inaccessibility, lack of utilities, and insufficient markets to sustain mining operations.

(0 = occurrence; P = production in the past; X = production in 1960; - = none recorded)

| | (0 - occurrence, r - production in the past, x - production in 1900; - 2 hone recorded) |
|---|--|
| Mineral | Alaneda Alpitte Alpitte Butter Butter Butter Butter Butter Butter Column |
| Antimony. Arcenic. Beryllium Bismuth. Cadmium. Chromite. Cobalt. Columbium and tantalum. Copper Gold. Iron ore Lead. Manganese Mercury. Molybdenum. Nickel. Platinum group. Rare earth elements. Silver. Tin. Titanium. Titanium. Tungsten. Uranium. Vanadium. Zinc. Asbestos. Barite. Clay. Dlatomite. Dolomite Pluorsper. Graphite. Cypelum. Iron oxide pigments Limeatone Lithium. Magnesite. Marole. Mica. Perlite. Pumice (lump) Pumice (volcanic ash) Pyrites. Serpentime. Silica (glass sand) Silica (quartz). Strontum. Tale, scapstone and pyrophyllite. Wollastonite. Trale, scapstone and pyrophyllite. Wollastonite. Talco. | |
| Boron. Bromine. Calcium chloride. Iodine. Magnesium compounds. Potassium compounds. Salt. Sodium carbonate Sodium sulfate. | Solines Solines Solines No. 1 |

As power, water, and transport facilities become more available, new mineral processing plants undoubtedly will move closer to the deposits. Also, whenever zoning restrictions become too rigid, space becomes unavailable for plant expansion, raw material transport costs become excessive, and waste disposal becomes prohibitive; it soon becomes advantageous for some older plants to be dismantled and moved out of congested metropolitan areas.

Local mineral sources inevitably will become increasingly important in chemical manufacturing. Distant sources can be surprisingly competitive for commodities which can be transported by water (and the California chemical industry is virtually all directly available to coastal shipments). Nevertheless, there are many opportunities to encourage wider use of more locally available materials by (1) studying the nature and potential of the consumers' business, (2) analyzing their raw materials problems, (3) establishing adequate test and performance data for available mineral products, and (4) assuring the customer of a constant supply of uniform-quality products.

The population increase after World War II stimulated the growth of the California chemical industry, and attention has focused on the now sufficiently large market to justify more local mines and mineral processing plants, established, in many instances, by the consumers themselves. Yet, the rigidly increasing demands of industry should encourage even greater efforts toward discovery and development of additional local deposits, which can be beneficiated if necessary.

Decentralization of the chemical industry offers an increasing opportunity for utilization of sources of raw materials which previously were too far from markets to be considered valuable. It is to the advantage of the mineral producer to become familiar with the technology of chemical manufacturing, wherever possible, and to follow chemical industry developments and movements as reported in the various periodicals.

California suppliers have a tendency to build processing plants and warehouses closer to consumers to meet the demand for improved service, but zoning restrictions and higher land tax costs and waste disposal problems of metropolitan areas would make decentralization of mutual advantage to the supplier and consumer of minerals in some instances.

Several distant locations in California and Nevada were being rapidly transformed into chemical-plant sites during 1960-62, the period of this study, not only to avoid city congestion, rigid zoning restrictions, and high tax rates, but because they were more accessible to raw material sources. These moves should be carefully followed by the potential mineral supplier. Henderson, Nev., for example, was a small community which became a dominant chemical manufacturing area in Nevada a few years ago. At the time of this study Mojave, Calif. (another "remote" desert location but actually less than 100 miles from the heart of Los Angeles) was the site of several current and planned chemical operations.

The majority of chemical plants in California are small, and their storage space is limited; consequently, mineral raw materials are purchased in

relatively small quantities. These consumers usually rely upon the larger chemical companies and brokers in the area to supply their needs for small shipments and are willing to pay somewhat higher prices for the convenience. However, the consumers strive to reduce delivered costs by obtaining bulk and carlot shipments when feasible.

The larger chemical companies often obtain their mineral raw material requirements either from their own mines, from operating divisions of their parent companies, or from subsidiary companies. This captive tonnage makes up a significant part of the total output of mineral raw materials and cannot be considered in the potential market.

It is often easier for a potential mineral supplier to interest a consumer in the sale (royalty or outright purchase) of a well-proven deposit than to obtain him as a customer, particularly if the potential supplier has no plant and no proven sales-service record. Nevertheless there are opportunities to develop markets for mineral materials from new sources, especially in instances where present suppliers are few, unstable, or distant.

Consumers generally desire two or more sources of raw materials for several reasons, including assurance of more constant supply as a lever to reduce prices and increase competitive services, and to avoid revealing their sales pattern and volume by inference and computation.

Marketing Minerals to the California Chemical Industry

Metal and metal compound marketing is comparatively simple; however, non-metallic (industrial) mineral usage is so diversified that only generalizations can be made regarding marketing practices, as related to the California chemical industry. Defining and analyzing the market for nonmetallic minerals are, within obvious limits, usually more important than the location of the deposits, particularly for lower unit-value materials.

Two basic considerations which the potential supplier should keep foremost in mind are:

- 1. Consumers hesitate to break relations with current sources unless there is more than ample justification to do so.
- 2. Based on the total sales prices of the consumers' products, the actual "savings" in mineral raw material costs, even at a substantial reduction in the cost per ton, may prove to be negligible.

To reduce expensive costs of introducing new types or grades of minerals in competition with presently used materials, it is advisable to seek cooperation with prospective customers. Marketing minerals to the chemical industry must usually include access to research facilities and product development which the customer may be in the best position to provide. However, even under the best cooperative relationships, nonmetallic mineral products introduced to the chemical industry may still require considerable market development time.

Factors Affecting Mineral Marketing

Factors which have both favorable and adverse effects on mineral distribution and marketing practices include the following:

- 1. The same type mineral commodity produced from different deposits seldom has identical physical and chemical properties, and sometimes these properties vary within the same deposit. Thus, the diversity of specifications for mineral raw materials consumed in manufacturing comparable products hinders the study of potential markets.
- 2. There is an understandable reluctance to switch to new sources that may not be supported by proven reserves and uniformity of quality. Also, some consumers are reluctant to change raw material sources and product formulas until forced to do so to maintain their competitive position.
- 3. Mineral usage is based mainly on precedent, and what is considered good quality by one chemical manufacturer might be rejected by another producing equivalent products.
- 4. A better product available at lower cost to the consumer is sometimes insufficient reason to warrant change (habit, opinion, reciprocity, and other factors may enter into the decision).
- 5. Some consumers have long-term purchase contracts with current sources.
- 6. It is often unwise for a producer to bear high costs of commercial laboratory testing, particularly when he has no assurance that he can break into existing markets—even after he proves that his product is of suitable quality.
- 7. It is difficult for a producer to obtain adequate test data from a potential consumer, and even more difficult to have him consider reformulation.
- 8. Although large quantities of minerals frequently are consumed in the chemical manufacturing process, in other instances the quantities needed are relatively small.
- 9. Some chemical manufacturers can use any one of a number of raw materials for producing certain products.
- 10. Relative price stability of chemical products allows the consumer to pay a fairly constant price for raw materials. However, the quality requirements and prices paid by manufacturers of similar chemical products for mineral raw materials are usually variable.

Other considerations which affect mineral consumption in chemical manufacturing include:

- 1. The short economic life of many chemical products and processes makes it sometimes hazardous for a mineral supplier to depend on certain specialty markets.
- 2. Improved development of chemical byproduct and coproduct potentials encourages additional use of mineral raw materials.
- 3. Comparative freedom of the major segments of the chemical industry from the effects of seasonal variations and business cycles assures a reasonably constant market for mineral raw materials.
- 4. Greater emphasis on research in the chemical industry, as compared with other industries, offers ever-widening potential applications of alternate mineral raw materials.
- 5. A multitude of competitive chemical products creates considerable difficulty in attempting to forecast utilization of specific minerals.
- 6. Use of certain minerals in chemical products is sometimes not apparent from the products manufactured, and the process flowsheet may be confidential.

Generally speaking, then, mineral marketing for use in chemical applications should include a systematic effort to answer these basic questions:

- 1. Who will buy what minerals, where, in what quantity, in what specific range in quality and form, and at what price?
 - 2. Is the market constant, seasonal, or sporadic?
 - 3. Does the product require packaging, or can it be shipped in bulk?
 - 4. How and where is the product to be shipped?
 - 5. What is the competition?
 - 6. Is the market likely to remain static, increase, or decline?
- 7. What other less expensive or better alternate materials might be substituted, and what are their use potentials?

To answer the above questions, it is advantageous for marketing personnel to be familiar with the geologic occurrence; potential and current sources; and economics of mining, processing, and handling minerals as well as to have detailed knowledge of marketing methods, mineral usage, and chemical requirements.

TABLE 3. - Mineral suppliers who confirmed chemical industry reports by providing product details

X--Crude minerals and first marketable products.
O--Mineral products processed beyond first marketable stage.

| Company | Addre (Calif. unless other (Street unless other | Wise designated) Wise designated) | Miners & processors | Arsenic | Asbestos Barium (barite) | | Boron | Browine | Caromium | Cobalt | Copper Distonite | Election Graphite | Gypsum | Iodine Iron oxide pigments | Lead Lime, limestone (& Whiting) | Lachium Magnesium & magnesium compounds | Manganese Mercury | Mica Mineral pfements | Molybdenum Nickel | Nitrogen compounds | Phosphate rock 6 phosphorus compound | Potassium compounds Fumice | Sait & sodium compounds | Stronelum | Sulfur & pyritee Talc, soapstone, & pyrophyllite | Tienium Tienium | Zingaten Zinc | Zircpnium Refined chemical |
|--|---|---------------------------------------|---------------------|---------|-----------------------------|-----------------|--|---------|----------|----------|---------------------|-------------------|-------------|-------------------------------|-------------------------------------|--|----------------------|--------------------------|----------------------|--------------------|--------------------------------------|-------------------------------|--|-----------|---|--------------------|------------------|-------------------------------|
| Abbort, S. L. Co | 235 Montgomery P. O. Box 756 | Vernon San Francisco 4 Williams | | | | 0 | | | | i i | | i l | | | | П | | | | П | lĬ | | | X | 0 | | П | 0 |
| American Potash & Chemical Corp | | Los Angeles 5 | | | | | xo | | | | | | | | | Ш | اام | | | | | хo | xo | | x |] [| Ш | 0 |
| Aquafil Co | 349 First | Los Altos | | 11 | | 11 | П | | | | x | | | | | Ш | 11 | 1 | |] | | | " | 111 | 16 | Ιİ | | " |
| Archer-Daniels-Midland Co | 6608 E. 26th | Los Angeles 22 Berkeley 10 | | Ш | Ш, | , | 1 1 | 11 | | K | | | | | | Ш | | | [| | | | l I. | 11 | | | | |
| Blue Diamond Corp | 1650 S. Alameda | Los Angeles 21 | | Ш | 11. | ` | 1 | | | f. | | | xo | | | Ш | | 1 | | 11 | | | | ! | 1 | 11 | | |
| Braun Chemical Co | 1361 Bonnie Beach Fl | Los Angeles 23 | ┦┯┞╪ | x _ | ₩. | | ╌┥ | _ x | 이지 | 44 | - | _ _ | Ш | 44 | | Ш | _ x | 4 | L l | Ш | 11 | | | Ш | χſ | | Ш | 0 |
| Browning, E. S., Co | 493 De Haro | San Francisco 7 Los Angeles 23 | | 11 | X | | П | | | T | | | | | | | | | | \mathbf{H} | | X | 1 | <u> </u> | X | | | 1_ |
| Cabot Corp | 125 High | Boston 10. Mass | | Ш | | | 1 (| | | ^ | | | | | | | - 1 | | | 11 | | | ΙΙ, | الم | X | | | 0 |
| Calif. Non-Matallics | P. O. Box 265 | Trabuco Canyon | | Ш | | | li | 11 | 1 1 | x | | | | | | | 11 | 1 | | Н | | | | ģ | - [] | | 11 | |
| Carborundum Co | P. O. Box 32 | Akron, N.Y | | Ш | 11 | | | | 11 | . | | | | | 1 | Ш | | 1. | | | | | - | <u> </u> | 18 | 11 | | 0 د |
| Cerro Sales Corp | | Trenton 1, N.J New York 22, N.Y | | Ш | [] | | Ιţ | | | <u> </u> | اہ | ' | | | ا×ا | | П | 0 | | 11 | | | | \prod | li I | | 10 | |
| Chemical Additives Co | 3155 Leonis | Vernon | + | Ш | | 0 | 11 | | 11: | ĸ II | ۱ | | | | Ϋ́х | | | | | П | | - (| | | | | M | |
| Chemical Mfg. Co | 714 W Olympic Blud | Los Angeles 15 | | ╢┯┥╼ | | + | 10 | ++ | ╼┼╼┼ | - | | | - | - | x | 4-4 | _ X | - | ļ. <u>-</u> ļ | ┵╂ | - | _ _ | | | _ X | | 4-4: | š |
| Chilean Nitrate Sales Co | 120 Broadway | New York 5, N.Y Napa | + | Ш | ¥ | 11 | 11 | | 11: | : 1 1 | | | | X | | Ш | | | | 이 | | - | l' | | , | | | |
| Cole & Degraf Co | 656 Townsend | San Francisco 7 | | Ш | ^ | Ηİ | | | | k II | Ιi | | 1 1 | | 11 | 1 | | | | П | | 1 | | . | | | | |
| Columbia-Southern Chemical Co | 625 Market | San Francisco 5 | + | Ш | | 11 | 11 | | | | | | | 11 | | 1 | | | | П | 1 1 | - | x | | x | | | |
| Commercial Minerals Co | Caselton | Pioche, Nev San Francisco 7 | + | Ш | | | 11 | | | | | | | | 1 | 11 | | | | | κ | ı | | 11 | I. | | | |
| Consolidated Rock Products Co | 2730 S. Alameda | Los Angeles 58 | | Ш | | | 11 | | 41 | * | | | 1 | iΙ | x | | | | | П | 11 | | ΙΙ, | الو | x | | 11 | |
| Cordero Mining Co | 131 University | Palo Alto | | Ш | | | 11 | 1 | | 11 | | ŀ | 1 | | | 11 | x | | | П | | - } | | 1 1 | Ni I | | | |
| Davis, Frank D Del Monte Properties Co. (Sand Div.) | 3285 E. 26th | Los Angeles 23 | +± | ╂┉╂┈ | - 2 | 4 | | | 44 | 44 | Щ | X | \Box | X | X | 1 | _ _ | x | Ш | IJ | 11 | | | # 1 | | | | |
| Desert Minerals Inc. (Amer. Minerals Co.) | P. O. Box 150 | Pebble Beach Los Angeles 23 | | | | | | - | 1 | , | | | | | | | | | | | $ \cdot $ | | | X | | | | 1 |
| Diamond Springs Lime Co | P. O. Box 409 | Diamond Springs | + | H | 1 } | | | | | 7 | | | | | x | | Ιļ | | | | | | | | ^ | | | |
| DuPont de Nemours, E. I., & Co | 1600 Trousdale Dr | Burlingame | | П | 11 | | iΙ | | 11 | : | | | | 11 | 1.1 | | | | | П | 11 | | | | Ιĺ | 11 | | 0 |
| Fennelly-Lauer Chemicals, Inc | 9 First | San Francisco 5 San Francisco 24 | | 11 | | Π | | | | | | | | | X | | - 1 1 | | | | 1 | | 1 1 | 11. | | + | | 1 |
| Fibreboard Paper Products Co | 475 Brannan | San Francisco 19 | | | Н | | 1 | | 11 | | | | x | | 11 | 11 | | | | П | 1 | | ' | : ' | ^ | | | 1 |
| Flintkote Co FM C Corp | 2244 Beverly Blvd | Los Angeles 57 | | | | | , | | | , | | | | | x | | Ηi | | | П | 1 | | | | | | | 1 |
| Hall, C. P., Co | P. O. Box 337 | Newark | | Ш | Ιİ | $ \cdot $ | 1 | * | 11. | | | | X | | l _x l | X | | x | | П | X | x | X | П, | | | | 0 |
| Harrisons & Crosfield, Inc | 475 Huntington Dr | San Marino | | Ιĺ | Ιİ | | iΙ | | | i I | | | | | ^ | ľ | | χ | | П | | | | 11' | XX | | | 1 |
| Harshaw Chemical Co | 32377 So. Garfield | Los Angeles 22 | <u>+</u> | ڡ | | 4-1- | <u></u> | 44 | 44 | 1 | ᄋᆛ | | ļ., | - | | - - | _ _ | <u> </u> | _ 0 | 44 | 4-1 | <u> </u> | <u> </u> | 44 | | _ 0_ | Щ. | ـــــ |
| Hathaway Allied Products Co | 2024 Westgate Ave | Los Angeles 25 New York 17, N.Y | | П | | H | ſΙ | | | | | | | | | | ΙÍ | | | П | | | | il I | 18 | | | 0 |
| Huntley Industrial Minerals, Inc.2 | P. O. Box 305 | Bishop | + | | | | | | | K | | | | | | Ή | | | | | | | , | | x | | | |
| Industrial Minerals and Chemical Co | | Florin | | | 3 | 4 | П | | | Š | | | | | | | | | | | | x | | ξ | x | | | |
| Inerto Co | 1489 Folsom | San Francisco 3 Los Angeles | | | x | 1 | | | 1 1 | <u> </u> | , | | | | | | | | | | | | | | | | } | |
| Kennedy Minerals Co.2 | 2550 E. Olympic Blvd | Los Angeles 23 | + | | [^ | | | | ; | k | ^ | | $ \cdot $ | $ \cdot $ | x | | | | | \prod | | | [[| | x | | 11 | |
| See footnotes at end of table. | | | | 56 | | | | ٠, ٠ | , , | . , | N³- | | | , , | | , , | | 1 | , , | • | | | | r 1 | 1 44.1 | 2. | 1 1 | • |

| Company Landson Mining Co. | Addr (Calif. unless othe (Street unless othe | rwise designated) rwise designated) | Miners & processors Dealers & agents | Antimony Arsenic | Ascences Barium (barite) | Bauxi te (and alumina) | Boron | Cadmium Calcium compounds | 텱 | Cobalt Copper | Diatomite Fluorine new Metalline | Graphite Gypsum | Todine Iron oxide pigments | 1 tme s | | | Mineral pixments | Molybdenum Nikel | national compounds | Phosphate rock & phosphorus compounds | Potassium compounds Pumice | Salt & modium compounds Silica | Strontium Sulfur & pyrites Talc, soapstones, & pyrophyllite | Tin Titanium Tumaten | Zinc | Refined chemicals |
|--|--|--|--------------------------------------|-----------------------------|-----------------------------|------------------------|--|------------------------------|-------------|------------------|-------------------------------------|--------------------|----------------------------|---|------------------|---------------|------------------------|---------------------|--------------------|---------------------------------------|-------------------------------|-----------------------------------|---|----------------------------|------|-------------------|
| Leslie Salt Co | F. O. Box 471 | MaricopaSan Francisco 11 South GateVernon | + | | x | | | | | | X | X | | x | | | | | | | | X | x x | | | |
| McKesson & Robbins, Inc | 200 S. Los Angeles | Los Angeles 12 | | $\mathbf{x} \mathbf{x} $ | | 0.0 | | ة اه ا | | | $ \mathbf{x} \mathbf{x}$ | хx | d x lx | olx | امام | | اxا | اما | ίb | d | хX | XO X | o x x | o x | 1 lx | 0 |
| Manganese Chemical Corp | | | + | Π | 1 | Ħ | 11 | TT | | | 11 | | 11™ | | 1 | х | П | П | ΠŤ | Ti | | | 7 | | 11" | |
| Matthews Chemical Co | 120 Montgomery 643 South Olive | San Francisco 4 Los Angeles 14 | | '11 | | | 이 | | | | | Н, | . | | | | Ħ | П | Ш | | | x | | | Н | 0 |
| Monsanto Chemical Co | 6670 E. Flotilla | Los Angeles 22 | ‡ | 11 | | | | | H | | ^ | ' | 11 | | Ш | | H | | Ш | اها | | { | | . | Н | 0 |
| Mountain Copper Co | 230 California | San Francisco 11 | 4 | .] [| | | | | $ \cdot $ | | | | x | | Ш | Ш | H | | Ш | ľ | | | " | Ш | П | 1 |
| New Jersey Zinc Co | 160 Front | New York 38, N.Y | + | 11 1 | _ | | | IJ. | | | | | | | Ш | 11 | Ш | | Ш | 11 | | | | : | x | ľ |
| Nuodex Products of Calif., IncOglebay-Norton Co | S915 Paramount Blyd | Lone Beach | +- | | - 0 | ╂┷┞┷ | | 00 | H | 0 0 | 12 | ₩ | 10 | ο | -0 | ∤_∤. 0 | | | 44 | 1 | + | ΙΦ. | ┝╌┼╌┤╌┤ | 0 - | 1010 | 0 |
| Olin Mathieson Chemical Corp | Hanna Bldg | Cleveland 15, Ohio Pasadena 8 | _ * | | 1 | | | | 1 | | X | | x | | Ш | П | | | 11 | X | 1 | | X | | | 0 |
| Pacific Salt Co | 4262 Wilshire Blvd | Los Angeles 4 | ∔ | | | | 1 | | | | 1 | | 1 | | Ш | ÍΙ | Ш | | 11 | | 1 | X | 1^ - | | H | ٧ |
| Pfizer, Charles & Co., Inc | 1500 16th | San Francisco 3 | + | | | | | | | | | | Ш | | { | | Ш | | Ш | | ı | ` | . | | Ш | 0 |
| Philadelphia Quartz Co. of Calif | | Berkeley 10 | + | | | Ш | 11 | | | | Í | | 1 | | 0 | 11 | Ш | į | Ш | 1 1 | | 0 4 | | . 11 | | |
| Philipp Bros., Inc | 339 Indiana Ave | El Segundo San Francisco 3 | - <u> </u> | 이 | X | X | X | ₩ | X | XX | 1 | ₩ | X | 0 | ⊢⊢ | -OX | | X 2 | 4- | | | X | | OOX | 100 | - |
| Pioneer Talc Co | | Chatsworth, Ga | ‡ | | | 1 | Н | | П, | | \$ | | П | Ш | H | X | 11 | | Ш | 11 | | | _x | . 11 | | i |
| Quicksilver Products, Inc | 407 Sansome | San Francisco 11, | 4 | | | i I | 11 | | | | | | 1 1 | Ш | | llх | 11 | | Ш | | | | | . 11 | Ш | Į. |
| Royal, H. M., Inc | 11911 Woodruff Ave | Los Angeles 22 | ± | | X | L. | <u> </u> _ | Ш., | Х | Ш | X ! | х | | x | LL | | \coprod | <u> </u> | Ш. | | | | хx | Ш | Ш | 1 |
| San Luis Mining Co | 100 Bush | San Francisco 4 | + | ! | | | Н | | | | x | | 11. | Ш | Ш | П | 11 | |] [| | | | | | Ш. | |
| St. Joseph Lead Co | | Newfield, N.J New York 17, N.Y | _ * | 1 | | 11 | 11 | | * | | X | | 0 | ۷. | Ш | H | ! | | 11 | 1 1 | | | | X | ۱۵۱× | |
| Sierra Talc Co | | South Pasadena | 4 1 | ΗI | | H | 11 | | l x | | 1.5 | | | ^ | Ш | H | П | | 1 | | | | l v | - | ١٣ | |
| Simplot Silica Products, Inc | P. O. Box 308 | Overton, Nev | + | 11 | | | 11 | | | | 1.3 | | | Ш | Ш | | H | | 1 |] | | x | | | Ш | |
| Southern Calif. Minerals Co | 320 S. Mission Road | Los Angeles 33 | + | _ | | l_l | ll | | X | | 4 | - | | X | 11 | | 11 | l I | H | | - 1 - | / | X | -11 | Ш | |
| Stauffer Chemical Co | 5433 Reseda Blvd | Sen Francisco 8 | 1 | " | + | 1" − | | 11 | | | 1 | - - | - | | | 11 | \vdash | | H | 11 | - Y | -* - | ऻ¥ ऻॢऻ | -19- | ┼┼º | 0 |
| Union Carbide Nuclear Co | | Torrence | | \perp | ļ | | { | 11 | | l x | 1 | | | Ш | | | Ш | x | $ \cdot $ | | | | ^ | _x | [| |
| U.S. Borax Chemical Co | | Los Angeles 5 | <u> </u> | \perp | 1 | | l x | 1 | | 17 | | | | ! | Н | | Ш | 17 | $ \cdot $ | iΙ | - | | | - " | | 0 |
| Universal Silvers Co | | San Francisco 4 | + | | 1 | | Ιİ | | | | | | | | 1 | X | 11 | | H | | | | | | П | |
| Vanderbilt, R. T., Co., Inc | | New York 17, N.Y | + | \perp | 1 | | | | | X | 1 | | | H., | | 11 | Ш | | | | | | x | | Ш | |
| Victorville Lime Rock Products Co.3 Wagner, B. F., & Co | 2800 Avers | Los Angeles 64 Pasadena 22 | * . | \perp | 1 | | | | اراا | | 1 | | 11. | X | | H | Ш | i I | | | | | 5 | | Ш | |
| Walls, E. M., Co | | San Francisco 11 | ∓ | | ļ | | | | <u>^</u> | | | | | | | ļl | Ш | | | 1 1 | | | | | Ш | n |
| Wells Cargo, Inc | | Las Vegas, Nev | + ` | ıIJ | | | | | | | 1 | x | x | x | П | 11 | ادا | | П | | | | | | 1 | ٦ |
| Western Chemical & Mfg. Co | 3270 E. Washington Blvd. | | + | } : | ď | | | | ¥ | | | | | | | | <u> </u> | [| | | | | 111 | | ļ | İ |
| Western Lead Products Co Western Salt Co | 720 S. 7th Ave | City of Industry | † | 입니 | | Į - | | П | | | 1 1 | | | 0 | | | ľΙ | | П | | | . | [[4] | | 이 | 1 |
| Western Talc Co | 1901 E. Slauson Ave | Los Angeles 58 | 🖺 | Ш | | [] | | | | | 150 | ı | | | Ш | i I | Ш | | | | | <u>* </u> | | | Ш | ĺ |
| Whittaker, Clark & Daniels, Inc | | New York 7, N.Y | + | | | 1 1 | | П | | | | | | x | l: l | | П | | П | | | | 나 | | H | l |
| Williams, C. K., & Co.2 | 4650 Shellmound | Emeryville 8 | + | | | | | Ш | | | | | x | " | М | | $ \cdot _{\mathbf{X}}$ | | | | | [[i] | 1 1 | | l f | l |
| Wood, Paul W., Co | | San Francisco 7 | + | - []: | ĸ | | | П | | | | | | | li I | | (X | | П | | | | # | | H | 0 |
| Woodridge Chemical Co. (Sutcliffe Co.) The generalized classifications of compa | nies and their products a | San Francisco 7 | 122 | TOTO | - 0 + 4 | | <u> </u> | | L L | Pre | 71 000 | | L.L. | LL. | Щ. | L X | 4: | | 11 | 1.1 | Dec | | 111 | -ليل | بليإ | 느 |
| supplier for items listed some of whi | cuerr brounces & | AMENINATE WIE NOBER OII | THICE | - hre | | | | | - 1011 | PLO | TOEC | . by | ווייייי | Lite | COIL | a unite | - 411 | - ×1 | հեւյ | er. | 1,XEL | ra Mél | е ргоч | raca | υyt | ne. |

supplier for items listed, some of which may not have been marketed, as yet, to the California chemical industry.

These companies were absorbed by other companies between 1960 and 1962: L. H. Butcher Co. by Wilbur-Ellia Co.; Huntley Industrial Minerals Co. by Callahan Industrial Minerals Co.; Kennedy Minerals Co. by C. K. Williams & Co.; and C. K. William & Co. (including Victorville Lime Rock Co.) by Chas. Pfizer & Co.

Marketing Media

Many of the California chemical industries have begun in recent years to deal directly with producers (miners, grinders, and blenders), especially when a large tonnage was needed. However, dealers (jobbers, brokers, sales agents) still distribute a considerable quantity and perform a real service to both producer and consumer, particularly when they maintain research and development facilities. Most dealers specialize in handling a variety of materials for certain segments of the chemical industry, such as paints and plastics, and know the product, the customer, and his technology of use.

Dealers are particularly valuable as intermediaries between the mineral producer and numerous small consumers.

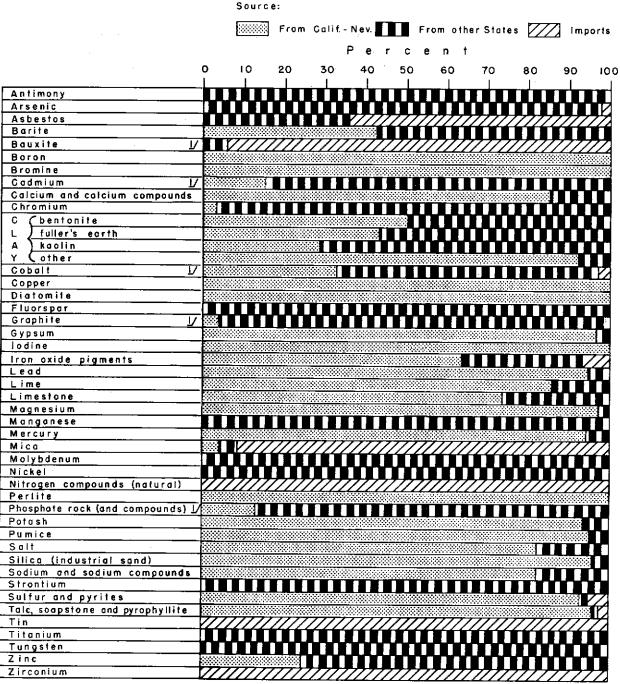
Table 3 presents a listing that is limited to companies that the California chemical industry reported as their specific raw material suppliers, and who subsequently provided details upon request concerning their products. Results do not necessarily coincide with those shown in table 1 because suppliers listed in table 3 also reported other items which are available but may not have been purchased from them by the California chemical industry.

Figure 1 shows the source, in percent, of each mineral commodity reported by the California chemical industry for (1) California and Nevada, (2) other States, and (3) foreign countries. Figure 2 shows the approximate percentage of minerals obtained directly from mineral raw material producers and through dealers.

Chemical Industry Consumption Data

Data are presented in table 4 on quantities and values of minerals consumed in California chemical plants in 1960. Table 5 indicates the relative percentages by forms. For details on how these figures were derived refer to the individual commodity sections. Figures are limited primarily to those companies whose plants consumed minerals and first-stage mineral compounds, each valued at \$1,000 or more. Only companies that provided reasonably complete data were included. Data on crude minerals and compounds had to be combined in many instances.

Table A-1 (appendix) and the commodity sections list companies which supplied significant information on their mineral raw material usage under SIC 2800 (9).



∠ California "source" was actually rehandled or refined from
raw material originating outside Calif. - Nev.

FIGURE 1. - Percent of Minerals From Various Sources.

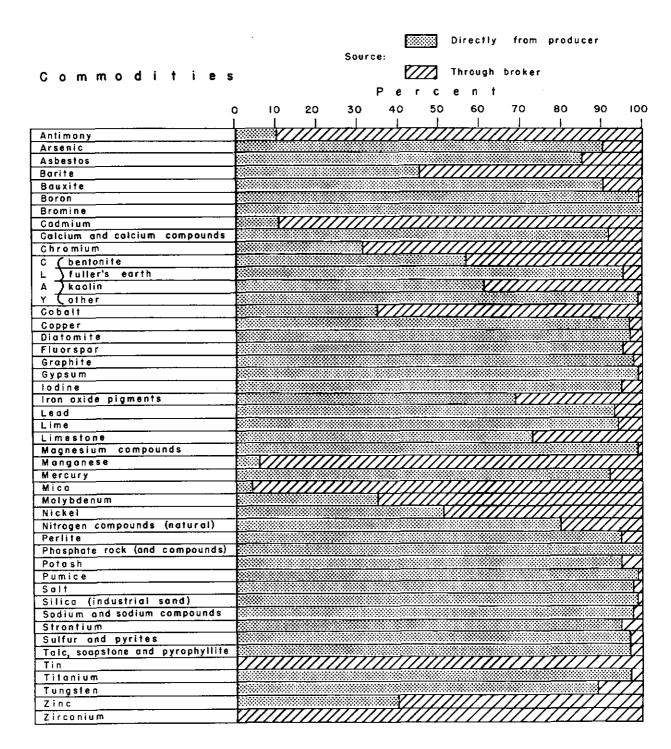


FIGURE 2. - Percent of Various Minerals Supplied Through Brokers.

TABLE 4. - Quantity and value of minerals and mineral compounds consumed in California chemical plants, 1960¹

| | T | | Value ² | |
|--|--------|------------------------------|------------------------|---------------------------|
| Commodity | D1 4 - | | | Average value |
| Commodity | | Quantity | (thousand dollars) | delivered |
| Antimonyshort tons | 8 | (³) | (3) | (per unit) |
| Arsenicdo | 6 | (3) | (3) | (²) |
| Asbestosdo | 17 | 4,000 | 226 | 56.50 |
| Baritedo | 13 | (3 4) | (3 4) | (3 4) |
| Bauxitelong tons | 4 | 11,800 | 230 | |
| Boronshort tons | 15 | ⁴ 26,000 | 1,011 | 19.80 38.90 |
| Brominedo | 1 1 | 20,000 | (3) | 38.90 (³) |
| Calcium and calcium compoundsdo | 11 | 10,700 | 379 | , , , |
| Clays: Bentonitedo | 39 | 13,000 | 529 | 35.40 40.70 |
| Fuller's earthdo | 13 | 3,200 | 118 | 36.90 |
| Kaolindo | 22 | 3,200 | 150 | |
| Otherdo | 28 | 8,500 | I | 38.50 |
| Cobaltpounds | 10 | | 311 47 | 36,60 |
| Coppershort tons | 13 | 93,200 1,800 | 862 | 0.50 |
| Diatomitedo | 40 | 6,300 | 331 | 478.90 |
| Gypsumdo | 12 | | 40 | 52,50 |
| Iodinedo | 2 | 3,200 (³) | (³) | 12,50 |
| Iron oxide pigmentsdo | 18 | | | (³) |
| Lead | 22 | 2,200 | 198 | 90.00 |
| Limedo | 22 | 7,600 | 1,765 | 232.25 |
| Limestonedo | 46 | 5,600 | 127 | 22.70 |
| Magnesium compoundsdo | 18 | 4 11,000 (³) | 271 | 24.65 |
| Manganesedo | 11 | | (³) | (³) |
| Mercuryflasks | 6 | 360 (³) | 46 (³) | 127.80 |
| Micashort tons | - 1 | (°) | (3) | (³) |
| Phosphate rock (and phosphorus compounds)long tons | 16 | , , , | | (3) |
| Potashshort tons | 25 | 196,000 | 8,903 | 45.40 |
| | 18 | 410,400 | 915 | 88.00 |
| Saltdo | 31 | 336,000 | 2,954 | 8,80 |
| Silica (industrial sand)do | 34 | 16,000 | 284 | 17.75 |
| Sodium and sodium compoundsdo | | ⁴ 189,000 | 6,199 | 32.80 |
| Sulfur and pyriteslong tons | 29 | 482,000 | 9,821 | 20.40 |
| Talc, soapstone and pyrophylliteshort tons | 54 | 13,400 | 397 | 29.60 |
| Titaniumdo | 43 | 14,200 | 8,094 | 570.00 |
| Zincdo | 24 | 400 ر 6 | 1,551 | 242.35 |
| Other: Items indicated by footnote 3 | - | - | 7,993 | ~ |
| Value of the following undistributed commodities con- | | | | |
| sumed by respondents: Bismuth, cadmium, chromium, | | 4 : | | |
| fluorspar, gold, graphite, lithium, molybdenum, | | | | |
| nickel, nitrogen compounds, perlite, pumice, stron- | | | <u> </u> | |
| tium, tin, tungsten, and zirconium (and hafnium) | - | - | 2,573 | - |
| Estimates of companies responding which consumed items | | į | | |
| valued at less than \$1,000 each in 1960 but which | | | | |
| did not furnish details | | | 7,000 | |
| Total | - I | | 63,325 | |

¹Consumption figures are limited, insofar as possible, to mineral commodities, which are consumed for the first time by California chemical companies listed under Standard Industrial Classification Group 28.

²Value figures represent reported expenditures in 1960 for the raw materials listed <u>regardless</u> of their physical and chemical forms. Table 5 shows the relative percentages of minerals consumed from each category, and the commodity sections outline the character of the raw materials consumed.

³Figures withheld to avoid disclosing company confidential data; included with undistributed.
⁴Incomplete figures; excludes captive tonnage which cannot be disclosed (e.g., items produced and consumed by the producer at the site in further chemical manufacturing; i.e., boron compounds consumed by U.S. Borax and Chemical Corp. at Boron; and potassium and sodium compounds consumed in chemical processing by American Potash and Chemical Co. and Stauffer Chemical Co. at Searles Lake).

TABLE 5. - Percentage range of mineral raw materials consumed in California chemical plants,

as reported in table 4

| | Mineral raw materials, percent | | | | Mineral raw materials, percent | | | |
|------------------|--------------------------------|----------|---------------|--------------------|--------------------------------|----------|-----------------------|--|
| Commodity | Ores (crude, Smelter | | Chemical | Commodity | Ores¹ (crude, | Smelter | Chemical | |
| | | products | products | Ì | ground, and | products | products ² | |
| | concentrated) | | (first stage) | | concentrated) | l | (first stage) | |
| Antimony | - | 20 - 30 | 70 - 80 | Lithium | - | - | 100 | |
| Arsenic | - | 40 - 60 | 40 - 60 | Magnesium | | | | |
| Asbestos | 95 ~ 100 | - | 0 - 5 | compounds | 90 - 95 | - | 5 - 10 | |
| Barite | 85 ~ 95 | - | 5 ~ 15 | Manganese | 0 - 20 | - | 80 - 100 | |
| Bauxite | 80 - 90 | - | 10 - 20 | Mercury | - | 90 - 100 | 0 - 10 | |
| Bismuth | - | 90 - 100 | 0 - 10 | Mica | 100 | _ | - | |
| Boron | 95 - 100 | - | 0 - 5 | Molybdenum | - | - | 100 | |
| Bromine | 80 ~ 90 | - | 10 - 20 | Nickel | - | 40 - 60 | 40 - 60 | |
| Cadmium | - | 50 - 70 | 30 ~ 50 | Nitrogen compounds | 100 | - | - | |
| Calcium and cal- | | | | Perlite | 100 | - | - | |
| cium compounds | 90 ~ 100 | _ | 0 - 10 | Phosphate rock and | | | | |
| Chromium | - | 0 - 10 | 90 - 100 | compounds | 20 - 40 | - | 60 - 80 | |
| Clays: | | ļ | | Potash | 75 | - | 25 | |
| Bentonite | 90 - 95 | _ | 5 - 10 | Pumice | 100 | - | | |
| Fuller's earth | 95 ~ 100 | _ | 0 - 5 | Salt | 80 - 100 | - | 0 - 20 | |
| Kaolin | 95 - 100 | - | 0 - 5 | Silica (industrial | | | | |
| Other | 90 ~ 95 | - | 5 - 10 | sand) | 100 | _ | _ | |
| Cobalt | - | _ | 100 | Sodium and sodium | | | | |
| Copper | _ | 20 - 40 | 60 - 80 | compounds | 80 - 100 | - | 0 - 20 | |
| Diatomite | 95 - 100 | - | . 0 - 5 | Strontium | _ | - | 100 | |
| Fluorspar | 90 | _ | 10 | Sulfur and | | , | 1 | |
| Gold | - | 100 | _ | pyrites | 80 - 90 | _ | 10 - 20 | |
| Graphite | 100 | _ | - | Talc, soapstone, | - | | | |
| Gypsum | 85 - 95 | _ | 5 - 15 | and pyrophyllite. | 95 | _ | 5 | |
| Iodine | - | _ | 100 | Tin | - | 100 | | |
| Iron oxide | | 1 | | Titanium | - | | 100 | |
| pigments | 70 - 90 | _ | 10 - 30 | Tungsten | _ | _ | 100 | |
| Lead | | 10 - 30 | 70 - 90 | Zinc | - | 0 - 10 | 90 - 100 | |
| Lime | 100 | - | - | Zirconium and | | | | |
| Limestone | 90 - 95 | _ | 5 - 10 | hafnium | 90 | _ | 10 | |

Primarily (1) natural minerals which have not been chemically altered by industrial processing and (2) smelter products (items 1-3 of Introduction); i.e., cassiterite and metallic tin would be included but not tin oxide.

Primarily natural minerals which have been chemically altered to produce suitable raw materials for further chemical manufacturing (intermediate stage chemical compounds; item 4 of Introduction); e.g., titanium dioxide.

The following 20 companies accounted for over 75 percent of the value of mineral raw materials consumed by the 800 responding companies.

- 1. American Potash and Chemical Co.
- 2. Best Fertilizer Co.
- 3. California Chemical Co.
- 4. California Ink Co.
- 5. Desoto Chemical Coatings Co.
- 6. Dow Chemical Co.
- 7. Dunn-Edwards Co.
- 8. FMC Corp.
- 9. Fuller, W. P., & Co., Inc.
- 10. General Chemical Division, Allied Chemical Corp.
- 11. Glidden Paint Co.
- 12. Kaiser Aluminum & Chemical Co.
- 13. Mass, A. R., Chemical Co.
- 14. Mountain Copper Co.
- 15. Pittsburgh Plate Glass Co.
- 16. Shell Chemical Co.
- 17. Sherwin-Williams Paint Co.
- 18. Stauffer Chemical Co.
- 19. U.S. Borax & Chemical Corp.
- 20. Western Lead Co.

Companies reporting consumption of materials but which were determined to be outside SIC 2800 and nonrespondents were excluded from this listing.

Inorganic materials such as soda ash, salt cake, sulfur, ammonia, and chlorine were required in large tonnages during 1960, by many of the chemical companies tabulated in table A-l (appendix). An effort has been made to distinguish between purchases of first-marketable-stage mineral products, which themselves may be either natural, manufactured (synthesized), or obtained as a byproduct (such as soda ash and salt cake), and their resulting chemical products such as ammonia and chlorine.

Mineral Specifications and Tests in the Chemical Industry

Specification Sources

Mineral commodity suppliers to the California chemical industry are faced constantly with the need to standardize their products. Potential consumers usually require that the materials they use meet certain minimum chemical and physical standards. The supplier who can guarantee reasonably uniform specifications of his product is in a more favorable position to find an enlarged and more receptive market in the various segments of the chemical industry.

Although regulations governing quality of chemical products have been promulgated by numerous groups, three organizations are responsible for the majority of specification standards for industrial minerals: National Bureau of Standards, American Society for Testing and Materials, and American Standards Association.

The National Bureau of Standards is the principal Government testing laboratory. It is responsible for developing new and better methods for testing materials, conducts fundamental research in virtually all the scientific and engineering fields, serves in an advisory capacity to other Federal agencies, and establishes standards for industrial use. The established standards are indexed and summarized in numerous publications available through most technical libraries. The most comprehensive source of information on specifications developed by this agency is the National Directory of Commodity Specifications, Miscellaneous Publication 178, issued in 1945, with subsequent supplementary issues.

The American Society for Testing and Materials (ASTM), which was frequently referred to by respondents to the questionnaire, is a nonprofit national technical organization dedicated to increasing knowledge of materials, standardizing specifications, and improving test methods. The ASTM is engaged in several hundred research projects, which are conducted by about 2,000 working groups and subcommittees; many of these projects have a direct bearing on industrial mineral utilization. Over 2,000 specification standards and test methods have been developed by this organization and the results published by commodity, in an 11 volume series (4). These 11 volumes normally include for a particular specification, the product definition, the range of sizes required for different uses, the chemical composition, methods of sampling and testing, packaging and marketing, inspection, and conditions for rejection. Information may be obtained on the specifications promulgated by this organization through technical libraries or by writing directly to the ASTM at 1916 Race Street, Philadelphia 3, Pa.

The American Standards Association is composed of representatives of Government agencies, national technical societies, and trade associations. The primary aim of the Association is to establish national standards for an industry or industry group, based on mutual interest. The organization has conducted numerous projects related to industrial minerals utilization and publishes a monthly publication concerned with standardization of specifications, from its headquarters at 10 East 40th Street, New York 16, N.Y.

Research directed toward standardization of specifications for specific applications in fields which directly or indirectly affect the California chemical industry and their raw material suppliers are carried out by numerous other organizations. These include virtually all branches of the Armed Forces; other Federal agencies such as General Services Administration, Food and Drug Administration, Public Health Service, and U.S. Department of Agriculture; State and local government agencies; and other technical societies and trade associations. Reference is made to specifications pertinent to the California chemical industry mineral raw materials under the appropriate commodity sections.

Specification Data Provided by Respondents

Raw material specifications reported by the California chemical industry were variable, depending on use. Although nearly half of the respondents adequately completed the questionnaire, specifications were usually much too

complex to attempt to include in this report. Some respondents simply stated that too much effort would be required to complete that section of the questionnaire. By far the majority of consumers who did complete the section of the questionnaire dealing with specifications either referred to a standard specification or reported that they accepted the analysis supplied by the producer (data sheets were provided by suppliers listed in table 4). Others listed quite detailed requirements; some ambiguous terms; and a few specified the raw material must be "as white as possible," "not too dusty," "free from grit," and similar loose designations.

Mineral specifications, as reported, included a multitude of chemical and physical requirements, as most of the 31 chemical industries have virtually their own mineral testing language, but the seemingly awesome requirements which must be met can usually be reduced to relatively simple procedures using inexpensive and standard test devices.

One paint company, for example, conducts the following test on minerals to be used in paint:

Particle shape
Particle size distribution
Micron particle size
Residue on 325-mesh
Crystallinity
Chemical composition
Chemical analysis
Specific gravity
Bulking value

Weight: solid gallon
pH
Color brightness
Surface coating
Oil absorption (ASTM D281-31)
Acid resistance
Alkali resistance
Water soluble salts

Yet, on close examination, nearly all of the above tests can be conducted using simple laboratory equipment, and results from some can be used to compute other data.³

Mineral and Metal Prices

Delivered prices paid by the chemical industry may bear little or no relationship to the average f.o.b. price quoted by the mineral producer for several reasons, including (1) added transport cost, (2) higher quality requirements, (3) greater processing requirements, (4) relatively small (less than carlot or minimum) orders, (5) special blending or handling requirements, and (6) contractural arrangements.

³ Identification tests may be conducted on mineral samples, usually without cost, by the Bureau of Mines and such State agencies as the California Division of Mines and Geology, Nevada Bureau of Mines, and the California Bureau of Chemistry. Some companies and associations will conduct tests on minerals where there is a chance the deposit might serve as a source for their own requirements.

It was interesting to note that some companies which reported the least rigid specification brought their raw materials, such as clay, from distant sources.

In addition to unit values of minerals reported by the Bureau of Mines and other Government agencies, based on industry canvasses, trade journals such as E&MJ Metal and Mineral Markets; Oil, Paint and Drug Reporter; and Chemical and Engineering News publish price figures. For nonmetals and many chemicals there are no established markets, and extreme caution must be observed not to assume that published quotations establish the actual prices. The actual price paid is subject to negotiation and will depend upon many things such as quality, quantity, sizing, color, packaging, and delivery requirements. The most desirable basis for price establishment is usually considered to be f.o.b. destination, thus relegating the responsibility of delivery, insurance claims, and loss to the supplier. However, there are many ways to purchase, each of which has a bearing on the ultimate price paid by the consumer.

Mineral Raw Materials Prices for Chemical Uses

Although average prices of mineral commodities for chemical use usually are significant, they often do not define grades and types sufficiently to show a potential supplier what price he might expect for his product. Also, published price quotations are at best mere guides, and usually are quite unrealistic in specific markets because types and grades of mineral products vary from one producer to another. Purchasing is generally carried out by negotiation. As indicated above, several periodicals report what is either quoted by the supplier or judged to be the approximate price of some minerals in various stages of preparation and degrees of purity. These prices, along with actual prices (typical and range) paid by the California chemical manufacturer are shown or referred to in the commodity sections of this report.

Suppliers often maintain fairly rigid prices for their products, but, as might be expected, concessions are made for larger orders, and market prices for some highly competitive and overstocked materials are subject to negotiation.

The smaller chemical companies usually purchase in smaller lots; hence, prices per unit of material acquired are apt to be higher.

As quoted prices of minerals and transportation costs are fairly easy to obtain, a potential supplier can calculate in general what price currently is being paid for a given commodity. In determining the net price he can expect to obtain for his product, a new producer must consider many factors, including the end use, packaging specifications, care and expense required in handling and transporting the finished product, and size and frequency of shipments.

The chemical industry is interested in reducing raw material costs but not at the risk of losing customers for its products. For example, in 1960 one official reported that his company had a raw material file of over 1,500 items available for use in paint manufacturing. Many of these materials had been tested and found to be acceptable, but only a few were actually used-compelling reasons would have to be presented before the company would make any major changes of formula or raw material sources. Officials of a number of other companies presented similar viewpoints.

Mineral Substitutes and Alternates in Chemical Manufacturing

Although one can readily name many new chemicals that have been developed in recent years, it is difficult to cite examples of chemical industries that have vanished as a result of substitution. Most find new areas of chemical use as applications in certain fields decline. On the other hand, production of some minerals and chemicals has declined greatly either because (1) of obsolete processes and products, (2) they could not be adapted readily to other uses, (3) more preferable minerals could be obtained, or (4) synthetics became available. For example, (1) there has been little use for colemanite (calcium borate), formerly the chief source of boron compounds, since the discovery of kernite and tincal (sodium borates) in the Kramer District of San Bernardino County, Calif.; (2) pyrite has become a relatively minor source of sulfur since the introduction of the Frasch process for sulfur recovery and improved methods of secondary recovery of sulfur from petroleum and natural gas; (3) the utilization of arsenic chemicals in pesticide manufacturing declined sharply after the development of organic pesticide products; and (4) the use of natural nitrates declined after plants were built to recover nitrogen from the atmosphere.

Chemicals which are produced from minerals vary in degree of purity and refinement and are required to some extent in virtually all manufactured products. Many chemicals are competitive with minerals in manufacturing; in some instances, raw materials and refined chemicals may be used interchangeably to produce the same end product.

Table A-1 (appendix) shows representative California manufacturers of selected chemicals. Consumer demands have resulted in vast changes in the types of chemical products manufactured and the raw materials required. Examples of formerly widely used paint products that now are used only in relatively small quantities are calcimine, lithopone, and white lead. New paint formulations use materials such as latex and titanium dioxide.

The substitution of one raw material for another may result from such factors as a need for products with superior properties, scarcity or uncertainty of supply, or a price advantage. Plastics, produced synthetically from petroleum, coal, and natural gas replace metals in some uses but require high percentage of minerals as fillers and to impart desirable properties, thus tending to change mineral requirements from metals to nonmetals. As alternate materials gain a foothold in an area of use, the pattern may change radically through price reduction. Ample opportunity exists to utilize lower cost products. For example, expanded perlite, which is produced in large tonnages, results in fines, which are abundant as "waste" in the West but would be quite expensive in the East, where many specifications are written. Other exclusively western minerals, such as borax and diatomite, deserve greater consideration for use in California chemical industry because of their comparatively low delivered cost.

Transporting Mineral Raw Materials

Chemical raw materials, such as mineral fillers, which have a relatively low unit value, usually cannot bear costs of long hauls, particularly when one or two mountain ranges must be crossed. Even so, transportation costs often make up more than two-thirds of the delivered price of minerals used by the California chemical industry. Consequently, mineral supply sources should be as close as possible to points of consumption so that products can be offered at attractive prices.

As a rule, water transportation is by far the least expensive method of transport over long distances. Consequently, low ocean freight might bring even abundant, low cost minerals into California from foreign countries at competitive rates.

Access to seaboard facilitates imports from abroad and results in establishment of low freight or water rates from Gulf and East Coast ports for such commodities as phosphate rock from Florida, and sulfur from Texas, Louisiana, and Mexico. Local domestic sources of gypsum cannot now compete with present shipments from Mexico into San Francisco.

Low freight rate schedules on certain products, such as clay and sulfur from Atlantic and Gulf coast ports, sometimes inhibit utilization of California and Nevada materials which have relatively high rail or motor freight costs to market.

According to statistics developed by the Federal Reserve Board, Interstate Commerce Commission, and McGraw-Hill Publishing Co., rail shipments of chemical and allied products have increased only slightly over the past decade, while the output of chemicals has doubled. Recently, however, railroads have developed several new techniques, such as "piggyback," "containerization," "integral trains," specialized hoppers, and tank cars, which may improve the relative position of rail carriers. Also, organized efforts to obtain favorable freight rates are being made; for example, the Department of Defense has set up a task force, Operation Dart, to explore rate setting in transporting materials (15).

Producers of competitive commodities must equalize their freight costs with those of the nearest supplier. Hence, many market territories are dependent on the producer's freight equalization costs.

Table 6 shows the freight rate on minerals delivered into California, based on the 1-percent sample taken by the Interstate Commerce Commission. Table 7 shows the combined freight costs, origin, and California destinations of selected commodities shipped into California by all railroads.

Shipping rates in California are regulated by three separate organizations: (1) The California Public Utilities Commission, which regulates truck rates for most commodities, (2) The Pacific Southcoast Freight Bureau, which regulates rail rates for most commodities, and (3) The Consolidated Freight Classification Committee, which regulates both truck and rail rates on those commodities not covered by the other two organizations.

TABLE 6. - Products of mines (inorganic) shipped by rail to California, 1959 and 1960, all uses

| Commodity | 0r | lgin | Short | tons | Freigh | t rate | Tota1 | miles |
|-----------------|---------|---------|--------|----------|--------|------------|-------|----------|
| • | 1959 | 1960 | 1959 | 1960 | 1959 | 1960 | 1959 | 1960 |
| Iron ore | (Calif. | Calif. | 19,588 | 33,398 | \$1.21 | \$1.26 | 112 | 113 |
| Trou ore | Nev. | Nev. | 6,800 | 7,524 | 1.07 | 1.18 | 340 | 317 |
| | Calif. | Calif. | 1,654 | 1,422 | 1.99 | 2.00 | 315 | 199 |
| Ores and | | Ariz. | | 137 | - | 2.28 | _ | 41 |
| concentrates | Mont. | Mont. | 58 | 119 | .96 | .76 | 1,038 | 1,474 |
| | Tex. | - | 135 | - | 1.23 | - | 768 | - |
| Danibar | (Calif. | | 50 | - | 2.35 | - | 350 | - |
| Barites | Nev. | Nev. | 862 | 701 | 1.79 | 1.83 | 505 | 488 |
| Aluminum ore | Ark. | - | 61 | - | 1.02 | - | 1,777 | - |
| Copper ore | Nev. | - | 90 | - | 2.25 | - | 360 | - |
| | / Ariz. | - | 339 | - | 1.14 | - | 680 | - |
| | Calif. | Calif. | 2,385 | 1,667 | 1.84 | 1.87 | 196 | 167 |
| | Ga. | Ga. | 143 | 340 | .89 | .80 | 2,489 | 2,716 |
| | - | Ку. | - | 58 | - | .89 | _ | 2,260 |
| | Miss. | Miss. | 141 | 50 | . 94 | 1.02 | 2,288 | 2,262 |
| Clay and | Nev. | - | 41 | - | 2.87 | - | 241 | - |
| bentonite | ⟨ Ohio | - | 120 | - | 1.16 | - | 2,445 | - |
| | | Pa. | _ | 59 | ~ | 1.03 | - | 2,836 |
| | S.C. | - | 294 | - | .88 | - | 2,520 | - |
| | S. Dak. | S. Dak. | 125 | 208 | 1.19 | 1.18 | 1,665 | 1,678 |
| | Tenn. | Tenn. | 100 | 271 | 1.00 | 1.00 | 2,045 | 2,041 |
| | Utah | Utah | 168 | 370 | 1.64 | 1.68 | 774 | 780 |
| | \Wyo. | Wyo. | 171 | 40 | 1.29 | 1.19 | 1,536 | 1,660 |
| | /Ariz. | - | 65 | - | 1.17 | - | 368 | - |
| | Calif. | Calif. | 4,366 | 4,704 | 1.67 | 1.83 | 105 | 94 |
| | \Ill. | I11. | 277 | 181 | .63 | .63 | 2,086 | 2,054 |
| Sand, | Minn. | Minn. | 66 | 146 | .63 | .63 | 2,082 | 2,075 |
| industrial |)Mo. | - | 63 | - | .62 | - | 2,098 | - |
| | Nev. | Nev. | 1,615 | 1,340 | 1.01 | .97 | 378 | 401 |
| | Okla. | 0kla. | 276 | 525 | .67 | .81 | 1,895 | 1,612 |
| | \Wis. | Wis. | 50 | 110 | .61 | .62 | 2,188 | 2,159 |
| Gravel and | | | | * | | | | |
| sand, n.o.s | Calif. | Calif. | 41,164 | 31,705 | 1.90 | 1.91 | 53 | 51 |
| | 1 - | Ariz. | - | 97 | - | 1.20 | - | 555 |
| | Calif. | Calif. | 12,975 | 9,669 | 2.14 | 2.14 | 82 | 79 |
| | Ga. | - | 50 | - | .79 | - | 2,258 | |
| Stone, crushed. | Kans. | - | 51 | - | .89 | - | 1,478 | - |
| | Mo. | Mo. | 59 | 55 | .79 | .68 | 1,958 | 1,965 |
| | (- | Nev. | - | 1,428 | - | 1.22 | - | 405 |
| | | Wash. | - | 147 | - | 1.22 | - | 976 |
| Fluxing stone | Calif. | Calif. | 1,112 | 1,223 | 2.12 | 1.99 | 64 | 85 |

¹One percent sample.

Source: Interstate Commerce Comm., Carload Waybill Statistics SS-4, 1960.

TABLE 7. - Quantity, origin, destination, and revenue for selected commodities shipped by rail into California, 19601

| | | | Fre | eight ra | te | Major pick-up | | Destina | ition ² | |
|------------------|-----------|-------------|----------|----------|--------|---|---------------|---------|--------------------|-------|
| | Short | Total | | per ton | | points in order | Northern | | Souther | rn |
| Commodity | tons | revenue | Low | Average | High | | California | | Califor | |
| | | | <u> </u> | | | | San Francisco | Other | Los Angeles | Other |
| Iron ore | 3,083,008 | \$6,144,310 | \$1.48 | \$1.99 | \$8.80 | California, Nevada-Utah. | 0 | 0 | Х | Х |
| Aluminum ore and | | | | | | | | | | |
| concentrates | 32,231 | 328,765 | 3.15 | 7.78 | 25.06 | California, ³ Arkansas, Louisiana. | 0 | х | X | х |
| Copper ore and | | | | | | | | | | ! |
| concentrates | 727 | 6,609 | .48 | 9.09 | 9.54 | Washington, Idaho, Nevada-Utah. | 0 | 0 | 0 | Х |
| Zinc ore and | Ì | | | | | | | | | |
| concentrates | 162 | 3,706 | 15.00 | 22.87 | 37.70 | California, Kansas, Ohio. | X | - | - | - |
| Barite | 60,081 | 518,278 | 2.29 | 8.62 | 16.93 | Nevada-Utah, Missouri. | 0 | х | 0 | х |
| Clays | 335,792 | 3,511,011 | 3.02 | 10.46 | 23.51 | California, Ari- zona, Georgia. | X | х | 0 | х |
| Industrial sand | 506,810 | 1,489,053 | .74 | 2.94 | 10.37 | California, Ne- vada, Oklahoma. | Х | х | 0 | x |
| Salt | 244,847 | 472,680 | .81 | 1.93 | 20.16 | California, Nevada-Utah, | X | Х | 0 | х |
| | | | ŀ | ļ | | Kansas. | | | | |
| Phosphate rock | 158,994 | 920,043 | 3.72 | 5.75 | 8.91 | Wyoming, Idaho, Utah. | Х | х | 0 | x |
| Sulfur | 111,974 | 1,074,968 | 2.74 | 9.60 | 30.75 | California, Texas, Canada. | х | 0 | х | 0 |

¹ Compiled from detailed data provided by purchasing agents of the following railroad companies for ultimate consumption, exporting and re-shipment to other States: Atchison, Topeka and Santa Fe, Pacific Electric Railway Co., Southern Pacific Co., Union Pacific Railroad Co., and the Western Pacific Railroad Co.

²X denotes major percentage and O denotes minor percentage of total.

³ Imported.

MINERAL COMMODITY DETAILS

The individual mineral commodity presentation, which follows, was designed to serve a broad audience. For selected commodities, one table shows the relationship between U.S. and California-Nevada mineral supply (along with brief references to foreign sources); a second shows the overall consumption data reported by the California chemical industry, and a third table lists the responding companies. Data for nonrespondents and captive operations that produced and consumed raw materials at the same location have been omitted.

An attempt has been made to provide the highlights of the general supply situation along with the consumption picture in California. More detailed information on mineral supply is available in Bureau of Mines publications such as the Minerals Yearbook, Mineral Facts and Problems (Bulletin 585), Commodity Data Summaries, and numerous Information Circulars and Reports of Investigations on local mineral commodities. Also, the U.S. Geological Survey, California Division of Mines and Geology, and Nevada Bureau of Mines have issued numerous publications on locally available mineral resources.

Some details concerning mineral consumption and specifications in the California chemical industry had to be concealed to avoid disclosing company confidential data. The reader, of course, may be able to obtain additional information directly from the consumer companies listed. Most suppliers will provide detailed data sheets and samples of mineral products available to potential customers.

Antimony Supply -- California and Nevada

As indicated in table 8 California had no antimony production in 1960. Potential ore occurs at many localities in California, but production has been negligible. Ores from out-of-State sources have been smelted in the past in California. A small quantity (see table A-2, appendix) of ore entered the San Diego port.

Nevada had no antimony ore production in 1960. A small quantity of baghouse product was produced from a plant in White Pine County and shipped to Los Angeles. Quartz veins containing antimony and silver-lead-antimony veins have been mined in the past in at least seven Nevada counties.

Antimony Demand--California Chemical Industry

Table 9 contains disclosable data on antimony reported by the California chemical industry in 1960. A small tonnage of antimony oxide was shipped from Nevada to Los Angeles for use as a paint pigment. Consumers listed in table 10 used antimony metals and compounds mainly in paint pigment manufacturing and in plastics. Although about one-tenth of the U.S production went into the manufacture of flame-proofing chemicals, none was specifically reported for this use in California. Rubber usage is considered outside the chemical industry, except for synthetic rubber (one California plant) for which no consumption was reported.

TABLE 8. - Antimony (ore and metal) supply, 1960

| - | L |
|------------------|---|
| - | |
| | _ |
| - | 1 |
| | |
| - | _ |
| - | - |
| - | - |
| - | (²) |
| - | _ |
| - | - |
| 4 150 | (⁵) |
| | (6) |
| | - - - - - - - - - - - - - - - - - - - |

¹ One company mined antimony as a byproduct of lead-silver ores and 7 recovered antimony as smelter byproduct.

TABLE 9. - Antimony (metals and compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|--|---------|
| Antimony metal | 1 |
| Antimony oxide | |
| Total consumption in above plants | (¹) |
| Total value, delivered | (¹) |
| Average value, per pound oxide, in bags, carlots, freight allowed2 | \$ 0.32 |
| Typical freight rate, per short ton, oxide, Wisconsin to Los Angeles | \$12.20 |
| Figures withheld to avoid disclosing individual company data. | |
| 2011 Ditte and David Danishan marketing | |

^{2011,} Paint and Drug Reporter quotation.

TABLE 10. - Consumers of antimony reporting chemical usage in California, 1960

American Marine Paint Co.

De Soto Chemical Coatings, Inc.

Flexfirm Products Co. Fuller, W. P., & Co. Narmco Resins & Coatings Co. Western Lead Products Co.

As a basis for comparison, 13,000 tons of antimony and antimonial lead was consumed for all uses (about half, of which was used for oxide manufacture) in the United States, about 85 percent of which went to 100 eastern United States firms. The quantity consumed for all uses in California is not available but would probably not exceed 500 tons annually.

Figures withheld to avoid disclosing individual company data.

³United Kingdom (actually from South Africa) 27 percent; Yugoslavia 29 percent; Belgium 20 percent; and other 24 percent.

⁴ Through seaports only (see table A-2, appendix, for metal and oxide import data).

⁵ Not applicable.

Chemical-grade antimony ore to be used in producing oxide, chloride, and other chemical compounds reportedly should not contain over 0.1 percent of any one other metal and not over 0.25 percent total other metals. Ore purchases are usually based on antimony content, ore size, quantity, and nature of impurities. Impurities should not exceed 0.5 percent for arsenic, bismuth, copper, lead, and selenium; calcium, iron, and silica content are not so rigidly controlled.

Liquated antimony sulfide was marketed on the basis of 70 percent antimony (needles). One California company specified that the metal should be at least 99.5 percent pure and be free from copper and arsenic. Most of the companies indicated that the suppliers' standards were acceptable.

Chemical manufacturers normally use antimony metal to produce oxides and salts. No pharmaceutical manufacturers in California specifically designated use of antimony, but they normally require a high-purity metal with no more than 0.01 percent arsenic, 0.3 percent lead, and 0.025 iron.

There is no ASTM standard for antimony use in paints, and none of the consuming companies reported any specific requirements. ASTM B-237 and General Services Administration Stockpile Specification P-2a-R requirements for ingot metal, grades A and B, require 99.80 and 99.50 percent antimony respectively, with impurities rigidly controlled (21).

One supplier to the California chemical industry guaranteed 99.8 percent antimony with a maximum of 0.05 percent arsenic and no other impurity over 0.1 percent.

In 1960, the California chemical manufacturers shown in table 10 paid from 12.2 cents to 29.15 cents a pound for antimony oxide and metals, f.o.b. source, depending on quality, quantity, and form.

Chromium, lead, mercury, tin, titanium, zinc, and zirconium may replace antimony in paints. Antimony sulfide, once used extensively in red rubber manufacture, has been largely replaced by iron oxide. Organic synthetics have displaced certain antimony alloys in fireproofing compounds. There is no satisfactory substitute for antimony in camouflage paints.

Arsenic Supply -- California and Nevada

There was no arsenic production in California in 1960 (table 11). Several attempts were made to produce arsenic from California ores during the period 1920-25, but the continued low price and rising output of byproduct arsenic at smelters, forced abandonment. A number of potential deposits are known.

There was no arsenic production in Nevada in 1960. Arsenic was produced as a byproduct in gold production during World War II. Deposits of arsenic are reported in several districts in Nevada.

| TABLE 11. | - Arsenic | trioxide | (white | arsenic) | supply, | 1960 |
|-----------|-----------|----------|--------|----------|---------|------|
| | | | | | | |

| | United | California | Nevada |
|--------------------------------|------------------------|-----------------|------------------|
| , | States | | l |
| Smelters | 2 | - | - |
| Production: | | | |
| Quantityshort tons | ¹ 5,000 | _ | - |
| Value | ¹ \$321,000 | i - | _ |
| Average value, f.o.bshort tons | \$45.00 | - | _ |
| Producer stocks, Dec. 31do | 2,000 | - | _ |
| Importsdo | a 13,000 | ³ 30 | (4) |
| Exportsdo | (5) | _ | (⁴) |

¹⁹⁵⁹ data. Quantity produced in 1960 concealed to avoid disclosing individual company data. Production centered in Washington and Montana.

Arsenic Demand -- California Chemical Industry

Companies listed in table 12 reported consumption of arsenic and arsenic compounds in 1960, primarily for use in insecticide preparation and marine paints. Four of the companies consumed arsenic oxide, three consumed crude arsenic, one consumed paris green, and one consumed arsenic chloride. (Although tonnage and value of U.S. output were concealed in 1960, most of the domestic output and imports of arsenic are used in manufacturing lead and calcium arsenate insecticides. Arsenic compounds were used in herbicides, wood preservatives, glass manufacture, cattle and sheep dips, dyestuffs, paint, and tanning compounds.)

The California Bureau of Chemistry listed seven companies that registered insecticides containing lead arsenate for pest control use in the State.

TABLE 12. - Consumers of arsenic reporting chemical usage in California, 1960¹

American Marine Paint Co.

De Soto Chemical Coatings Co.

Flexfirm Products Co. Fuller Paint Co. Western Lead Products Co.

Also others such as California Chemical Co. (Ortho Div.) and F.M.C. Corp. (Niagara Div.) reported consumption of refined arsenic compounds.

Some California companies consumed a highly manufactured form of arsenic prepared by other chemical companies. For example, leading insecticide companies such as California Spray Chemical Corp. (now Ortho Div. of California Chemical Co., a subsidiary of Standard Oil Co. of California) and FMC Corp. (Niagara Div.) merely blended prepared arsenic compounds produced by others. Chemical suppliers usually obtain arsenic compounds in quantity for wholesale

²Three fourths of imports came from Mexico.

³Through seaports only.

⁴Not applicable.

⁵No exports of white arsenic were reported, but 1.9 million pounds of lead arsenate, valued at about \$35,000, was exported to 13 countries.

and retail marketing in small amounts, mainly for use in the preparation of insecticides.

Most of the consumption was as white arsenic (arsenic trioxide) shipped in from Tacoma, Wash., but a small quantity of arsenic metal was obtained from England. Some white arsenic was handled through local brokers.

Insecticide manufacturers normally require a free-running, fine-particle-sized white arsenic containing over 98 percent $\mathrm{As_2O_3}$, with no more than a trace of antimony. Herbicide manufacturers usually prefer a coarser particle size. One California consumer of arsenic trioxide specified 96 to 99 percent $\mathrm{As_2O_3}$ in powdered form.

Calcium arsenate has been replaced to a considerable extent in insecticides by chlordane, aldrin, dieldrin, demeton, DDT, benzine hexachloride, and a variety of other formulations. Many of these organic insecticides have lower human toxicities than arsenic compounds. However, as insects develop immunity to certain poisons, it is sometimes necessary to revert back to arsenic compounds.

The consumption of arsenic in insecticides in California has been affected considerably by the substitution of these organic materials, and the outlook for any increased utilization of arsenic in California pesticide manufacturing does not appear bright.

Asbestos Supply--California and Nevada

No spinning-grade asbestos fiber is produced in California, but the potential supply of shingle and shorter fibers is excellent, and by 1964, California may have the facilities for producing most of its requirements of such grades, with a substantial surplus for interstate and foreign export. Table 13 shows the U.S. asbestos supply situation.

In 1960, the Phoenix Mine--operated by Asbestos Bonding Co., Division of Clute Corp.--near Napa, was the principal producer in California.

The products were used in cement, stucco, and insulation, and were being tested as components in asphaltic paving.

Coalinga Asbestos Co., Inc. (a joint venture of Johns-Manville Corp. and Kern County Land Co.), explored a large deposit, mainly of slip-fiber chrysotile, in western Fresno County. This company planned to complete a major plant at the site in early 1962, to produce filler-grade fiber, largely for use in Johns-Manville Corp. plants. Other companies have acquired holdings in the same area and were in various stages of exploration and development.

Jefferson Lake Asbestos Co., a subsidiary of Jefferson Lake Sulphur Co., continued exploration of an extensive cross-fiber chrysotile deposit in Calaveras County in 1960 and designed a mine and mill to produce nonspinning fiber for the domestic and export trade.

| | United States | Californía | Nevada |
|---|--------------------------|------------|------------------|
| Producers | 13 | 3 | - |
| Production: | | | |
| Quantityshort tons | 45,000 | (1) | _ |
| Va lue | ² \$4,231,000 | (¹) | <u>-</u> |
| Average value, fiber, per short ton, f.o.b. | | · | |
| source | ³ \$95 . 00 | (1) | - |
| Producer stocks, Dec. 31short tons | 24,000 | (¹) | - |
| Imports ⁴ do | 669,500 | 59,000 | (⁶) |

5,000

300

TABLE 13. - Asbestos (fiber) supply, 1960

Subsequent to the compilation of 1960 information, there were three main producers of asbestos developing production capacity in California -- Coalinga Asbestos Co., Inc., Jefferson Lake Asbestos Co., and Asbestos Bonding Co. The Coalinga Asbestos Co. plant was completed in 1962 and had annual capacity of 15,000 tons of fiber. The Jefferson Lake Asbestos Corp. plant, also completed and in operation, reported an annual capacity of 70,000 tons.

Less than 9,000 tons of asbestos entered California sea ports; an estimated 125,000 tons, virtually all short fiber, came into California by rail from Canada during 1960.

Nevada had no record of asbestos production in 1960.

Asbestos Demand -- California Chemical Industry

Table 14 shows the tonnage of asbestos consumption reported by the California chemical industry. Table 15 lists the companies that reported consumption of asbestos, primarily grade 7R and floats, for use exclusively in chemical applications during 1960. In addition, large consumers, such as The Flintkote Co., Rubberoid Co., and Armstrong Cork Co., also reported consumption but were excluded because primary usage is outside the SIC chemical classification.

Where California is concerned, the estimated total consumption of 125,000 tons of asbestos for all uses, exclusive of the asbestos content of manufactured products, in 1960, was based on several studies conducted by private companies and consulting organizations in the area. Major consumption in 1960 was in asphalt tile, roofing, asbestos cement products, and refractory materials, all outside SIC 28. (As a basis for comparison, the total consumption

Exports.....do.... ¹Figures withheld to avoid disclosing individual company data.

² Primarily centered in Vermont and Arizona.

³Varies widely depending on grade.

⁴ Canada supplied 93 percent.

⁵ Through seaports only; imports were mainly through ports of entry outside California and came in by rail (approximately 100,000 tons).

⁶Not applicable.

of asbestos fiber reported for all uses in the United States was 709,000 short tons, but a large part of this tonnage went into the Government stockpile.)

TABLE 14. - Asbestos (fiber) consumption by the California chemical industry, 1960

| Plants reporting consumption | 17 |
|--|------------------|
| Total consumption in above plantsshort tons | 4,000 |
| Total value, delivered | \$226,000 |
| Value range, per short ton, delivered | \$35.00-\$139.00 |
| Typical freight rate, grade 7R, per short ton, Quebec, | |
| Canada, to Los Angeles area | \$38.88 |

TABLE 15. - Consumers of asbestos reporting chemical usage in California, 1960

Bio-Rad Laboratories
Dunne, Frank W., Co.
Fuller Paint Co.
Gibson-Holmes Co.
Henry, W. W., Co.
International Wood Products
Kaull, G. W., Co.
Marvin Corp.
Poly Resins Co.

Rhodes, D. H., & Co.
Security Paint Manufacturing Co.
Shell Chemical Co.
Silver Line Products, Inc.
Sun Chemical Corp.
Synkoloid Co.
Tri-City Paint Co.
Western Chemical & Manufacturing Co.

Over half of the quantity consumed <u>for all uses</u> in California came from Canada (Quebec); the remainder came from California, Arizona, Oregon, and undisclosed sources. However, well over three-fourths of California consumption for chemical uses probably originated in Canada.

Chemical producers in California specified and used grades 6 and 7 chrysotile asbestos primarily for use as a filler and binder, and to offer acid resistant properties to plastics, paints, putties, and caulking compounds. Certain areas of major use, such as asphalt and cement products, roofing, and insulation, although closely related, are not included under the chemical industry classification.

Although some asbestos was obtained through brokers, most of the supply came directly from the producers.

Specifications for chrysotile, the principal type of asbestos, have been established by the Quebec Mining Association. The Vermont and Canadian chrysotile asbestos classifications are the same, but Cassiar Asbestos Corp., Ltd., uses a special classification for its British Columbia chrysotile.

The chrysotile asbestos being mined near Coalinga, Calif., is short fiber, roughly equivalent to Canadian grades 6-7 and Canadian floats, with some differences in physical properties, and may be suitable as an alternate

⁴Detailed information on asbestos classifications are given in Bureau of Mines Bulletin 552 and Information Circular 7880.

source of asbestos for the chemical industry. For example, Johns-Manville Asbestos, Ltd., reported that Coalinga asbestos fibers are superior to Canadian fibers in the manufacture of floor tile (see table 16).

TABLE 16. - Asbestos fiber (floor tile grade) from Coalinga, Calif.

Typical test analyses and comparison with Canadian 7TS6

| | Asbestos Type | | | | | |
|---|---------------|------------|--------|---|--|--|
| Test | Ultrabestos | (Coalinga) | Jeffre | y (Canadian) | | |
| | Red Brand | Blue Brand | | 7TS6 | | |
| Rotap screen analysis: | | | | | | |
| (100 g - 3 mins.) | | | | | | |
| Plus 10 meshpercent | 1.4 | 0.9 | 1.1 | | | |
| Plus 20 meshdo | 18.9 | 14.8 | 42.8 | | | |
| Plus 35 meshdo | 58.4 | 46.9 | 42.4 | | | |
| Plus 65 meshdo | 16.0 | 25.8 | 4.8 | | | |
| Pando | 5.0 | 11.6 | 8.5 | | | |
| Surface area: (cm²/g) (Dyckerhoff System) | 25,500 | 21,500 | 11,000 | | | |
| Color | 66 | 62 | 56 | <pre>(photoelectric reflection)</pre> | | |
| Wet screen_analysis: | | | - | | | |
| Plus 14 meshpercent | 8.7 | 5.5 | 0.5 | | | |
| Plus 28 meshdo | 16.5 | 14.3 | 4.7 | | | |
| Plus 100 meshdo | 29.6 | 26.5 | 11.7 | | | |
| Plus 200 meshdo | 4.8 | 5.4 | 10.1 | | | |
| Minus 200 meshdo | 40.4 | 48.3 | 73.0 | | | |
| Kerosene absorptioncc | 102 | 87 | 76 | | | |
| Compression keroseneg | 5.97 | 5.34 | 4.66 | | | |

Source: Johns-Manville Asbestos Ltd., July 1962.

Crude asbestos and fibers are sold by the short ton in 100-pound bags. Short-fiber asbestos (see bibliographic references $(\underline{3})$ and $(\underline{23})$ for full descriptions of classifications used) is sold in bags and bulk under a number of brand names.

Asbestos usually is purchased on the basis of samples and tests data sheets submitted by the seller.

Glass (rock wool, slag wool, and glass wool) and organic fibers compete with, and have replaced asbestos in some markets. However, for some grades and uses, price changes would have little effect on asbestos consumption owing to quality advantages of asbestos. When fillers with heat-resistant properties are needed, few, if any, substitutes can be used.

According to Johns-Manville Asbestos, Ltd., it will produce two grades of asbestos fiber from the Coalinga, Calif., deposit, designated "Ultrabestos, floor tile grade, Red Brand," priced at \$100 a ton; and "Ultrabestos, floor tile grade, Blue Brand," priced at \$75 a ton, f.o.b. Coalinga. The Red Brand reportedly differs from the Blue Brand in that it is whiter and has greater absorption, more surface area, and better indicated efficiency.

Table 16 shows comparative test results of Johns-Manville Canadian asbestos and Coalinga asbestos.

Barite Supply--California and Nevada

U.S., California, and Nevada production data are compared in table 17. Three mines, one near Yermo in San Bernardino County, and two in the 9-mile Canyon area of Tulare County, were the source of 97 percent of the crude barite sold or used by California producers in 1960. Two barite properties in Nevada County and one in Kern County supplied the remainder.

| TABLE | 17. | _ | Barite | supply, | 1960 |
|-------|-----|---|--------|---------|------|
|-------|-----|---|--------|---------|------|

| | United | California | Nevada |
|---|-----------------|------------------|------------------|
| | States | | |
| Mines | ¹ 44 | 6 | 9 |
| Production: | | | |
| Quantityshort tons | 713,926 | 16,000 | 86,000 |
| Va lue | | \$181,000 | \$591,000 |
| Average value, per short ton, f.o.b. source | \$12.00 | \$11.30 | \$6.75 |
| Imports (crude barite)short tons | | (³) | (⁴) |
| Exportsdo | · - | • | (⁴) |

The four leading firms produced 63 percent of the output. Arkansas and Missouri accounted for 71 percent of the total U.S. production.

Crude barite mined in Nevada was processed in California by Barium Products Division of FMC Corp. at Modesto, in Stanislaus County, and the Baroid Division of National Lead Co. at Merced, in Merced County.

Nevada barite production came from eight deposits in four counties, with the major output from the Rossi mine, Elko County, and the Mountain Springs property in Lander County. National Lead Co. operated Nevada's only baritegrinding plant at Battle Mountain. Products were shipped out-of-State for use in paints and oil-well drilling muds. All crude barite shipped from Nevada was consigned to California grinding plants.

Some Nevada barite production required about a 40-mile haul to the rail-road, and potentially attractive barite deposits occur 60 to 80 miles from

²Crude barite--Mexico 30 percent, Canada 22 percent, Peru 17 percent, Greece 13 percent, and other 18 percent. Also ground barite and barium chemicals were imported.

³Barium chemicals only. See table A-2 (appendix).

⁴Not applicable.

⁵ None; 200 tons of lithopone was the only recorded exports in 1960.

railroad in relatively rugged terrain. The remoteness of deposits and depletion of higher grade ores have reduced the possibility of California-Nevada deposits effectively competing with imported ores and lower-grade eastern deposits in the larger market areas.

Barite Demand--California Chemical Industry

Barite consumed in the chemical industry in California in 1960 (table 18) was used mainly in manufacturing barium chemicals. Virtually all of the barite used for this purpose came from captive operations in Nevada. Paint-grade barite came mostly from Missouri and was sold through brokers. (Nearly three-fourths of the estimated 100,000 tons of barite consumed in California, compared with 1.2 million tons consumed in the United States, was used in oilwell drilling and an additional quantity was used in glass manufacture. Both of these industries are outside of SIC 28.)

TABLE 18. - Barite consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|--|------------------|
| Crude barite | 2 |
| | 3 |
| Ground and bleached | |
| Total consumption in above plants | (¹) |
| Total value, delivered | (1) |
| Value range, per short ton, delivered | ²\$14.00-\$16.00 |
| Typical freight rate, ground and bleached barite, Missouri | |
| to Los Angeles | \$26.00 |

Figures withheld to avoid disclosing individual company data.

Other chemical uses for ground barite included its application as a filler in plastics and as a weighting agent in pesticides.

FMC Corp., Modesto, Calif., utilized its own Nevada crude barite and Wyoming trona (soda ash) and purchased coke to produce barium sulfide, barium carbonate, barium oxide, and barium hydroxide.

California barite consumption figures for 1960 had to be concealed because there were only two major consuming companies. Most of the companies listed in table 19 consumed only minor quantities of barite and barium compounds. However, a rough estimate of consumption by California paint manufacturers can be derived from the following published data: (1) The Bureau of the Census reported that California accounted for 10 percent of the paint output, and (2) the Bureau of Mines 1960 Minerals Yearbook showed 18,273 short tons of crushed and ground barite went into paint.

No generally accepted standard specifications for either crude or ground barite have been promulgated for chemical applications. The trade loosely classifies barite as "soft" and "hard crystalline" ores. 5

²Crude barite. Ground and bleached barite sold for \$72.00-\$96.00 delivered.

These commercial terms refer to ease of grinding. The hardness of barite ranges from 2.5 to 3.5 on Mohs' scale.

TABLE 19. - Consumers of barite reporting chemical usage in California, 1960

Amercoat Corp.

De Soto Chemical Coatings, Inc.

Downan Products, Inc.

Dunn-Edwards Corp.

Dunne, Frank W., Co.

Finch Paint & Chemical Co.

FMC Corp.

Fresno Agricultural Chemical Co. Fuller, W. P., & Co. Glidden Paint Co. National Lead Co. Sherwin-Williams Co. Walker Paint Co.

Grinders prefer "soft" ore, whereas the "hard crystalline" ore is considered preferable for lithopone and barium chemical manufacture.

Crude barite for most uses should contain at least 93 percent ${\rm BaSO_4}$, and the better grades contain from 95 to 98 percent ${\rm BaSO_4}$ and not over 1 to 3 percent silica.

Barite was marketed in the following forms: Crude, hand-selected lump, jig, table, or flotation concentrate, fine-ground, and bleached. Crude is usually sold f.o.b. mine, and shipped in open railroad cars; processed barites is usually sold in 50- and 100-pound bags.

Ground barite for most uses must conform to rigid color and fineness requirements. It usually is ground to 99.7 percent minus 325-mesh. Companies have individual requirements for color and usually rely on comparison with known standards.

In some instances, ores containing up to 1 percent Fe_2O_3 and less than 94 percent $BaSO_4$ can be used for manufacturing barium chemicals, but a penalty might be charged. In barium chemical manufacture, fluorine is harmful and only trace amounts can be tolerated.

Barite can be used in manufacturing lithopone, a pigment which is essentially a chemical mixture of barium sulfate and zinc sulfide. Chemical & Pigment Co., Oakland, Calif., a major lithopone producer in the past (45) reported no consumption in 1960 (Sherwin-Williams Co. was reportedly the sole surviving producer of lithopone in the United States). Consumption of barite for this use gave way to titanium dioxide, which is more expensive but has greater covering power.

The cost of barite delivered to the California chemical industry averaged around \$15 a short ton for crude barite in bulk and \$80 a short ton for ground, bleached, and bagged barite. (Precipitated barium sulfate and carbonate sold for up to \$137 a ton.)

Bauxite Supply -- California and Nevada

No bauxite was produced in California or Nevada in 1960. Table 20 shows U.S. production data. Imports of 9,000 long tons of bauxite entered the San Francisco port during 1960, and an additional 32,000 tons came in by rail. Of this total, 11,800 tons was reported for chemical use.

TABLE 20. - Bauxite (ore) supply, 1960

| | United | California | Nevada |
|---|------------------------|------------|----------|
| | States | | |
| Producers | ¹ 12 | - | _ |
| Production: | | | |
| Quantity, crude orelong tons | 21,998,000 | - | - |
| Value | \$21,107,000 | _ | - |
| Average value, per long ton, f.o.b., source | \$10.50 | - | - |
| Producer stocks, Dec. 31long tons | 5,389,000 | - | - |
| Importsdo | ³ 8,739,000 | 49,000 | (5) |
| Exportsdo | 29,000 | | (5) |

¹Nine companies operated mines; the leading three firms accounted for nearly 92 percent of mine production. Four additional firms processed bauxite.

Bauxite (and Alumina) Demand -- California Chemical Industry

Bauxite was used by the California chemical industry to produce alum (aluminum sulfate). Plants were operated by Allied Chemical Corp., General Chemical Div.; Stauffer Chemical Co.; and Associated Chemical Co. (table 21). Most of the bauxite consumed came from South America and the Carribean; some was shipped from Arkansas. About one-fourth of the bauxite entering California was used by the above companies; the remainder went mainly into refractories, made by companies not included in SIC 28. Some activated bauxite was used for clarifying, decolorizing, and desulfurizing lubricating, vegetable, and animal oils. As a basis for comparison, of the 8.9 million tons of bauxite consumed in the United States in 1960, only 3 percent went into chemical manufacturing.

TABLE 21. - Bauxite (and alumina) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|---------------------|
| Bauxite | 4 |
| Alumina | 25 |
| Total consumption in above plants (bauxite only)long tons | ¹ 11,800 |
| Total value, delivered (bauxite only)do | \$230,000 |
| Value range, per long ton, delivered\$1 | 18.00-\$31.00 |
| Typical freight rate, per long ton, Arkansas to Los Angeles | |

Does not include 749 short tons of alumina and aluminum compounds valued at \$102,000.

²Arkansas, Alabama, and Georgia.

³ Jamaica 48 percent, Surinam 37 percent, British Guiana 4 percent. Also included in import figures are 113,529 long tons of calcined bauxite valued at \$2,172,269 of which 1,100 tons valued at \$12,410 entered the San Francisco port from Surinam.

⁴Through seaports only. An additional 32,000 long tons entered by rail (see table 7).

⁵Not applicable.

Bauxite for chemical uses should be low in titanium and iron, but high-silica bauxite, which cannot be used to produce alumina, is usually satisfactory for use in chemical manufacturing. In manufacturing aluminum sulfate for water purification, acid soluble iron is a critical impurity.

For aluminum salts, the ${\rm Al_2\,O_3}$ content of the bauxite should be as high as possible, but ores with as much as 11 percent ${\rm SiO_2}$, 1 to 2.5 percent ${\rm Fe_2O_3}$, and 1 to 3 percent ${\rm TiO_2}$ can be used. Some chemical companies do not use bauxite but utilize aluminum hydrate produced by others as a source material, for aluminum chemicals.

A high-grade bauxite, ground to about 60 mesh, was usually specified for decolorizing and desulfurizing oil. The bauxite for this purpose is activated by heat treatment.

Chemical companies shown in table 22 consumed alumina, aluminum sulfate, aluminum hydroxide, and powdered and flake aluminum in California for a variety of purposes, mainly in the manufacture of paint, as a filler in plastics, and for use in manufacturing ink. The f.o.b. value of the various alumina products ranged from \$61.20 to \$653.80 a ton. Individual prices are given in the Oil, Paint and Drug Reporter. Most of the metal was obtained from New York and New Jersey. Compounds came mainly from eastern States. A small quantity of various aluminum compounds, chiefly aluminum sulfate, was purchased from local distributors. Minor quantities of aluminum compounds were also obtained from England.

TABLE 22. - Consumers of aluminum compounds reporting chemical usage in California, 19601

American Marine Paint Co.
American Marine Paint Co.
American Potash & Chemical Corp.
Beacon Paint & Wax Corp.
California Ink Co., Inc.
Cole Manufacturing Co.
De Soto Chemical Coatings, Inc.
Dunne, Frank W., Co.
Ellis Paint Co.
Fuller, W. P., & Co.
Interchemical Corp.
International Paint Co.

Kaiser Aluminum & Chemical Co.
L. & H. Paint Products, Inc.
Leffingwell Chemical Co.
Narmco Resins & Coatings Co.
Nelson Technical Coatings Co.
Pittsburgh Plate Glass Co.
Poly Resins Co.
Ram Chemicals, Inc.
Riker Laboratories
Security Paint Manufacturing Co.
Sherwin-Williams Co.
Union Carbide Chemicals Co.
Western Lead Products Co.

A variety of materials can be substituted for bauxite, such as calcium chloride as an absorbant, and fuller's earth as a decolorizer.

Alumina went into filler applications in plastics, and was used as a desiccant in drying gases and liquids, as a catalyst in many California chemical processes, to produce a glossy finish on paper, as a base for pigments and

¹Tonnage reported by these companies is not included in the bauxite consumption figure.

insecticides, and in rubber manufacture. Aluminum powder was used in paints, printing ink, and for decolorizing and desulfurizing petroleum.

Boron Supply -- California and Nevada

As shown in table 23, the total national output of boron minerals and compounds came from California. American Potash & Chemical Corp. produced from the brines of Searles Lake at Trona, Westend Chemical Div. of Stauffer Chemical Co. produced from Searles Lake at Westend, and Pacific Coast Borax Div. of United States Borax and Chemical Corp. produced from a deposit of borax and kernite in the Kramer District near Boron, Calif. Small quantities of colemanite were mined at Death Valley Junction, and ulexite from a deposit near Shoshone was mined by the latter company.

TABLE 23. - Boron (minerals) supply, 1960

| | United | California | Nevada |
|--|----------------------|----------------------|--------|
| | States | <u> </u> | |
| Producers | . 3 | 3 | - |
| Production: | | | |
| Quantity, sold or used by | | | |
| producersshort tons | ¹ 640,600 | ¹ 640,600 | - |
| Value | \$47,550,000 | \$47,550,000 | - |
| Average value, per short ton, f.o.b. source. | \$74.22 | \$74.22 | - |
| Importsshort tons | - | - | (s) |
| Exportsdodo | 300,600 | 300,600 | (2) |

¹ Gross weight--equivalent to 324,000 tons of boron oxide.

Boron Demand -- California Chemical Industry

Table 24 shows consumption data and table 25 lists the companies that reported consumption of boron minerals and compounds in California during 1960. All material originated in California and most of it was purchased directly from the producer. A variety of boron compounds were used for various applications, including the production of chemical materials such as adhesives, cleansing compound, and chlorides.

TABLE 24. - Boron (minerals and compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|---------------------|
| Processed boron minerals | 15 |
| Refined boron compounds | 6 |
| Total consumption in above plantsshort tons | ¹ 26,000 |
| Total value, delivered | 1\$1,011,000 |
| Value range, per short ton, delivered | \$35.00-\$121.00 |
| Typical freight rate, per short ton, Los Angeles to | |
| San Francisco | \$8.70 |

¹Incomplete--excludes borate compounds consumed by three principal producers at their own operations.

² Not applicable.

TABLE 25. - Consumers of boron compounds reporting chemical usage in California, 1960

Arabol Manufacturing Co.
Chipman Chemical Co.
Industrial Chemical Co., Inc.
Jones-Hamilton, Inc.
Kaiser Aluminum & Chemical Corp.
Klix Chemical Co., Inc.
Metallic Phosphate Products Co.
National Starch & Chemical Corp.

Parker Rust Proof Co. Poly Resins Co. Ritchie Adhesive Co. Stauffer Chemical Co. Tec-Chemical Co. Turco Products, Inc. Vogarell Products, Inc.

Specifications of borax for chemical applications called for commercial or technical (USP) grades. Suppliers could generally meet a purity of 99.5 percent borax or better. It was used in crystalline, granular, and powder form.

The captive tonnage consumed by the three principal borate compound producers-consumers in California--U.S. Borax and Chemical Co., American Potash and Chemical Co., and the West End Div., Stauffer Chemical Co.--is not included in these totals to avoid disclosing production information. These companies also distributed finished products, including both refined chemicals and crude sodium borate minerals in various stages of beneficiation, throughout the United States (340,000 tons of boron minerals and compounds was consumed for all uses in the United States in 1960).

Most of the boron material sold at a price on the order of \$50 a ton delivered, with a freight rate ranging from \$5.48 a ton to \$15 a ton.

Bromine Supply--California and Nevada

FMC Corp. plant at Newark, Alameda County, extracted bromine from salt works bitterns obtained from Leslie Salt Co. Bittern was received into 200-million-gallon capacity ponds where it was neutralized with sulfuric acid and processed in a manner fully described in available published (13) and company literature. Bromine production data are shown in table 26.

| TABLE | 26. | - | Bromine | suppl | у, | 1960 |
|-------|-----|---|---------|-------|----|------|
|-------|-----|---|---------|-------|----|------|

| | United | California | Nevada |
|---|----------------------|---------------------|------------------|
| | States | | |
| Producers | 12 | 2 | |
| Production: | | | |
| Quantity, sold by producerspounds | 175,010,000 | (¹) | - |
| Value | \$44,637,000 | (1) | - |
| Average value, per pound, f.o.b. source | \$0.26 | (1) | - |
| Imports, elemental bromine and bromine | • | , , | |
| compoundspounds | ² 122,000 | - | (³) |
| Exports, bromine, bromide, and bromatesdo | 10,200,000 | ⁴ 23,000 | (³) |

¹Figures withheld to avoid disclosing individual company data.

² Netherlands 92 percent, United Kingdom 4 percent, West Germany 4 percent.

³ Not applicable.

⁴Through seaports only.

American Potash and Chemical Co.'s Trona, San Bernardino County, plant used a process similar to that of FMC Corp. to extract bromine from Searles Lake brine. Bromine was extracted as part of an integrated process for recovering potassium, sodium, boron, lithium, and phosphate minerals.

Nevada produced no bromine in 1960.

Bromine Demand -- California Chemical Industry

The only domestic source of elemental bromine was American Potash and Chemical Co.; and FMC Corp. was the only source of ethylene dibromide in California. Elemental bromine, recovered from Searles Lake brines, was sold to chemical and pharmaceutical companies throughout the United States. Only three companies reported consumption in California for the year 1960, for use in compounding a wide variety of products. Recovered liquid bromine from salt works bitterns at Newark, Calif., was converted to ethylene dibromide, chiefly for use as a fumigant in treating soils and seed. Much of the ethylene dibromide used with lead as an antiknock fluid in gasoline was produced at plants outside California. Other than captive use, only one California company reported a significant quantity purchased from California producers. Although California figures must be withheld in table 27 the United States consumption figure of 165 million pounds might be used as a basis for estimation. The Oil, Paint and Drug Reporter quoted prices as shown in table 28.

The usual requirements of elemental bromine were that it must have a specific gravity at 15° to 20° C of not less than 3.1; not less than 99.7 percent bromine, with no iodine and not more than 0.1 percent chlorine present.

Potassium bromide specifications, for example, include Technical, USP (United States Pharmacopoeia), CP (chemically pure), NF (National Formulary), and Reagent grades. Potassium bromate was provided in pure (not less than 99.5 percent) CP, USP, and Powder grades. Sodium bromide specifications include CP, USP, crystalline, powder, commercial, pure, and highest purity. According to suppliers, most consumers refer to the pharmacopoeia which limit impurities to 0.3 percent chlorine, 0.05 percent iodine, 0.002 percent sulfur, and a trace of organic matter in bromine compounds.

Ethylene dibromide (C, H, Br,) was the principal use for bromine.

Figure 3 is a generalized use pattern for bromine.

TABLE 27. - Bromine (elemental and compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption of elemental bromine | 11 |
|---|-----------|
| Total consumption in above plantspounds | (2) |
| Total value, delivered | (s) |
| Total value, delivered | (s) (s) |

¹ Excludes two companies producing captive bromine products.

² Figures withheld to avoid disclosing individual company data.

³ See table 28 for price quotations.

TABLE 28. - Prices of bromine products

| Form and basis of shipment | Cents per |
|---|-----------|
| | pound |
| Bromine, purified, cases, carlots, ton lots, delivered east of | |
| Rocky Mountains | 32 |
| Cases, less than carlots, same basis | 34~39 |
| Drums, carlots, ton lots, delivered east of Rocky Mountains | 31 |
| Drums, less than carlots, same basis | 31-34 |
| Tanks, carlots, same basis | 21½ |
| Ammonium bromide, N.F. granular, drums, carlots, freight equalized. | 44 |
| Drums, less than carlots, same basis | 46 |
| Bromochloromethane, drums, carlots, freight equalized | 48 |
| Drums, less than carlots, same basis | 50 |
| Tanks, same basis | 47 |
| Ethylene dibromide, drums, carlots, freight equalized | 30⅓ |
| Drums, less than carlots, freight equalized | 31½ |
| Tanks, freight equalized | 28½ |
| Potassium bromide, USP, granular, barrels, kegs | 39~40 |
| Potassium bromate, drums, 1,000-pound lots, works, January | |
| through October | 50 |
| Oct. 3 through Oct. 9 | 53½ |
| Oct. 10 through December, 200-pound drums, carlots, freight |] |
| allowed | 49 |
| Sodium bromide, USP, granular, barrels, drums, works | 40 |
| Source: Oil, Paint and Drug Reporter. | |

Antiknock agent in gasolines (95% of total consumption)

dyes Ethylane dibromide - phormaceuticals and methyl solvent for gums, plastics, resins bromlde fumigation of soils and seeds Bleaching agent disinfectant - analytical reagent - synthesis of bromine compounds - dyes and inks Sea water – resins, leather, rubber Sea water
Oil well brines Elemental poison and lear gases Dry lakes - Pharmaceuticals High purity metals
potassium, sodium and ammonium bromides photography lithography – Pharmaceuticals - calcium organic compounds photography - Zinc bromide - Atomic radiation protection textile flameproofing . Chlorobromoethane— Fire extinguisher organic solvent Intermediate inorganic synthesis dyes, perfumes pharmaceuticals Metal compounds

FIGURE 3. - Bromine Uses.

Calcium (Calcium Chloride) Supply -- California and Nevada

The California Salt Co. and National Chloride Co. of America, both at Amboy, Calif., recovered calcium chloride from brines at Bristol Lake, San Bernardino County, in 1960. The data supplied by these companies are concealed in table 29. Hill Brothers Chemical Co. purchased crude liquid and operated a third plant in the area to produce both a flake product and a refined liquid from purchased crude liquid calcium chloride. Products of all three plants were marketed in Arizona, Nevada, and southern California, mainly as hygroscopic agents.

Nevada produced no calcium chloride during 1960.

TABLE 29. - Calcium chloride supply, 1960

| | United States | California | Nevada |
|---|----------------------|------------------|------------------|
| Producers | 8 | 2 | |
| Production: | | | |
| Quantityshort tons | ¹ 580,000 | (s) | - |
| Value | \$16,000,000 | (s) | - |
| Average value, per short ton, f.o.b. source | \$27.60 | (²) | - |
| Importsshort tons | 1,600 | 480 | (³) |
| Exportsdo | 26,800 | ⁴ 600 | (³) |

¹⁹⁵⁹ shipments of natural and synthetic solid and flake calcium chloride. (Excludes 259,644 tons of calcium chloride brine and brine used in production of solid and flake calcium chloride.) Source: Bureau of the Census.

Calcium (Calcium Chloride) Demand--California Chemical Industry

Calcium chloride consumption data shown in table 30 were provided by the companies shown in table 31.

TABLE 30. - Calcium chloride consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|------------------------------|
| Calcium chloride | . 7 |
| Other calcium compounds | 4 |
| Total consumption in above plantsshort tons | 10,700 |
| Total value, delivered | \$379,000 |
| Value range, per short ton, delivered | ¹ \$14.00-\$81.00 |
| | |

Low cost per ton is due to use of major percentage as crude liquid calcium chloride. The Oil, Paint and Drug Reporter quoted prices for 40 percent calcium chloride liquor in tanks, freight equalized at \$14.00 per ton; flake 77-80 percent, paper bags, carlots, f.o.b., freight equalized, at \$34.00 per ton; and USP granular, 300-pound drums, freight equalized, at 32 cents per pound.

²Figures withheld to avoid disclosing individual company data.

³ Not applicable.

⁴ By rail only. No record is available for California land imports and exports and interstate shipments.

Uses reported included paints, fertilizers, insecticides, herbicides, cleansers, soaps, and variety of dessicant applications.

TABLE 31. - Consumers of calcium chloride reporting chemical usage in California, 1960

California Chemical Co.
Deepwater Chemical Co., Ltd.
Hill Brothers Chemical Co.
National Research & Chemical Co.

O'Brien Corp. of San Francisco Union Carbide Chemicals Co. Western Chemical & Mfg. Co.

Clay Supply -- California and Nevada

Bentonite Supply

Bentonite was mined in Inyo, San Benito, and San Bernardino Counties during 1960 (table 32). In addition, hectorite, a special type of bentonite, was mined near Hector in San Bernardino County by National Lead Co. and The Inerto Co. National Lead shipped its crude product to processing facilities at Houston, Tex., for preliminary processing, and thence to New Orleans, La. for final processing. The Inerto Co. mined and processed its material near Hector.

TABLE 32. - Clay (bentonite) supply, 1960

| | United States | California | Nevada |
|---|------------------|------------|------------------|
| Producers | 36 | 8 | 1 |
| Production: | | | |
| Quantity, sold or used by | | | |
| producersshort tons | 1,268,800 | 7,000 | (¹) |
| Value | \$15,005,000 | \$139,000 | (1) |
| Average value, per short ton, f.o.b. source | \$12.00 | \$19.50 | (1) |
| Importsshort tons | 200 | - | (²) |
| Exportsdodo | 58,000 | _ | (s) |

Figures withheld to avoid disclosing individual company data.

Bentonite was mined in Nye County, Nevada, and shipped to processors in California.

Fuller's Earth Supply

Two producers in Inyo County (Sierra Talc Co., near Keeler, and David Jones, near Olancha) mined fuller's earth in California for filler, filter, and absorbent uses.

Fuller's earth was produced in Nevada by Industrial Minerals and Chemical Co., near Weeks, Lyon County, and shipped to one of its California plants for use in preparing feed pellets and for other uses. Because of the requirement for concealing individual company data, figures for California and Nevada production cannot be shown in table 33.

²Not applicable.

TABLE 33. - Clay (fuller's earth) supply, 1960

| | United | ted California | |
|---|------------------------|----------------|------------------|
| | States | | |
| Producers | 19 | 2 | 1 |
| Production: | | | |
| Quantity, sold or used by producersshort tons | 408,000 \$9,162,000 | (¹) (¹) | (¹) |
| Average value, per short ton, f.o.b. source | \$22.45 | (1) | (1) |
| Importsshort tons | (2) | - | (³) |
| Exportsdo | 12,000 | - | $(^3)$ |

¹Figures withheld to avoid disclosing individual company data.

Kaolin Supply

Kaolin was produced by Huntley Industrial Minerals Co. from near Casa Diablo in Little Antelope Valley of Mono County; by California Nonmetallics from the Robinson ranch east of Trabuco Canyon Road, Orange County; and by W. A. Schoeppe Clay Co. from a deposit 13 miles northwest of El Toro, also in Orange County.

Table 34 shows the kaolin output in California during 1960. As most kaolin consumed by the California chemical industry was shipped in from Eastern States, table 35 has been compiled to show the comparative supply situation based on all uses.

TABLE 34. - Clay (kaolin) supply 1960

| | United | California | Nevada |
|---|------------------------|------------------|------------------|
| | States | | |
| Producers | 44 | 3 | _ |
| Production: | | | |
| Quantity, sold or used by | | | |
| producersshort tons | ¹ 2,730,000 | 14,000 | - |
| Value | \$45,677,000 | \$212,000 | - |
| Average value, per short ton, f.o.b. source | \$16.70 | \$15.10 | - |
| Importslong tons | 127,000 | ² 900 | (³) |
| Exportsdo | 80,000 | ² 360 | (³) |

¹Georgia supplied 2,121,000 tons valued at \$37,822,000.

No kaolin was produced in Nevada. Some promising deposits were being investigated by the Federal and Nevada Bureaus of Mines and others.

² Not shown separately from other clays.

³ Not applicable.

²Through seaports only.

³ Not applicable.

| TABLE 35. | - | Comparison | of | domestic | kaolin | production |
|-----------|---|------------|------|-----------|---------|------------|
| | | and uses | s fi | com major | sources | s, 1960 |

| Total output | | | | | | | | |
|-------------------------|-------------------|-----------------------|------------|--------------|---------|------------|--|--|
| St | ate | | | Short | tons | .Va lue | | |
| California | | | | 14 | ,247 | 212,120 | | |
| Florida and North Carol | ina | | | 29 | ,760 | 663,604 | | |
| Georgia | | | | 2,131 | ,237 | 37,822,255 | | |
| South Carolina | | | | 446 | ,620 | 5,502,342 | | |
| Other States1 | • • • • • • • • • | • • • • • • • • • • • | | 118 | ,587 | 1,476,774 | | |
| Kaolin sold or use | d by two | major produ | cing Stat | es, for | select | ed uses | | |
| Georgi | 8 | | | South | Caroli | na | | |
| Use | Short | F.o.b. | Use | | Short | F.o.b. | | |
| | tons | value/ton | | | tons | value/ton | | |
| Paper | 568,583 | \$18.51 | Rubber | | 220,840 | \$12.99 | | |
| Paper coating | 808,916 | 21.19 | Pesticides | | 49,599 | 13.14 | | |
| Rubber | 100,342 | 13.73 | Other | | 124,400 | 5 13.32 | | |
| Linoleum oil cloth | (ء) | (°2) | | | | | | |
| Paint | 66,160 | 20.29 | | | | | | |
| Plastics | 8,899 | 23.59 | | | | | | |
| Chemicals | (_s) | (_s) | | | | 1 | | |
| Other | 198,301 | 14,20 | <u> </u> | | | | | |

¹Alabama, Pennsylvania, and Utah.

Source: BuMines Minerals Yearbook, volumes I and III.

Other Clays Supply

Los Angeles, San Mateo, Solano, Ventura, and Riverside Counties yielded 1.4 million tons of the 2.4 million tons of miscellaneous clay and shale produced in 25 California counties in 1960. Most of the production went into the manufacture of portland cement, brick, tile, and sewer pipe, all of which are outside SIC 28. Table 36 shows the quantity of miscellaneous clay sold or used by producers in 1960.

TABLE 36. - Clay (other) supply, 1960

| | United | California | Nevada |
|---|------------------|------------------------|------------------|
| | States | | |
| Producers | Numerous | Numerous | 1 |
| Production: | | | |
| Quantity, sold or used by | | | |
| producersshort tons | 34,285,000 | ¹ 2,428,000 | (2) |
| Value | \$41,326,000 | \$3,671,000 | (²) |
| Average value, per short ton, f.o.b. source | \$1.25 | \$2.97 | (²) |
| Importsshort tons | 116,000 | ³ 125 | (4) |
| Exportsdo | (⁵) | (⁵) | (4) |
| 10 1 000 000 1 | | | |

Only 220,000 tons, valued at \$653,000 was sold for use other than in portland cement, brick, tile and sewer pipe manufacture.

²Included in "Other".

² Concealed.

³ Through seaports only.

⁴ Not applicable.

⁵Not available.

A relatively minor amount of miscellaneous clay was produced in Nevada, but none was sold to the California chemical industry.

Clay Demand -- California Chemical Industry

Bentonite Demand

Table 37 shows the tonnage of bentonite consumed by the California chemical companies listed in table 38. Bentonite went into many chemical applications, including pharmeceuticals, poly-acetate emulsions, cleaning compounds, paints, resins, fertilizers, and calking compounds. Most of the bentonite reported by the California chemical industry came from Wyoming, but some was shipped into California from South Dakota, Utah, and Missouri. The material from Missouri probably originated in Wyoming or South Dakota, as no bentonite was mined in Missouri.

TABLE 37. - Clay (bentonite) consumption by the California chemical industry, 1960

| Plants reporting consumption | 39 |
|---|-----------------|
| Total consumption in above plantsshort tons | 13,000 |
| Total value, delivered | |
| Value range, per short ton, delivered | \$29.00-\$55.00 |
| Typical freight rate, per short ton, Wyoming to San Francisco | |

TABLE 38. - Consumers of clay (bentonite) reporting chemical usage in California, 1960

Amchem Products, Inc. Americat Corp. Ardmor Chemical Co. Barnes, S. O., & Sons, Inc. Borden Co., Chemical Div. California Chemical Co. California Ink Co., Inc. Certified Home Products Chipman Chemical Co. De Soto Chemical Coatings, Inc. E-Z-Est Products Co., Inc. Fine Line Paint Corp. FMC Corp. Fresno Agricultural Chemical Co. Hancock Chemical Co. Indco Laboratory Kaiser Aluminum & Chemical Corp. Kau11, G. W., Co. Kolmar Laboratories, Inc. Los Angeles Soap Co.

Luseaux Laboratories, Inc. MacMillan Ring Free Oil Co., Inc. Marvin Corp. Max Factor & Co. McCloskey Varnish Co. of the West Narmco Resins & Coatings Co. National Lead Co. Neville Chemical Co. Plex Chemical Corp. Poly Resins Co. Rhodes, D. H., & Co. Security Paint Manufacturing Co. Sherwin-Williams Co. Stauffer Chemical Co. Union Oil Co. U.S. Peroxygen Corp. Vi-Cly Industries, Inc. Western Chemical & Mfg. Co. Wyandotte Chemical Co.

Out of 1.3 million short tons of bentonite sold or used for all purposes in the United States in 1960, uses which included chemical applications were: 27,000 tons for insecticide carriers and diluents, 74,000 tons for filtering and decolorizing vegetable and animal oils, and 4,000 tons for use in other filtering, clarifying, and filler applications.

Specifications for bleaching earths (which would also include fuller's earth) that are used in oil filtration require the clay to be at least 50 percent passing 200 mesh, and for most purposes, a clay in which 85 to 95 percent will pass 200 mesh. The limiting factors on fineness are the filtration rate and the ease with which the oil can be separated from the clay. If the particle size is too fine, the filter rate is retarded.

Freight rates were consistently reported at \$18 from Wyoming, and \$13 from Utah, but unit price reported ranged widely, depending on the use to which the bentonite was put and the quantity used. The usual price range for Wyoming bentonite was reported by the California chemical industry at \$10 to \$45 a ton f.o.b. source; but some products sold for more than \$100 a ton. Oil, Paint and Drug Reporter showed that domestic bentonite, 200 mesh carlots, f.o.b. mine, sold for \$14 per short ton; imported Italian bentonite sold for \$97 to \$98.20 per ton at warehouse.

The Wyoming, or swelling-type, bentonite has the widest range of uses in the California chemical industry. The nonswelling type is less versatile but has characteristics which make it more suitable for certain uses, mainly outside of SIC 28. Swelling bentonite was used by California chemical manufacturers as a deflocculent in detergents and as a carrier in horticultural sprays and insecticides. Small amounts were consumed as a coagulant for clarification of liquids and industrial wastes. It was also used as a constituent in polishes, water paints, asphalt emulsions, and as a filler. Nonswelling uses included a decolorizer and deodorizer of vegetable and animal oils and fats. Minor amounts were used as insecticide carriers.

There are numerous substitutes for bentonite in many of the various chemical industries but few that are as inexpensive. Other clays, talc, and pyrophyllite may substitute as pesticide carriers; bauxite may substitute as a deodorizer in vegetable and animal oil filtration.

A related chemical use outside SIC 28 for nonswelling bentonite was as a catalyst and as a decolorizing agent in petroleum refining. For those purposes, it was generally activated by acid treatment.

Fuller's Earth Demand

Most of the fuller's earth tonnage shown in table 39, as reported by the companies listed in table 40, went into wood preservatives, insecticides, aerosols, resins, and miscellaneous uses, including cosmetics. It was obtained from California, Florida, Georgia, Texas, and Utah. None of the Nevada-produced fuller's earth was used by the reporting chemical companies.

Freight rates ranged from \$4 to \$22.33 a ton. Unit value ranged from \$23 a ton to \$68 a ton, delivered. The usual delivered price from Florida-Georgia was on the order of \$22 a ton.

TABLE 39. - Clay (fuller's earth) consumption by the California chemical industry, 1960

| أراها ما المحالية والمحاربة والمستحد والمستحد والمستحد والمستحد والمناط والمنا | |
|--|-----------------|
| Plants reporting consumption | 13 |
| Total consumption in above plantsshort tons | 3,200 |
| Total value, delivered | \$118,000 |
| Value range, per short ton | \$23.00~\$68.00 |
| Typical freight rate, per short ton, from Georgia to | |
| Los Angeles | \$22.00 |

TABLE 40. - Consumers of clay (fuller's earth) reporting chemical usage in California, 1960

American Potash & Chemical Co.
Bayside Oil Corp.
California Chemical Co.
Factor, Max & Co.
Fresno Agricultural Chemical Co.
Jones-Hamilton Co.
Reported for two plants.

Kolmar Laboratories, Inc.
Moyer Chemical Co.
Neville Chemical Co.
Stauffer Chemical Co.
United Heckathorn Co.
Vegetable Oil Products Co., Inc.

Kaolin Demand

A variety of chemical applications for kaolin were reported for the tonnage shown in table 41, as reported by the companies listed in table 42. Uses included linoleum paste, agricultural chemicals, aerosols, protective coatings, water-base paints, varnishes, insecticides, soaps, cosmetics, adhesives, ink, ammonia, urea, and a variety of miscellaneous chemical applications. (Kaolin was specified by the California petroleum industry for catalytic-cracking, but this use was not included here as petroleum refining lies outside the scope of SIC 28.)

Most of the kaolin consumed came from Georgia and South Carolina. Some also came from Florida. However, a substantial quantity of California kaolin was consumed by the California chemical industry.

Kaolin was used fairly extensively by California paint manufacturers as a suspending agent and as a pigment in water-base paints because of its ease of dispersion, nonabrasiveness, insolubility, and comparatively low cost. It was not used to a great extent, however, as a pigment in oil paints, because of its high oil absorption, poor covering power, and low refractive index. The sedimentary kaolins of Georgia, South Caroline, and Florida were virtually the only ones used in paints according to the California chemical industry reports.

Reference was frequently made to specification D 603 of the American Society for Testing and Materials, which requires a chemical composition for

aluminum silicate pigments to be within the following limits: SiO_2 , 43 to 47 percent; Al_2O_3 , 37 to 40 percent; loss on ignition, 10 to 15 percent; moisture and other volatile matter, 1 percent or less; and plus 325 mesh not to exceed 2 percent.

TABLE 41. - Clay (kaolin) consumption by the California chemical industry, 1960

| Plants reporting consumption | 22 |
|---|-------|
| Total consumption in above plantsshort tons | 3,900 |
| Total value, delivered | |
| Value range, per short ton, delivered | |
| Typical freight rate, per short ton, Georgia to Los Angeles | |

TABLE 42. - Consumers of clay (kaolin) reporting chemical usage in California, 1960

Agrashell, Inc.
Arabol Manufacturing Co.
Barnes, S. O., & Son, Inc.
Boyle & Co.
California Ink Co., Inc.
Daw, A. J. Printing Ink Co.
De Soto Chemical Coatings, Inc.
Ellay Rubber Co.
Factor, Max & Co.
Henry, W. W., Co.
Interchemical Corp.

International Coatings Co.
Kolmar Laboratories, Inc.
National Lead Co.
National Starch & Chemical Corp.
Pittsburgh Plate Glass Co.
Poly Resins Co.
Ritchie Adhesive Co.
Security Paint Manufacturing Co.
Shell Chemical Corp.
Sherwin-Williams Co.
Synkoloid Co.

According to ASTM Specification D262, referred to by some consumers, kaolin used in the production of dyes must be mixed with silica, sodium salts, sulfur, and carbonaceous materials, and then calcined. It must be soft, dry, finely ground, and free of impurities, and should not have more than 1 percent remaining on 325 mesh.

Kaolin was among a variety of materials used by California pesticide manufacturers as carriers and diluents. The physical properties and low cost of certain kaolins lend themselves well to application in the insecticide industry. Most insecticide dust bases and wettable powders require grinding to at least 99 percent passing 325 mesh. Some carriers and diluents, however, are not refined to this level, but greater dispersion and better efficiency was usually achieved with the finer-grained carrier-diluent.

The following was a typical requirement for a commercial kaolin used as an insecticide carrier and diluent:

| Particle size below 2 microns | 87 to 92 percent |
|-----------------------------------|------------------|
| Passing 200 mesh, min | 99.5 percent |
| Passing 325 mesh, min | |
| Moisture, max | 1.0 percent |
| Water suspension (after 48 hours) | |

| Bulk density aerated, 1b ft ⁻³ | 18 to 19 percent 35 to 36 |
|---|------------------------------|
| pH | 4.5 to 5.5 |
| Al ₂ O ₃ | |
| SiO ₂ | |
| Particle shape | Flat, hexagonal |
| | plates |
| Compatibility | Excellent with |
| | most materials |
| Adhesiveness | Good, with or |
| | without oil |
| Abrasion | Very low |

The general specifications for insecticide materials consider screen analysis, particle size, particle shape, adhesiveness, absorbency, suspension, compatability with the active ingredient, abrasiveness, density, and moisture. Detailed analyses, by sources, of several hundred dust diluents and carriers on the markets have been published (59).

In addition to the chemical companies shown in table 42, approximately 25 other companies consumed kaolin, valued at less than \$1,000. Virtually all the material brought in from South Carolina and Georgia was handled through California brokers. Unit value, f.o.b. source, varied from \$12 to \$50 a ton, averaging \$25 a ton. The Oil, Paint and Drug Reporter showed prices of kaolin to range from 10 to 12 cents a pound for powdered kaolin in drums and up to 17.5 cents a pound for colloidal kaolin in bags.

Other Clays Demand

Table 43 shows the tonnage of "other" clays consumed by the 23 companies, shown in table 44, that operated 28 chemical plants in California during 1960. About 0.025 percent of the U.S. miscellaneous clay went into chemical application within the scope of SIC 28.

Certain clays that could not be identified by type from consumers' reports were included with miscellaneous clays. Most of the tonnage reported in this category originated in Georgia, indicating that it was most likely either kaolin or fuller's earth (attapulgite). According to the Bureau of Mines' definition of miscellaneous clay, many of these consumers might actually be listed under one of the other clay categories.

Uses included paints, insecticides, soap, cosmetics, adhesives, and various inorganic chemicals. Unit value of other clays reported by respondents was considerable higher than most clays ordinarily classified under the miscellaneous category, ranging from \$22.20 to \$47 a ton, delivered.

⁶Miscellaneous clay is a statistical designation used by the Bureau to refer to clays and shales not included under the other clay types. Miscellaneous clay may contain some kaolinite and montmorillonite, but illite usually predominates.

TABLE 43. - Clay (other) consumption by the California chemical industry, 1960

| Plants reporting consumption | 28 |
|--|-----------|
| Total consumption in above plantsshort tons | 8,500 |
| Total value, delivered | \$311,000 |
| Value range, per short ton, delivered | |
| Typical freight rate, per short ton, Attapulgus, Georgia | |
| to San Francisco | \$22.00 |

TABLE 44. - Consumers of clay (other) reporting chemical usage in California, 1960

Amchem Products, Inc.
American Adhesive Products Co.
American Potash & Chemical Co.
Borden Co., Chemical Div.
California Chemical Co.¹
Coast Manufacturing & Supply Co.
Dowman Products, Inc.
Dunn-Edwards Corp.
Dunne, Frank W., Co.
FMC Corp.

Fresno Agricultural Chemical Co.
Glidden Paint Co.
Gold Star Adhesive Co.
Kaiser Aluminum & Chemical Corp.
Lever Brothers Co.
O'Brien Corp. of San Francisco
Old Colony Paint
Ritchie Adhesive Co.
Spebra Products Manufacturing Co., Inc.
Stauffer Chemical Co.
Stone, E. B., & Son
Union Oil Co. of California

Cobalt Supply -- California and Nevada

As shown in table 45, no cobalt was produced in California in 1960. There has been no production since a few tons of ore was mined at the Mar John property, Calaveras County, in 1924. Occurrences of cobalt minerals have been reported at Long Lake, Inyo County, and at the Friday Mine, Julian-Cuyamaca area, San Diego County.

Nevada has never reported production of cobalt.

Cobalt Demand -- California Chemical Industry

Consumption of cobalt compounds, mainly cobalt napthenate, by the California chemical industry, as shown in table 46, was reported by the companies listed in table 47.

Cobalt unit value was quite variable, depending on form, quality, and concentration. The quoted prices in Oil, Paint and Drug Reporter conformed rather closely to prices paid by the California chemical industry. Some cobalt compounds came from foreign sources, some from New York, and some from Pennsylvania.

Cobalt napthenate was used mainly as a raw material for the manufacture of salts and driers and for use in paints, inks, and pigments.

Reported for three plants. Reported for two plants.

TABLE 45. - Cobalt (ore and metal) supply, 1960

| | United | California | Nevada |
|--|-------------------------|----------------------|------------------|
| | States | | |
| Producers | ¹ 2 | - | - |
| Production: | | | |
| Quantitypounds | (s) | - | - |
| Value | (s) | - | - |
| Average value, per pound ³ | \$1.50 | - | - |
| Consumers stock, Dec. 31pounds | | _ | - |
| Imports, metal, ores, and concentratesdo | ⁴ 18,952,000 | ⁵ 91,000 | (⁶) |
| Exports, metal, ores, and concentratesdo | | ⁵ 197,000 | (⁶) |

¹Producers of cobalt concentrate. Also, about 25 refiners or processors were active in the production of cobalt products.

TABLE 46. - Cobalt (compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption | 10 |
|---|----|
| Total consumption in above plantspounds | |
| Total value, delivered | l |
| Value range, per pound, delivered | |

TABLE 47. - Consumers of cobalt (compounds) reporting chemical usage in California, 1960

Allied Chemical Corp.

American Marine Paint Co.

California Chemical Co.

California Ink Co.

De Soto Chemical Coatings Co.

Ellis Paint Co.
O'Brien Corp. of San Francisco
Security Paint Manufacturing Co.
Sherwin-Williams Co.
Vita-Fluor Corp.

Copper Supply -- California and Nevada

Union Carbide and Nuclear Co. in Inyo County, Celtor Chemical Corp. in Humboldt County, and Mountain Copper Co. in Shasta County produced 94 percent of the total California output, as shown in table 48. The remainder came from 11 other operations within the State.

Virtually all of the copper recovered from Nevada ores in 1960 came from properties of Kennecott Corp. in White Pine County; The Anaconda Company in

²Concealed.

³ Price published by major supplier for cobalt metal granules and fines, f.o.b. carrier, port of New York, in 500-pound drums. Ceramic grade was quoted at \$1.15 per pound.

⁴Based on gross weight of metal, oxides, and salts: Belgian Congo 63 percent, Belgium 18 percent, Canada 7 percent, other 12 percent. Total estimated cobalt content was 12,170,000 pounds.

⁵ Seaports only. The difference between exports and imports apparently can be attributed to interstate shipments.

⁶ Not applicable.

Lyon County; Bristol Silver Mines Co., Lincoln County; and the Copper Canyon Group of claims in Lander County. Although 26 active mines contributed to the total output, only 10 were classified as copper mines.

TABLE 48. - Copper (ore and metal) supply, 1960

| | United States | California | Nevada |
|---------------------------------|------------------|-----------------------------------|------------------|
| Mines | 130 | ¹ 14 | 10 |
| Smelters | 15 | _ | 1 |
| Production, mine: | | | |
| Quantity, short tons metal | 1,080,000 | 1,100 | 77,500 |
| Value, short tons metal | \$693,468,000 | \$698,000 | \$49,745,000 |
| Production, smelter: | | | |
| Quantity, short tons metal | 1,811,000 | _ | (s) |
| Average value, per pound, metal | \$0.321 | _ | |
| Producer refined stocks, | , , , | | |
| Dec. 31short tons | 98,000 | _ | _ |
| Importsdo | (3) | $(^3)(^4)$ | (⁵) |
| Exportsdo | (⁶) | (⁴) (⁶) | (5) |

¹Three mines yielded 94 percent of total output.

³ Imports (unmanufactured):

| | United States | California |
|----------------|---------------|------------|
| Oreshort tons | 10,000 | - |
| Concentratesdo | 66,000 | 100 |
| Mattedo | 5,000 | - |
| Blisterdo | 298,000 | _ |
| Refineddo | 143,000 | 1,300 |
| Scrapdo | 3,000 | - |

⁴Through seaports only.

⁶Exports:

| | United States | California |
|------------------------------|---------------|------------|
| Ores, concentrates and matte | | |
| (copper content)short tons | 434,000 | 400 |
| Scrapdo | 59,000 | - |
| Pipes and tablesdo | 700 | - |
| Plates and sheetsdo | 500 | - |
| Wire and cabledo | 13,000 | - |
| Otherdo | 5,000 | - |

Copper Demand--California Chemical Industry

The tonnage of copper and copper compounds used in chemical manufacturing as shown in table 49 was reported at 16 plants operated by the 13 companies shown in table 50. As a basis for comparison, of the 1,350,000 short tons of refined copper consumed in the United States in 1960, 1,036 tons was consumed by chemical plants. Prices paid for copper compounds were highly variable depending on type, form, purity, concentration, and container. The Oil, Paint and Drug Reporter lists a wide variety of copper compounds and their price ranges. Virtually all the copper compounds consumed by the California

²Figures withheld to avoid disclosing individual company data.

⁵Not applicable.

chemical industry were produced in California. Uses included specialty cleaning preparations, polishes, paints, fertilizers, insecticides, and a variety of other inorganic chemicals.

Several common standard specifications were cited (4), including ASTM D964 for copper powder used in anti-fouling paints, and D912 used for the same purpose.

TABLE 49. - Copper (metal and compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|---------------|
| • | |
| Scrap copper | 4 |
| Copper oxide | |
| Copper sulfate | |
| Total consumption in above plantsshort tons | 1,800 |
| Total value, delivered | \$862,000 |
| Average value, per short ton, delivered | $\binom{1}{}$ |
| luitly provided and described on form Comes comes cold on the | andon of |

Highly variable price depending on form. Scrap copper sold on the order of \$565.00 per short ton and copper sulfate crystals sold for \$220 to \$660 per ton depending on purity and quantity purchased. Some copper sulfate was marketed as solution to the California chemical industry.

TABLE 50. - Consumers of copper and copper compounds reporting chemical usage in California, 1960

American Marine Paint Co. California Chemical Co. Coastal Chemical Co. Fuller, W. P., & Co. Hawley, H. F., Chemical Co. International Paint Co. Leffingwell Chemical Co.

Mountain Copper Co.
Narmco Resins & Coatings Co.
Security Paint Manufacturing Co.
Shell Chemical Co.
Tec-Chemical Co.
United Heckathorn Co.

Diatomite Supply -- California and Nevada

Most of the diatomite produced in California (table 51) came from two producers, and the figures were concealed to avoid disclosing company confidential data. California led all States in production in 1960. Most of the output came from open pit operations at Lompoc in Santa Barbara County, but tonnages also were mined in Kern and Napa Counties. The material was processed mainly in mills near the pit sites. Crude material was prepared for a wide variety of markets in nearby processing plants of Great Lakes Carbon Corp. and Johns-Manville Corp. Most of the finished diatomite was consumed as a filter aid, filler-carrier, and in thermal and acoustical products.

Nevada was second in diatomite production in 1960. There were five open pit operations; one each in Churchill, Esmeralda, Lincoln, Pershing, and Storey Counties. Increased output was attributed to the development of two new pits of filter-grade diatomite in Pershing County by The Eagle-Picher Co. which supplemented the output from the company's mine in Pershing County, where production began in 1958.

Preparation plants were operated in conjunction with the open pit mines in Esmeralda, Pershing, and Storey Counties. Crude material from the Churchill County deposit was processed in the producer's Lyon County plant.

TABLE 51. - Diatomite supply, 1960

| | United States | California | Nevada |
|---|--|---------------------|------------------|
| Producers | ¹ 10 | 6 | ≥ 3 |
| Production: Quantityshort tons Value | ³ 482,000 ⁵ \$2,414,000 | (⁴) | (⁴) |
| Average value, per short ton, f.o.b. source | \$50.00 | (⁴) | (4) |
| Importslong tons | - | - | (⁶) |
| Exportsdo | 92,000 | ⁷ 30,000 | (⁶) |

¹ Operated 13 plants.

Diatomite Demand--California Chemical Industry

Table 52 shows the tonnage of diatomite consumed by the chemical companies listed in table 53. In addition to these plants reporting specific quantities valued at more than \$1,000, about 25 chemical plants utilized quantities of diatomaceous earth valued at less than \$1,000.

All the diatomite consumed originated in California and Nevada; it was usually obtained directly from the producer.

Numerous uses of diatomite were reported. The major ones included paints, cleaning compounds, soaps, cosmetics, resins, and filter aids (for pharmaceuticals, water in swimming pools, oils, organic and inorganic chemicals).

The nature and types of diatoms present and the content and nature of impurities are all-important factors in meeting requirements of most chemical applications. The three basic types of bulk diatomite marketed are natural, calcined, and flux-calcined. From each of these, a variety of products is supplied by manufacturers to suit specific applications. Products vary in particle size distribution, bulk density, color, chemical inertness, and other properties. Consumer specifications are sometimes quite rigid; they are difficult to meet and vary appreciably from one consumer to another for equivalent uses.

According to some leading consumers in the California chemical industry, producers of diatomite usually provide standards and conduct tests for the

²Operated 5 mines.

³ Based on prior three years. Domestic industry consists of 10 firms with 13 plants. Leading three firms supply most of the production.

⁴ Figures withheld to avoid disclosing individual company data.

⁵ Average value 1960-62 production.

⁶Not applicable.

⁷ Through seaports only.

various chemical uses; consequently each supplier of diatomite is expected to maintain quality within the limits of data sheets provided. In addition to recommendations made for their diatomite products, the usual practice is for producers to provide standard samples. The few specifications stipulated by individual consumers of diatomite are based on the properties of the new materials which have proven to be most satisfactory for their purposes. Consumers for specialty applications such as filtration have their own requirements in some instances, based on definite chemical and particle-size specifications. Polish and abrasive users also specify particle size and freedom from impurities. Few standard test methods are used, although some references were made to ASTM specifications D-604-42 and D719-51 concerning diatomaceous silica pigments.

TABLE 52. - Diatomite consumption by the California chemical industry, 1960

| Plants reporting consumption | 40 |
|---|------------------|
| Total consumption in above plantsshort tons | 6,300 |
| Total value, delivered | \$331,000 |
| Value range, per short ton, delivered | \$28.00-\$220.00 |
| Typical freight rate, per short ton, Lompoc, Calif., to | |
| San Francisco | \$7.20 |

TABLE 53. - Consumers of diatomite reporting chemical usage in California, 1960

American Agar & Chemical Co. Barnett Laboratories, Inc. Benton, C. H., Co. California Chemical Co. Coast Manufacturing & Supply Co. De Soto Chemical Coatings, Inc. Dow Chemical Co. Dowman Products, Inc. Du Bois Chemicals, Inc. Dunne, Frank W., Co. E-Z-Est Products Co., Inc. FMC Corp. Hawley, H. F. Chemical Co. International Minerals & Chemicals Corp. Kaiser Chemical Corp. Klix Chemical Co., Inc. Lever Brothers Co. Maas, A. R., Chemical Co. McCloskey Varnish Co. of the West 1Reported for two plants.

Mountain Copper Co., Ltd. National Lead Co. O'Brien Corp. of San Francisco Pacific Soap Co. Patek & Co. Pittsburgh Plate Glass Co. Rhodes, D. H. & Co. Riker Laboratories, Inc. Scofield, L. M., Co. Shannon Luminous Materials Co. Shell Chemical Corp. 1 Shell Oil Co., Inc. Sherwin-Williams Co. Stauffer Chemical Co. 1 Synkoloid Co. United Heckathorn Co. Vegetable Oil Products Co. Vi-Cly Industries, Inc. Vi-Jon Laboratories, Inc.

Performance tests for specific applications are not standardized. Depending upon the use, samples are sometimes tested to determine moisture content (free and combined), dry screen analyses, apparent density (wet, dry, and vibrated), absorption capacity, impurities, color, pH, particle size,

microscopic appearance, and chemical composition. For application as a filter aid, tests are conducted to determine the flow rate and clarity of the filtrate.

Gypsum Supply -- California and Nevada

As shown in table 54, crude gypsum and gypsite output in California and Nevada totaled 1,616,000 tons in 1960, of which 892,000 tons was agricultural gypsite. Producers sold 878,000 tons of gypsite from State production. According to figures of the California Department of Agriculture, a total of 1,086,000 tons including out-of-State sources was consumed in California in 1960. Kern County alone produced 730,000 tons during the year. Gypsum also was produced in Kings, Merced, San Luis Obispo, and Santa Barbara Counties, solely for agricultural use.

TABLE 54. - Gypsum supply, 1960

| | United | California | Nevada |
|--------------------------------------|------------------------|----------------------|------------------|
| | States | | |
| Producers | ¹ 30 | 13 | 3 |
| Production: | | | |
| Quantityshort tons | 9,268,000 | 1,616,000 | 802,000 |
| Value | \$35,690,000 | \$3,687,000 | \$2,721,000 |
| Average value, per short ton, f.o.b. | | | |
| source | \$3.85 | \$2.28 | \$3.39 |
| Producer stocks, Dec. 31short tons | 3,400,000 | 159,000 | 21,000 |
| Imports (crude)do | ² 5,301,000 | ³ 469,000 | (⁴) |
| Exports (crude)do | 17,000 | ⁵ 5,500 | (4) |

 $^{^1}$ Operated 69 plants. Four firms accounted for over 80 percent of the output. 2 Canada 83 percent, Mexico 10 percent, Jamaica 6 percent, and other 1 percent.

Rock gypsum was mined in Imperial and Riverside Counties for use in manufacturing building products, and in Ventura County for use as a retardant for cement. A plant in Alameda County recovered gypsum from salt water bitterns as a byproduct of magnesium production. The gypsum was sold for use in agriculture and as a cement retardant. Calcining plants were operated at plaster and board mills in Alameda, Contra Costa, Imperial, Los Angeles, and Riverside Counties.

Crude gypsum production in Nevada totaled 806,000 tons in 1960. Crude gypsum was shipped from Clark County, Nev., to gypsum board plants in Los Angeles and Newark, Calif., and for use as a cement retardant and in soil conditioning. The remaining output was processed at calcining plants in Clark and Washoe Counties, Nev., and at California plants, for construction purposes.

Through seaports only; 245,627 short tons valued at \$224,914 entered San Francisco port and 223,917 short tons values at \$203,000 entered Los Angeles port from Mexico.

⁴Not applicable.

⁵ Seaport shipments only.

Gypsum Demand--California Chemical Industry

Table 55 shows the tonnage of gypsum consumed by the companies listed in table 56.

Virtually all the gypsum used in paints, varnishes, wood preservatives, and insecticides in California was locally produced. Agricultural gypsite used in direct soil application was outside SIC 28.

Ground gypsum is used in the paint industry under the commercial names of "terra alba" and "mineral white." Although gypsum has a low refractive index and usually is not suitable for use as a pigment in oil paints, it is used in the manufacture of low-cost lake pigments and as a base for cold water paints.

Gypsum for use in insecticides is seldom used alone, because it is comparatively dense after grinding; it may be mixed with kaolin to increase its flowability. The use of gypsum alone, however, would probably minimize the dispersion of the insecticide product in high winds.

TABLE 55. - Gypsum consumption by the California chemical industry, 1960

| Plants reporting consumption | 12 |
|--|----------------|
| Total consumption in above plantsshort tons | |
| Total value, delivered | |
| Value range, per short ton, delivered | |
| Freight cost range, per short ton | \$2.00-\$10.00 |
| Calcined; crude gypsum averages about \$6.00 per short ton deliv | ered. |

TABLE 56. - Consumers of gypsum reporting chemical usage in California, 1960

Boyle & Co. Du Bois Chemicals, Inc. Dunne, Frank W., Co. Factor, Max & Co. Finch Paint & Chemical Co. Jones-Hamilton, Inc. National Lead Co.
Plant Food Corp.
Rhodes, D. H., & Co.
Stone, E. B., & Son Co.
Synkoloid Co.
United Heckathorn Co.

Iodine Supply--California and Nevada

Iodine production declined sharply in California in 1960. Waste oil well brines were pumped from the Los Angeles basin to the Dow Chemical Co. Orange County extraction plant for production of iodine compounds. Deepwater Chemical Co. Ltd. recovered a small quantity of iodine at its plant at Compton, Los Angeles County, in early 1960 but subsequently suspended recovery operations and began purchasing crude iodine for use in manufacturing iodine salts. Iodine production figures are not revealed in table 57 to avoid disclosing company confidential data.

TABLE 57. - Iodine supply, 1960

| | United | California | Nevada |
|---|------------------------|---------------------|------------------|
| | States | | |
| Producers | 11 | 11 | - |
| Production: | | | |
| Quantitypounds | (²) | (s) | _ |
| Va lue. | (s) | (²) | _ |
| Average value, per pound, f.o.b. source | (s) | (²) | _ |
| Imports (crude)pounds | ³ 1,894,000 | ⁴ 72,000 | (⁵) |
| Exportsdo | 251,000 | ⁴ 46,000 | (⁵) |

¹ Production came from 3 operations of the Dow Chemical Co. in southern California; refined iodine and iodine compounds were produced in about 50 plants, mainly in Eastern States.

Iodine Demand--California Chemical Industry

Dow Chemical Co. utilized its captive output of iodine in producing refined iodine products for use in the manufacture of a wide variety of items, including dyestuffs, heat-sensitive paints, light-polarizing materials, and special gas masks. Consumption data on purchases of elemental iodine were provided by Regent Scientific Co. and Deepwater Chemical Co. The consumption figure for California cannot be disclosed (table 58), but 1,944,000 pounds was consumed in the United States in 1960. The Oil, Paint and Drug Reporter quoted prices of \$1.10 per pound for crude iodine in kegs and \$2.20 a pound for resublimed, USP grade in drums, f.o.b., works.

Chlorine and bromine were substituted for iodine and iodine compounds wherever possible, as they are less expensive materials. Some substitutes for iodine compounds and antiseptics, such as mercurochrome and antibiotics, were used.

TABLE 58. - <u>Iodine (elemental) consumption by the California</u>
chemical industry, 1960

| Plants reporting consumption | 2 |
|---|-----|
| Total consumption in above plantspounds | (1) |
| Total value, delivered | |
| Average value, per pound, delivered | (2) |

¹Figures withheld to avoid disclosing individual company data.

²The following per pound prices were quoted by Oil, Paint and Drug Reporter:

Crude iodine in kegs, \$0.95-\$1.10; resublimed iodine, USP, \$2.00-\$2.22;

ammonium iodide, NF, drums, bottles, \$4.26; calcium iodide, jars,

² Figures withheld to avoid disclosing individual company data.

³Chile 76 percent, Japan 24 percent.

⁴ Through seaports only.

⁵ Not applicable.

^{\$4.27-\$4.52;} potassium iodide, USP crystals, granular, powdered, drums, \$1.40-\$1.55; sodium iodide, USP, 300-pound drums, \$1.98-\$2.13.

Iron Oxide Pigments Supply -- California and Nevada

As C. K. Williams Co. of Emeryville, Alameda County, a subsidiary of Charles Pfizer Co., was the only producer of iron oxide pigments in California in 1960, data could not be shown in table 59. Most of the output was brown, red, and yellow iron oxides made from scrap iron, using acids and caustics. Small tonnages of hematite from Arizona and limonite from Oregon were used to make natural brown iron oxide, ventian red, and ocher pigments. In addition, some finished iron oxide pigments were shipped into California from Pennsylvania.

Nevada reported no production of iron oxide pigments in 1960.

| TABLE 59 | | Iron | oxide | pigments | supply, | 1960 |
|----------|--|------|-------|----------|---------|------|
|----------|--|------|-------|----------|---------|------|

| | United | California | Nevada |
|-------------------------------|-----------|------------------|--------|
| | States | | |
| Pigment mines | 7 | (¹) | - |
| Iron mines | 3 | _ | j - |
| Production, pigment mines: | | } | 1 |
| Quantityshort tons | 30,400 | - | - |
| Value | \$262,000 | - | - |
| Average value, per ton, f.o.b | \$8.60 | - | - |
| Production, iron mines: | - | | |
| Quantityshort tons | 40,700 | - | _ |
| Value | \$373,000 | - | - |
| Average value, per ton, f.o.b | \$9.20 | - | _ |
| Importsshort tons | 14,460 | (²) | (3) |
| Exportsdo | 4,000 | ⁴ 130 | (3) |

¹C. K. Williams manufactured iron oxide pigments from iron scrap, imported a small tonnage of ores from Arizona and Oregon, and operated a pigment mine in Colorado. California iron ore producers reported no sales of raw material to the pigment manufacturing industry.

Iron Oxide Pigments Demand--California Chemical Industry

Table 60 shows the tonnage of iron oxide pigments consumed by the chemical companies listed in table 61. These 28 California plants consumed iron oxide pigments as raw materials, mainly for use in the manufacture of paints and inks.

In addition to uses of iron oxide pigments in paints, they are also used to color roofing materials, concrete and stucco, rubber, and floor tile. Sienna, formerly used in printing ink, has been replaced to a large extent by other pigments of brighter shades. (Only 81,000 tons was consumed for all uses in the United States in 1960.) According to the Oil, Paint and Drug Reporter, the market price of iron oxide pigments ranged from 6 to 16 cents a pound, depending on type and quality.

²See table A-2 (appendix).

³No applicable.

⁴Through seaports only.

The consumers in the paint industry generally require conformance of the supplier to ASTM Tentative Specification D767-52T for the pigment Venetian red, where provision is made for three types. Red and brown iron oxide pigments come under ASTM Specification D84-51; raw and burnt sienna come under D765-48 and D763-48; and yellow iron oxide pigments are covered by Specification D768-47.

TABLE 60. - Iron oxide pigments consumption by the California chemical industry, 1960

| Plants reporting consumption | 18 |
|---|------------------------------|
| Total consumption in above plantsshort tons | 2,200 |
| Total value, delivered | \$198,000 |
| Value range, per short ton, delivered | ¹ \$12.00~\$34.00 |
| Typical freight rate, per short ton, Arizona to | |
| San Francisco | \$9.00 |
| 1 Crude oxide pigments; finished oxide pigments sold for \$180.00 | to \$325.00 per |

TABLE 61. - Consumers of iron oxide pigments reporting chemical usage in California, 1960

short ton. (Average of all types was \$90.00 per ton.)

American Marine Co.
American Marine Co.
California Ink Co., Inc.
De Soto Chemical Coatings, Inc.
Finch Paint & Chemicals Co.
Fuller, W. P., & Co.
Great Western Paint Co.
Hercules Powder Co.
International Paint Co., Inc.

Kaiser Aluminum & Chemical Co. Klix Chemical Co., Inc. O'Brien Corp. of San Francisco Old Colony Paint & Chemical Co. Pittsburgh Plate Glass Co. Poly Resins Co. Sherwin-Williams Co. United Heckathorn Co. Williams, C. K., & Co.

Lead Supply -- California and Nevada

Table 62 shows the tonnage of lead produced in the United States, California, and Nevada in 1960. Lead and lead-zinc ores were mined in Alpine, Butte, Inyo, Mono, Nevada, San Bernardino, and Shasta Counties in California, but the Defense and Santa Rosa mines in the Modoc and Lee districts, respectively, of Inyo County were the primary sources in 1960.

Of the total lead produced in Nevada, 85 percent was recovered from lead ores, 8 percent from copper ores, 5 percent as a residue resulting from treating manganese ores, and 2 percent from all other primary sources. Three lead mines in Elko County, one each in Eureka and White Pine Counties, and a copper mine in Lincoln County were the source of more than three-fourths of the lead produced. In all, 36 mines contributed to the output.

| | United | California | Nevada |
|-----------------------------------|--------------------------|------------------|------------------|
| | States | i | l |
| Mines | ¹ 1 35 | 10 | 36 |
| Smelters | 11 | 1 | <u> </u> |
| Production, ore: | | | |
| Quantity (lead content)short tons | 246,669 | 400 | 987 |
| Value | \$57,722,000 | \$103,000 | \$231,000 |
| Production, metal: | | | |
| Domesticshort tons | 228,899 | 50 | - |
| Foreigndo | 153,557 | - | - |
| Average sales price per pound | \$0.117 | (²) | (2) |
| Producer stocks, Dec. 31, | · | | |
| refinedshort tons | 248,000 | - | - |
| Imports, ores, concentrates | | |] |
| bulliondodo | 146,000 | _ | ļ <u>.</u> |
| Imports, pigs and barsdo | 206,000 | 8,450 | (³) |

TABLE 62. - Lead (ore and metal) supply, 1960

Exports, all forms.....do.... 1265,000 short tons of primary lead was shipped to manufacturers of lead pigments which in turn shipped 11,770 tons of white lead (dry) valued at \$4,806,000; 6,170 tons of white lead (in oil) valued at \$2,810,000 (weight of white lead only but value of paste); 22,600 tons of red lead valued at \$6,843,000; and 98,600 tons of litharge valued at \$26,951,000.

6,000

1,500

Over 80 percent of the white lead produced went into paint and other chemical applications; red lead used in paints accounted for nearly half of the production, and many of the uses included (see p. 686, 1960 Minerals Yearbook, vol. I) under other undoubtedly could be classified in the chemical group. ²Not available.

Lead and Lead Compounds Demand--California Chemical Industry

Table 63 shows the tonnage of lead and lead compounds consumed by the chemical companies listed in table 64. These materials came mainly from California sources, but some compounds were obtained from Missouri, New Jersey, and New York. Lead and lead compounds were required by the California chemical industry for manufacturing white lead, red lead, lead napthenate, lead octoate, lead stearate, lead tallate, litharge, and other lead chemicals. Although galena can be used, metallic lead was mainly used in paints, inks, plastics, and rubber.

The major compounds consumed were lead oxide and red lead, white lead (a mixture of lead carbonate and lead oxide), basic lead sulfate, metallic lead, litharge, and leaded zinc pigments.

About 100,000 tons of lead was consumed in California (74,000 tons as refined soft lead, 24,000 tons as antimonial lead, and 2,000 tons in other forms) for all uses, but less than 8 percent was used in pigment manufacturing.

³ Not applicable.

TABLE 63. - Lead (metal and compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|--|--------------------|
| Lead oxide | 12 |
| Lead sulfate | . 2 |
| Metallic lead | 3 |
| Other lead compounds | 5 |
| Total consumption in above plantsshort tons | ¹ 7,600 |
| Total value, delivereddo | \$1,765,000 |
| Value range, lead oxide, per short ton | \$280.00-\$380.00 |
| Value range, primary lead, per short ton | |
| ¹ Consists of about 80 percent primary lead: the remainder is m | |

TABLE 64. - Consumers of lead and lead compounds reporting chemical usage in California, 1960

American Marine Paint Co.
Armite Laboratories
Caldow Paint Co.
California Chemical Co.
California Ink Co., Inc., The
Daw, A. J. Printing Ink Co.
De Soto Chemical Coatings, Inc.
Dunne, Frank W., & Co.
Ellis Paint Co.
Finch Paint & Chemical Corp.

Fine Line Paint Corp.
Fuller, W. P., & Co.
International Paint Co., Inc.
Long Manufacturing Co.
National Lead Co.
Poly Resins Co.
Security Paint Manufacturing Co.
Sherwin-Williams Co. of Calif., The
Tibbetts-Westerfield Paint Co., Inc.
Vi-Cly Industries, Inc.
Western Lead Products Co.

ASTM Specification D82-44, Basic Sulfate White Lead for Use in Paints, subscribed to by most California paint manufacturers, specifies that basic sulfate white lead should contain 15 to 29 percent lead oxide, the remainder being lead sulfate. Zinc oxide is limited to 5 percent, and the total of other impurities, including moisture and volatile matter, must not exceed 1 percent; size requirement is 99 percent passing 325-mesh.

Red lead was marketed in three grades under ASTM Specification D83-41, Red Lead Pigment. It was used primarily in the paint industry. Other uses were in colors, lubricants, rubber, and miscellaneous unspecified uses. ASTM recognizes three types of red lead for use in paint (4). These contain 97, 95, and 85 percent Pb_2O_3 , the remainder being PbO. The total amount of impurities must not exceed 1 percent.

ASTM Specification D81-43 for white lead basic carbonate referred to by some consumers, requires it to be between 62 and 75 percent lead carbonate; it should be free from contaminants; moisture and volatile matter should not be greater than 0.7 percent; and the total of all other impurities is limited to 1 percent. Size requirement of basic lead carbonate is that at least 99 percent should pass 325-mesh.

Other pigments, chiefly titanium and zinc pigments, replaced lead pigments extensively in paint formulation.

Calcium plumbate was reported as a relatively new commercial compound and is a substitute for red lead as a rust inhibitor when mixed with linseed oil. Orange lead, produced by calcining white lead, was used in printing inks and enamels.

Primary metal had a delivered value range of \$216 to \$246 per short ton. The delivered value of lead compounds (mostly oxide) to the California chemical industry ranged from \$280 to \$380 per short ton.

Lime Supply--California and Nevada

The total lime produced in California, from 1894 through 1960, was 6,446,000 short tons, valued at \$85 million. As shown in table 65, active plants in California produced 345,000 short tons of lime, valued at \$5,628,000 in 1960. Seven plants in California had nine rotary kilns and three shaft-type kilns in operation, with a reported annual lime-burning capacity of 440,000 tons.

United California Nevada States ^ຂ 156 Plants.... 7 4 Production: Quantity.....short tons 12,960,000 345,000 \$5,628,000 \$173,000,000 Value...... Average value, per short ton, f.o.b. source. \$13.30 \$16.30 32,000 (4)Imports....short tons

61,000

TABLE 65. - Lime supply, 1960^1

The Natividad operation of Kaiser Aluminum & Chemical Corp. in Monterey County, producing dolomitic lime, was the largest lime-producing plant in the State. Plants operated also in Alameda, El Dorado, San Bernardino, San Diego, and Tuolumne Counties. Lime also was recovered in water-treatment plants.

Lime was produced in Nevada at plants in Clark and White Counties. Some other grades of lime were produced for use in construction as well as for water-purification, sugar refining, glass, agriculture, and for use in insecticides. Only a minor quantity of the hydrated lime produced in Nevada was consumed in the State; most of it was shipped to California. Some Arizona lime reportedly was shipped into California.

Exports.....do....do....

²36 leading plants account for 72 percent of the production, and 56 plants account for 24 percent of the production.

³ Figures withheld to avoid disclosing individual company data.

⁴None, except 4.5 short tons of dead-burned dolomite valued at \$2,000 from United Kingdom (through seaports only).

⁵Not applicable.

Lime Demand -- California Chemical Industry

Table 66 shows the tonnage of lime consumed by the companies listed in table 67. Of all the many applications, insecticides and paints accounted for the major tonnage. (Alkali manufacture by the solvay process accounts for the major U.S. lime consumption; this is not true in California as sodium carbonate, potassium carbonate, and other saline materials are extracted from natural deposits in California.) Also, calcium carbide, which requires a significant amount of lime in the United States, is not manufactured in California. (As a basis for comparison, about three-quarters of the lime consumed in the United States for all uses was for chemical use, compared with less than 10 percent in California.)

TABLE 66. - Lime consumption by the California chemical industry, 1960

| Plants reporting consumption | 22 |
|---|-------|
| Total consumption in above plantsshort tons | 5,600 |
| Total value, delivered | |
| Value range, per short ton, delivered | |
| Freight cost, range per short ton | |

TABLE 67. - Consumers of lime reporting chemical usage in California, 1960

American Better Chemicals
American Potash & Chemical Co.
Borden Chemical Co., The
Caldow Paint Co.
California Chemical Co.
Chemical Process Co., Inc.
Coastal Chemical Co.
Colgate-Palmolive Co.
Dunne, Frank W., Co.
Emery Industries, Inc.

Hill Brothers Chemical Co.
Merck Marine Chemical Co.
Michel & Pelton Co.
Oil Base, Inc.
Shell Chemical Corp.
Silver Line Products, Inc.
Stone, E. B., & Son
Synkoloid Co.
Union Carbide Chemicals Co.
Union Oil Co. of California
Universal Detergents, Inc.

Commercial-grade limestone, used in lime manufacture, was usually high-grade, having low silica and low iron contents. High-calcium lime contains at least 90 percent CaO and 0-5 percent MgO. Low-magnesium lime contains 5-25 percent magnesia. Dolomitic, or high-magnesium lime, contains 25-45 percent MgO (3).

Lime is widely variable in its physical characteristics, and, as a result, there were a multitude of specifications reported. The California chemical industry can account for many of the uses shown in figure 4.

Consumers of large tonnages of lime usually had individual specifications. Limits are designated on the settling rate, surface area, abrasiveness, particle size, gradation, whiteness, and other properties for certain uses.

¹Reported for two plants.

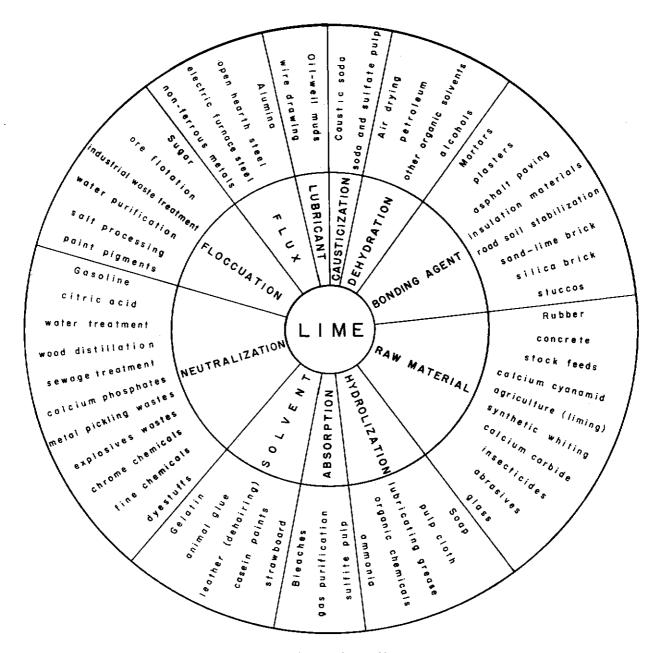


FIGURE 4. - Lime Uses.

ASTM C-46, C-53, C-258, C-259, C-25, C-110, and C-51 are pertinent specification standards which should be consulted by potential suppliers.

Lime was used extensively as a neutralizing agent, in insecticides, soap, resins (phenols), and (the) extraction of salt from brine.

Captive lime consumption for use in processing sodium carbonate, potassium sulfate, and other chemicals, such as are produced at the Stauffer (West End Chemical Div.) plant at Searles Lake, was not included in the total shown in table 66.

Limestone Supply--California and Nevada

Table 68 shows the tonnage of limestone and whiting produced in the United States, California, and Nevada. Of the limestone and oyster-shell produced in California in 1960, 80 percent was used in cement and lime manufacturing (compared with about 40 percent for the United States). The remainder went into agricultural, chemical and miscellaneous applications.

| | United | Californía | Nevada |
|-------------------------------|---------------------|---------------------------|-------------|
| | States | | |
| Producers | ¹ 1,000+ | 48 | 6 |
| Production: | , | | |
| Quantityshort tons | 450,000,000 | ² 12,457,000 | 536,000 |
| Value | \$606,000,000 | ² \$20,693,000 | \$1,147,000 |
| Average value, per short ton, | | ' ' ' | |
| f.o.b. source | \$1.35 | \$1.66 | \$2.15 |
| Importsshort tons | (³) | (1) | (4) |
| Exportsdo | 926,000 | 446 | (4) |

TABLE 68. - Limestone (crushed and ground) supply, 1960

Limestone was quarried in Clark and White Pine Counties, Nev., and was used for lime, flux, and other applications. Limestone, which constituted a major part of the total Nevada stone output in 1960, was shipped in substantial quantities into California for a variety of chemical uses.

Limestone Demand--California Chemical Industry

Table 69 shows the tonnage of limestone and whiting consumed by the chemical companies listed in table 70 at their California plants. Captive tonnage reported by consumers was excluded.

As a basis for comparison of consumption patterns in the United States and California, the United States consumed 2,637,000 tons of limestone for alkali manufacturing (none reported in California); 424,000 tons went into fertilizer filler, and 657,000 tons was prepared as whiting. Limestone was consumed in its various forms in California chemical manufacturing but primarily as ground limestone (or limestone whiting). Whiting is a rather loose term. The material may be either finely ground natural calcium carbonate (limestone, chalk, marble, oystershell, etc.) or the product obtained from chemical precipitation. It may be water-ground, air-ground, surface-treated, or not. The extent of preparation is all-important in establishing the value, and the product in which it is used seldom offers a clue as to the quality required.

¹ Combined with other stone types.

²Excludes over 1 million tons of oyster shell used in cement manufacture.

³Crushed and ground limestone imports are not reported separately from other stone types; 222,000 short tons of chalk and whiting (natural) was imported.

⁴Not applicable.

TABLE 69. - Limestone (crushed and ground) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|------------------------------|
| Crushed limestone | 3 |
| Ground limestone (whiting) | 43 |
| Total consumption in above plantsshort tons | ¹ 11,000 |
| Total value, delivered | \$271,000 |
| Value range, per short ton, delivered | ² \$13.00-\$80.00 |
| Freight cost range, per short ton | \$3.00-\$8.00 |

About 25 percent crushed limestone and 75 percent limestone whiting. About 145,000 short tons of crushed and ground limestone were reported for uses related to the chemical industry by limestone producers.

NOTE: Because of the loose use of the word "limestone" some of the tonnage here might actually be lime.

TABLE 70. - Consumers of limestone (and whiting) reporting chemical usage in California, 1960

All-Phase Color Corp. American Better Chemicals American Marine Paint Co. Beacon Paint & Wax Corp. Beverly Manufacturing Co. Caldow Paint Co. California Chemical Co. California Ink Co., Inc. De Boom Paint Co. De Soto Chemical Coatings Du Bois Chemicals, Inc. Dunn-Edwards Corp. Dunne, Frank W., Co. Ellis Paint Co. Fine Line Paint Corp. Fuller, W. P., & Co. Gibson-Holmes Co. Glidden Paint Co. Grant & Co. Great Western Paint Co. Henry, W. W., Co. Hill Brothers Chemical Co.

International Coatings Co. International Wood Products Co. Kaull, G. W., Co. L. & H. Paint Products, Inc. Master Putty Manufacturing Co., Inc. Michael-Lawrence Co., Inc. National Lead Co.1 O'Brien Corp. of San Francisco Oil Base, Inc. Old Colony Paint & Chemical Co. Pittsburgh Plate Glass Co. Poly Resins Co. Rhodes, D. H., & Co. Security Paint Manufacturing Co. Shell Chemical Corp. Sherwin-Williams Co. Silver Line Products, Inc. Synkoloid Co. Tri-City Paint Co. Vi-Cly Industries, Inc. Vinyl-Line Paint Co. Vita-Fluor Corp. Walker Paint Co.

Limestone and marble were the major sources of whiting for the putty industry, replacing the traditional European cliffstone chalk. ASTM Specification D317-33 requires the whiting used in oil for glazing to be free from grit, virtually free from acid, and to contain 95 percent calcium carbonate.

²Ground limestone and limestone whiting. Crushed limestone sold on the order of \$8.00 per short ton, delivered.

¹Reported for two plants.

Specifications for putty do not establish limits for the finer particles below 50 microns, which may be important in many applications.

Alternate materials for limestone whiting as a filler include a variety of materials such as ground talc and diatomite. No new materials threaten to displace limestone for most chemical uses in California.

The Oil, Paint and Drug Reporter quotes prices for calcium carbonate, as follows:

| Natural, dry-ground, air floated, 325-mesh in bags, carlots, f.o.b. source, short ton | \$10.50 |
|---|-------------------|
| Natural, water-ground to 0.5 to 10 microns, in bags, | Ψ20.30 |
| f.o.b. source | \$30.00 |
| As above but 10 to 30 micron size | \$17.00-\$18.00 |
| Chalk, whiting, 325-mesh in bags, carlots, f.o.b. source | \$32.00-\$34.00 |
| Precipitated, dense, in bags, carlots, f.o.b. source | \$30.00-\$38.50 |
| Surface-treated | \$42.00-\$44.00 |
| Ultrafine | \$117.50-\$167.50 |

Depending on the use, physical properties and chemical composition of limestone are of primary importance. Limestone, either natural or calcined to lime, had by far the widest and most diversified use of all varieties of stone, and it is a necessity in the chemical industry. (Although limestone was used in large quantities for the manufacture of soda ash by the ammonia-soda process, it was not used for that purpose in California because there are sources of natural sodium carbonate, or trona, available--one in California at Searles Lake, and the other in Wyoming. Consequently, limestone is not a significant factor in soda ash production in California; West End Chemical Co. does use some limestone, however.)

Limestone can have no more than trace amounts of manganese, clay, iron, and magnesia when used in producing bleaching powder, according to one consumer.

Most of the finely ground limestone, or limestone whiting, produced was used in paint, rubber, and putty, in the order named. The rest was used for many diversified chemical purposes, including calcimine, dyes, fabrics, plastics, phonograph records, dentrifices, explosives, medicine, white ink, glue, and insecticides.

Precipitated calcium carbonate was used in the California paint and rubber industries, but separate data are not available.

Whiting reportedly cannot effectively compete in paint as an opacifier with zinc oxide, white lead, and the titanates because of its lower refractive index, but it was used by the California chemical industry as an inexpensive filler and extender, particularly in low-cost oil paints. Whiting is the standard extender for flat wall paints and enamel undercoats. Water thinnable paints, which have grown rapidly in use, consist essentially of a pigment, a filler, and an organic colloid. Both precipitated and ground whitings are

used, but special types of surface-treated whitings are preferred under certain conditions. The factors controlling the use of extenders in paints are: Particle size and particle size distribution, freedom from impurities, textural properties, particle shape, chemical reactivity, oil absorption, color, bulk density, and specific gravity. Chalk whiting was reported to have somewhat better opacity than limestone or marble whiting. This may be due to the characteristic shapes, which cause a greater dispersion of light.

Specifications for calcium carbonate products include: U.S. Navy Specification 52C28 (for precipitated calcium carbonate) provides for comparison of color, absorption, consistency, and abrasion with a standard sample, with specific requirements on particle size and composition; ASIM Specification D1199-52T (for calcium carbonate used in pigments or as filler in putty) provides detailed requirements for the grades P.C. (precipitated calcium carbonate), G.C. (ground mineral), and G.M. (a ground dolomite).

(Considerable limestone whiting was used in the rubber industry, but only synthetic rubber is included in SIC 28.) Usually, a product is specified as containing not less than 98 percent CaCO_3 , with the following maxima: Free CaO, 2 percent; copper oxide, 0.005 percent; manganese, 0.02 percent, with traces of iron oxide, alumina, and silica. A major rubber producer specifies the following properties:

Chemical

- 1. Heating loss with a maximum of 0.2 percent.
- 2. Ignition loss with a range between 42 to 44 percent.
- 3. Alkalinity, with a maximum requirement of 0.03 percent maximum.

Physical

- 1. Color, usually to match a type sample which will vary, depending on the particular type and grade, from white to gray.
- 2. Density, within a reasonable tolerance of that of a type sample.
- 3. Sieve test, the amount remaining on a 325 mesh screen is determined and a maximum limit specified, varying from about 0.1 to 1 percent, depending on grade.
- 4. A compounding test in rubber, made in accordance with a standard recipe and procedure.

Whiting made specifically for rubber is surface treated with fatty acids to increase its dispersion in rubber. Whiting is used because of its processing characteristics rather than the properties conferred on the final product.

Whitings are not used in all rubber compounds; for example, tire stocks of either tread or carcasses do not contain whiting.

Magnesium Compounds Supply -- California and Nevada

The Western Quarry near Livermore, Calif., was operated by Mother Lode Rock Industries, Inc., the only active magnesite mine in California in 1960.

FMC Corp. operated salt water bittern extraction plants in Alameda and San Diego Counties for removal of magnesium hydroxide and magnesium chloride, respectively. Kaiser Aluminum and Chemical Corp. in Monterey County and Merck & Co. in San Mateo County used calcined dolomite and limestone to extract magnesium compounds from sea water. Such details as can be revealed are shown in table 71.

TABLE 71. - Magnesium compounds supply, 1960

| | United | California | Nevada |
|-------------------------------------|--------------------------|---------------------|------------------|
| | States | | |
| Brucite and magnesitecrude | 6 | 1 | 2 |
| Plantscompounds | 23 | 3 | - |
| Total short tons producedcrude | ¹ 499,000 | (²) | (_s) |
| Docompounds | ³ 571,966 | 4 86,500 | ` - |
| Total value of productioncrude | ¹ \$2,051,000 | (²) | (s) |
| Docompounds | 3 \$35,155,000 | 4 \$6,233,000 | ` - |
| Average value per short ton, | | | |
| f.o.b. sourcecrude | \$4.10 | (\$) | (_s) |
| Docompounds | \$61.50 | \$72.00 | `- |
| Imports (crude magnesite)short tons | ⁵ 118,000 | 1,800 | (⁶) |
| Exports (magnesite and magnesia, | , | | ` . / |
| dead-burned)do | 92,000 | ⁷ 34,000 | (⁶) |

¹Also 66,000 short tons of caustic-calcined magnesia, 506,000 short tons of refractory magnesia, and 1,949,000 short tons of dead-burned dolomite was produced (see BuMines 1960 Minerals Yearbook for details).

Standard Slag Co. and Basic, Inc., mined magnesite near Gabbs, Nye County, Nev., and produced caustic-calcined and refractory magnesia in nearby plants. Basic, Inc., upgraded magnesite by flotation and shipped brucite from stock-piles. Expansion of facilities, which began in 1958 at this operation, was completed and allowed a wider range of products (31).

Magnesium Compounds Demand--California Chemical Industry

Because two companies consumed most of the magnesium compounds produced, the data in table 72 must be concealed. Table 73 lists the companies that consumed magnesium compounds and dolomite for use in a variety of chemical applications.

²Figures withheld to avoid disclosing individual company data.

³Also five plants produced 17,500 short tons of $MgCO_3$ (ppt.); five plants produced 320,000 short tons of $Mg(OH)_2$; and seven plants produced 160,000 short tons of $MgCI_2$

⁴ Sea water and bitterns only.

⁵A variety of magnesium compounds was imported.

⁶Not applicable.

⁷Also magnesite and magnesia (except dead-burned) and manufacturers n.e.c. were exported in 1960. (See table A-3, appendix.) Through seaports only.

California chemical manufacturers consumed magnesium compounds of technical and USP grades for use in fertilizers, plastics, and a wide variety of miscellaneous uses, including filler for paint and ink.

Virtually all the magnesium minerals and compounds came from California sources, except some magnesium sulfate which was obtained from Germany. Magnesium oxide sold on the order of 28 cents per pound; magnesium carbonate (technical grade) at 12 cents per pound; and magnesium sulfate (technical grade) sold at from \$2.15 to \$3.00 for 100-pound bags.

TABLE 72. - Magnesium (minerals and compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|---------------|
| Crude minerals | 5 |
| Magnesium oxide | 7 |
| Metal (powder) | |
| Sulfate | |
| Silicate | |
| Total consumption in above plantsshort tons | $(^1)$ $(^2)$ |
| Total value, delivered | |
| Average value, per short ton, delivered | (s) |
| Freight cost range, per short ton | |

¹Two companies consumed most of the tonnage reported.

TABLE 73. - Consumers of magnesium minerals and compounds reporting chemical usage in California, 1960

American Potash & Chemical Corp.
Caldow Paint Co.
California Chemical Co.
California Ink Co., Inc.
Ellis Paint Co.
FMC Corp.
Hill Brothers Chemical Co.
Kaiser Aluminum & Chemical Co.

Kolmar Laboratories, Inc.
Merck & Co., Inc.
Narmco Resins & Coatings Co.
Philadelphia Quartz Co. of California
Poly Resins Co.
Security Paint Manufacturing Co.
Stone, E. B., & Son
Swift & Co.
Vita-Fluor Corp.

Manganese Supply -- California and Nevada

Table 74 shows the United States, California, and Nevada production data which can be revealed. There was no production of chemical-grade manganese in California and Nevada in 1960. Low grade manganiferous ore was shipped to an Arizona mill from the Buckeye mine in the Mt. Oso area of Stanislaus County and from a small mine in Tehama County for upgrading and eventual consumption by California steel producers.

Manganese, Inc., in Clark County was the only source of manganese ore concentrate in Nevada during 1960. The ore was nodulized in a nearby plant before shipment. The total shipment (49,076 long tons gross weight, valued at \$3.3 million) went to General Services Administration.

²Figures withheld to avoid disclosing individual company data.

Deposits of manganese-bearing rocks are widely distributed in California and Nevada. More than 700 localities in 44 counties have been prospected. About one-fourth of the deposits have yielded ore. The Federal Bureau of Mines, Federal Geological Survey, California Division of Mines, and Nevada Bureau of Mines have published numerous reports on manganese deposits. In addition, slags from open-hearth and blast furnaces have been studied as potential sources of manganese.

TABLE 74. - Manganese (ore) supply, 1960

| | United | California | Nevada |
|---------------------------------------|----------------------|------------------|------------------|
| | States | | |
| Producers | 14 | 1 | (2) |
| Production: | | | |
| Mn over 35 pctshort tons (Mn content) | ³ 39,100 | - | 49,000 |
| Mn 5-35 pctdodo | ⁴ 49 ,800 | 100 | (5) |
| Mn over 35 pctvalue (Mn content) | \$5,352,090 | - | \$3,301,000 |
| Under 35 pctdodo | \$4,466,000 | (⁵) | (5) |
| Average value, f.o.b. source: | | , , | |
| Mn over 35 pct | \$66.90 | - | - |
| Mn 5-35 pct | \$6.80 | (⁵) | (⁵) |
| Producer stocks, Dec. 31short tons | 2,588,000 | (⁵) | (5) |
| Imports, Mn over 35 pctdo | 61,082,000 | ⁷ 300 | (°) |
| Exportsdo | ⁹ 5,000 | - | (8) |

With the close of the domestic purchase program in August 1959, the pattern of the domestic manganese ore-producing industry changed from approximately 100 to 4 producers.

Manganese Ore and Compounds Demand -- California Chemical Industry

None of the canvassed California industries reported consumption of crude manganese ore. Table 75 shows data on consumption of manganese compounds. The 11 companies listed in table 76 reported consumption of a variety of manganese compounds, mainly sulfate, primarily from eastern Tennessee. Some items were also obtained from Minnesota.

No specific chemical requirements were designated for the manganese compounds purchased by the respondents. Based on company products manufactured, the compounds of manganese mainly went into the manufacture of paint and ink. American Potash and Chemical Corp., at Henderson, Nev., purchased manganese ores from mines in Arizona and Mexico in 1960 for use in the production of electrolytic manganese dioxide. Some additional companies consumed refined

²No production in 1961; plant sold and dismantled.

³Represents 80,000 tons of ore (gross weight) over 35 percent Mn.

⁴ Represents 658,500 tons of ore (gross weight) under 35 percent Mn.

⁵ Figures withheld to avoid disclosing individual company data.

⁶From Brazil 35 percent, Africa 34 percent, and India 20 percent.

⁷ Through seaports only.

⁸ Not applicable.

⁹ Represents re-exports of imported ore which has been ground and blended.

manganese chemicals, such as acetate, chloride, borate, napthenate, oleate, resinate, and tallate, in quantities valued at less than \$1,000 at each plant during the year. As these items were considered to be beyond the first marketable stage, they were excluded from the study.

A variety of materials can be substituted for manganese in some chemical applications, depending on cost and other factors. Manganese carbonate is manufactured and competes with manganese ore. In some instances other manganese chemicals were produced from manganese carbonate.

TABLE 75. - Manganese (compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|-------------------|
| Manganese sulfate | 8 |
| Manganese carbonate | 1 |
| Manganese (other compounds) | 2 |
| Total consumption in above plantsshort tons | 360 |
| Total value, delivered | \$46,000 |
| Value range, per short ton, delivered | \$118.00-\$150.00 |

TABLE 76. - Consumers of manganese compounds reporting chemical usage in California, 1960

American Marine Paint Co. California Chemical Co. California Ink Co., Inc. Coastal Chemical Co. Dunne, Frank W., Co. Ellis Paint Co. Leffingwell Chemical Co. Parker Rust Proof Co. Stone, E. B., & Son Swift & Co. Vita-Fluor Corp.

Mercury Supply -- California and Nevada

Well over two-thirds of all mercury produced in the United States through 1960 came from California deposits. As shown in table 77, 42 mines produced mercury in California in 1960, with 5 mines producing more than 90 percent of the total. (The New Idria mine, San Benito County; the Mount Jackson mine, Sonoma County; the Abbot mine, Lake County; the Buena Vista mine, San Luis Obispo County; and the New Almaden mine, Santa Clara County.)

Mercury was produced in 20 mines in 7 counties of Nevada, but 3 mines in Humboldt County produced 90 percent of the output. The Cordero mine, the major mercury producer in the State, was the second largest in the Nation.

TABLE 77. - Mercury supply, 1960

| | United States | California | Nevada |
|--|-----------------------|--------------------------|------------------|
| Mines | ¹ 75 | 42 | 20 |
| Production: | | | |
| Quantityflasks ² | ³ 33,000 | 18,000 | 8,000 |
| Value | \$7,002,000 | ⁴ \$3,955,000 | 4 \$1,648,000 |
| Average value, per flask, f.o.b. source. | \$210.76 | \$210.00 | \$208.00 |
| Producer stocks, Dec. 31flasks | ² \$20,000 | 400 | 2,000 |
| Importsdo | 19,500 | - | (⁵) |
| Exportsdo | 360 | 1 | (5) |

¹Leading six producers supplied 85 percent of production, each producing over 1,000 flasks.

Mercury Demand--California Chemical Industry

Two companies consumed most of the mercury in the California chemical industry, so details on consumption cannot be shown in table 78. The companies listed in table 79 reported that nearly all the mercury consumed came from California and Nevada but that some was shipped in from Arizona.

Mercury metal must contain less than one part per million of any base metal, for nearly all chemical uses. Mercury reclaimed from gold and silver amalgamation usually contains excessive quantities of objectionable impurities unless it is purified by distillation.

Mercury was used as a catalyst by California chemical manufacturers, and in paints (marine) and pesticides. According to Oil, Paint and Drug Reporter, mercuric oxide, red, 50-pound drums, f.o.b. works, sold for \$4.72 per 100 pounds. Other materials can replace mercury as a cathode. Copper might be substituted for mercury compounds in agricultural use.

TABLE 78. - Mercury consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|-----------------------|
| Metallic mercury | 2 |
| Mercuric oxide | 3 |
| Mercury acetate | 1 |
| Total consumption in above plantsflasks | (¹) |
| Total value, delivered | (¹) |
| Average value, per flask, delivered | ² \$210.76 |

¹ Figures withheld to avoid disclosing individual company data.

²Flask--76 lbs.

³California accounted for 56 percent, Nevada 24 percent, Alaska 13 percent, Idaho 6 percent, and Oregon 1 percent.

⁴Calculated value based on New York price.

⁵Not applicable.

²Average U.S. figure.

TABLE 79. - Consumers of mercury reporting chemical usage in California, 1960¹

American Marine Paint Co. California Ink Co., Inc. Dow Chemical Co. Ellis Paint Co. Fuller, W. P., Co. Precision Chemical Corp.

Only Dow Chemical Co. and Precision Chemical Corp. of the above companies consumed liquid mercury; others consumed mercury compounds. Companies such as Regent Scientific Co. which reported consumption of mercury were excluded because of being technically classified outside the chemical industry group.

Mica Supply--California and Nevada

Only one producer of crude mica (sericite schist) operated in California during 1960, so production data for that state must be concealed in table 80. The deposit is near Ogilby, Imperial County. Mica from the property was dry-ground by the producer and sold for roofing material. Crude, scrap mica shipped in from South Dakota and imported from India and Mexico was dry-ground at a Los Angeles County processing plant and sold to paint and roofing manufacturers. A fine-grained mixture of sericite and quartz, with a trade name of "Marter-white," quarried between Victorville and Barstown in San Bernardino County and marketed by Desert Minerals, Inc., in Los Angeles, might be broadly classified as mica, but it is more closely allied with clay or pyrophyllite and is considered in the clay (other) classification in this study. Del Monte Properties Co. intermittently markets a few tons of biotite mica as a lubricating agent and for use in roofing, but none was reported in 1960.

Mica schist, pyrophyllite, and mica-bearing pegmatites have been mined intermittently at several other California localities. The deposits are described in the literature $(\underline{13})$.

Nevada reported no production of mica during 1960.

TABLE 80. - Mica (ground) supply, 1960

| | United | California | Nevada |
|---|--------------------|------------------|------------------|
| | States | | |
| Producers | 130 | 1 | - |
| Production: | | | |
| Quantity, sold or used, by | | | |
| producersshort tons | 298,000 | (³) | _ |
| Value | \$5,193,000 | (³) | - |
| Average value, per short ton, f.o.b. source | \$52.99 | (³) | - |
| Importsshort tons | (4) | (⁵) | (⁶) |
| Exports, ground micado | ⁷ 3,500 | 7 | (⁶) |

Leading four firms supplied nearly half of production.

²Dry-ground 90 percent; wet-ground 10 percent.

³ Figures withheld to avoid disclosing individual company data.

⁴⁰nly 23 tons of ground and pulverized mica was imported, but a considerable tonnage of other types was imported. (See BuMines 1960 Minerals Yearbook, vol. I.)

⁵No ground and pulverized mica came through California seaports in 1960, but 55 tons of unmanufactured mica entered San Francisco and Los Angeles ports.

⁶ Not applicable.

⁷ Valued at \$370,000.

Mica (Ground) Demand--California Chemical Industry

As one company consumed most of the mica, details on consumption cannot be shown in table 81. (The mica used by U.S. chemical manufacturers came from scrap, schists, and byproduct sources, and was either dry-ground under pressure, micronized by jet impact, or wet-ground. Specifications for high-grade, wet-ground mica called for 99.5 percent through 80-mesh and 88 percent passing 325-mesh. Specifications for dry-ground mica varied with different consumers and uses.)

The companies listed in table 82 consumed ground mica for use mainly in paints. Unit value ranged up to \$264 a ton, with most materials selling in the order of \$100 to \$150 a ton, delivered. A detailed listing of mica size ranges and prices appears in the Oil, Paint and Drug Reporter. Mica was shipped in from Oregon, West Virginia, New York, North Carolina, Maryland, Arizona, India, and Italy. Freight rates ranged from \$3.50 (from port) to \$36.00 a ton.

TABLE 81. - Mica (ground) consumption by the California chemical industry, 1960

| Plants reporting consumption | 16 |
|-------------------------------------|---------------------|
| Total consumption in above plants | (¹) |
| Total value, delivered | (¹) |
| Average value, per pound, delivered | ² \$0.04 |
| Freight cost range per short ton | |

¹ Figures withheld to avoid disclosing individual company data.

TABLE 82. - Consumers of mica reporting chemical usage in California, 1960

American Better Chemicals
Amercoat Corp.
Caldow Paint Co.
Central Valley Chemical Corp.
De Soto Chemical Coatings, Inc.
Du Bois Chemical, Inc.
Dunne, Frank W., Co.
Factor, Max & Co.
Reported for two plants.

L. & H. Paint Products, Inc. National Lead Co.¹ O'Brien Corp. of San Francisco Rhodes, D. H., & Co. Security Paint Manufacturing Co. Synkoloid Co., The Vi-Cly Industries, Inc.

ASTM Specification D607 for mica pigment, cited by some consumers, requires a wet-ground muscovite with a maximum apparent density of 10 pounds per cubic foot. Coarse particles must not exceed 0.1 percent on 140-mesh and 7 percent on 325-mesh. Moisture and other volatile matter must not exceed 0.5 percent.

Quotation of Oil, Paint and Drug Reporter for dry-ground mica, for use in paint, in bags, f.o.b. source in carlots. Wet-ground mica for use in paint and lacquer varied from 64 to 9 cents per pound, same basis.

Ground mica acts as a mold lubricant in the rubber and plastics industry, as well as a filler. It acts as a lubricant, filler, extender, bond, and as a wear-resistant surface film in paints. Sericite mica is produced mainly for use in roofing and in rubber manufacturing (not included in SIC 28. Some use is made of mica in California in asphalt and plastic floor tile and in wall-paper (not SIC 28). Biotite has been used from time to time in lubricating greases.

Phosphate Rock and Phosphorus Supply -- California and Nevada

There has been no recorded production of phosphate rock in California or Nevada. Phosphate rock, phosphoric acid, and elemental phosphorus, in addition to fertilizers and phosphate compounds, were brought into California from out-of-State sources. Also, California fertilizer producers made phosphoric acid, super phosphates, and ammonium phosphates from materials shipped into the State.

Although no phosphatic materials have been mined in California (table 83), apatite occurs in the Titanomagnetite rocks of the San Gabriel Mountains and minor occurrences of phosphatic shales and nodules occur in several localities.

An area of about 100,000 square miles in parts of Idaho, Montana, Nevada, Utah, and Wyoming contains an estimated 8 billion tons ($\underline{56}$) of mineable phosphate rock.

Collophane nodules are found off the coast of California in potentially commercial quantities. The Federal Bureau of Mines and others have studied the feasibility of commercial production from offshore deposits.

| TABLE | 83. | _ | Phosphate | rock | supply. | 1960 |
|-------|-----|---|-------------|------|---------|------|
| LADLE | 0.3 | _ | FIIOSUIIALE | LOCK | SUPPLY | TOO |

| | United States | California | Nevada |
|--|------------------|------------|--------|
| Producers | ¹ 26 | - | - |
| Production: | | | |
| Quantitylong tons | 17,516,000 | - | - |
| Value | \$117,041,000 | - | - |
| Average value, per long ton, f.o.b. source | \$6.68 | - | - |
| Producer stocks, Dec. 31long tons | 4,181,000 | _ | - |
| Imports, crudedo | 129,290 | (2) | (3) |
| Exports, crudedo | 4,251,000 | | (3) |

¹ Leading five firms supplied 67 percent; next five supplied 23 percent.

None, but 684 tons of dicalcium phosphate entered through seaports. A considerable tonnage of phosphate rock, elemental phosphorus, and phosphoric acid entered California by rail, mainly from the Montana-Utah area (see table 6).

³ Not applicable.

Phosphate Rock and Phosphorous Compounds Demand--California Chemical Industry

Table 84 shows the tonnage and value of phosphate rock and phosphorous compounds consumed by the California chemical companies listed in table 85. All the phosphate rock and most of the elemental phosphorus, phosphoric acid, and phosphorous compounds came into California from Idaho, Montana, and Utah. To avoid revealing company confidential figures, data on different types of phosphatic raw materials consumed were combined. Most of the phosphate rock and phosphorous compounds went into the manufacture of super-phosphate and triple-superphosphate. The elemental phosphorus and phosphoric acid were used to make inorganic and organic chemicals which, in turn, were employed as water softeners, in soaps and detergents, plasticizers, insecticides, and for many other purposes.

TABLE 84. - Phosphorus (ore, elemental, and compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|--|----------------------|
| Crude phosphate rock | 9 |
| Elemental phosphorus | |
| Phosphoric acid | 8 |
| Other compounds | 5 |
| Total consumption in above plantslong tons | ¹ 196,000 |
| Total value, delivered | \$8,903,000 |
| Value range, per short ton, delivered | 3\$100.00-\$325.00 |
| Typical freight rate, per short ton, Idaho to | |
| San Francisco, for phosphate rock | \$7.50 |
| Combined figures as reported: no attempt has been made to as | |

Combined figures as reported; no attempt has been made to establish a common denominator.

TABLE 85. - Consumers of phosphate rock, elemental phosphorus, and phosphorous compounds reporting chemical usage in California, 1960

American Corp.
Amchem Products, Inc.
American Better Chemicals Co.
Best Fertilizer Co.
California Chemical Co.
Certified Home Products
Chemurgic Corp.
Cleaning Chemicals Corp.
Colgate-Palmolive Co.
De Soto Chemical Coatings, Inc.
Economy Chemical Co.
FMC Corp.
TReported for two plants.

Hercules Powder Co.
Klix Chemical Co., Inc.
Maas, A. R., Chemical Co.
Monsanto Chemical Co.
Plant Food Corp.
Poly Resins Co.
Stauffer Chemical Co.
Stone, E. B., & Son
Swift & Co.
Turco Products, Inc.
United Heckathorn Co.
Western States Chemical Corp.

² Phosphorous compounds; phosphate rock \$14.00 to \$17.00 per long ton. (Average of all types was \$45.40.)

Potassium Compounds Supply--California and Nevada

Except for a relatively small quantity of potassium sulfate obtained from flue dust at a cement plant near Davenport, Santa Cruz County, for use as a soil aid, the entire 1960 California potash production was extracted from Searles Lake brines by American Potash and Chemical Corp., at Trona, San Bernardino County. Consequently, production details could not be shown for California in table 86. Muriate of potash (potassium chloride, some of which was converted to potassium sulfate) was extracted from the brines. The company recently completed building a \$7 million evaporation plant to replace obsolete potash, borax, soda ash, and salt-cake producing units. The expansion reportedly would increase production considerably.

Numerous salt lakes have been worked for potash in various parts of the United States, but the Searles Lake deposit, where the potash (K_2 0) content ranges from 4 to 20 percent, is the only one that has been operated on a large scale. Large quantities of sodium carbonates, sodium sulfates, borax, disodium lithium phosphate, and bromine are also produced from Searles Lake brines.

No potassium compounds were produced in Nevada. Several companies were actively investigating extensive saline deposits as a potential source of potash and other minerals.

TABLE 86. - Potash supply, 1960

| | | California | Nevada |
|---|------------------------|------------------|--------|
| | States ¹ | <u> </u> | |
| Producers | ² 11 | 2 | - |
| Production: | | | |
| Quantityshort tons | ³ 2,638,000 | (⁴) | - |
| Va lue | \$89,676,000 | (⁴) | - |
| Average value, per short ton, f.o.b. source | \$20.04 | (⁴) | - |
| Producer stocks, Dec. 31short tons | ³ 311,000 | - | - |
| Importsdo | | (⁶) | - |
| Exportsdo | $^{7}832,893$ | 8 539,000 | |

¹Six leading firms supplied 92 percent (includes two cement manufacturers--one in California--producing potash as a byproduct).

²Production is centered primarily in New Mexico, 93 percent; California, Maryland, Michigan, and Utah, 7 percent.

³K₂O equivalent. Marketable production of potassium salts totaled 4,472,000 short tons.

⁴Figures withheld to avoid revealing individual company data.

⁵Revised in 1961. West Germany 41 percent, East Germany 20 percent, France 19 percent, Spain 10 percent, and other 10 percent.

⁶A variety of potassium compounds imported (see table A-2, appendix).

 $^{^{7}}$ 815,521 short tons valued at \$23,518,000 (fertilizer) and 17,372 short tons valued at \$2,417,995 (chemical).

⁸Through seaports only.

Potassium Compounds Demand--California Chemical Industry

Table 87 shows tonnage and value of potassium compounds consumed for chemical uses by the companies listed in table 88. The main use of potassium compounds was in the manufacture of fertilizer. Crude potassium compounds were processed to yield a variety of other end-product potassium chemical compounds, such as carbonate, chlorate, cyanide, bromide, chromate bichromate, nitrate, and perchlorate. Consumption by primary producers who utilized their production at the site (captive) in producing further refined products were excluded to avoid duplication of consumption data. Potassium compounds were important ingredients in the manufacture of soaps and detergents in California.

Manufacture of potassium compounds sometimes requires a number of raw materials, for example a ton of potassium chlorate reportedly requires 400 pounds of lime, 4,320 pounds of chlorine, and 1,400 pounds of potassium chloride (18). Potassium chloride, in turn, is extracted from about 41,000 pounds of saturated lake brine.

TABLE 87. - Potash consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|--|---------------------|
| Potassium minerals | 8 |
| Potassium chloride | 5 |
| Other compounds | 5 |
| Total consumption in above plantsshort tons | ¹ 10,400 |
| Total value, delivered | |
| Value range, per short ton, delivered | 2\$33.00-\$230.00 |
| Typical freight rate, per short ton, Searles Lake | 1 |
| to Los Angeles | \$5.60 |
| to me with the second s | |

¹ Combined figures as reported. No attempt has been made to establish a common denominator.

TABLE 88. - Consumers of potash (potassium mineral and compounds) reporting chemical usage in California, 1960

American Better Chemicals Co.
Boyle & Co.
California Chemical Co.
Colgate-Palmolive Co.
Deepwater Chemical Co., Ltd.
Dow Chemical Co.
FMC Corp.
Fuller, W. P., & Co.
Houghton, E. F., & Co.
Reported for two plants.

Klix Chemical Co.
Jones-Hamilton, Inc.
Long Manufacturing Co.
Maas, A. R., Chemical Co.
National Research & Chemical Co.
Rand Chemical Co.
Swift & Co.
United States Borax & Chemical Corp.

The following bulk prices per K_20 unit were quoted by American Potash and Chemical Corp., carlots, f.o.b. source, for California potash in 1961:

²Depending on type, form, and purity.

New improved muriate of potash, 60 percent K₂O minimum..... 45.5 cents

Granular muriate of potash, 60 percent K₂O minimum....... 46.5 cents

There are no substitutes for potassium compounds in agriculture, and changes in price would have little effect on sales. However, as in many bulk commodities, the cost of transportation from place of production is a major part of the delivered cost of potash. The higher transportation cost from producing areas to consuming centers, the development of the Canadian potash industry in Canada, and the threat of lower priced imports from Europe are problems of concern to the domestic potash industry.

Salt Supply -- California and Nevada

As shown in table 89, salt was produced at 11 plants in 7 California counties in 1960. Most of the output was solar salt harvested and processed in the San Francisco Bay area. Leslie Salt Co., the leading producer, operated 4 plants in the area and planned to open an additional operation.

TABLE 89. - Salt supply, 1960

| | United | California | Nevada |
|--|------------------------|----------------------|-------------------|
| | States ¹ | | |
| Plants | ² 93 | 11 | 1 |
| Production: | | | |
| Quantityshort tons | 25,481,000 | 1,443,000 | (3) |
| Value | \$161,214,000 | (³) | (³) |
| Average value, per short ton, f.o.b. source. | \$6.33 | (³) | (3) |
| Importsshort tons | ⁴ 1,057,000 | ⁵ 25 | (°) |
| Exportsdo | 420,000 | ⁵ 310,000 | (⁶)_ |

¹Louisiana produced 19 percent, Texas 16 percent, Michigan 18 percent, New York 16 percent, Ohio 12 percent, and California 5 percent of the total production.

Leading 4 companies operated 14 plants and supplied 47 percent.

Next 6 " " 24 " " " 36 " 36 " 17 " 17 " 17 " 17 17 " 17 10 percent.

³ Figures withheld to avoid revealing individual company data.

4 Canada 61 percent; Bahamas 17 percent; Mexico 13 percent; others 9 percent.

5 Through seaports only.

⁶Not applicable.

Although solar evaporation was the major method of production in California, a salt deposit (mined by California Salt Co.) in San Bernardino County contributed significantly to the total output. More than 50 percent of the California salt production was consumed within the State. The remainder was shipped to Nevada, Washington, Arizona, Oregon, Hawaii, several other States, various Pacific islands, Canada, and Mexico. Salt was sold chiefly for use as a food preservative, in the manufacture of chlorine and caustic soda (of the five chlorine-caustic plants supplied with California-produced salt, only one was in California), and as a water softener. Relatively small

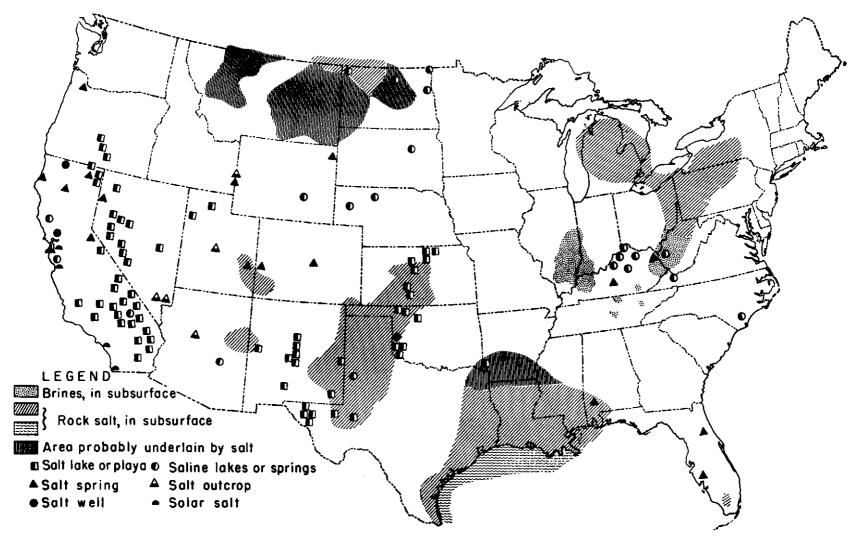


FIGURE 5. - Location of Salt Occurrences in the United States (adapted from U.S. Geol. Survey Bull. 1019-J).

quantities of salt were required in the manufacture of paper, ceramics, rubber, processing oils, and metals, and the deicing of roads and streets.

In 1960, according to producers, California received 675,000 short tons of evaporated salt and 67,000 tons of rock salt from other States. Details concerning salt production methods in California have been published $(\underline{55})$.

The only salt produced in Nevada during 1960 came from a dry lake about 27 miles east of Fallon. The salt was consumed locally.

Figure 5 indicates the relative availability of salt in California and Nevada compared with other States.

Salt Demand -- California Chemical Industry

About half of the salt consumed in California as reported in table 90 was in crude, bulk form for use in manufacturing chlorine and caustic soda; FMC Corp. (Newark) utilized salt brines in extracting magnesium hydroxide and bromine.

Consumption details cannot be shown because of confidential requirements between the producers and consumers, but a typical use pattern is shown in figure 6. Approximately 675,000 short tons was consumed in California for all uses in 1960 compared with 26 million tons consumed in the United States. Table 91 lists the California chemical producers that reported consumption of salt, including salt contained in brines, in 1960. The products manufactured by these companies are shown in table A-1, appendix.

TABLE 90. - Salt consumption by the California chemical industry, 1960

| Plants reporting consumption | 31 |
|---|----------------|
| Total consumption in above plantsshort tons | 336,000 |
| Total value, delivered | |
| Value range, per short ton, delivered | \$7.00-\$20.00 |
| Freight cost range, per short ton | \$1.60-\$9.00 |

TABLE 91. - Consumers of salt reporting chemical usage in California, 1960

American Agar & Chemical Co.
American Better Chemicals Co.
American Potash & Chemical Corp.
Ardmor Chemical Co.
Borden Co.
Boyle & Co.
California Chemical Co.
California Ink Co., Inc.
Denalan Co., Inc.
Dow Chemical Co.
E-Z-Est Products Co.
Emery Industries, Inc.
Houghton, E. F., & Co.
Jones-Hamilton, Inc.

1 Reported from four plants.

Lever Brothers Co.
Los Angeles Soap Co.
Luseaux Laboratories, Inc.
MacMillan Ring Free Oil Co., Inc.
National Research & Chemical Co.
Pacific Soap Co.
Plex Chemical Corp.
Procter & Gamble Manufacturing Co.
Shell Chemical Corp.
Stauffer Chemical Co.
United States Peroxygen Corp.
Vogarell Products, Inc.
Wyandotte Chemicals Corp.
Yosemite Chemical Co.

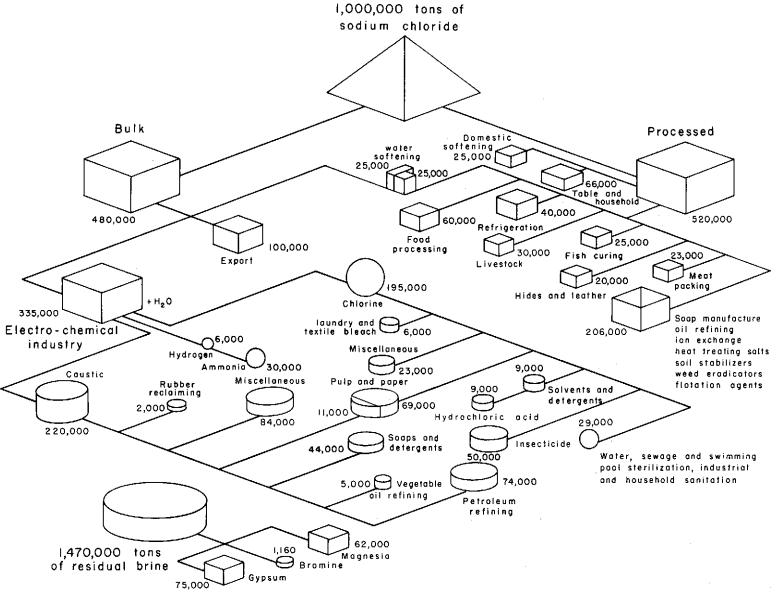


FIGURE 6. - Distribution Pattern per Million Tons of Salt Produced in the San Francisco Bay Area.

(Courtesy, Lestie Salt Co.)

Specifications and packaging have been somewhat simplified and standardized through the efforts of the Salt Producers Association. Undried or crude salt is crushed minus $\frac{1}{2}$ inch to plus $\frac{1}{4}$ inch (coarse), minus $\frac{1}{4}$ plus 1/8 inch (medium), and minus 1/8 inch (fine).

Kiln dried salt is prepared in five particle size ranges. A variety of salt products is marketed, including trace mineral salt, granular, brick, and block form. Salt was specified as vacuum, kiln dried, undried, packaged, and bulk.

Salt was frequently marketed by the producers to large-scale consumers under closely-guarded, long-term contracts. Southern California received some crude salt from Mexico and Utah (13). Only a small quantity of the salt produced in southern California was marketed to chemical plants north of the Los Angeles metropolitan area.

Silica (Industrial Sand) Supply--California and Nevada

Silica sand production in California in 1960, to the extent that it can be revealed, is shown in table 92. Industrial sand was produced mainly from Recent beach, dune, and alluvial deposits near the coast, in San Francisco, Santa Cruz, and Los Angeles Counties, and from Tertiary sandstone deposits in Amador, Contra Costa, Orange, and San Diego Counties. The beach and dune sands constituted the principal source of sands for specialty applications.

TABLE 92. - Silica (industrial sand) supply, 1960

| | United | California | Nevada |
|---|-------------------------|------------------|------------------|
| | States | | |
| Plants | (1) | 226 | 1 |
| Production: | | | |
| Quantityshort tons | ³ 18,314,000 | (4) | (⁴) |
| Value | | (4) | (⁴) |
| Average value, per short ton, f.o.b. source | \$3.20 | (4) | (⁴) |
| Imports, glass sandshort tons | 11,000 | - | (⁵) |
| Exports, silica sand-unspecifieddo | 1,115,000 | ⁶ 500 | (⁵) |

¹ Not separated from construction sand and gravel producers.

The industrial sand producers in California reported the following major industrial none specifically chemical uses by counties: Amador (glass); Calaveras (glass); Contra Costa (blast); Los Angeles (molding, grinding and polishing blast, engine); Monterey (glass, blast, engine, and filtration); Nevada (blast); Orange (blast, fire, and furnace); Placer (blast); Plumas (filtration); Riverside (glass); San Diego (glass, molding, and filter); San Luis Obispo (molding and engine).

³Industrial sand only (about 5 percent of the total output)

excludes diatomite which is a form of industrial "silica" shown in table 50. ⁴Figures are concealed to avoid revealing company confidential data.

⁵ Not applicable.

⁶Through seaports only.

Dune sands must be processed before qualifying as high purity silica sand as they contain high proportions of feldspar, dark mineral grains, and rock fragments.

Captive production for glass manufacturing purposes was the largest part of the 1960 California output, although large quantities were sold as naturally bonded foundry sands. Some abrasive sand, engine sand, and filter sand was also produced. All these uses are outside SIC 28.

Del Monte Properties Co. and Lowry Paving Co. were the only grinders of silica in California during 1960. Principal sand treatment plants were located near Corona, Pacific Grove, Ione, Camanche, and Oceanside. (The Camanche plant was closed in 1961 as dam construction caused backwater to flood the area.) Two other sand treatment plants operated near El Toro.

The Simplot Silica Co. produced silica sand in the Overton, Nev. area for use in the manufacture of glass, as well as for molding, blasting, and refractory uses. Reno Silica Co. shipped high-quality quartz to Oregon exclusively for ferrosilicon manufacture from a deposit near Reno.

Silica (Industrial Sand) Demand--California Chemical Industry

Table 93 shows the tonnage and table 94 lists the chemical companies in California that consumed silica sand, mainly as a filler in paints, plastics, and rubber. Other uses for silica included the manufacture of silica jel, activated silica, calcium silicate, and silicones; and as a packing (as quartz and quartzite) in acid towers. (As a basis for comparison, of the 981,000 short tons of ground sand sold or used in the United States, 123,000 went into filler applications and 13,000 into chemical applications during 1960.) A considerable part of the total silica reported was obtained from out-of-State, mainly from Nevada, Oklahoma, and Illinois. Sand of flint-glass quality was used to manufacture sodium silicate (water glass).

The competitive nature of the silica sand consuming industry is of principal importance in evaluating raw-material sources. For example, a low-grade deposit close to market might be beneficiated to produce a satisfactory product which could then be sold at lower cost than higher-grade products from a more remote deposit. Specifications for silica used in the California chemical industry vary according to use. Ordinarily the sand should be of a purity at least as high as that used for plate glass. It should contain no more than 0.2 percent $\mathrm{Fe_2}\,\mathrm{O_3}$, with a low calcium and magnesium content. (Preferably the $\mathrm{Fe_2}\,\mathrm{O_3}$ content should not exceed 0.1 percent.)

Sand for sodium silicate must be 98 to 99 percent SiO_2 , with less than 0.7 percent $\mathrm{Al}_2\mathrm{O}_3$ and less than 0.05 percent $\mathrm{Fe}_2\mathrm{O}_3$. Grain size should be less than 20-mesh but greater than 80-mesh. Sodium silicate (manufactured from silica sand) was used in soap manufacturing under ASTM tentative Specification D537-57.

Consumers of ground silica for use as a filler usually require that all particle sizes be less than 200-mesh and about 90 percent passing 325-mesh.

A variety of other materials may be used as an alternate for silica sand for certain applications, such as diatomite, perlite, pumice, crushed and ground rock, and many other items. The primary considerations for most applications are cost, durability, purity, particle size, and inertness.

TABLE 93. - Silica (industrial sand) consumption by the California chemical industry, 1960

| Plants reporting consumption | 34 |
|---|-----------------|
| Total consumption in above plantsshort tons | 16,000 |
| Total value, delivered | \$284,000 |
| Value range, per short ton, delivered | \$15.00-\$62.00 |
| Typical freight rate, per short ton, Ottawa, Ill. | |
| to Los Angeles | 1\$6.21 |
| 1 Depending on purity and particle size. | |

TABLE 94. - Consumers of silica reporting chemical usage in California, 1960

Amercoat Corp. American Better Chemicals Co. Borden Co. Caldow Paint Co. California Ink Co., Inc. Cedar Sweep Co. De Boom Paint Co. De Soto Chemical Coatings, Inc. Diamond Alkali Co. Du Bois Chemicals, Inc. Dunn-Edwards Corp. Dunne, Frank W., Co. E-Z-Est Products Co. FMC Corp. Fine Line Paint Corp. Fuller, W. P., & Co. Glidden Paint Co. 1 Reported for two plants.

Grant & Co. Hasa Products Co. Kaiser Aluminum & Chemical Corp. Klix Chemical Co., Inc. Los Angeles Soap Co. National Lead Co. Philadelphia Quartz Co. of California1 Pittsburgh Plate Glass Co. Poly Resins Co. Procter & Gamble Manufacturing Co. Purex Corp. Rhodes, D. H., & Co. Scofield, L. M., Co. Security Paint Manufacturing Co. Vi-Cly Industries, Inc. Western Chemical & Manufacturing Co.

Sodium Compounds Supply -- California and Nevada

Sodium Carbonate

The Pittsburgh Plate Glass Co., Chemical Div. (formerly Columbia Southern Chemical Corp.), produced anhydrous sodium carbonate, and sodium sesquicarbonate from Owens Lake brines in Inyo County, Calif. American Potash and Chemical Corp. and West End Chemical Co. (Div. of Stauffer Chemical Co.) recovered sodium carbonate (soda ash) through processing Searles Lake brines in plants at Trona and West End. Production details could not be shown in table 95.

Nevada reported no sodium carbonate production during 1960.

| | TABLE 95 | Sodium compounds | (carbonate and s | sulfate) | supply, 1960 |
|--|----------|------------------|------------------|----------|--------------|
|--|----------|------------------|------------------|----------|--------------|

| | United States | | California | | Nevada |
|--------------------------|---------------|----------------|------------------|---------------------|-------------------|
| | Carbonate | Sulfate | Carbonate | Sulfate | |
| Producers | 4 | ¹ 6 | 3 | 3 | - |
| Production: | 1 | | | | |
| Quantityshort tons | 809,000 | 450,000 | (_s) | (s) | _ |
| Va lue | \$20,865,000 | \$8,706,000 | (²) | (°) | - |
| Average value, per short | | | | | |
| ton, f.o.b. source | \$25.79 | \$19.35 | (_s) | (2) | _ |
| Importsshort tons | (3) | 167,000 | (³) | (3) | $(^{4})$ |
| Exportsdo | 155,000 | 31,000 | (3) | ⁵ 16,000 | (⁴)_ |

Leading three firms supplied 99 percent of total sulfate produced; production centered mainly in California and Texas. Natural sodium carbonate came from California and Wyoming.

Sodium Sulfate

United States Borax & Chemical Corp. produced anhydrous sodium sulfate in its Wilmington refinery in Los Angeles from borates mined and partly refined in Kern County. Stauffer Chemical Co. purchased borates from United States Borax & Chemical Corp. and recovered byproduct sodium sulfate in its San Francisco plant. American Potash and Chemical Corp. and West End Chemical Co., a Div. of Stauffer Chemical Co., recovered sodium sulfate (salt cake) through processing Searles Lake brines in plants at Trona and West End during 1960. Production details could not be shown in table 95.

Nevada reported no production of sodium sulfate during 1960.

United States Borax & Chemical Corp. produced anhydrous sodium sulfate in its Wilmington refinery in Los Angeles from borates mined and partly refined in Kern County. The Stauffer Chemical Co. purchased borates from United States Borax & Chemical Corp. and recovered byproduct sodium sulfate in its San Francisco plant. American Potash and Chemical Corp. and West End Chemical Co., a Div. of Stauffer Chemical Co., recovered sodium sulfate (salt cake) through processing Searles Lake brines in plants at Trona and West End during 1960.

Nevada reported no production of sodium sulfate during 1960.

Sodium Compounds Demand--California Chemical Industry

Table 96 shows the tonnage and table 97 lists the companies in the California chemical industry that reported consumption of sodium compounds, primarily carbonates and sulfates. About 40,000 tons of the consumption was sodium sulfate; the remainder was nearly all sodium carbonate. Small quantities of metallic sodium and sodium hydroxide were consumed.

²Figures withheld to avoid revealing individual company data.

³ Not available.

⁴ Not applicable.

⁵ Through seaports only.

TABLE 96. - Sodium compounds (except salt) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|-----------------|
| Sodium carbonate | 35 |
| Sodium sulfate | 20 |
| Other | 4 |
| Total consumption in above plantsshort tons | 189,000 |
| Total value, delivered | \$6,199,000 |
| Value range, per short ton, delivered | \$24.00-\$36.00 |
| Typical freight rate, per short ton, Green River, | |
| Wyo., to San Francisco | \$7.00 |

TABLE 97. - Consumers of sodium compounds reporting chemical usage in California, 1960

American Agar & Chemical Co. American Better Chemicals Co. American Potash & Chemical Corp. Ardmor Chemical Co. Babbitt, B. T., Inc. Bayside Oil Corp. Betz Laboratories, Inc. Borden Co. California Chemical Co. California Soda Co. Chipman Chemical Co., Inc. Cleaning Chemicals Corp. Columbia-Southern Chemical Corp. Cornell Soap Co. Daw, A. J., Printing Ink Co. Dow Chemical Co. Economy Chemical Co. Emery Industries, Inc. Erlen Products Co. FMC Corp. 1 Hasa Products Co.1 Hawley, H. F., Chemical Co. Industrial Chemicals Co. 1 International Minerals & Chemicals Corp. Universal Detergents, Inc. Jones-Hamilton, Inc. Kelite Corp. Klix Chemical Co., Inc.

¹Reported for two plants

Leffingwell Chemical Co. Lever Brothers Co. Los Angeles Soap Co. Luseaux Laboratories, Inc. Maas, A. R., Chemical Co. Merit Manufacturing Co. Metallic Phosphate Products Co. Mountain Copper Co., Ltd. Narmco Resins & Coatings Co. National Lead Co. National Research & Chemical Co. Oil & Solvent Process Co. Pacific Soap Co. Patek & Co. Philadelphia Quartz Co. of California Plex Chemical Corp. Purex Corp. Riley, Stephen Co., Inc. Shell Oil Co., Inc.1 Skasol, Inc. of Southern California Smith, Robert Manufacturing Co., Inc. United Heckathorn Co. United States Borax & Chemical Corp. 1 Western Chemical & Manufacturing Co. Wyandotte Chemicals Corp. Yosemite Chemical Corp.

According to sodium compound producers, about 40 percent of the sodium carbonate produced in California went into the manufacture of glass (not in SIC 28). The next largest use was in soaps and cleansers. Smaller quantities were consumed in the manufacture of chemicals such as sodium phosphate, sodium nitrate, sodium bicarbonate, and sodium silicate. Significant quantities went outside California for use in the preparation of wood pulp.

The chemical and physical requirements of ASTM Standard Specification D958-51, referred to by some respondents, cover soda ash used for various cleansing, washing, and scouring processes. Other ASTM specifications referred to were for sodium bicarbonate (D928-52) and modified sodasesquicarbonate (457-29). These specifications are described in detail in item (4) of the list of references.

A number of chemical companies manufactured secondary sodium compounds such as arsenite (California Chemical Co.), cyanamide (American Cyanamid Co.), fluosilicate (Stauffer Chemical Co.), hexametaphosphate (FMC Corp.), hydroxide (Dow Chemical Co.), hypochlorite (Chlorox Chemical Co.), metasilicate (Diamond Alkali Co.), tetraborate (United States Borax Co.), orthosilicate (Philadelphia Quartz Co.), sulfite (A. R. Maas, Co.), and thiosulfate (Allied Chemical and Dye Corp.), but figures for these items are not included in table 96 as they are considered to be beyond the first marketable stage of manufacture.

Sulfur and Pyrite Supply -- California and Nevada

Sulfur production data could not be shown in table 98. Most of the sulfur ore production came from the Leviathan deposit operated by The Anaconda Company in Alpine County, Calif. Four other mines produced sulfur for use as soil conditioner. The total output from the Leviathan mine went to the company's plant in Nevada, where it was converted to sulfuric acid for use in leaching copper ores.

| TABLE 98. | _ | Sulfur | and | nvrite | sunnly. | 1960 |
|-----------|---|--------|-----|--------|---------|-------|
| | | DULLUL | anu | DATTE | PUPPLY. | TO OO |

| | United | California | Nevada |
|--|------------------------|------------------|--------|
| | States | | İ |
| Producers | 194 | 5 | 1 |
| Production: | | | |
| Quantitylong tons | ² 5,003,000 | (³) | (3) |
| Value, shipments (Frasch only) | \$115,494,000 | (3) | (3) |
| Average value, per long ton, f.o.b. source | \$23.10 | (³) | (3) |
| Producer stocks, Dec. 31long tons | 3,778,000 | (³) | (3) |
| Imports, sulfurdo | ⁴ 741,000 | - | (5) |
| Exports (crude, elemental sulfur6do | 1,776,000 | (⁷) | (5) |

¹ Four firms in Texas and Louisiana accounted for over three-fourths of output.

Mountain Copper Co. of California (Iron Mountain, Hornet Mine, Shasta County, Calif.) was the only pyrite producer. The entire output was shipped

Also 991,000 long tons of pyrites was sold or consumed by producing companies in 1960. Of this quantity, 118,000 tons having a sulfur content of 56,870 tons was sold at a value of \$815,537; the remainder was consumed by the producer.

³ Figures withheld to avoid revealing individual company data.

⁴Mexico 90 percent; Canada 10 percent.

⁵ Not applicable.

⁶Also 12,000 tons of crushed, ground, refined, sublimed, and flowers was exported.

⁷¹²⁵ tons of "other" sulfur valued at \$118,928.

to two chemical plants (Stauffer Chemical Co. and Allied Chemical Corp.) in Contra Costa County, Calif., for the manufacture of sulfuric acid.

The sulfur produced from Anaconda's Leviathan mine in Alpine County was shipped to the company's sulfuric acid plant in Yerington, Nev. Shipments of all sulfur into California, by rail, are shown in table 7. Detailed information on the sulfur balance in California and Nevada was published by the Bureau of Mines (8).

Petroleum refineries yielded 88,936 short tons of elemental sulfur, mostly in the Los Angeles area. Also, recovery of sulfur from stack gases was reported from smelter operations at Selby, Contra Costa County.

The only active sulfur deposit in Nevada, in Humboldt County, produced a small quantity of sulfur for soil treatment.

Sulfur, Pyrite, and Sulfuric Acid Demand--California Chemical Industry

Table 99 shows the tonnage and value of sulfur, pyrites, and sulfuric acid consumed by the companies listed in table 100. These consumers, some with several plants, manufactured a wide variety of chemicals. Fertilizer was the major chemical produced by California chemical manufacturers in 1960.

The quantity of sulfur consumed by the California fertilizer industry in 1960 is shown in table 120. There were 10 sulfuric acid plants operating in California; 2 in southern California, 1 in central California (Fresno), and 7 in the San Francisco-Bay area.

According to a paper presented at the Chemical Market Research Association meeting in 1961 (16), northern California (above Kern County Line) and Hawaii required 460,000 tons of sulfuric acid (for all uses) or 2.6 percent of U.S. requirements in 1960. Table 101 shows the California sulfuric acid producers by city, annual estimated capacity, and source of sulfur. All plants shown are of the contact type.

According to producers, sulfur for all uses in California totaled about 850,000 tons, of which about 150,000 went into chemicals. According to SIC 28, an additional 50,000 tons used in producing inorganic pigments and some of the 480,000 tons going into fertilizer should be included. Agricultural, or soil sulfur, should not be included.

Suppliers of sulfur usually guarantee a purity of 99 percent; it often contains 99.5 percent or more. The chief impurities found are ash and bitumen.

Pyrites is normally purchased on the basis of an elemental sulfur content of 48 percent, with penalties being assessed for each percent lower than this figure. Arsenic is an undesirable impurity, although most pyrites contain some arsenic. Phosphorous in pyrite is undesirable when the residual roasted product (cinder) is used as an iron ore.

TABLE 99. - Sulfur, pyrite, and sulfuric acid consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|--|----------------------|
| Elemental sulfur | 20 |
| Pyrite | 5 |
| Sulfuric acid | 4 |
| Total consumption in above plantslong tons | ¹ 482,000 |
| Total value, delivered | |
| Value range, per short ton, delivered | \$12.00-\$50.00 |
| Typical freight rate, per long ton, Texas to Los Angeles | ² \$15.00 |
| | |

¹Consists of about 80 percent sulfur and 20 percent pyrites and sulfuric acid. 2 Local haulage of byproduct sulfur ranged from \$2.00 to \$5.00 per ton.

TABLE 100. - Consumers of sulfur, pyrite, and sulfuric acid reporting chemical usage in California, 1960

American Better Chemicals Co. American Potash & Chemical Corp. 1 Best Fertilizer Co. California Chemical Co. Coastal Chemical Co. Deepwater Chemical Co., Ltd. Factor, Max & Co. Fresno Agricultural Chemical Co. 1 General Chemical (Div. Allied Chemical Co.)2 United Heckathorn Co. Long Manufacturing Co. Maas, A. R., Chemical Co. 1 Reported for two plants.

Monsanto Chemical Co. Narmco Resins & Coatings Co. National Research & Chemical Co. Plant Food Corp. Shell Chemical Co. 1 Silver Line Products, Inc. Stauffer Chemical Co. Stone, E. B., & Son United States Borax & Chemical Corp. Western States Chemical Corp.

²Reported for three plants.

TABLE 101. - California sulfuric acid plant capacities and raw materials consumed, 1960

| Company | Location | Plant | Raw material |
|----------------------------------|------------|-----------------------|---------------------|
| , | | capacity ¹ | |
| Allied Chemical Corp | Bay Point | 120,000 | Sludge, and pyrite. |
| Do | El Segundo | 150,000 | Sulfur, sludge, and |
| | | · | hydrogen sulfide. |
| Do | Richmond | 65,000 | Do. |
| American Smelting & Refining Co | Selby | 15,000 | Smelter gases. |
| Best Fertilizer Co | Lathrop | 72,000 | Sulfur. |
| Monsanto Chemical Co | Avon | 150,000 | Sulfur, sludge, and |
| | | · | hydrogen sulfide. |
| Stauffer Chemical Co | Dominguez | 325,000 | Do. |
| Do | Stege | 175,000 | Sulfur, and pyrite. |
| Do | Vernon | 120,000 | Sulfur. |
| Valley Nitrogen Co. ² | Fresno | 60,000 | Do. |
| Total | | 1,252,000 | - |

¹ Reed, Arthur H., and Bruce P. Lord. Sulphuric Acid -- The Present and Potential Market in Oregon and the Northwest. Research Report 43, 1961, p. 21. ²1959.

The requirements for sulfur and sulfuric acid for industrial and agricultural applications undoubtedly will continue to increase at a rapid rate in California as a direct result of increasing population.

The prices of Frasch sulfur were standard at \$25 per long ton, f.o.b. Gulf ports for bright sulfur, with a discount of \$1 a ton for off-colored material. Freight to the Los Angeles and San Francisco areas was \$12 per long ton. Posted prices of Mexican sulfur was \$23.50 for bright and \$22.50 for off-colored sulfur, f.o.b. Coatzacolcos, Mexico; but the prices were increased \$2 a ton on Dec. 19, 1960. Deliveries from Tampa, Fla., also were increased \$2 a ton.

Pyrite must compete in price directly with Frasch sulfur, based on sulfur content. The consumer of pyrite must pay for transporting approximately twice the tonnage, as well as providing equipment for roasting the pyrite and disposing of the resulting cinder. Reportedly, approximately 30 to 60 percent more investment is required to construct a sulfuric acid plant that uses pyrite than one that uses elemental sulfur (18).

A breakdown of sulfur uses is shown in figure 7.

Talc, Soapstone, and Pyrophyllite Supply--California and Nevada

Approximately 87 percent of the combined California output of talc, soapstone, and pyrophyllite, reported in table 102, was mined from deposits in Inyo and San Bernardino Counties in 1960. These two counties were the source of all the talc produced. Soapstone came mainly from one deposit each in Amador, El Dorado, and Los Angeles Counties. Pyrophyllite was shipped from one property each in Mono and San Bernardino Counties and three properties in San Diego County.

The entire production of Nevada talc came from deposits in Esmeralda County. The quantity and value of output in 1960 was the lowest since before World War II. No soapstone or phyrophyllite was produced during the year.

| | TABLE | 102. | - Talc, | soapstone, | and | pyrophyl | <u>lite</u> | supply, | 1960 |
|--|-------|------|---------|------------|-----|----------|-------------|---------|------|
|--|-------|------|---------|------------|-----|----------|-------------|---------|------|

| | United | California | Nevada |
|---|---------------------|--------------------|----------|
| | States ¹ | | <u> </u> |
| Producers | 62 | 7 | 2 |
| Production: | | | |
| Quantityshort tons | 734,000 | 131,000 | 5,000 |
| Value | \$5,378,000 | \$1,396,000 | \$30,000 |
| Average value, per short ton, f.o.b. source | \$7.30 | \$10.65 | \$6.00 |
| Importsshort tons | ² 24,000 | ³ 1,000 | (4) |
| Exports, crude and grounddo | 59,500 | ³ 2,500 | (4) |

¹Leading 12 firms supplied 75 percent of mine production; next 15 firms supplied 19 percent of mine production; remaining 35 firms supplied 6 percent.

²Ground talc from Italy, 71 percent; Canada, 10 percent; and France, 15 percent.

³Through seaports only.

⁴Not applicable.

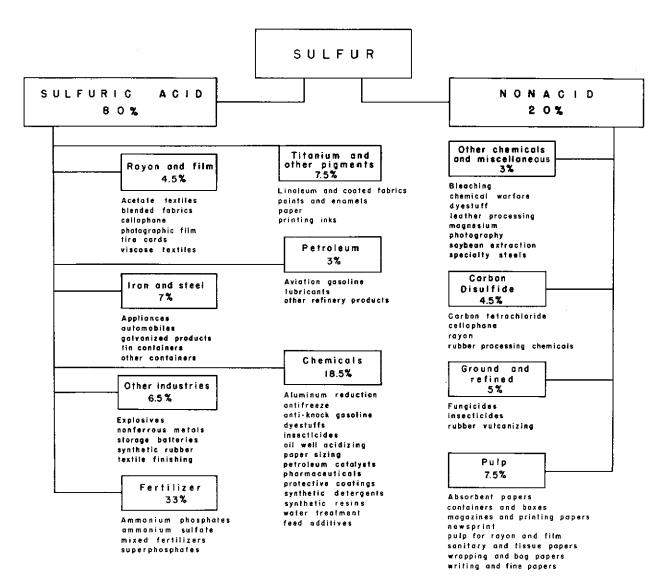


FIGURE 7. - Sulfur Uses.

Talc, Soapstone, and Pyrophyllite Demand -- California Chemical Industry

Table 103 shows the tonnage and value, and table 104 lists the chemical companies which reported consumption of talc, soapstone, and pyrophyllite in 1960. These minerals were used in the chemical industry mainly as a filler in various applications such as paints, plastic, rubber (synthetic only), and as a carrier for insecticides. Talc from open-pit operations in Montana was being shipped to California in competition with California-produced material.

For comparison, producers' reports indicated that about 150,000 tons of talc, soapstone, and pyrophyllite was consumed in California during 1960, for all uses, mainly ceramics. Paint accounted for 7 percent, pesticide manufacture 8 percent, rubber manufacture 2 percent, and toilet preparation 1 percent. The remainder was outside SIC 28.

TABLE 103. - Talc, soapstone, and pyrophyllite consumption by the

California chemical industry, 1960

| Plants reporting consumption of: | |
|--|-----------|
| Talc | 50 |
| Pyrophyllite | 3 |
| Soapstone | 1 |
| Total consumption in above plantsshort tons | 13,400 |
| Total value, delivered | \$397,000 |
| Value range, per short ton, delivered | |
| Typical freight rate, per short ton, Los Angeles | |
| to San Francisco | \$9.50 |
| Depending on quality and particle size. | |

TABLE 104. - Consumers of talc, soapstone, and pyrophyllite reporting chemical usage in California, 1960

All-Phase Color Corp. Amercoat Corp. American Better Chemicals Co. American Marine Paint Co. Barnes, S. O., & Son, Inc. Boyle & Co. Caldow Paint Co. California Chemical Co. California Ink Co., Inc. Central Valley Chemical Corp. Certified Home Products Co. Coastal Chemical Co. Colgate-Palmolive Co. Colonial Dames Co., Ltd. Dau-Hansen Paint Co., Inc. Daw, A. J., Printing Ink Co. De Boom Paint Co. De Soto Chemical Coatings, Inc. Dunn-Edwards Corp. Dunne, Frank W., Co. Factor, Max & Co. Finch Paint & Chemical Co. Fine Line Paint Corp. Glidden Paint Co. Great Western Paint Co. Hill Brothers Chemical Co. Indeo Laboratory

International Paint Co., Inc. International Wood Products Co. Jones-Hamilton, Inc. Kaull, G. W. Kelite Corp. Koppers Co., Inc. L. & H. Paint Products, Inc. Marvin Corp. Moyer Chemical Co. McCloskey Varnish Co. of the West Narmco Resins & Coatings Co. National Lead Co. O'Brien Corp. of San Francisco Old Colony Paint & Chemical Co. Plant Food Corp. Pittsburgh Plate Glass Co. Poly Resins Co. Ram Chemicals, Inc. Shannon Luminous Materials Co. Shell Chemical Co. Southern Lacquer & Paint Corp. Stauffer Chemical Co. Tibbetts Corp. Vi-Cly Industries, Inc. Vi Jon Laboratories, Inc. Vinyl-Line Paint Co. Western Chemical & Manufacturing Co.

Talc grades are often identified with end use, such as pharmaceutical grade, cosmetic grade, and ceramic grade; they are sometimes characterized by crystal shape and structure such as fibrous, massive, and accicular, or by color or degree of softness.

The paint industry was the largest user of ground talc for those reporting under SIC 28. It was used mainly as an inert extender or filler, where it competed with other materials, such as limestone whiting, gypsum, magnesite, and clay.

Paint manufacturers require that talc suppliers meet specified physical and chemical properties for each talc shipment, including color or brightness test, specific gravity, particle size limitation, bulk density, particle shape, absorption, and pH. Talc acts as an extender in paints by reducing the settling rate, which allows the paint to flow smoothly and disperse easily.

The rubber industry uses either off-color talc or ground limestone which were usually specified to pass 100 percent through a 100-mesh sieve with no more than 0.1 percent remaining on 200-mesh. The rubber industry preferred talc because of its lubricating quality.

Talc for cosmetics must meet rigid requirements as to impurities which affect color and are abrasive and harmful to the skin. Domestic preparations usually require near-steatite grade with approximately 99 percent passing a 325-mesh screen. Products usually are ground in fluid-energy mills, popularly called micronizers.

Talc, soapstone, or pyrophyllite for use as a filler or carrier for DDT and other pesticides usually is ground to pass 200-mesh.

ASTM Specification D605-53T contains detailed chemical requirements for uses of magnesium silicate.

Titanium Supply--California and Nevada

As shown in table 105, no ilmenite or rutile was mined in either California or Nevada during 1960. Titanium sponge was produced in Nevada, and titanium was melted in California. No titanium dioxide was produced in either State during 1960. E. I. duPont de Nemours & Co., Inc. disclosed that a plant having a capacity of about 25,000 tons annually of titanium dioxide would be constructed at Antioch, Calif. Rutile from Australia reportedly will be used by duPont to produce titanium tetrachloride as a basis for producing the titanium dioxide. Use of rutile to produce titanium dioxide is a process new to the United States; only ilmenite and titanium slag have been used as raw materials.

The titanium dioxide capacity of North American plants is shown in table 106. As a basis for comparison, 454,986 tons of ${\rm TiO_2}$ was produced, and 982,572 tons of ilmenite and 24,229 tons of rutile were consumed in 1960. Pigments were manufactured from 864,794 tons of ilmenite and 119,308 tons of titanium slag.

TABLE 105. - Titanium (ilmenite and rutile) supply, 1960

| United | California | Nevada |
|----------------------|---|------------------|
| States | | |
| | | |
| 7 | - | - |
| 3 | - | - |
| | | |
| 789,000 | - | - |
| \$14,655,000 | - | - |
| 9,000 | - | - |
| \$879,000 | - | - |
| | | |
| ² \$18.50 | - | - |
| · | | |
| \$97.70 | _ | _ |
| 266,000 | - | _ |
| 29,000 | 12,000 | (³) |
| (⁴) | - | (³) |
| | 7 3 789,000 \$14,655,000 9,000 \$879,000 \$2 \$18.50 \$97.70 266,000 29,000 | 7 |

¹Through seaports only.

TABLE 106. - North American titanium dioxide capacity

| Company | Location | Tons/year |
|----------------------------|---|---------------------------------------|
| United | States | |
| American Cyanamid Co | {Piney River, Va. Savannah, Ga. | 18,000 72,000 |
| du Pont, E.I., de Nemours | Baltimore, Md. Edgemoor, Del. New Johnsonville, Tenn. Antioch, Calif. | 40,000 90,000 70,000 127,000 |
| Glidden Co | Baltimore, Md. Hawkins Point, Md. | 56,000 |
| National Lead Co | {St. Louis, Mo. {Sayreville, N.J. | 136,000 157,000 |
| New Jersey Zinc Co | Gloucester City, N.J. Ashtabula, Ohio | 48,000 140,000 |
| | nada | |
| British Titan Products | Sorel, Que. | 20,000 |
| Canadian Titanium Pigments | Varennes, Que. | 25,000 16,000 |
| Continental Titanium | Baie St. Paul, Que. | -6,000 |

¹Planned.

Source: BuMines Minerals Yearbook.

²E and MJ Metal and Mineral Markets reported a range of \$23.00-\$26.00 per long ton (59.5 percent TiO₂, f.o.b. Atlantic seaboard) for ilmenite and \$85.00 per short ton for rutile (94 percent TiO₂, f.o.b. Atlantic seaboard).

³Not applicable.

⁴Exports, ores and concentrates (1,300 short tons); metal and alloy in crude form and scrap (900); primary forms (400); ferro alloys (200); dioxide and pigments (34,000).

Titanium Dioxide Demand--California Chemical Industry

Table 107 shows the tonnage and table 108 lists the chemical companies that reported consumption of titanium dioxide in California during 1960, mainly for use in paint manufacturing; most of it came from New Jersey.

TABLE 107. - <u>Titanium dioxide consumption by the</u> California chemical industry, 1960¹

| Plants reporting consumption | 43 |
|--|--------|
| Total consumption in above plants | 14,200 |
| Total value, delivered | |
| Average value, per short ton, delivered | |
| Titanium metal is produced at Henderson New by Titanium Metals | |

Titanium <u>metal</u> is produced at Henderson, Nev., by Titanium Metals Corp. from titanium sponge shipped into the State.

TABLE 108. - Consumers of titanium minerals and compounds reporting chemical usage in California, 1960

Amercoat Corp. American Marine Paint Co. Armstrong Cork Co. Beacon Paint & Wax Corp. Borden Co. Caldow Paint Co. California Ink Co., Inc. De Soto Chemical Coatings, Inc. Dewey & Almy Chemical Co. Dowman Products, Inc. Dunn-Edwards Corp. Dunne, Frank W., Co. Ellis Paint Co. Factor, Max & Co. Fine Line Paint Corp. Fuller, W. P., & Co. Glidden Paint Co. Great Western Paint Co. Henry, W. W., Co. Interchemical Corp. 1 International Paint Co., Inc. 1Reported for two plants.

Kolmar Laboratories, Inc. L. & H., Paint Products, Inc. Marvin Corporation Metallic Phosphate Products Co. Michael-Lawrence Co., Inc. McCarty Paint Co. Narmco Resins & Coatings Co. Nelson Technical Coatings Co. Nutrilite Products, Inc. O'Brien Corp. of San Francisco Old Colony Paint & Chemicals Co. Pittsburgh Plate Glass Co. Rhodes, D. H., & Co. Security Paint Manufacturing Co. Sherwin-Williams Co. Sterling Paint Co. Tech-Chemical Co. Tibbetts Corp. Tibbetts-Westerfield Paint Co. Vi-Cly Industries, Inc. Vinyl-Line Paint Co.

It is estimated that only about a third of the total consumption of titanium dioxide was reported because (1) numerous small paint companies used relatively small quantities which in aggregate amounted to a sizable tonnage and
(2) some larger consumers did not consider manufactured TiO₂ as one of their
raw materials. Some of the companies listed purchased titanium pigments for
their own paint manufacturing, and in addition, sold some to other paint
manufacturers.

Assuming that California consumed its proportionate share of ${\rm TiO_2}$ in paint manufacturing and that approximately 10 percent of the total U.S. paint output is made in California, some 45,000 tons of ${\rm TiO_2}$ would have been consumed in 1960 by the California paint industry alone. Other uses for pigments, such as rubber and ink manufacturing, consumed at least 5,000 tons, bringing the total consumption to more than 50,000 tons annually in the California chemical industry.

Titanium dioxide was valued as a white pigment because of its high degree of opacity, owing to its high refractive index. Also, it was valued because of its low specific gravity, nontoxic character, and inertness. The covering power of titanium dioxide was rated about four times that of zinc lithopone and zinc oxide, and nearly twice that of zinc sulfide. The Bureau of Mines Minerals Yearbook showed the following distribution by gross weight of titanium pigment shipments in 1960:

| | Percent |
|--|---------|
| Pigments, paints, varnishes, and lacquers1 | 65.1 |
| Paper | 11.3 |
| Floor-covering | 4.8 |
| Rubber ¹ | 4.0 |
| Coated fabrics, textiles1 | 2.8 |
| Printing ink ¹ | 1.3 |
| Others | 10.7 |
| 1 Chemical uses designated by author. | |

ASTM Specification D476-48 gives the detailed requirements for three types of titanium pigments, and Federal Specification TT-T-425A provides for three types of titanium pigments. Titanium pigments are also valued in manufacturing light-colored rubber goods. They have largely replaced zinc oxide in cosmetic manufacturing and are used in dyes and textiles; titanium tetrachloride is used in producing smoke screens. Although the tonnage of titanium pigments used in paints continues to increase, the percentage of the total market supplied by titanium pigments has declined. This trend will probably continue.

Zinc Supply -- California and Nevada

Copper and lead-zinc ores were the source of 99 percent of the total California zinc output shown in table 109 for 1960. Lead, tungsten, gold, and silver ores combined, furnished the remaining 1 percent.

More than 90 percent of the Nevada zinc production in 1960 was recovered from ores of six mines in Elko, Eureka, Lincoln, and White Pine Counties.

TABLE 109. - Zinc (ore and metal) supply, 1960

| | United | California | Nevada |
|---------------------------------|------------------|-----------------------------------|------------------|
| | States | | |
| Mines | (¹) | (²) | ³ 6 |
| Smelters | 26 | ì | - |
| Production: | • | | |
| Mineshort tons, metal | 435,000 | 500 | 500 |
| Value | \$112,365,000 | \$120,000 | \$108,000 |
| Smelter | 872,000 | (4) | · · · |
| Average sales price, per pound | \$0.1295 | (⁵) | (⁵) |
| Producer stocks, Dec. 31 | 255,000 | (s) | (°) |
| Imports ⁶ short tons | (7) | (⁷) (⁸) | (°) |
| Exports ¹⁰ do | , , | | (°) |

¹Leading 25 mines produced 82 percent of domestic zinc output. Tennessee supplied 21 percent, Idaho 13 percent, New York 10 percent, Arizona 9 percent, Utah and Colorado each 8 percent; of the lead ore remaining, 39 percent was distributed among 18 States. Shipments of zinc pigments as oxide totaled 145,000 short tons valued at \$226 per ton; smaller quantities of chloride and sulfate shipments were also reported in the BuMines 1960 Minerals Yearbook.

Byproduct--not separated from primary production.

⁸ Imports:

| | <u>United States</u> | California |
|---------------------|----------------------|------------|
| Ore (zinc content) | 383,000 | 3,000 |
| Blocks, pigs, slabs | 121,000 | 150 |
| Sheets | 900 | 3 |
| Dross and skimmings | 1,000 | - |
| Dust | 20 | - |
| Other | 100 | - |

⁹ Not applicable.

¹⁰ Exports:

| | <u>United States</u> | <u>California</u> |
|----------------------------------|----------------------|-------------------|
| Ore, concentrates | 13 | - |
| Slabs, pigs, blocks | 75,000 | 30 |
| Sheets, plates, strips, or other | · | |
| forms, n.e.s | 3,000 | 4 |
| Zinc, scrap, dross | 12,000 | 2,000 |
| Semi-fabricated forms, n.e.s | 3,000 | - |
| Zinc dust | | 300 |

Accounted for over 90 percent of output; remainder came from copper and lead ores.

⁴Figures withheld to avoid revealing individual company data.

⁵Not available.

⁶ Canada 37 percent, Mexico 28 percent, Peru 16 percent, others 19 percent.

⁷Through seaports only.

Zinc Compounds Demand -- California Chemical Industry

Table 110 shows the tonnage and table 111 lists the industries reporting the consumption of zinc, mainly as zinc oxide (including leaded zinc oxide), for use in paint. Other applications included plastics, inks, and miscellaneous uses.

Other zinc pigments such as lithopone (mixture of zinc sulfide and barium sulfate) and titanated lithopone were used in paint manufacturing as well as for filler applications in rubber and plastics, but, in general, these are considered as being beyond the "first marketable stage" and are excluded.

Federal Specification TT-P-641B, January 23, 1953, covers three types of zinc paints, and U.S. Specification MTL-P-15145A, June 20, 1955, covers the use of zinc oxide paints.

TABLE 110. - Zinc (metal and compounds) consumption by the California chemical industry, 1960

| Plants reporting consumption of: | |
|---|-------------------|
| Zinc oxide | 18 |
| Zinc chromate | 3 |
| Zinc metal | 1 |
| Zinc compounds (other) | 2 |
| Total consumption in above plantsshort tons | 6,400 |
| Total value, delivered | \$1,551,000 |
| Value range, per short ton, delivered | \$240.00-\$280.00 |

TABLE 111. - Consumers of zinc and zinc compounds reporting chemical usage in California, 1960

Amchem Products, Inc.
American Marine Paint Co.
Associated Chemical Co.
California Chemical Co.
Coastal Chemical Co.
De Soto Chemical Coatings, Inc.
Dewey & Almy Chemical Co.
Dunne, Frank W., Co.
Eden Paint Products Corp.
Ellis Paint Co.
Fuller, W. P., & Co.

International Paint Co., Inc.
L. & H. Paint Products, Inc.
Leffingwell Chemical Co.
Long Manufacturing Co.
Narmoc Resins & Coatings Co.
Nelson Technical Coatings Co.
O'Brien Corp. of San Francisco
Parker Rust Proof Co.
Pittsburgh Plate Glass Co.
Security Paint Manufacturing Co.
Vi-Cly Industries, Inc.
Western Lead Products Co.

The competition from alternate materials is keenly felt in chemical and pigment uses for zinc and its compounds. Aluminum and magnesium could replace zinc to some extent as reducing agents in chemical reactions. In the California paint industry, lead and titanium pigments are used instead of zinc pigments in many instances. Titanium pigments have almost totally replaced lithopone but supplement rather than compete with zinc oxide in most paint formulations. Zinc oxide consumption per unit of rubber consumption has

declined in recent years not because of substitution of an alternate product but rather because synthetic rubber requires little or no zinc oxide in the vulcanizing process.

In most applications there is little necessity to seek substitutes for zinc, as ample quantities of zinc in the various grades are available at relatively low prices.

ASTM Specification D475-45 includes requirements for zinc sulfide pigments, such as lithopone (ZnS-BaSO₄), titanated lithopone, and zinc sulfide. Specification D79-44 designates the requirements for dry zinc oxide manufactured by the American and French processes; D80-41 specifies the impurities which can be tolerated in leaded zinc oxide; D520-51 covers zinc dust for use as a pigment; D479-49 deals with zinc chromate; D432-50 and D1271-56 cover zinc chloride for use in preserving and treating wood.

Miscellaneous Minerals Supply and Demand--California and Nevada

Bismuth

There has been no production of bismuth in California since 1909, when 20 tons of ore was produced from the Lost Horse Copper mine in the Piñon District, Riverside County. Native bismuth has been reported to occur at a number of localities in California and Nevada, but none has been produced commercially. (Total United States production is exclusively as a lead byproduct and comes from smelters at Omaha, Neb., Port Amboy, N.J., and East Chicago, Ind.) The Garnet Dike Tungsten mine, which operated in Fresno County, produced tungsten concentrates containing 14 percent bismuth as bismuthinite, but no attempt was made to recover the bismuth and the ore remaining is reported to be quite limited.

Bismuth was reported by the California chemical industry for use in cosmetics by Boyle and Co. in Los Angeles. Although pharmaceutical manufacturers of California did not include bismuth in their reports, about 711,000 pounds was sold for use in pharmaceutical manufacture and in laboratories in the United States.

The pharmaceutical, medical, and cosmetic trades require a 99.99 percent purity with no trace of arsenic, in conformance with the U.S. Pharmacopoeia. General Services Administration Stockpile Specification P-7 covers requirements for bismuth for use in alloys and salts.

Cadmium

There is no direct production of cadmium and its compounds in California and Nevada. However, smelter flue dusts from copper-zinc ores, as well as zinc concentrates from California and Nevada, are significant sources of cadmium that is recovered by various processes in plants outside these States.

The following reported consumption of 96,000 pounds of cadmium and cadmium compounds, valued at \$50,000 in 1960: American Potash and Chemical Co.,

California Ink Co., De Soto Chemical Coatings, Inc., Ellay Rubber Co., Pittsburg Plate Glass Co., Tibbetts-Westfield Paint Co., and Western Lead Co.

Only one consumer obtained cadmium compounds from a California dealer; the other sources were New York and Maryland. The unit value (delivered) ranged from \$0.28 to \$2.42 a pound, depending on the form and purity.

Chromium

There was no production of chromite in California in 1960. Chromite production was first reported in 1869; and from then through 1955, over 500,000 tons, valued at over \$20 million, was produced in the State. There are a number of relatively small, scattered chromite deposits in California that could not be mined profitably at the open-market prices prevailing in 1960.

No deposits of chromite are known to exist in Nevada.

In addition to large tonnates of chromite ores reported by Kaiser Aluminum and Chemical Co. for refractory use and smaller but significant consumption reported by Owens-Illinois Glass Company for use in the process of manufacturing glass (both of which are outside SIC 28), consumption of 800 tons of chromium compounds (mostly acid, oxide, and flake) valued at \$515,000 was reported by American Corp., American Better Chemicals Co., California Ink Co., Frank W. Dunne Co., Ellis Paint Co., Kaiser Aluminum & Chemical Co., Nelson Technical Coatings Co., Parker Rust Proof Co., Sherwin-Williams Co., and Turco Products, Inc.

Chemical-grade chromite should contain over 44 percent $\mathrm{Cr_2O_3}$. A higher iron to chrome ratio can usually be tolerated in chemical-grade chromite than in metallurgical or refractory grades. The silica content should not be more than 8 percent. Most of the chemical-grade chromite used in the United States comes from the Union of South Africa.

Chromium compounds were used in paints, inks, dyes, production of chrome pigments, mordants, and as a corrosion inhibitor.

Fluorspar

Only one California mine, the Pacific Fluorite operation in the Clark Mountain area of San Bernardino County produced in 1960. The small tonnage of crude ore produced was concentrated to ceramic grade at the site and shipped to glass manufacturers in Los Angeles and Ohio. Most of the fluorspar produced in Nevada came from two operations—in Nye and Lincoln Counties. The output was metallurgical—grade fluorspar, which was shipped to California steel and cement plants in 1960.

Virtually all of the 14,086 short tons of fluorspar consumed in California for all uses during 1960 came from Colorado and went into steelmaking and glass manufacturing. Hydrofluoric acid was produced in California by the General Chemical Div. of Allied Chemical and Dye Corp. at Nichols, Calif.

Go1d

Gold was obtained in California and Nevada from lode and placer ores, and as a byproduct of copper, lead, and zinc smelting.

Security Paint Co. was the only California chemical plant that reported gold consumption in 1960.

Graphite

No natural graphite was produced in either California or Nevada. The entire domestic output came from one company in Texas and one in Pennsylvania. One California plant produced manufactured graphite; other plants were in Michigan, North Carolina, New York, Pennsylvania, Tennessee, and West Virginia. Imports of natural graphite came from Mexico, Malagasy Republic, and Ceylon.

The following companies in California consumed small quantities of graphite for use in paint, plastics, and unspecified uses: Amercoat Corp., Caldow Paint Co., California Chemical Co., Frank W. Dunne Co., Great Western Paint Co., Narmco Resins & Coatings Co., Poly Resins Co., Security Paint Manufacturing Co., and Southern Lacquer & Paint Corp.

Lithium

Dilithium sodium phosphate was one of several products produced in California from brine at Searles Lake, San Bernardino County, by American Potash and Chemical Corp. The dilithium sodium phosphate was converted to lithium carbonate before marketing.

Commercial lithium has been produced since 1938. The brine contains 0.015 percent Li₂0.

Nevada has produced no lithium to date, although extensive saline deposits reportedly contain significant quantities of lithium.

The California chemical industry did not report any consumption of lithium for 1960.

Molybdenum

Molybdenum minerals (molybdenite and powellite, combined) were recovered as byproducts of tungsten ores at the Pine Creek mine, Inyo County, Calif., during 1960. Part of the molybdenum concentrates were exported; the remainder were shipped out-of-State. Molybdenite was recovered as a byproduct from copper ores mined in White Pine County by Kennecott Copper Corp. at its McGill, Nev., smelter and shipped out-of-State.

The following California chemical companies reported consumption of molybdenum (mainly as lead molybdate) in 1960, for chemical applications: Americal Corp., Bio-Rad Laboratories, California Ink Co., De Soto Chemical Coatings, Inc., Security Paint Manufacturing Co., Skasol Inc. of Southern California.

Nickel

Although nickel mineralization covers large areas in California, there is no recorded production; also, none has been reported in Nevada.

Consumption of nickel and nickel compounds was reported in 1960 by Allied Chemical and Dye Corp., Parker Rust-Proof Co., and Shell Chemical Co., within SIC 28. Vegetable Oil Products Co., outside SIC 28, but closely related, used nickel as a catalyst for the hydrogenation of fats and oils for use in making soaps and food products. (The use of nickel catalyst, reportedly, is the only means by which the fish odor can be removed from fish oils to render them suitable for consumption.) Nickel was also used as a catalyst in various other industries indirectly related to the chemical industry, for uses such as petroleum cracking, the manufacture of hydrogen from natural gas, the manufacture of acetic acid from acetylene, and the manufacture of methane from carbon monoxide and hydrogen.

Nickel compounds, particularly nickel sulfate and nickel oxide, are used extensively in chemical manufacturing. Nickel chloride, nickel formate, nickel carbonate, nickel hydroxide, and nickel nitrate are used to lesser extent, but none was reported to be used by the California chemical industry.

Nitrates

A number of companies in California produced ammonia and other nitrogen compounds synthetically, but no natural nitrates were produced in either California or Nevada.

The following companies reported consumption of 30 tons of nitrates (natural) valued at \$8,000 and obtained from Chile, mostly for use in fertilizers: American Better Chemicals Co., Columbia-Southern Chemical Corp., Long Manufacturing Co., Inc., Ohio Chemicals Pacific Co., Procter and Gamble Co., Purex Corp. Ltd., Skasol Inc. of Southern California, and E. B. Stone & Son. An indication of the quantity of ammonia and other nitrogen-bearing materials (natural and synthetic) consumed in California may be derived from table 120, which shows agricultural materials consumed in California.

Perlite

Nevada ranked second after New Mexico in output of crude perlite; California ranked fourth. California was the leading U.S. producer of expanded perlite, both in tonnage and number of plants, with an output of 24,000 tons (from 12 plants) at an average value of \$59.13 a ton.

Four California chemical plants reported consumption of expanded perlite as filter aid, as a filler in paints and plastics, and as an insecticide carrier.

Diatomaceous earth competed with expanded perlite in the filter aid market. Almost all of the industrial minerals used as fillers and extenders will compete with perlite for those uses. On the other hand, perlite fines are available as a byproduct from screening plants at low cost and might be

more widely used as fillers, extenders, and carriers in place of other minerals such as ground limestone, lime, talc, and clays.

Platinum

Two dredging operations, on the American and Yuba Rivers in Sacramento and Yuba Counties, respectively, obtain platinum as a byproduct in gold recovery.

No consumption of the platinum-group metals was reported by the California chemical industry as raw materials for use in chemical manufacturing. Undoubtedly, some was used as a catalyst in nitric acid manufacture. Petrochemical catalyst use is outside SIC 28. Companies did use platinum items such as crucibles, which are not considered in this study.

Pumice

Pumice (including pumicite) produced in 11 counties in California totaled 427,000 short tons valued at \$1,895,000. It was sold for a variety of construction and industrial uses. Chemical industry uses for which producers reported sales included carriers for pesticides.

Crude and prepared pumice (including volcanic cinder) was produced in Mineral, Ormsby, and Nye Counties, Nevada. Virtually the entire tonnage went into construction materials, which are outside SIC 28.

Only three companies--Fresno Agricultural Chemical Co., National Lead Co., and Vita-Fluor Corp.--reported consumption of ground pumice in the California chemical industry during 1960, for use mainly as insecticide filler. Other uses were in cleaning compounds, as oil absorbents, and as a paint filler. Only a small amount of pumice was obtained through brokers; most was obtained directly from the producer. Most of it originated in California, but some came from New Mexico and Utah.

Rare-Earth Minerals

The Molybdenum Corp. of America, Mountain Pass barite-bastnasite mine in the Ivanpah Mountains, San Bernardino County, Calif., was active during 1960. The concentrate was processed at company plants in York and Washington.

No thorium or rare-earth mineral consumption was reported by the California chemical industry in 1960_{\bullet}

Silver

Silver produced in California in 1960 was derived from copper, and from gold placers. Nevada silver output in 1960 was obtained mainly from lode deposits of silver ores, from treatment of copper ores, and from lead ores.

No silver consumption was reported by the California chemical industry for 1960, but undoubtedly some was used as a catalyst in pharmaceutical

preparations, as silver compounds. (Silver has been used industrially as an oxidation and dehydration catalyst, especially in the manufacture of aldehydes for primary alcohols, and in interaction between acetylene and formaldehyde in the manufacture of butadiene. Silver nitrate is used in marking inks and certain hair dyes. Silver zeolite is used by the U.S. Armed Forces to produce fresh water from salt water.)

Strontium

No strontium was produced in California or Nevada. The small-size domestic market and the low cost of imported strontium minerals have made domestic production economically unattractive.

A relatively large deposit of celestite occurs in San Bernardino County, Calif., in the Cady Mountains near Argus Station. Other deposits of celestite, associated with gypsum, occur in the Avawatz Mountains in the same area and in the Fish Creek Mountains on the eastern boundary of San Diego County. The latter deposit has been worked on a small scale in recent years. Also, strontianite occurs near Barstow.

No strontium consumption was reported by the California chemical industry in 1960. The major use of strontium is in pyrotechnics, but it also is known to have been used in greases, medicines, plastics, and paints.

Tin

Although tin occurring as cassiterite has been recovered in small quantities from California and Nevada deposits, there has been no production since World War II, and reserves are insignificant.

Only one company in the California chemical industry reported consumption of tin during 1960.

Tungsten

Four tungsten mines were active in California during 1960; the Pine Creek mine and mill of Union Carbide Nuclear Co., Inyo County, was the major tungsten operation in the State.

Four Nevada mines produced tungsten in 1960, but only one produced as much as 50 tons of crude ore. Some purchases of concentrate produced out-of-State were made.

Only two California chemical companies reported tungsten consumption in 1960. (Of the 9 million tons of tungsten products consumed by all U.S. industries in 1960, only 112,000 tons was used by the chemical industry. The chief tungsten compounds marketed in the United States were sodium tungstate, tungstic oxide, tungstic acid, and paratungstates. Sodium tungstate was used as a mordant in printing and for dyeing silk, and in fireproofing compounds. It was also used in the preparation of phosphotungstic acid.)

Uranium

California uranium output came from two properties; one each in Lassen and Sierra Counties. The Lassen County ore was processed in Utah, and the Sierra County ore was consigned to a plant at Lakeview, Ore.

Nevada uranium output came from four producers, two each in Elko and Lander Counties. Ore shipments were made to Oregon and Utah.

No uranium consumption was reported by the California chemical industry in 1960.

Wollastonite

Two firms in Riverside County, near Blythe (Lawrence Johnson and Mineral Exploit Co.), produced wollastonite in 1960.

The California deposits were mined exclusively for ornamental and building stone, although in the past some of the material was used to make rock wool.

Several chemical companies in California reported consumption of small quantities of New York wollastonite for use in paint. The Oil, Paint and Drug Reporter quoted prices for wollastonite at \$29 to \$51 a ton, f.o.b. source, depending on grade.

Zirconium

Although zircon is abundant in the heavy sands and gold placers of California, none was produced in 1960.

Only an insignificant quantity of zircon (obtained from Australia) and zirconium chloride was reported to be consumed by the California chemical industry in 1960.

HIGHLIGHTS OF THE CONDITIONS IN THE U.S. AND CALIFORNIA CHEMICAL INDUSTRIES

Origin and Growth

In 1790, the first U.S. patent, signed by George Washington, was for a chemical process (an improved potash kettle) ($\underline{29}$). In 1960, the chemical industry had become the fourth largest in terms of assets (\$24 billion) and ranked fifth in sales (\$28 billion) among manufacturing industries. Expenditures for chemical plant construction totaled \$1.6 billion in 1960 ($\underline{53}$). Since 1950, per capita sales have risen sharply, and in 1960 exceeded \$140 (fig. 8).

The California chemical industry is an integral part of the U.S. chemical industry, and many California products are bought and sold on the national market. Therefore, as fewer comparative data are available which can be revealed for California chemicals alone, the U.S. chemical industry must serve in many instances as background for consideration of the California chemical industry.

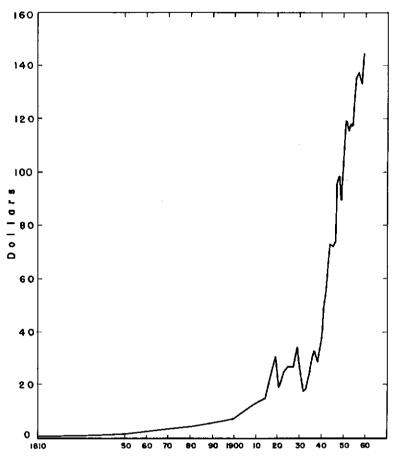


FIGURE 8. - Per Capita Sales of Chemicals and Allied Products.

The history of the California chemical industry parallels the history of the The chemical industry moved westward with the gold rush, and the first acid plant was built shortly thereafter, to meet the refining needs of the U.S. Mint. By 1960, 34,000 people were occupied by the California chemical industry, earning \$208 million while producing products with value added by manufacture of \$690 million.

Historically, the chemical industry has not been affected by business cycles and seasonal changes to the same extent as most other industries, principally because chemical production resists recession through new product development and sales to more stable industries, such as the food processing industry which provide a steady market for raw materials (29, 34, 44).

The growth of the chemical industry has paralleled the gross national product for over two decades. However, some chemical products, such as antibiotics, detergents, and cosmetics have shown much higher growth rates (29). On the other hand, some rapid-growth chemical items occasionally encounter serious and unexpected marketing problems. One current problem concerns use of petroleum-base frothers in detergents and the effects of waters containing them on sewage treatment and stream quality. There have been instances in which detergent foam has appeared in drinking water. Another problem currently encountered is the controversy over the effects of pesticides on humans and the normal wildlife balance.

Relative Importance of the California Chemical Industry

California accounted for two-thirds of all manufacturing in 1960 (50, 52) in the 11 Western States. A number of mineral raw materials and chemical manufacturing plants in the Western States were managed from headquarters in California (21, 57, 58). Also, California division offices of many national and international organizations had been given extensive management responsibilities.

The chemical industry was growing much faster in California than nationally; as shown in figure 9, production was concentrated in the Los Angeles-Long Beach and San Francisco-Oakland areas.

Comparative population growth of the ten leading U.S. metropolitan areas is shown in figure 10. Tables 112, 113, and 114 show how California ranks in terms of chemical production, employment, and manufacturing facilities. Table 115 shows how the San Francisco-Oakland and Los Angeles-Long Beach areas rank in terms of chemical output in comparison with other metropolitan areas. Table 116 shows how California compares with other States in terms of the value added in chemical production.

TABLE 112. - Rank of California chemical industry compared with other industries

| Industry group | 1958 ¹ | 1954 ¹ | Increase | 1958 | 1954 |
|-------------------------------------|-------------------|-------------------|----------|------|----------|
| | | | | rank | rank |
| Transportation equipment | 2,979.5 | 2,163.9 | 815.6 | 1 | 1 |
| Food | 1,831.8 | 1,400.9 | 430.9 | 2 | 2 |
| Fabricated metals | 867.8 | 579.0 | 288.8 | 3 | 4 |
| Machinery, except electrical | 801.0 | 580.3 | 220.7 | 4 | 3 |
| Electrical machinery2 | 755.3 | 409.6 | 345.7 | 5 | 8 |
| CHEMICALS AND ALLIED PRODUCTS | 603.8 | 424.1 | 179.7 | 6 | 5 |
| Printing and publishing | 585.5 | 416.4 | 169.1 | 7 | 7 |
| Stone, clay, and glass ² | 475.8 | 297.9 | 177.9 | 8 | 10 |
| Primary metals | 465.0 | 357.7 | 107.3 | 9 | 9 |
| Lumber and wood products | 399.9 | 422.0 | -22.1 | 10 | 6 |
| Petroleum and coal products | 373.2 | 273.1 | 100.1 | 11 | 12 |
| Apparel | 349.2 | 279.4 | 69.8 | 12 | 11 |
| Pulp, paper, and products | 256.4 | 182.7 | 73.7 | 13 | 13 |
| Furniture and fixtures | 213.6 | 153.7 | 59.9 | 14 | 14 |
| Instruments | 185.5 | 111.2 | 74.3 | 15 | 16 |
| Rubber | 169.3 | 135.3 | 34.0 | 16 | 15 |
| Textiles | 52.4 | 39.3 | 13.1 | 17 | 17 |
| Miscellaneous and ordnance | 547.9 | 371.0 | 176.9 | | - |
| Total | 11,912.9 | 8,597.5 | 3,315.4 | | - |

¹ Value added by manufacture (unadjusted) in millions of dollars.

Source: U.S. Department of Commerce, Bureau of the Census. 1958 Census of Manufactures, Area Reports.

TABLE 113. - Employment in chemical manufacturing in the 20 leading States, 1958

| | State | Employment | State | Employment |
|-----|--------------|------------|--------------------|------------|
| 1, | New Jersey | 81,267 | 11. West Virginia | 23,613 |
| 2. | New York | 66,272 | 12. Indiana | 23,423 |
| 3. | Illinois | 49,955 | 13. Missouri | 18,104 |
| 4. | Ohio | 47,384 | 14. Louisiana | 17,133 |
| 5. | Pennsylvania | 44,785 | 15. Massachusetts | 16,110 |
| 6. | Texas | 42,166 | 16. Florida | 14,741 |
| 7. | Tennessee | 39,831 | 17. South Carolina | 14,299 |
| 8. | Michigan | 35,979 | 18. Maryland | 12,953 |
| 9. | CALIFORNIA | 35,806 | 19. North Carolina | 12,196 |
| 10. | Virginia | 31,111 | 20. Washington | 11,641 |

Source: Bureau of the Census.

² Not comparable for two years.

FIGURE 9. - Chemical and Allied Product Plants in California and Four Leading Areas-1958. 0 200 500 600 100 300 400 VALUE, thousand dollars

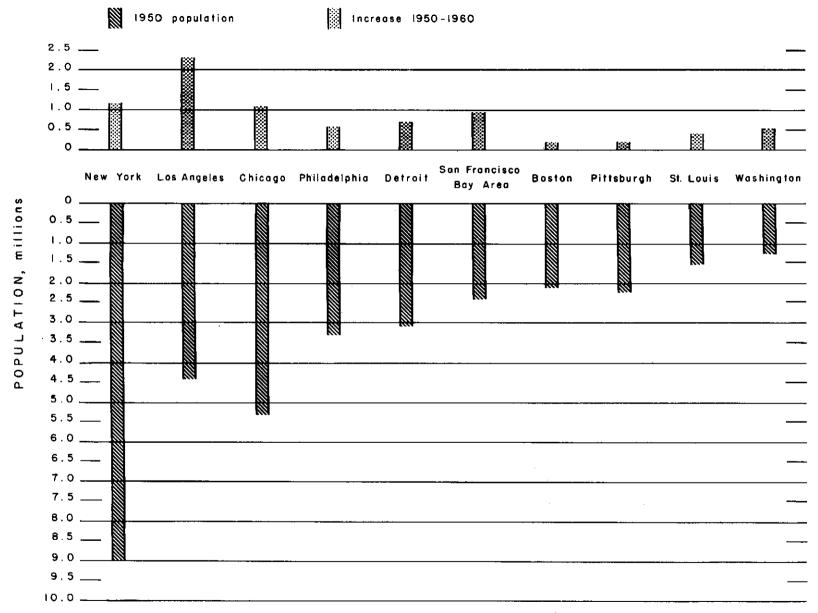


FIGURE 10. - Comparison of Population Growth of 10 Largest Metropolitan Areas.

TABLE 114. - Manufacturing plants in California and 11 Western States 2

| | | Ca | lifornia | Total man | ufacture | California e | mploy- |
|------|----------------------------------|--------|--------------|------------|------------|--------------|--------|
| SIC | Industrial group | Tota1 | Plants with | employ | ment | ment as perc | ent of |
| No. | | plants | over | California | ll Western | 11 Western | U.S. |
| | | | 20 employees | | States | States | |
| | | | | | | | |
| 2000 | Food and kindred products | 3,077 | 1,220 | 156,301 | 252,300 | 62.0 | 9.3 |
| 2200 | Textile mill products | 222 | 85 | 5,713 | 8,980 | 63.6 | 0.6 |
| 2300 | Apparel and related products | 2,280 | 799 | 57,899 | 70,100 | 82.6 | 4.9 |
| 2400 | Lumber and wood products | 2,331 | 546 | 51,943 | 187,760 | 27.7 | 8.9 |
| 2500 | Furniture and fixtures | 1,494 | 361 | 27,904 | 36,100 | 77.3 | 7.7 |
| 2600 | Pulp, paper, and products | 395 | 205 | 24,539 | 49,800 | 49.3 | 4.4 |
| 2700 | Printing and publishing | 3,114 | 521 | 63,573 | 94,580 | 67.2 | 7.4 |
| 2800 | CHEMICALS AND ALLIED PRODUCTS | 1,260 | 345 | 35,806 | 63,770 | 56.1 | 4.8 |
| 2900 | Petroleum and coal products | 178 | 66 | 20,645 | 29,600 | 69.7 | 11.4 |
| 3000 | Rubber products | 170 | 78 | 15,247 | 20,700 | 73.6 | 6.6 |
| 3200 | Stone, clay, and glass products | 1,433 | 388 | 41,611 | 62,770 | 66.3 | 7.4 |
| 3300 | Primary metal products | 651 | 276 | 43,432 | 87,500 | 49.6 | 4.0 |
| 3400 | Fabricated metal products | 2,963 | 856 | 87,964 | 106,200 | 82.8 | 8.4 |
| 3500 | Machinery (except electrical) | 3,996 | 728 | 84,581 | 107,700 | 78.5 | 5.4 |
| 3600 | Electrical machinery | 1,106 | 418 | 81,121 | 90,400 | 89.7 | 8.0 |
| 3700 | Transportation equipment | 1,326 | 468 | 308,836 | 365,900 | 84.4 | 19.0 |
| 3800 | Instruments and related products | 469 | 129 | 18,366 | 21,300 | 86.2 | 6.3 |
| 3900 | Misc. mfg. (including ordnance) | 1,925 | 399 | 54,730 | 109,710 | 49.9 | 5.3 |
| | Total | 28,390 | 7,888 | 1,180,211 | 1,765,170 | 66.9 | 7.6 |

¹Based on 1958 Census of Manufacturers.
²The 11 Western States are Washington, Oregon, California, Nevada, Arizona, Utah, Idaho, Montana, Wyoming, New Mexico, and Colorado.

TABLE 115. - Output of chemicals from 20 leading cities

| | | Va 3 | ue added | by manufacture |
|-----|-------------------------------------|-------|----------|-----------------------|
| | City | | | dollars) |
| | | 1958 | 1956 | Change (percent) |
| 1. | New York-Northeast New Jersey | 1,835 | 1,657 | 10.7 |
| 2. | Chicago | 608 | 591 | 2.9 |
| 3. | Philadelphia | 542 | 487 | 11.3 |
| 4. | Newark | 518 | - | - |
| 5. | LOS ANGELES-LONG BEACH ¹ | 348 | 301 | 15.6 |
| 6. | Cincinnati | 259 | 239 | 8.4 |
| 7. | St. Louis | 257 | 273 | - 5 . 9 |
| 8. | Houston | 255 | 291 | -8.1 |
| 9. | Detroit | 240 | 229 | 4.8 |
| 10. | Buffalo | 227 | 218 | 4.1 |
| 11. | Paterson-Clifton-Passaic | 185 | - | - |
| 12. | Louisville | 180 | 187 | ~3. 7 |
| 13. | SAN FRANCISCO-OAKLAND1 | 175 | 160 | 9.4 |
| 14. | Indianapolis | 157 | - | - |
| 15. | Jersey City | 155 | - | - |
| 16. | Baltimore | 152 | 134 | 13.5 |
| 17. | Cleveland | 150 | 184 | -18.5 |
| 18. | Boston | 125 | 103 | 21.3 |
| 19. | Minneapolis-St. Paul | 120 | 83 | 44.5 |
| 20. | Kansas City, Kans | } 110 | 99 | 11.1 |
| | Kansas City, Mo | J 110 | 99 | 11.1 |

¹ Subsequently available figures show value added by manufacture to be \$199 million for San Francisco-Oakland and \$412 million for Los Angeles-Long Beach in 1960.

Source: Bureau of the Census. Chemical Week.

TABLE 116. - Output of chemicals from 10 leading States

| | State | Value added by | y manufacture (mil | lion dollars) |
|-----|--------------|----------------|--------------------|---------------|
| | | 1958 | 1956 | 1954 |
| 1. | New Jersey | 1,446,573 | 1,354,930 | 1,121,765 |
| 2. | New York | 1,222,149 | 979,101 | 872,140 |
| 3. | Texas | 1,063,313 | 1,020,881 | 722,056 |
| 4. | Illinois | 868,058 | 785,368 | 663,669 |
| 5. | Pennsylvania | 706,359 | 714,086 | 510,561 |
| 6. | Ohio | 698,213 | 698,546 | 566,366 |
| 7. | CALIFORNIA | 603,849 | 522,811 | 424,136 |
| 8. | Michigan | 602,728 | 560,799 | 497,024 |
| 9. | Tennessee | 542,104 | 491,636 | 454,064 |
| 10. | Indiana | 498,778 | 430,295 | 343,491 |

Sources: Bureau of the Census. Chemical Week.

Table 117 shows the number of chemical plants operating in California during 1960, by county; plant size, based on employment; and chemical industry group. Table 118 lists employers in the California chemical industry in 1960 and shows a significant increase over 1958 employment as shown in table 114. Figure 11 shows graphically, the employment situation in the San Francisco Bay area.

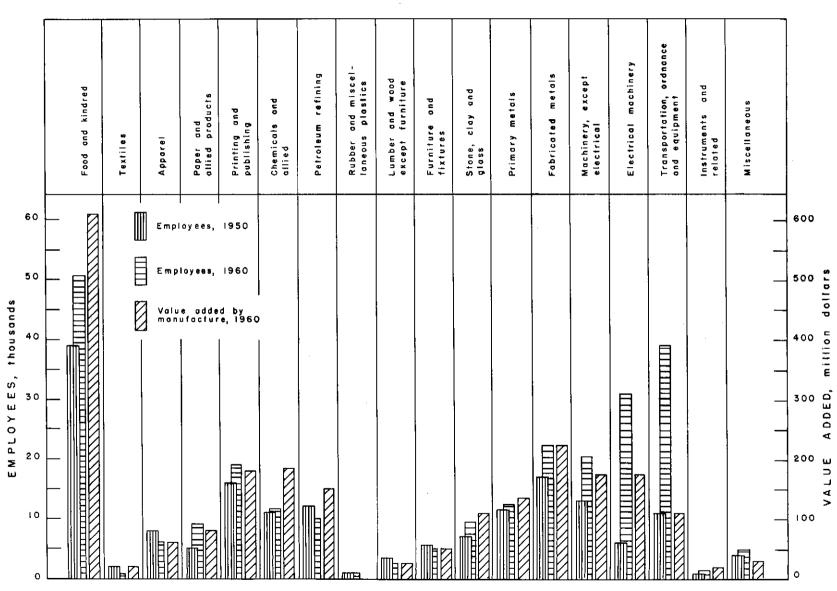


FIGURE 11. - Employment in the San Francisco Bay Area in 1950 and 1960, by Product.

Employees

A = 1-10; B = 20-49; C = 50-99; D = 100 or more

| SIC | Chemical groups | Alameda | Butte | Contra Costa | Fresno | Humboldt | Imperial | Kern | Kings | Los Angeles | Marin | Mariposa | Monterey | Orange | Riverside | Sacramento | San Bernardino | San Diego | San Francisco | San Joaquin | San Luis Obispo | San Mateo | Santa Barbara | Santa Clara | Santa Cruz | Shasta | Solano | Sonome | Stanislaus | Tehsma | Tulare | Ventura | Yolo | California totals |
|--------------|---|---------------------|------------|----------------------|--------|----------|----------|------|-------|------------------------|------------|----------|----------|-----------|-----------|------------|----------------|-----------|---------------|-------------|-----------------|-----------|---------------|-----------------|------------|--------|--------|--------|------------|--------|--------|------------|------|-------------------------|
| 2812 | Alkalies and chlorine | 1p | - | • | • | • | - | - | - | • | - | - | - | _ | - | 1 | - | - | - | - | - | - 1 | - | - | - | - | - | -1 | - | - | - | - | - | 1D |
| 2813 | Industrial gases | (5A 3B (3C | {- | - | lA | 1A | - | - | 1A | 2A 2B 4C 1D | [(- | - | - | {1A 1c | - | 1A 1C | }1c | 1A | 1A | - | - | 2A | - | - | - | - | - | - | - | - | - | {1A (1D | }- | 17A 5B 10C 2D |
| 2814 | Cyclic (coal tar crudes) | - | - | - | - | _ | - | - | • | - | - | - | - | 1A | - | _ | 18 | _ | - | - | - | - | - | - | _ | _ | _ | _ | _ | _ | _ | _ | _ | ∫ lA |
| 2815 | Dyes | - | - | 1в | - | - | - | - | | {1B 1C | } | - | - , | - | - | - | - | - | • | - | - | - | - | - | - | - | - | - | - | - | - | - | - | \ 1B { 2B 1C |
| 2816 | Inorganic pigments | {1B 1C | }- | lA | - | _ | - | - | - | 8A | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 9A 1B 1C |
| 2818 | Industrial organic chemicals, n.e.c | _ | - | 2A 1B 1C 2D | {za | - | - | - | - | {8A 2D | }- | • | - | 10 | | - | - | 1D | - | - | - | 1.4 | | (2A 1C 1D | }- | - | - | - | - | 1A | - | • | - | 15A 2B 3C 6D |
| 2819 | Industrial inorganic chemicals, n.e.c | (2A 5C 1D | - | 2A 1C 4D | { 1A | - | - | 1A | | 12A 2B 10C 4D | | - | - | {1B 1D | | - | ЗА | 1A | 1A 1B | }- | - | 1в | - | - | - | - | - | - | 1D | - | - | 1D | - | 24A 5B 16C 12D |
| 2821 | Plastics materials | 1A | - | - | - | - | - | - | - | 18A 3B 8C 1D | }- | - | - | {1A 1C | | - | 1A | 1.A | 1A 1B | }• | 10 | - | - | 18 | - | - | - | - | - | - | - | - | - | 23A 5B 9C 2D |
| | Synthetic rubber | - | - | - | - | _ | - | - | - | `- | '- | - | - | - | - | - | _ | - | - | - | - | - | - | - | - | - | - | - | - | _ | - | - | - | 1 20 |
| 2823 2824 | Cellulosic man-made fibers Synthetic fibers | - | - | . - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| | (excluding organic) | - | - | - | - | - | - | - | - | | . - | - | - | - | - | - | - | - | - | _ | - | - | - | - | _ | - | - | - | - | - | -1 | - | - | - |
| 2831 | Biological products | ΙA | - | - | - | - | - | - | 1 | 1B 1C 1D | } - | • | - | - | - | - | - | 1.4 | 2A | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 8A 1B 1C 1D |
| 2833 | Medical, chemical, and botanical products | - | - | - | - | - | - | 1D | - | {5A 2C | }- | 1 | - | - | 1A | - | 1A | - | - | - | - | la | - | - | 1A | - | - | - | la | - | - | - | - | 10A 2C 1D |
| 2834 | Pharmaceurical preparations | (4A 1C 1D | { - | 2A | 3A | - | - | - | - | 49A 3B 18C 4D | la | - | 2A | {1A 1D | 1A | - | ·2A | ЗА | 7A1 | }- | - | 1A | - | 1A | 14 | - | - | - | - | - | - | 1A | - | 79A 3B 20C 6D |

| 2841 | Soap, detergents | {7A 2D | - | - | - | • | - | - | - | 34A 2B 4C 7D | - | - | - | - | - | 1D | - | 5A 1C | 4A 2C | 1A | - | 1c | 1.4 | 2A 1D | }- | - | - | - | 2A | - | - | - | - | 56A 2B 8C 11D |
|------|--|-----------------------|--------------|----------------|----------|----------|--------|----------|----------|-------------------------|---------|--------|-----------|-----------|----|----------|----|------------|-----------------------|----------|----------|-----------------|------|----------|--------|-------|----|----|----------|----|----|------------|----------|---------------------------|
| 2842 | Specialty cleaning and polish preparations | {11A 1c | 1A | - | 2A | • | 1 | lA | - | 75A 1B 8C 1D |) IA | - | - | 2A | - | 10 | - | 1A | {8A 1C | 2A | - | 1A | | 3A 1C | }- | - | 1A | - | - | - | - | 1A | 1A | 111A 1B 12C 1D |
| 2843 | Surface active agents | - | - | 18 | - | • | - | - | - | {1A 2C | }- | - | - | - | - | - | - | - | - | - | 1 | lA | - | 1A | - | - | - | - | - | - | - | | - | 3A 1B 2C |
| 2844 | Perfumes, cosmetics | 4A | - | - | 1A | - | - | - | - | 59A 3B 10C 3D | }- | - | - | 1A | 1 | ų. | 1A | 2A | {8A 1B | - | - | 1A 1C | }1A | 2A | - | _ | - | - | - | - | - | - | - | 80A 4B 11C 3D |
| 2851 | Paints, varnishes, etc | 19A 2B 1C 3D | { - | 2A | 1A | 1A | - | - | - | 87A 7B 21C 10D | }_ | - | - | {5A 1B | 1в | 3A 1B | 2A | 5A | 13A 1B 3C 2D | {- | ~ | 5A 2C 2D | } la | 8A | 1A | LA | - | 1A | - | - | 2A | 1A | - | 158A 13B 27C 17D |
| 2852 | Putty, calking compounds | 3A | _ | lA | - | - | - | - | - | 8A 2C | ľ- | - | - | - | - | LA | - | - | 1A | - | - | - | - | - | - | - | - | - | - | - | - | | - | {14A 2C |
| 2861 | Gum and wood chemicals | 1A | - | - | - | - | - | - | - | 1A | - | IΑ | - | - | - | - | 1A | lA | - | - | 2A | - | - | | - | - | - | - | - | - | - | . - | - | 7A |
| 2871 | Fertilizers | {3A 2C | lA | 2A 1B 1C | 2A 1D | }- | 14 | - | - | 16A 2B 2C | }- | - | {1B 2C | 3A | 2A | 2A 1C | 1A | 2A | 2A | 2A 1D | - | ı | - | 4A | ЗА | _ | - | - | 1A 2C | }- | 2A | 1A | 1A | 50A 4B 10C 2D |
| 2872 | Fertilizers, mixing only | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | . - | - | (²) |
| 2873 | Agricultural pesticides | {lA 1c | - | 1B 1C 2D | 2A 1C | - | | 1A 1C | | 12A 2B 2C 1D | - | - | 2A | - | 2A | 2A | - | - | - | 2A | 1 | ЗА | 1A | 2A 2C | - | - | - | - | - | - | - | 2A | - | 34A 3B 10C 3D |
| 2879 | Agricultural chemicals, | - | _ | - | - | _ | - | - | - | _ | - | - | - | - | - | - | - | - | - | - | - | , - | _ | - | _ | - | - | - | _ | - | _ | _ | _ | , - |
| 2891 | Glue and gelatin | 2A | - | _ : | - | - | - | - | _ ! | {10A 3C | 1A | - | • | LA | - | - | - | - | 4A 1C | 1A | - | (1A 1C 1D | }- | - | • | - | - | - | - | - | - | - | <u>-</u> | 20A 5C 1D |
| 2892 | Explosives | 18 | - | 10 | - | - | - | - | - | 1.C | - | - | - | 1A | - | - | - | - | - | - | | - | - | - | - | - | - | - | - | - | • | - | - | 1A 1B 1C 1D |
| 2893 | Printing ink | 2A 3C 1D | - | - | - | - | _ | - | 1 | 11A 1B 4C | }- | - | - | 1A | - | - | - | 1 A | 1A | - | - | 1C | - | - | - | - | - | - | - | - | - | - | _ | 16A 1B 8C 1D |
| | Fatty acids | 1B | - | - | | - | - - | - | - | 2B | | - - | | - | - | - | - | - | - | - | <u>-</u> | - | | - | - - | - | - | - | - | - | - | - - | - | 2B - /128A |
| 2899 | Chemical and chemical preparations, n.e.c | {5A 2D | - | 1A | 3A | - | - | la | - | 79A 3B 9C 1D | {- | • | 10 | ЗА | 2A | 2A | 5A | {3A 1C | 13A | 2A | - | 3A 1B 1C | - | 2A 1C | }_ | - | LA | 1A | - | - | 1A | - | 1A | 4B 13C 3D |

¹Compilation based on location of manufacturing plants, census of manufacturers, part 5, 1958, U.S. Department of Commerce, Bureau of the Census.
²Included in SIC 2871.

TABLE 118. - Number of covered reporting units (employers) in chemicals and allied products, by County(s), State of California, 1960

| County | Reporting units |
|---------------------|---------------------|
| | (quarterly average) |
| | |
| Alameda | 104 |
| Butte | 2 |
| Colusa | 1 |
| Contra Costa | 30 |
| El Dorado | 1 |
| Fresno | 14 |
| Humboldt | 2 |
| Imperial | 7 |
| Inyo | 1 |
| Kern | 8 |
| Kings | 1 |
| Los Angeles | 663 |
| Marin | 1 |
| Merced | 1 |
| Monterey | 6 |
| Orange | 28 |
| Riverside | 5 |
| Sacramento | 11 |
| San Bernardino | 18 |
| San Diego | 19 |
| San Francisco | 78 |
| San Joaquin | 10 |
| San Luis Obispo | 5 |
| San Mateo | 31 |
| Santa Barbara | 2 |
| Santa Clara | 33 |
| Santa Cruz | 3 |
| Shasta | 2 |
| Siskiyou | 1 . |
| Solano | 2 |
| Sonoma | 5 |
| Stanislaus | 5 |
| Tulare | 4 |
| Ventura | 6 |
| Yolo | 3 |
| Total, all counties | 11,107 |
| | |

¹Average monthly insured employment of these units totaled 41,110. Counties omitted had no reporting units.

Source: State of California Dept. of Employment.

Table 119 shows the comparison of chemical values added by manufacture in the United States, Western States, and California, in 1958, and costs of raw materials for those products in the United States.

Fertilizer markets in California for minerals are indicated in figure 12 and table 120. An undeterminable percentage of these products was shipped in from other States.

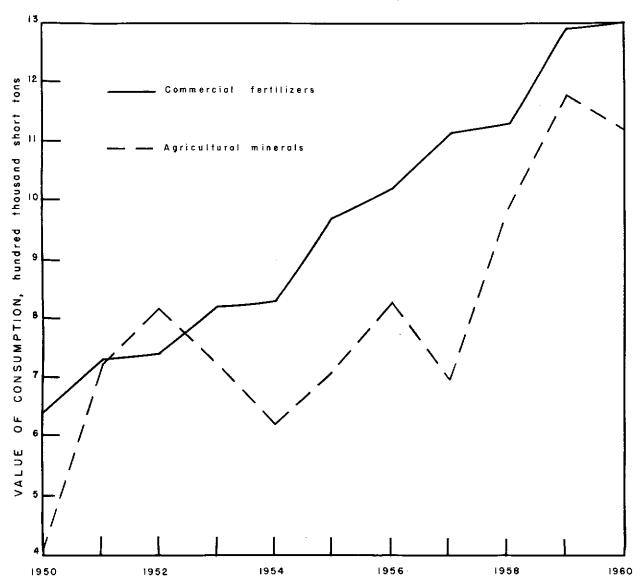


FIGURE 12. - Commercial Fertilizers and Agricultural Minerals Consumed in California, 1950-60.

| | | added by ma | | Value added, as percent of | Value added, as percent of | Value of shipments |
|---|----------|-------------|------------------|-------------------------------|-------------------------------|--------------------|
| Chemical product groups | In | In 11 | I In | U.S. total | total in 11 | (million |
| | United | Western | California | In 11 | Western States | dollars) |
| | States | States1 | 00 | Western States | In California | Calif.2 |
| Industrial inorganic chemicals | 1,748.0 | 317.3 | (³) | 18.1 | (³) | (3) |
| Sulfuric acid | 72.6 | (29.0) | (a) | 40.0 | (3) | (°) |
| Alkalies and chlorine | 306.2 | 41.1 | (3) | 13.4 | (3) | (a ý |
| Industrial inorganic chemicals n.e.c | 1.369.2 | 247.2 | 80.0 | 18.0 | 32.4 | 152.5 |
| Industrial organic chemicals | 4.106.2 | 148.6 | 46.8 | 3.6 | 31.5 | 99.4 |
| Cyclic (coal tar) crudes | 30.0 | (2.5) | (3) | 8.3 | (3) | (³) |
| Intermediate coal tar products | 373.1 | 7.8 | (3) | 2.1 | (3) | (°) |
| Plastics, synthetic resin, etc | 872.0 | (50.0) | 45.8 | 5.7 | 91.6 | 83.8 |
| Synthetic rubber | 197.9 | (20.0) | (³) | 10.0 | (3) | (a) |
| Synthetic fibers | 829.9 | - | `~` | _ | (3) | (°s) |
| Explosives | 131.6 | 14.0 | 3.5 | 10.7 | 25.0 | 6.6 |
| Organic chemicals n.e.c.4 | 1,671.7 | 54.3 | (³) | 3.2 | (3) | (a) |
| Drugs and medicinals | 2,096.2 | 49.4 | 46.0 | 2.4 | 93.1 | (°) |
| Biological products | 38.9 | 4.3 | 3.5 | 11.0 | 81.4 | `6.8 |
| Medicinals and botanicals | 175.8 | 5.5 | 4.9 | 3.1 | 89.1 | 10.0 |
| Pharmaceutical preparations | 1,881.5 | 39.6 | 37.2 | 2.1 | 93.9 | 52.7 |
| Soaps, detergents, and cleaning preparations, etc | 1,903.1 | 150.8 | (³) | 7.9 | (3) | (a) |
| Soaps and detergents | 857.6 | 92.1 | 90.8 | 10.7 | 98.6 | 195.4 |
| Polishes and sanitation goods | 295.6 | 17.1 | 15.6 | 5.8 | 91.2 | 31.9 |
| Surface active agents | 52.4 | 4.2 | 4.2 | 8.0 | 100.0 | 9.4 |
| Toilet preparations | 697.5 | 37.4 | 36.4 | 5.4 | 97.3 | 56.9 |
| Paints, varnishes, and lacquers | 1.044.6 | 106.9 | (³) | 10.2 | (a) | (³) |
| Paints and varnishes | 783.3 | 96.0 | 83.6 | 12.2 | 87.1 | 206.1 |
| Inorganic color pigments | 235.7 | (8,5) | (³) | 3.6 | (³) | (³) |
| Putty and calking compounds | 23.6 | 2.4 | 1,9 | 10.0 | 79.2 | (3) |
| Gum and wood chemicals | 85.3 | .2 | - | .2 | (³) | (°) |
| Agricultural chemicals | 414.0 | 40.8 | 30.0 | 9.9 | 73.5 | (³) |
| Fertilizers | 303.0 | 21.6 | 13.1 | 7.9 | 60.6 | 24.1 |
| Agriculture, pesticides, etc | 111.0 | 19.2 | 16.7 | 17.3 | 87.0 | 57.9 |
| Vegetables and animal oils | 362.2 | 36.9 | (³) | 10.2 | (3) | (³) |
| Miscellaneous chemical products | 826.4 | 91.1 | (°s) | 11.0 | (8) | (³) |
| Glue and gelatin | 106.4 | 12.5 | 6.1 | 11.7 | 48.8 | 14.5 |
| Printing ink | 108.8 | 12.1 | 11.3 | 11.1 | 93.4 | 22.3 |
| Compressed and liquified gases | 174.2 | 29.5 | 20.4 | 16.9 | 69.2 | 30.1 |
| Carbon black | 72.6 | (3.6) | (3) | 5.0 | (3) | (³) |
| Salt | 59.3 | (9.3) | (a) | 15.7 | (°) | (³) |
| Chemical preparations n.e.c.4 | 305.1 | 24.1 | (a) | 7.9 | (3) | (3) |
| All groups | 12,585.8 | 942.0 | 597.0 | 7.5 | 63.4 | (3) |
| The Stouperseesseesseesseesseesseessees | 14,505.0 | 342.0 | 75/.0 | /• - | 03.4 | (-) |

¹The 11 Western States are Washington, Oregon, California, Nevada, Arizona, Utah, Idaho, Montana, Wyoming, New Mexico, and Colorado. Figures shown in parentheses are estimates made by David Gaber, Bank of California, in December 1961 issue of California Magazine (p. 9) published by California Chamber of Commerce.

Source: Bureau of Census MC 58 (2) A-G and California Chamber of Commerce estimates.

By subtracting the value added by manufacture from value of shipments, the cost of raw materials, supplies, container fuel, purchased electrical energy, and contract work can be derived.

³ Not available or not disclosable.

⁴N.e.c. means all other combined or "not elsewhere classified."

TABLE 120. - Fertilizers sold in California, 19601

| | | <u> </u> | , |
|-----------------------------|---------------|--------------------------|------------|
| Commercial fertilizers | Short tons | Agricultural minerals | Short tons |
| Ammonia, anhydrous | 96,653 | Aluminum sulfate | 129 |
| Ammonia-ammonium nitrate | | Borax | 379 |
| solution | 10,579 | Calcium carbonate | 8,420 |
| Ammonia solution | 226,402 | Calcium hydroxide | 2,115 |
| Ammoniated superphosphate | 1,304 | Copper sulfate | 135 |
| Ammonium nitrate | 42,909 | Gypsum | 1,009,832 |
| Ammonium nitrate solution | 34,904 | Iron oxide | 3,094 |
| Ammonium phosphate 11-48-0. | 14,369 | Iron sulfate | 2,210 |
| Ammonium phosphate 13-39-0. | 2,246 | Lime-sulfur solution | 8,523 |
| Ammonium phosphate 21-53-0. | 2,233 | Magnesium carbonate | 4,038 |
| Ammonium phosphate | 1 | Magnesium sulfate | 55 |
| nitrate 27-14-0 | 2,135 | Manganese sulfate | 26 |
| Ammonium phosphate | | Mixed materials | 3,092 |
| sulfate 16-20-0 | 66,544 | Phosphate rock | 381 |
| Ammonium sulfate | 187,678 | Sewage sludge | 30,071 |
| Blood meal | 2,228 | Soil sulfur | 23,123 |
| Bone meal | 1,184 | Sulfuric acid | 676 |
| Calcium cyanamide | 4,305 | Zinc oxide | 241 |
| Calcium ammonium nitrate | | Zinc sulfate | 2,018 |
| solution | 9,525 | Miscellaneous | 2,695 |
| Calcium nitrate | 28,132 | Unsegregated | 790 |
| Fish emulsion | 847 | Total | 1,102,043 |
| Fish meal | 590 | | |
| Hoof and horn meal | 240 | Grade of dry-mixed | Short tons |
| Liquid phosphoric acid | 11,339 | fertilizers ² | |
| Mixed fertilizers, dry | 265,195 | 4-10-16 | 3,212 |
| Mixed fertilizers, liquid | 92,857 | 4-12-4 | 1,468 |
| Potassium chloride | 2,007 | 6-9-6 | 1,621 |
| Potassium sulfate | 6,772 | 6-10-4 | 5,012 |
| Seed meal, castor | 2,831 | 8-8-4 | 4,990 |
| Seed meals, other than | 1 | 8-10-12 | 2,164 |
| castor | 358 | 10-10-5 | 16,306 |
| Sewage sludge, activated | 13,286 | 10-10-10 | 29,326 |
| Sodium nitrate | 201 | 11-8-4 | 6,610 |
| Superphosphate, normal | 94,095 | 14-14-7 | 4,805 |
| Superphosphate, treble | 14,176 | 15-18-4 | 7,072 |
| Tankage | 880 | 15-8-8 | 1,564 |
| Urea | 28,787 | 16-10-0 | 1,030 |
| Miscellaneous | 6,372 | 16-20-0 | 10,753 |
| Unsegregated | 1,300 | 17-7-0 | 9,835 |
| Delinquent reports and | | Miscellaneous | 155,275 |
| corrections by audit | -7,672 | Unsegregated | 4,142 |
| Total | 1,267,791 | Total | 265,195 |

¹California State Bureau of Chemistry.

²The three figures below mean the ratio of nitrogen, phosphoric acid, and potash--in that order.

Research and Development

There was considerable emphasis on research in the U.S. chemical industry in 1960. As much as 3 to 4 percent of gross sales may have gone into research and new product development, which includes evaluation of new raw materials (2). Standardization of quality is of paramount importance. Slight differences in quality may drastically affect sales, and each market has its own unique quality standards. For example, one kitchen scrubbing compound manufacturer reported that sales dropped markedly when a colored compound, designed to be attractive, was introduced. If the introduced color had been successful, it would have masked iron-oxide-stained silica and allowed a lower-priced abrasive to be used.

Chemical product research and development are widely emphasized throughout the industry. Expenditures for these purposes alone totaled about \$1.4 billion in 1960. The relative amounts of research and development expenditures in the chemical and other manufacturing industries are shown in table 121. The percentage of research which goes with developing new raw materials is difficult to establish.

TABLE 121. - Research and development expenditures by U.S. industry, 1956-60 (Million dollars)

| Industry | 1960 | 1959 | 1958 | 1957 | 1956 | Percent federally |
|-------------------------------|-------|----------|-------|-------|-------|-------------------|
| | | | | | | financed, 1960 |
| Food and kindred products | 106 | 89 | 79 | 67 | 58 | 8 |
| Paper and allied products | 66 | 59 | 50 | 45 | 44 | [1 |
| CHEMICALS AND ALLIED PRODUCTS | 1,047 | 949 | 781 | 701 | 620 | 29 |
| Industrial chemicals | 737 | 676 | 542 | 494 | 437 | 40 |
| Drugs and medicines | 168 | 147 | 128 | 104 | 94 | 3 |
| Other chemicals | 143 | 126 | 111 | 104 | 89 | 1 |
| Petroleum refining and | 1 | <u> </u> | { | , | ļ | |
| extraction | 289 | 272 | 241 | 224 | 194 | 9 |
| Rubber products | 115 | 111 | 89 | 107 | (¹) | 30 |
| Stone, clay, and glass | ļ | ļ | | 1 | | ļ |
| products | 82 | 72 | 64 | 59 | 51 | 5 |
| Primary metals | 164 | 138 | 125 | 111 | 93 | 11 |
| Fabricated metal products | 126 | 124 | 121 | 107 | 92 | 43 |
| Machinery | 993 | 946 | 778 | 687 | 562 | 39 |
| Electrical equipment and | | | | ĺ | | |
| communication | 2,405 | 2,240 | 1,947 | 1,775 | 1,486 | 68 |
| Motor vehicles and other | | ' | | _ | , | |
| transportation equipment | 849 | 866 | 849 | 702 | 666 | 25 |
| Aircraft and parts | 3,482 | 3,028 | 2,498 | 2,540 | 2,125 | 87 |
| Professional and scientific | | | _ | 1 | 1 | |
| instruments | 416 | 353 | 288 | 249 | 200 | 51 |
| Other industries | 358 | | ĭ | 291 | 242 | 57 |
| All industries | | | | | | 58 |

¹Not separately available but included in total. NOTE: Excludes expenditures for R & D conducted by outside organizations.

Sources: National Science Foundation; Department of Commerce.

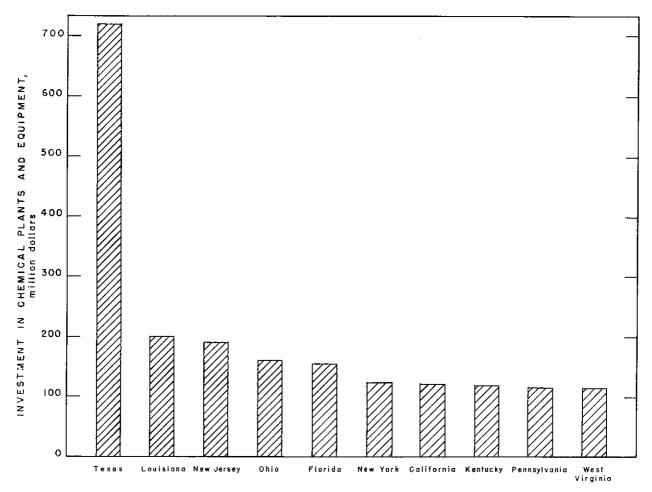


FIGURE 13. - Investment in New Chemical Plant and Equipment in the 10 Leading States, 1961 (in million dollars).

Figure 13 and 14 indicate the States and chemicals leading in terms of investment in new plant construction.

OUTLOOK

The outlook appears excellent for increased chemical production. A greater part of the raw material requirements probably will be met from local mineral deposits in California and Nevada.

California accounted for 62 percent of the income and 58 percent of the population of the 11 Western States in 1960. This lead is expected to continue, at least through 1980. The 11 Western States had a population of 28 million in 1960, compared with 19 million in 1950, and much of the resulting increase in chemical needs was filled by California producers. According to projections of Stanford Research Institute, these States will increase in population to at least 35 million by 1970 and 40 million by 1975--over 100 percent growth in 25 years, compared with about 42 percent expected for the entire Nation. Based on statistical projections, the high rate of growth in

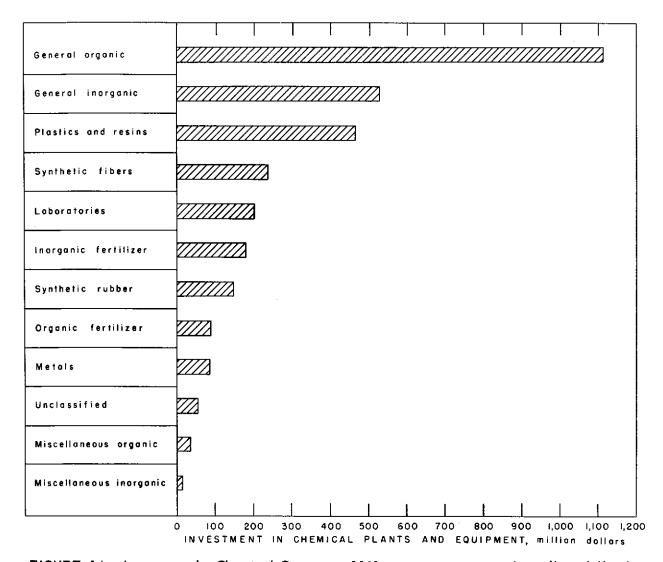


FIGURE 14. - Investment by Chemical Category. 1961 construction survey (in million dollars).

the chemical industry in California should result in a doubling of output by 1985 (43). Consequently, the quantity of mineral raw materials required should also double during this period.

Figure 15 shows projected California consumption of minerals based on several estimates of gross national product and total U.S. population, all of which are considered to show conservative growth rates for California. California population and general economic growth are expected to increase at a higher rate than the national average. The percentage of chemical raw materials that will be supplied by the California-Nevada mining industry will depend to a large extent upon its initiative in the areas outlined in this study.

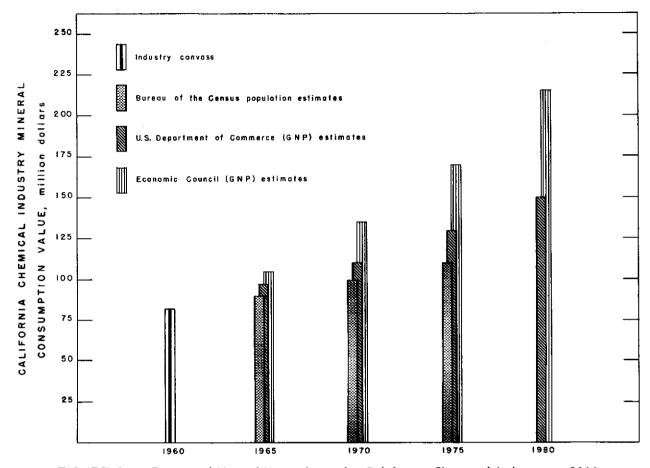


FIGURE 15. - Projected Use of Minerals in the California Chemical Industry to 1980 (based on 1960 canvass and selected indicators).

The chemical industries of southern California (primarily the Los Angeles-Long Beach area) and northern California (essentially the San Francisco-Oakland area) differed in the sources of raw materials used and the products manufactured in 1960. It was expected, however, that these differences would become less as new plants became more diversified.

As markets continue to develop and transportation costs increase, it seems logical that there will be a greater dependence on local sources of raw materials. Many locally occurring raw materials not considered in the past and many others from little explored areas undoubtedly will become of considerable importance in the future California chemical industry.

Improved local mineral supply to the California chemical industry will depend to a considerable degree upon successful application of improved technology to insure a constant flow of diversified, high-quality, and low-cost raw materials. Also, intimate knowledge of the potential applications and aggressive sales campaigns to encourage the chemical industry to convert to their use will be essential measures.

Many mineral substitute raw materials in the future will be manufactured synthetically, as cryolite and nitrogen compounds are now. For example, within the next decade or so, clay and anorthosite probably will be used as sources of aluminum, based on results of Bureau of Mines research. In the more distant future, minerals such as asbestos, talc, kaolin, and mica may be manufactured from abundant source materials.

The sea is a commercial source of minerals such as bromine and magnesium and a potential supplier of many other elements such as manganese, cobalt, nickel, copper, and phosphate, presumably at higher prices than from present sources. Nevertheless, one company in California leased several thousand acres of sea bottom to study the feasibility of recovering ocean floor phosphorite pebbles. Other companies are investigating the use of brines from salt water desalting plants as a source of minerals. Several desalting plants have been installed in the United States; one at Coalinga, Calif., and one at San Diego, Calif.; they are presently in operation.

The interdependence of population centers and mineral raw materials will be emphasized. It will be recognized that with few exceptions low-cost, large-volume materials can be obtained locally, and evaluation of resources will be made on a local basis. Higher-valued raw materials, however, will continue to be shipped over greater distances.

The foreign chemical industry, because of lower labor costs and relatively inexpensive water transport, will offer domestic mineral and chemical producers serious competition in some fields, particularly in coastal marketing areas.

CONCLUSIONS

Based on analysis of data provided by California mineral raw material consumers and their suppliers, the following conclusions are drawn:

- 1. Some companies will consider new sources and possibly different and lower quality materials, but a major and complete changeover to a new raw material source overnight is very unlikely. The company must always be assured that the changeover is a definite advantage, either because of price, quality, service, or other features.
- 2. Some companies are bound to their present sources of supply in various ways that would make it difficult, if not impossible, change sources promptly.
- 3. Specifications for mineral raw materials are usually set much higher than necessary for many uses and are, in some instances, so rigid that there is little chance of introducing similar and alternate materials. There is a need for uniform standardization of requirements for mineral raw materials. Too many companies have widely variable mineral specifications for equivalent use.

- 4. Many physical and chemical tests do not establish what the consumer needs as raw material for a product but merely what he knows that he can use. Therefore, in some instances, the consumer perpetuates the standards provided by a supplier. If the material is sold for lower use requirements, and if the consumer uses these data sheets as guides to subsequent possible suppliers, chances are unlikely that significant reduction in raw material costs will be achieved. Unless the difference in cost is significant, the consumer is not interested in changing sources.
- 5. Marketing by a new producer or of a new product can prove to be a dilemma in some instances (i.e., the customer demands proven sales records of a processed and uniform product, while the potential supplier needs market assurance before investing the necessary time and equipment to meet the demands).
- 6. Process "secrecy" of manufacturers and insufficient cooperation between the mineral and chemical industries handicap both the potential supplier and the manufacturer in developing raw materials and usually reduce the consumer's margin of profit. There are indications, however, that these conditions are improving.
- 7. As profit margins are reduced, more chemical companies will seek lower cost raw materials, but the tendency has been for them to establish their own sources rather than change suppliers.
- 8. The majority of chemicals manufactured require large quantities of relatively few minerals and small quantities of a large number of minerals. Many minerals are used in processing and do not enter into the finished chemical product.
- 9. Synthetic and byproduct materials are substituting more and more for natural minerals in chemical manufacturing.
- 10. The California chemical industry will undoubtedly continue to expand at a rapid rate and move plants farther from metropolitan areas, which tends to allow development of mineral deposits formerly too distant from markets.
- 11. There will be increasing opportunities for western mineral producers to market their minerals to California and Nevada chemical manufacturers. To take advantage of that opportunity, the salesmanminer will need an understanding of the purchaser's problems and must be able to assure a reliable supply of a uniform product.
- 12. Many minerals exist in abundance in the Western States that might well be suitable for use as raw materials by the West's chemical manufacturers and would result frequently in appreciable savings to them for raw materials. Admittedly, however, suitable process research would often be required to fit nearby minerals into established flowsheets. Where nearby deposits are sizable, appropriate process research could be quite worthwhile.

Specific Factors Affecting the Mineral Producer

The trend towards obtaining more materials from locally available sources in the future as lower grade deposits are developed and beneficiated to meet industrial requirements will be counteracted somewhat by zoning restrictions on land use, which undoubtedly will become more strict, with resultant tendency to increase costs of mineral raw materials by forcing consumers to bring materials in from more distant sources.

Producers of minerals for other industries will seek to expand their business through investigations of requirements, uses, and markets for minerals in the chemical industry.

Mergers, acquisitions, and joint ventures will continue to be of significance in the mineral supply industries. Companies outside the mineral industry will enter the field at an increased pace, and more chemical companies will operate their own mineral deposits.

California has become one of the leading States in the manufacture of paints, lacquer and related products, but the paint industry is not expected to increase in output as rapidly as the plastics, organic chemicals, and pharmaceuticals industries.

California's chemical industry growth will be more broadly based. Stanford Research Institute has stated that future growth is expected to "result from (1) import substitution, by which is meant the production in California of goods formerly brought into the State from other areas, and (2) changes in consumer demand that will favor California industries" (38).

Trona from the Wyoming bedded deposits may eventually reduce the consumer cost of soda ash in California. A high-quality kaolin clay will continue to be sought in the West by users in the chemical and paper industries.

Rapid technological changes will affect radically mineral and chemical products and processes. Through technological changes and new laboratory developments, certain raw materials may become obsolete in the production of chemicals. Shortages hasten development of substitutes. Some basic chemical raw materials such as limestone and salt probably will always be necessary, but technological changes undoubtedly will affect even their areas of utilization. In some instances, byproducts may force out prime products or seriously reduce their normal market sales.

Future marketing problems of mineral raw materials in the chemical industry are difficult to analyze because of many complexities and unique operating conditions, such as continued variations in manufacturing techniques and ease in substituting alternate raw materials.

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APPENDIX 139

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing¹

| Company name | Address (Primarily main office not necessarily plant address). | SIC No. | Approx. No. ² of employees | Major chemical products manufactured |
|---|--|---------|---------------------------------------|---|
| A A Chemical Co. ³ | 921 E. Redondo Blvd. Inglewood | 2840 | 4 | Soaps and detergents |
| Accent International ³ | P.O. Box 647 S. Monterey Rd. San Jose | 2818 | 275 | Monosodium glutamate, glutamic acid, glutamic acid hydrochlo- ride, betaine |
| Acme Fertilizer Co.3 | 7223 E. Alondra Blvd. Paramount | 2870 | (4) | Fertilizers |
| Acme Soap Products ³ | 821 57th Street Oakland 8 | 2841 | 2 | Industrial hand soaps |
| Acorn Advertisers ³ | 1123 W. Century Blvd. Los Angeles 44 | 2821 | 15 | Plastic window coatings |
| Adhesive Engineering ³ | 1411 Industrial Road San Carlos | 2800 | 43 | High temperature structural aircraft adhesives and concrete adhesives |
| Advance Finishes, Inc. ³ | 1410 E. Grand Ave. El Segundo | 2851 | 3 | Paint |
| Agriform Co. of Imperial Valley, Inc. ³ | Sandia Siding Holtville | 2870 | 20 | Agricultural chemicals, fertilizers, insecticides |
| Air Reduction Pacific Co.3 | 100 California St. San Francisco 4 | 2813 | 400 | Oxygen, acetylene and nitrogen |
| All-Phase Color Corp. | 2619 E. 8th Street Los Angeles 23 | 2851 | 8 | Tinting colors and all purpose color grinding liquids |
| Alumatone Corp. ³ | 1523 Grande Vista Ave. Los Angeles 23 | 2850 | 30 | Aluminum and gold paints, industrial finishes, asphaltum aluminum paint |
| Amchem Products, Inc. | P.O. Box 2698 37899 Niles Blvd. Niles | 2810 | (*) | Metal working chemicals and agricultural chemicals |
| Americat Corp. | 4809 Firestone Blvd. South Gate | 2851 | 125 | Protective coatings and linings; reinforced plastic pipe |
| American Adhesive Products Co. | 1855 E. 63rd Street Los Angeles 1 | 2899 | 8 | Paste for linoleum, waterproof cement, asphalt tile adhesive |
| American Agar & Chemical Co. | P.O. Box 431 San Diego | 2810 | 20 | Agar, bacteriological, industrial medicinals |
| American Better Chemicals | 425 S. Isis Ave. Inglewood 1 | 2810 | 12 | Industrial chemicals |
| American Bio-Chemical Corp.3 | 1133 Venice Blvd. Los Angeles 15 | 2800 | 15 | Pharmaceuticals |
| American Cyanamid Co, | 2300 S. Eastern Ave. Los Angeles 22 | 2800 | 15 | Chemicals |
| American Marine Paint Co. | 311 California St. San Francisco 4 | 2851 | 35 | Paints, anti-corrosive and anti-fouling marine paints, enamels, varnishes |
| American Potash & Chemical Corp. | 3000 W. 6th St. Los Angeles 5 | 2819 | 2,200 | Potash, soda ash, salt cake, borax, boric acid, bromine, lithium compounds |
| Ampruf Paint Co., Inc. 3 | 10930 Elliott Ave. El Monte | 2851 | 38 | Rubber and oil base (all types of paint) |
| Anabolic Food Products, Inc. ³ | 514 Riverdale Drive Glendale 4 | 2834 | 35 | Pharmaceuticals and custom formulations |
| Anderson Paint Factory ³ | 202 Fulton Street Fresno | 2850 | 16 | Paints |
| Anfo Manufacturing Co. ³ | 3129 Elmwood Ave, Oakland 1 | 2842 | 16 | Insecticides, garden and household detergents |
| See footnotes at end of table, | | | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds
in 1960 for their own use in chemical manufacturing -- Continued

| Company name | Address | | Approx. No.2 of employees | Major chemical products manufactured |
|--|---|------|---------------------------|---|
| Applied Plastics Division of Hexcel Products, Inc. 3 | 130 Penn Street El Segundo | 2821 | 4 | Special resins and hardeners |
| Arabol Manufacturing Co.3 | 1950 16th Street San Francisco 3 | 2891 | (4) | Industrial adhesives |
| Ardmor Chemical Co. | 750 Stone Street Oakland 3 | 2840 | 13 | Chemicals, detergents and soap |
| Arm Industries ³ | 129 E. Linden Ave. Burbank | 2842 | 25 | Deodorants |
| Armite Laboratories | .6609 Broad Street Los Angeles l | 2899 | 80 | Sealing compounds |
| Armor Laboratories, Inc. | 538 Commercial Street Glendale 3 | 2851 | 17 | Paints, vinyl, plastic |
| Art Plastics Mfg. Co. ³ | 799 Towne Ave. Los Angeles 21 | 2818 | 25 | Vinyl and transparent acetate products, electronic sealing and fabricating |
| Associated Chemical Co. | 1210 W. Holt Ave. Pomona | 2873 | 27 | Liquid fertilizers, insecticides, allied chemicals |
| Artco Products Co. ³ | 1350 Watson Ave. Wilmington | 2842 | (°) | Insecticides |
| B & W Chemical Co.3 | 25920 Belle Porte Ave. Harbor City | 2841 | 20 | Detergents, waxes, soaps, disinfectants |
| Babbitt, B. T., Inc. | 2601 Wood Street Oakland 7 | 2840 | (⁴) | Cleansers |
| Baker Castor Oil Co.3 | 5585 E. 61st Street Los Angeles 22 | 2834 | 35 | Castor oil and castor oil derivatives |
| Bandini Fertilizer Co. | 4139 Bandini Blvd. Los Angeles 23 | 2872 | (4) | Fertilizers |
| Barnes-Hind Laboratories, Inc. | 895 Kifer Road Sunnyvale | 2834 | 50 | Pharmaceuticals |
| Barnes, S. O., & Son, Inc. | 17250 S. Main Street Gardena | 2834 | 55 | Pharmaceuticals |
| Barnett Laboratories, Inc. | 6256 Cherry Ave. Long Beach 5 | 2833 | 20 | Vitamins |
| Bateman, T. O., Co. | 3596 California Street San Diego | 2810 | 7 | Industrial chemicals and compounds |
| Bauer, J. E., Co. ³ | 1021 N. Mission Road Los Angeles 33 | 2851 | 16 | Traffic marking paint, enamels, house paints |
| Baxter, Don, Inc. ³ | 1015 Grandview Ave. Glendale 1 | 2831 | (⁴) | Intravenous solutions |
| Bayside Oil Corp. | 977 Bransten Road San Carlos | 2814 | 6 | Lubricating oils |
| Beacon Paint & Wax Corp. | 2833 Army Street San Francisco 10 | 2851 | 3 | Paints, automotive finishes |
| Beagle Products Co.3 | White Rock Road W. Sacramento | 2841 | (4) | Rice hull ash, pink ash for soap manufacturers |
| Beauty Shine Products | 13400 Saticoy Street North Hollywood | 2840 | (4) | Automobile waxes and cleaners |
| Beaver Chemical Co. ³ | 522 S. Pilgrim Street Stockton | 2800 | 6 | Industrial chemicals, liquid and paste soaps, machinery degreasers, rust removers |
| Bennett, E. W., & Co. | 2000 16th Street San Francisco 3 | 2842 | (*) | Metal polish for copper, chrome, brass, aluminum, duco |
| Benton, C. H., Co. | 2136 Kettner Blvd. San Diego 12 | 2850 | 25 | Paints, varnishes, enamels |
| Best Fertilizers Co. See footnotes at end of table. | P.O. Box 198 Lathrop | 2873 | 166 | Commercial fertilizers, phos- phoric and sulfuric acids |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing -- Continued

| | in 1980 for their own use in | CHEMICAI II | Mildractoring | -Continuea |
|--|--|-------------|--|---|
| Company name | <u>Ad</u> dress | SIC No. | Approx. No. ² of employees | Major chemical products manufactured |
| Best Maintenance Supply Co. | 1922 E. 7th Place Los Angeles 2I | 2840 | 150 | Floor cleaners, waxes and seals, disinfectants, insecticides |
| Betz Laboratories, Inc. | 12922 S. Weber Way Hawthorne | 2899 | (4) | Chemical compounds for water treatment |
| Beverly Manufacturing Co. | 9116-18 S. Main St. Los Angeles 3 | 2852 | 8 | Wood filler |
| Bio-Rad Laboratories | 1250 S. 32nd Street Richmond | 2810 | 9 | Exchange resins, chromatographic alumina, and water deionization |
| Black, J. Chemical Products ³ | 1643 12th Street Santa Monica | 2873 | 7 | Insecticides and fumigants |
| Boehme, F. J., Paint Factory | 10038 E. Garvey Blvd. El Monte | 2850 | (4) | Paints and varnishes |
| Boncquet Protein-Hydrolysates ³ Products | 1781 N. Fair Oaks Ave. Pasadena 3 | 2834 | (*) | Pharmaceutical food products |
| Borden Chemical Co. | P.O. Box 430 Compton | 2820 | 125 | Adhesives, caseins, synthetic, latex, formaldehyde, chemicals and epoxies |
| Borden Laboratories, Inc.3 | 2445 6th Street Berkeley 10 | 2834 | 12 | Pharmaceuticals |
| Boyer Fertilizer Service Mfg. | lst St. and Van Ness Ave. Watsonville | 2870 | 12 | Commercial fertilizers |
| Boyle & Company | 6855 E. Gage Ave. Bell Gardens | 2834 | 140 | Drugs, pharmaceuticals, vitamin products |
| Boyle-Midway Div. American Home Products Corp. | 6000 Sheila Street Los Angeles 22 | 2842 | 100 | Waxes, soaps |
| Boysen, Walter N., Co. | 42nd & Linden Sts. Oakland 8 | 2851 | 70 | Paints, varnishes and enamels |
| Bradley Faint Co.3 | 4070 E. Washington Blvd. Los Angeles 23 | 2851 | 60 | Finishes, chemicals, and coatings |
| Bray Oil Co. ³ | 3344 Medford Street Los Angeles 63 | 2899 | 35 | Rust preventives, lubricating oils, industrial and special oils, heavy duty lubricants |
| Bronchi-Lyptus Laboratory ³ | 732 Ceres Ave. Los Angeles 21 | 2834 | 5 | Cough syrup and eucalyptus products |
| Buff Products Manufacturing Co. | 790 Leland Place El Cajon | 2843 | 3 | Waterless handcleaner, pipe Iubricant |
| Burbank Chemical Co. ³ | 20 W. Burbank Blvd. Burbank | 2821 | 11 | Chemicals, nitrocellulose solutions, paints and lacquers |
| Burdett Oxygen Co. of Calif. | 2014 Belgrave Huntington Park | 2813 | (*) | Oxygen, acetylene |
| Butcher, L. H., Go. | 3628 E. Olympic Blvd. Los Angeles 23 | 2899 | (4) | Insecticides, cleaners, buffing and polishing compounds, ceramic colors |
| Caldow Paint Co. | 1401 E. 14th Street Oakland 6 | 2851 | (4) | Paints and allied products, wallpaper |
| California Ammonia Co. ³ | P.O. Box 198 Lathrop | 2842 | (4) | Chemicals and ammonia |
| California Cotton Oil Corp. | 2301 E. 52nd Street Los Angeles 58 | 2899 | 50 | Oilseed crushing, producing vegetable oils and protein meals, cotton linters and hulls |
| California Ink Co., Inc. | 545 Sansome Street San Francisco 11 | 2893 | 625 | Printing inks, lithographic inks, dry colors, varnish, printer's rollers, and paint raw materials |
| California Salt Co.3 | 2436 Hunter St. Los Angeles 21 | 2819 | 60 | Rock salt, solar evaporated salt, and calcium chloride |
| See footnotes at end of table. | | | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds
in 1960 for their own use in chemical manufacturing -- Continued

| | in 1960 for their dwn use in | CHEMICAL I | manutaceuring" | -000110060 |
|---|--|------------|--|--|
| Company name | <u>Address</u> | SIC No. | Approx. No. ² of employees | Major chemical products manufactured |
| California Soap Co., Inc. | 1923 Santa Fe Ave. Los Angeles 21 | 2841 | 14 | Soap powders and granulated soap, synthetic soaps |
| California Soda Co. | 355 Cypress Street Oakland 20 | 2812 | (4) | Chemical compounds, custom alka- line compounding, specializing in alkaline compounds. |
| California Termite Control Co., Inc. ³ | 433 No. Hoover Street Los Angeles 4 | 2842 | 10 | Insect powder, moth spray, roach powder, ant powder, ant syrup |
| Calusa Chemical Co., Inc.3 | 801 E. Macy Street Los Angeles 12 | 2843 | 55 | Soaps and laundry powder |
| Carbo-Fung Laboratories, Inc.3 | 5800 York Blvd. Los Angeles 42 | 2834 | (4) | Antiseptic fungicide solutions |
| Cardinal Laboratories, Inc. ³ | 1405 S. Highland Ave. Los Angeles 19 | 2840 | 15 | Chemical Laboratory for Develop- ment and Research Beauty Products, products for animal care and grooming, industrial specialties |
| Cavalier of California | 1681 8th Street Oakland 20 | 2842 | 12 | Shoe polishes, shoe dressings and dyes |
| Cedar Sweep Co. | 436 Clementina St. San Francisco | 2842 | 2 | Cedar sweep and sweeping compounds, liquid floor polishes, oil water and grease absorbents |
| Cee-Bee Chemical Co. | 9520 E. Ceebee Drive Downey | 2842 | 75 | Industrial cleaning compounds |
| Cello Printers, Inc. | Box 2-343 Los Nietos | 2820 | (⁴) | Wholesale printing of transparent film for the industry |
| Cenci, H. R. | 152 N. Broadway Fresno | 2834 | (4) | Pharmaceuticals |
| Central Valley Chemical Corp. | 6317 Elvas Ave. Sacramento | 2850 | 4 | Varnishes, wood filling compounds |
| Certified Home Products | 2902 Nebraska Ave. Santa Monica | 2842 | (4) | Deodorizers |
| Chase Chemical Co. ³ | 12270 Montague St. Pacoima | 2810 | 9 | Industrial chemicals |
| Chemical & Pigment Co. ³ | 766 50th Ave. Oakland 1 | 2810 | 40 | Zinc, sulphate crystals, zinc chloride, zinc ammonium chloride |
| Chemical Plastics Research ³ International Corp. | 555 N. Alaska Ave. Torrance | 2810 | , (4) | Urethane chemicals, fabricated products, and formulations for aircraft, missile, marine, heating |
| Chemical Process Co., Inc. | 1901 Spring St. Redwood City | 2821 | 125 | Ion exchange resins, polyester resins, adhesives |
| Chemical Research Products, Inc. ³ | 110 Ash Avenue Burbank | 2810 | (⁴) | Biochemicals |
| Chemirama Co. ³ | 291 4th Street Oakland 7 | 2842 | 25 | Floor waxes, floor seals, floor finishes |
| Chipman Chemical Go., Inc. | 1990 Bay Road East Palo Alto | 2873 | 20 | Agricultural insecticides, fungicides, defoliants |
| Chromatone Corp. | 1527 Grande Vista Ave. Los Angeles 23 | 2851 | 18 | Aluminum and gold paints, pres- surized spray cans |
| Circle Paint Corp. | 7234 Atoll Ave. N. Hollywood | 2851 | (⁴) | Industrial and house paints |
| Cléaning Chemicals Corp. | 1924 E. 7th Pl., Los Angeles | 2800 | (⁴) | Paints |
| Coalinga Soap Co. ³ | 249 S. 4th St. Coalinga | 2840 | (4) | Hand cleaner (waterless), soaps and glass cleaners |
| Coast Manufacturing and Supply Co. | Box 71 Livermore | 2892 | 125 | Safety fuse, primacord, blasting supplies |
| Coastal Chemical Co. | 1015 E. Woodley Rd. Oxnard | 2800 | (4) | Agricultural insecticides |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds
in 1960 for their own use in chemical manufacturing -- Continued

| | in 1960 for their own use | in chemical a | anatacturing - | - Concinued |
|--|--|---------------|---------------------------------------|---|
| Company name | Address | SIC No. | Approx. No. ² of employees | Major chemical products manufactured |
| Colgate-Palmolive Co. | 2700 7th St. Berkeley 10 | 2840 | 700 | Soap, glycerine, and synthetic detergents |
| Colonial Dames Co., Ltd. | P.O. Box 22022 Los Angeles 22 | 2844 | 50 | Cosmetics |
| Color-Tite Manufacturing Co. | 1626 High St. Oakland 6 | 2851 | (4) | Waterproof cement paint for porous masonry surfaces, basement waterproofing for porous masonry surfaces |
| Columbia-Southern Chemical Corp. | 625 Market St. San Francisco 5 | 2812 | 50 | Soda ash, sodium sesquicarbonate |
| Columbia Wax Co. | 530 Riverdale Drive Glendale 4 | 2842 | 45 | Floor care products; institu- tional, commercial, and industrial |
| Commercial Chemical Co. ³ | 5501 E. Valley Blvd. Los Angeles 32 | 2851 | (4) | Sand-finish masonry paint, smooth masonry paint |
| Commercial Solvents Corp. ³ | P.O. Box 151 San Jose 3 | 2800 | 2,126 | Industrial and agricultural chemicals |
| Conroy & Knowlton, Inc. 3 | 2315 Ripple St. Los Angeles 39 | 2820 | 30 | Plastics fabrication, electrical mfg. |
| Cornell Soap Co. | 1139 Pepper Drive El Cajon | 2841 | 6 | Soap |
| Coyne Chemical Co. ³ | 4476 E. Washington Blvd. Los Angeles 23 | 2842 | 7 | Insecticides, moth-proofers, fumigants and rodenticides |
| Crosby Laboratories ³ | 3010 W. Burbank Blvd. Burbank | 2834 | 25 | Pharmaceuticals, vitamins and mineral tablets |
| Cutter Laboratories | 4th & Parker Sts. Berkeley 10 | 2830 | 450 | Drugs and biologicals |
| Cycleweld Chemical Products ³ Div. of Chrysler Corp. | 5800 S. Eastern Ave. Los Angeles 22 | 2891 | (⁴) | Industrial adhesives |
| Dartell Laboratories, Inc. | 1226 S. Flower St. Los Angeles 15 | 2834 | 90 | Bio-chemicals, pharmaceuticals, medical and drug specialties |
| Dau-Hansen Paint Co., Inc. | 2307 Sepulveda Blvd. Los Angeles 64 | 2851 | 12 | Paint, varnishes, enamels, stains, synthetics, lacquers |
| Davi-Miracle Foam ³ | 1111 W. Grand Ave. Oakland 10 | 2840 | 2 | Soaps (upholstering and rug cleaning) |
| Davis, Frank D., Co. | 3285 E. 26th St. Los Angeles 23 | 2810 | 16 | Dry colors and pigments |
| Daw, A. J., Printing Ink Co. | 3559 S. Greenwood Ave. Los Angeles 22 | 2893 | 15 | Printing, lithographic, and inks |
| De Boom Paint Co. | 1300 22nd St. San Francisco 7 | 2851 | 20 | Paints and oils |
| Deepwater Chemical Co., Ltd. | P.O. Box 588 Compton | 2819 | (4) | Iodine products |
| De Heriot, Inc. | 407 N. Maple Drive Beverly Hills | 2844 | (4) | Perfumes, dusting powder |
| Denalan Co., Inc. | 335 S. Van Ness Ave. San Francisco 3 | 2844 | 7 | No brushing denture cleanser |
| De Soto Chemical Coatings, Inc. | 4th & Cedar Sts. Berkeley 10 | 2851 | 200 | Paints, varnishes, industrial finishes synthetic resins |
| Destruxol Corp., Ltd. | 495 S. Arroyo Parkway Pasadena | 2873 | 14 | Insecticides, fungicides, garden supplies |
| Detrex Chemical Industries, Inc. | 3027 Fruitland Ave. Los Angeles 58 | 2818 | 15 | Degreasers, trichlorethylene, degreasing solvent |
| | | | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing -- Continued

| | in 1960 for their own use in chemical manufacturing Continued | | | |
|---|---|---------|----------------------------|---|
| Company name | <u>Address</u> | SIC No. | Approx. No. 2 of employees | Major chemical products manufactured |
| Dew Foam Co. | 14547 Arminta Ave. Van Nuys | 2821 | 10 | Polyurethane foam products |
| Dewey & Almy Chemical Div. of W. R. Grace & Co. | 2140 Davis St. San Leandro | 2899 | 50 | Sealing compounds, fluxes, battery separators, construction chemicals |
| Dex Chemical Corp. | 1526 Park Ave. Emeryville | 2899 | 4 | Chemical compounds for de-rusting rust proofing and metal pretreatment |
| Diamond Alkali Co. | 1269 66th St. Emeryville | 2819 | 25 | Silicates of soda, sodium meta- silicate, cleaning compounds |
| Diamond Patent Co. | 290 8th St. San Francisco 3 | 2891 | 3 | Glass cement, show cases |
| Dickinson Ink Corp.3 | 625-1/2 S. Date Ave. Alhambra | 2899 | (4) | Ink and adhesives |
| Diketan Laboratories, Inc.3 | 5837 W. Adams Blvd. Culver City | 2834 | 40 | Drug and vitamin products, pharmaceuticals |
| Doidge-Koren Paint Co., Inc. | 210 Bayshore Blvd. San Francisco 24 | 2851 | 18 | Paints and lacquers, putty and varnish |
| Dow Chemical Co. | 350 Sansome St. San Francisco 4 | 2800 | 1,000 | Chemicals |
| Dowman Products, Inc. | 1856 Cherry Ave. Long Beach 6 | 2899 | 25 | Water paints, wall board tape, and building patching materials |
| Downey Fertilizer Co.3 | 9447 E. Imperial Highway Downey | 2871 | 125 | Commercial fertilizers and cattle feed |
| Drackett Company ³ | 792 West Ave. 135 San Leandro | 2842 | 25 | Drain cleaner, window cleaner |
| Drew, E. F., & Co., Inc. ³ Malaga Division | P.O. Box 557 Lindsay | 2840 | 107 | Vegetable oil refining, soap and detergent manufacturer, nutrients for animal feeds |
| Du Bois Chemicals, Inc. | 300 S. Mission Rd. Los Angeles 33 | 2841 | 100 | Industrial and institutional cleaning compounds |
| Dunn-Edwards Corp. | 1838 S. Flower St. Los Angeles 15 | 2851 | 250 | House paints, industrial and commercial paints |
| Dunne, Frank W., Co. | 1007 41st St. Oakland 8 | 2851 | 45 | Faints, enamels, varnishes, protective coatings, color suited toners |
| DuPont, De Nemours, E. I., & Co. | 1600 Trousdale Drive Burlingame | 2851 | (4) | Paints, varnishes and enamels |
| Durham Chemical Co. | 4124 E. Pacific Way Los Angeles 23 | 2873 | 20 | Pesticides and plant foods |
| Dyna-Therm Chemical Corp.3 | 3813 Hoke Ave. Culver City | 2851 | 20 | High temperature coatings, paints and industrial protective coatings |
| E-Z-Est Products Co., Inc. | 2528 Adeline St. Oakland 7 | 2840 | 17 | Household polishes and cleaners, tile and formica cleaner |
| Easterday Supply Co. ³ | 901 E. 61st St. Los Angeles 1 | 2842 | 150 | Insecticides, disinfectants, bowl cleaners, scale solvents, soap |
| Economics Laboratory, Inc. ³ | 640 Lenfest Road San Jose | 2840 | 25 | Dishwashing detergents, household cleaners |
| Economy Chemical Co. | 2926 Denby Ave. Los Angeles 39 | 2841 | 3 | Silver and china cleaner |
| Eden Paint Products Corp. | 940 Estabrook St. San Leandro | 2850 | 3 | Architectural, marine, cannery and industrial protective coatings |
| Edwards, H., Mfg. Co. ³ | 37 Clementina St. San Francisco 3 | 2899 | (4) | Writing ink, adhesives, mucilage, paste |
| Electro Bleach Products Co. ³ See footnotes at end of table. | 1628 W. 134th St. Gardena | 2840 | 8 | Industrial bleaches, dishwashing liquid detergents |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing -- Continued

| | IN 1900 TOT CHELL OWN USE IN | CHEMICAL I | MHOTOCCULTINE. | QOMETHICS. |
|---|--|-----------------|------------------------------|--|
| Company name | <u>Address</u> | <u>SIC No</u> . | Approx. No.2 of employees | Major chemical products manufactured |
| Elixir Paint & Lacquer Co. | 18037 S. Broadway Gardena | 2851 | 12 | Paints and lacquers |
| Ellis Paint Co. | 718 W. Anaheim Road Long Beach 13 | 2851 | 10 | Paints, enamels, flats |
| Emery Industries, Inc. Vopocolene Div. | 5568 E. 61st St. Los Angeles 22 | 2818 | 80 | Acids, glycerine, chemicals |
| Empire Chemical Co,3 | 715 Lamar Street Los Angeles 31 | 2842 | 15 | Janitorial supplies and maintenance materials |
| Endres Paint Co. | 6240 E. Florence Ave. Bell Gardens | 2851 | (4) | Paints, varnishes, enamels |
| Enjay Chemical Co.3 | 615 S. Flower St. Los Angeles 17 | 2899 | (4) | Chemicals |
| Erlen Products Co. | 700-710 S. Plower St. Burbank | 2840 | 35 | Floor waxes and cleaners |
| Ethyl Corp. | P.O. Box 987 Pittsburgh | 2818 | 10 | Anti-Knock Compound |
| Ever-Kleen Products, Inc. | 320 Judah St. San Francisco 22 | 2840 | රා | Lotions and cleaning compounds |
| Exeter Oil, Ltd. | 714 W. Olympic Bldg. Los Angeles 15 | 2821 | 25 | Petroleum resins, specialty asphalt products, aluminum-asphalt paints |
| Factor, Max & Co. | 1655 N. McCadden Flace Los Angeles 28 | 2844 | 2,000 | Cosmetics and toiletries |
| Fauquier & Howson Co. | 8629 S. Norwalk Blvd. Los Nietos | 2851 | (⁴) | Paint |
| Feder Products, Inc. ³ | 1940 B. Gage Ave. Los Angeles 1 | 2852 | 30 | Painter's and plumber's putty, mastics, calking compounds, thread cutting oils |
| Felton Chemical Co., Inc. | 2242 Purdue Ave. W. Los Angeles 64 | 2800 | (4) | Chemicals, essential oils, perfume and flavor bases |
| Finch Paint & Chemical Co. | 1536 W. 228th St. Torrance | 2851 | 20 | Paints, lacquers, thinners, synthetics |
| Fine Line Paint Corp. | 12200 Los Nietos Rd. Santa Fe Springs | 2851 | (4) | Paints |
| Pla-Pana Research Laboratory ³ | 2477 Pulgas Ave. Palo Alto | 2830 | 3 | Vitamins for human and animal nutrition |
| Flamort Chemical Go. ^a | 746 Natoma St. San Francisco 3 | 2851 | 4 | Fire retardant materials |
| Flexfirm Products | 2300 N. Chico Ave. El Monte | 2821 | 13 | Coatings and impregnations on vinyl, neoprene, nylons and cotton fabrics |
| Flint Ink Corp. ³ | 6100 Avalon Blvd. Los Angeles 3 | 2893 | 15 | Printing & lithographic inks |
| Food Machinery & Chemical Corp. (Subsequently changed to FMC Corp.) | 1105 Coleman Ave. San Jose | 2800 | 16,125 | Agricultural chemicals, agri- cultural equipment, automotive service equip. |
| Fowler Sterling Products | 7349 Coldwater Canyon Ave. N. Hollywood | 2841 | 6 | Paste and liquid cleaners |
| Fresno Agricultural Chemical Co. | P.O. Box 1286 Fresno 15 | 2870 | 40 | Agricultural chemicals, fertilizers and insecticides, custom milling |
| Fuller, H. B., Co. of California | 57 S. Linden Ave. S. San Francisco | 2891 | (*) | Adhesives, glues, resins, protective coatings, paste |
| Fuller, W. P., & Co. | 301 Mission St. San Francisco 19 | 2851 | 3,000 | Paints, varnishes |
| Furane Plastics, Inc. | 4516 Brazil Street Los Angeles 39 | 2820 | (4) | Formulations of epoxy resins used in casting, laminating, |
| See footnotes at end of table. | | | | potting, coatings |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds
in 1960 for their own use in chemical manufacturing -- Continued

| | | | aandracedring | Concinded |
|---|---|---------|--|--|
| Company name | Address | SIC No. | Approx. No. ² of employees | Major chemical products manufactured |
| Gamlen Chemical Co. | 321 Victory Ave. S. San Francisco | 2840 | (4) | Tank cleaning, fuel oil treatment, boiler compounds |
| Garan Chemical Corp. | 210 E. Alondra Blvd. Gardena | 2800 | 25 | Peroxide, accelerators, parting and mold release agents, specialty resins |
| General Carbon Co. ³ | 7542 Maie Ave. Los Angeles l | 2816 | 15 | Lampblack |
| General Chemical Div. Allied Chemical & Dye Gorp. | 235 Montgomery St. San Francisco 4 | 2810 | (*) | Industrial chemicals, (acids, alums, sodium and fluorine compounds) |
| General Foam Products ³ | 4400 District Blvd. Los Angeles 58 | 2821 | 16 | Insulation (expandable poly- styrene foam) |
| General Plastics Corp. | 2260 Centinela Ave. Los Angeles 64 | 2820 | 40 | Industrial Plastics, fabrication of thermo plastic sheeting (plexiglas) |
| Gibson-Holmes Co. | 1035 Wright Ave. Richmond | 2899 | 12 | Asphalt waterproofing products |
| Gibson Paint Co. | 1199 E. 12th St. Oakland 6 | 2850 | 9 | Protective coatings, architectural and marine paints, aluminum roof coatings |
| Gilmore & Nolan, Inc. | 1451 S. Lorena St. Los Angeles 23 | 2851 | 20 | Industrial surface coatings |
| Glidden Paint Co. | 1000 16th St. San Francisco 7 | 2851 | 250 | Paints, enamels, lacquers, varnishes |
| Gold Star Adhesive Co. | 763 46th Ave. Oakland 1 | 2890 | 3 | Linoleum paste and asphalt tile cement |
| Golden State Plant Food Co.3 | 7034 N. Valencia Ave. Glendora | 2871 | 12 | Commercial chemical fertilizers |
| Goodrich, B. F. Co. | 5400 E. Olympic Blvd. Los Angeles 22 | 3011 | 1,200 | Rubber, tires, tubes, repair and retread materials |
| Goodwin Chemical Corp.3 | 9245 Glenoaks Blvd. Sun Valley | 2818 | 5 | Chemical solvents and recondi- tioning of industrial solvents |
| Goodwin Company ³ | 1806-12 Marengo St. Los Angeles 33 | 2842 | 5 | Household ammonia |
| Goss & Goss ³ | 1415 Van Dyke Ave. San Francisco 23 | 2852 | 20 | Putty, glazing compounds, calking compounds, tile mastic |
| Grant & Co. | 2144 E. 7th St. Los Angeles 21 | 2899 | 15 | Plastic sand, foundry supplies and equipment, core oil, foundry partings |
| Grant, R. J., Protective Coatings Co. ³ | 4707 E. Compton Blvd. Compton | 2851 | 6 · | Protective coatings |
| Great Western Paint Co. | 3432 E. 15th St. Los Angeles 23 | 2851 | 25 | Industrial and architectural enamels, varnishes |
| Grossman & Son Brush & Chemical Co., Inc. ³ | 816 E. Montecito St. Santa Barbara | 2840 | (4) | Cleaners, chemicals |
| Guardian Paper Co. ³ | 6590 Central Ave. Newark | 2822 | 46 | Polyethylene coated packaging material |
| H. M. Chemical Co., Ltd.3 | 1754 22nd St. Santa Monica | 2800 | 8 | Amino acids, pharmaceuticals and research chemicals |
| Hancock Chemical Co. | 23208 S. Alameda St. Long Beach 10 | 2819 | 29 | Elemental sulfur |
| Hasa Products Co. | 1853 Belcroft Ave. El Monte | 2899 | 10 | Chemical compounds |
| Hathaway Allied Products ³ | 2024 Westgate Ave. Los Angeles 25 | 2830 | 6 | Gums, resins, crude botanical drugs, dyes |
| Hawkins Chemical Co. | 2035 E. 7th Place Los Angeles 21 | 2899 | 15 | Chemicals, industrial water treatment |
| Hawley, H. F., Chemical Co. See footnotes at end of table. | 800 S. Ophir St. Stockton | 2842 | 4 | Industrial cleaners and floor wax |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds
in 1960 for their own use in chemical manufacturing -- Continued

| In 1900 for their own use in chemical manufacturing Continued | | | | |
|---|---|---------|----------------------------|---|
| Company name | <u>Address</u> | SIC No. | Approx. No. 3 of employees | Major chemical products manufactured |
| Henry, W. W., Co. | 5731 Bickett St. Huntington Park | 2851 | 50 | Roof coatings, driveway coatings, floor covering adhesives, paints and coatings |
| Hercules Powder Co. | 120 Montgomery St. San Francisco 4 | 2892 | (*) | Acids, anhydrous ammonia, fertil- izers, high explosives, nitrate of ammonia, urea |
| Hexol, Inc. ³ | 1500 17th St. San Francisco 7 | 2842 | 18 | Germicides |
| Hi-Lustre Products, Inc. | 3208 E. Fowler St. Los Angeles 63 | 2842 | 10 | Auto polishes, glazes, cleaners and waxes |
| Hill Brothers Chemical Co. | 15017 E. Clark Ave. La Puente | 2819 | 70 | Magnesite products, calcium chloride, asbestos |
| Hockwald Go. ³ | P.O. Box 24000 San Francisco 24 | 2840 | 75 | Waxes, disinfectants, cleaners, liquid soap, insecticides |
| Hollister-Stier Labs ^a | 2030 Wilshire Blvd. Los Angeles 57 | 2830 | 10 | Drugs and medicines |
| Hornkohl Laboratories, Inc. 3 | 714 Truxton Ave. Bakersfield | 2899 | 25 | Boiler compounds, chemicals, chemical research |
| Horton & Converse ³ | 621 W. Pico Blvd Los Angeles 15 | 2834 | 475 | Pharmaceuticals, hospital supplies and medicinal chemicals |
| Houghton, E. F., & Co. | 54 Tanforan S. San Francisco | 2899 | 25 | Hydraulic fluids and packings, industrial lubricants, metal- working chemical |
| Houston Waterproofing Mfg. Co.3 | 712 S. Marengo Ave. Alhambra | 2899 | (4) | Waterproofing for masonry mate- rials, penetrating preservatives for wood products |
| Hughes Paint Co., Inc. | 5924 S. Western Ave. Los Angeles 47 | 2851 | 40 | Paints, enamels and varnishes |
| Hygin Sanitary Supply Co. | 1872 W. Washington Blvd. Los Angeles 71 | 2840 | 11 | Soaps, waxes, cleaners, polishes |
| Hyland Laboratories | 4501 Colorado Blvd. Los Angeles 39 | 2830 | 175 | Biologicals and pharmaceuticals |
| Imperial Chemical Co. | 2412 Eads, Los Angeles 31 | 2842 | 6 | Dry cleaning soaps and specialty soaps |
| Indco Laboratory | 1669 Euclid St. Santa Monica | 2840 | 6 | Creams, lotions |
| Industrial Chemical Co., Inc. | 12134 S. Main St. Los Angeles 61 | 2810 | 15 | Fuel conditioners to reduce monoxide fumes, fluid for diesel fuel to reduce soot and fumes |
| Industrial Flastic Service | 4425 Linden St. Oakland 8 | 2820 | 20 | Resins for glass fiber molding and laminating |
| Industrial Polychemical Service | 17116 S. Broadway Gardena | 2821 | 8 | Adhesives for acrylics, ceramics, cork, porous felt, foams, glass, leather, metal |
| Ingram Pharmaceutical Co. | 340 Front St. San Francisco 11 | 2834 | 13 | Pharmaceuticals |
| Ink Ribbon Mfg. Corp.3 | 679 Chenery St. San Francisco 31 | 2899 | (4) | Ink |
| Inland Fertilizer Co. | 4134 Bandini Blvd. Los Angeles 23 | 2871 | 6 | Fertilizers |
| Insto Co. ³ | 1328 Willow St. Los Angeles 13 | 2842 | 6 | Powdered hand soap, mechanics' soap |
| Insulating Aggregates | 275 S. Main St., P.O. Box 572 Bishop | 2800 | (4) | Acoustical granules, pumice for polishing, paints, chemicals, soaps and cleansers |
| Interchemical Corp., (Finishes Div.) | P.O. Box 2182, Terminal Annex Los Angeles 54 | 2851 | 115 | Paints, varnishes, lacquers, industrial finishes, enamels, synthetic and polyester resins |
| Interchemical Corp., (Printing Ink Div.) | 1701 16th St. Oakland 7 | 2893 | 100 | Printing, lithographic, roto- gravure inks, inks of all kinds, industrial coatings and finishes |
| See footnotes at end of table. | | | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing -- Continued

| Company name | <u>Address</u> | SIC No. | Approx. No. ² of employees | Major chemical products manufactured |
|---|---|---------|--|--|
| International Minerals & Chemicals Corp. (Accent Div. | 2200 Monterey Rd. San Jose | 2818 | 275 | Chemicals |
| International Paint Co. | So. Linden Ave. S. San Francisco | 2800 | رئ | Paint |
| International Wood Products | 1370 Freeman Ave. Long Beach 4 | 2899 | (⁴) | Wood substitutes |
| Irwin Paint Co.3 | 4th & Addison Sts. Berkeley 2 | 2851 | 20 | Paints, enamels, varnishes, indus- trial finishes, marine paints |
| Jasco Chemical Corp.3 | 808 Terra Bella Mountain View | 2850 | (*) | Paint specialty items |
| Jergens, Andrew Co. | 99 W. Verdugo Ave. Burbank | 2844 | 120 | Cosmetics and toilet soap |
| Johnson Ant Control, Inc.3 | P.O. Box 397 Walnut Creek | 2842 | (4) | Pesticides |
| Johnson & Johnson ³ | 4100 Bayshore Highway Menlo Park | 2834 | 50 | Surgical dressings, baby products |
| Johnson, W. D., Chemical Lab., Inc. | 3605 Elm Ave. Long Beach 7 | 2899 | 11 | Boiler water treatment, corrosion control tower treatment, complete water analysis |
| Jones-Dabney Co. ³ | P.O. Box 188 Riverside | 2851 | (4) | Automotive paints, coatings, enamels, resins |
| Jones-Hamilton Co. | Cor. Wells & Willow Newark | 2840 | 3 5 | Industrial cleaning compounds, sodium bisulfate, custom mfg. |
| K & W Products, Inc. | 8319 Allport Ave. Whittier | 2842 | 36 | Seals, automotive cleaners, chemicals and protectives |
| Kaiser Aluminum and Chemical Corp. | (Moss Landing & Salinas) 1924 Broadway Oakland 12 | 2800 | 1,700 | Basic refractory brick, ramming mixes, dead-burned magnesite, gunny grains, dolomite, special periclose, insulating, cements, coatings, plastic firebrick, refractories, costables, chrome |
| Kaull, G. W. | 5520 Avalon Blvd. Los Angeles 11 | 2852 | 7 | Calking compounds and equipment |
| Kelite Corp. | 1250 North Main St. Los Angeles 12 | 2899 | 300 | Cleaning and processing compounds, steam cleaners, cleaning equipment |
| Kelly-Moore Paint Co., Inc. | 1015 Commercial St. San Carlos | 2851 | 46 | Paint |
| Kerkling & Co. | 8319 S. Allport Ave. Santa Fe Springs | 2899 | (⁴) | Automotive and radiator chemicals |
| Keystone Chemical Corp. | 415 E. 12th St. Oakland | 2840 | 20 | Industrial, household, maintenance & automotive chemicals, liquid soaps |
| Kelly, John F. Co. ³ | 956 Bransten Road San Carlos | 2851 | 17 | Oils, varnishes and resins |
| Kip, Inc.3 | 778 E. Pico Blvd. Los Angeles 21 | 2834 | 10- 50 | Antiseptics |
| Klasco Products Co., Inc. ³ | 8700 Firestone Blvd, Downey | 2840 | 30 | Household deodorants, moth preventatives |
| Kleenmaster Products Co.3 | 7837 Sepulveda Blvd. Van Nuys | 2840 | (4) | Automotive and industrial cleaning compounds |
| Klix Chemical Co., Inc. | 551 Railroad Ave. S. San Francisco | 2840 | 23 | Soaps, dishwashing compounds, sweeping compounds |
| Kolmar Laboratories, Inc. | 1266 No. Western Ave. Los Angeles 29 | 2844 | 15 | Private label cosmetics |
| Koppers Co., Inc. | 3450 Wilshire Blvd. Los Angeles 5 | 2814 | 76 | Hard and soft carbon pitch, creo- sote, creosote coal tar solution |
| Krieger Color & Chemical Co., Inc. See footnotes at end of table. | 6531 Santa Monica Blvd. Hollywood | 2815 | 11 | Aniline dyes and pigments, color specialties |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing --Continued

| | in 1960 for their own use in chemical manufacturing Continued | | | | |
|---|---|---------|------------------------------|---|--|
| Company name | Address | SIC No. | Approx. No.2 of employees | Major chemical products manufactured | |
| L & H Paint Products, Inc. | 150 Mississippi St. San Francisco 7 | 2851 | 25 | Paints, varnishes, enamels, lacquers | |
| Lambert-Kay, Inc. ³ | 2619 Exposition Blvd. Los Angeles 18 | 2834 | 27 | Pet pharmaceutical products | |
| Lan-Lay Co. | 65 11th Street San Francisco 3 | 2844 | (4) | Cosmetics | |
| Landon Products, Inc.3 | 1432 N. Chico St. South El Monte | 2852 | 12 | Paint remover, waterless hand cleaner, aluminum screen cleaner | |
| Lebec Chemical Corp. | 14066 S. Garfield Ave. Paramount | 2820 | 16 | Synthetic phenolic and urea resins, adhesives specialized chemicals and protective coatings | |
| Leeder Chemicals | 5738 Bankfield Ave. Culver City | 2840 | 6. | Chemicals for cleaning, processing | |
| Leffingwell Chemical Co. | P.O. Box 1187 Perry Annex, Whittier | 2873 | 90 | Agricultural insecticides, fungi- cides, fertilizer mixing plant | |
| Lefohn Scientific Beauty Aids | 1604 N. High Ave. Los Angeles 28 | 2844 | (⁴) | Cosmetics | |
| Lever Brothers Co. | 6300 E. Sheila St. Los Angeles 22 | 2840 | 800 | Soaps, detergents, edible oils, margarine glycerine, toothpastes and food products | |
| Lincoln, John Co.3 | 380 7th Street San Francisco 3 | 2842 | (⁴) | Shoe polish, cleaners, leather dyes | |
| Linseed Oil Products Corp.3 | 1603 Talbert Ave. Santa Ana | 2851 | 20 | Specialists in resin-free finishes, color preservatives | |
| Liquid Plant Food Co., Inc. | 1726 S. Magnolia Ave. Monrovia | 2870 | 20 | Liquid chemical fertilizers, organic soil conditioners | |
| Liquid Plastic Co. of Calif. ² | 8611 Crenshaw Blvd. Inglewood | 2821 | 25 | Plastic coating for prevention of corrosion, calking, and water-proofing. | |
| Liquinox Co. ³ | 1409 W. Chapman St. Orange | 2870 | 14 | Liquid fertilizer | |
| Long Beach Salt Co.3 | 2476 Hunter St. Los Angeles 21 | 2899 | 15 | Salt | |
| Long Manufacturing Co. | 991 Williams St. San Leandro | 2842 | 6 | Rodent bombs and bait | |
| Los Angeles Chemical Co. | 4545 Ardine St. South Gate | 2810 | 175 | Industrial chemicals, agricul- tural insecticides, ceramic colors | |
| Los Angeles Soap Co. | 617 E. 1st St. Los Angeles 12 | 2840 | 400 | Soap and glycerine, industrial household paint, detergents | |
| Lund & Sons Co. | 1120 Lincoln Ave. Anaheim | 2851 | (⁴) | Commercial, industrial household paint | |
| Luseaux Lab., Inc. | 1532 W. Redondo Beach Blvd. Gardena | 2840 | 15 | Detergents and sanitary chemicals | |
| M & H Chemical Co.3 | 2386 Davis St. San Leandro | 2840 | 5 | Aircraft, boat and auto lubri- cants, automotive chemicals | |
| Maas, A. R., Chemical Div. | 4750 Ardine St. South Gate | 2819 | 160 | Phosphoric acid, acetic acids, sodium phosphates | |
| Maclean, Neil A., Co., Inc. | 1536 Industrial Way Belmont | 2810 | 29 | Agricultural and industrial chemicals, fumigants and supplies | |
| Maçlin Co. ³ | 6700 Stanford Ave. Los Angeles l | 2820 | 15 | Plastic compounds, custom com- pounded to specifications | |
| Macmillan Petroleum Corp. | 530 W. 6th St. Los Angeles 14 | 2852 | 253 | Asphalts, road oils, distillates, lube oil, jet fuels | |
| Magna Coatings & Chem. Corp. | 1785 N. Eastern Ave. Los Angeles 32 | 2851 | 19 | Industrial paint finishes, special custom aircraft, marine and architectural finishes | |
| Marin Products ³ | 4041 Sebastopol Rd. Santa Rosa | 2842 | (ተ) | Pesticides | |
| Martin's Aqua Supply ³ | 15015 Raymer St. Van Nuys | 2899 | 10-15 | Swimming pool chemicals | |
| See footnotes at end of table. | | | | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing2--Continued

| | IN 1900 FOR LINELY OWN USE IN | cuemicai i | | -concepted |
|---|--|------------|--|---|
| Company name | Address | SIC No. | Approx. No. ² of employees | Major chemical products manufactured |
| Marvin Corp. | 1641 Bluff Road Montebello | 2899 | 12 | Roof coatings, aluminum coatings, driveway coatings |
| Marzilli Shellac Corp. | 16915 S. Broadway Gardena | 2851 | 15 | Shellac and shellac thinner |
| Master Putty Mfg. Co., Inc. | 5526 Avalon Blvd. Los Angeles 11 | 2852 | (4) | Putty |
| Maywood Industries ³ | 550 S. Palm St. La Habra | 2899 | 20 | Lint remover, plastic and ceramic items |
| McCarty Paint Co. | 1600 Lyn Way Santa Cruz | 2851 | 6 | Paints, enamels, and protective coatings |
| McCloskey Varnish Co. of the West | 5501 E. Slauson Ave. Los Angeles 22 | 2851 | 40 | Varnish, alkyds, and polyvinyl- acetate emulsions, paint raw materials |
| McGuire Chemical Co.3 | 735 Terminal St. P.O. Box 98 | 2810 | 50 | Industrial solvents, chemicals, oils |
| McKesson & Robbins, Inc. | 200 S. Los Angeles St. Los Angeles 12 | 2830 | 100 | Drugs |
| Merck & Co., Inc. Marine Magnesium Div. | E. Grand Ave. South San Francisco | 2834 | 70 | Magnesium carbonates, hydroxides, oxides |
| Merit Mfg. Co. | 4222 Van Buren Place Culver City | 2840 | 5 | Powdered detergents and cleaning compounds |
| Metallic Phosphate Products Co. | 1609 Azalea Drive Alhambra | 2819 | (4) | Polyphosphoric acid |
| Michael-Lawrence Co., Inc. | 535 N. Eucalyptus Ave. Inglewood | 2851 | 4 | Exterior paint |
| Michel & Pelton Co. | 5743 Landregan St. Oakland 8 | 2841 | 8 | Chemical compounds, grafting wax, soft soaps |
| Mido Products | 1801 Border Ave. Torrance | 2840 | 10 | Chemicals, chem, cleaning com- pounds, barrel finishing supplies and equipment |
| Mill-Hall, Inc. | 829 Wright Ave. Richmond | 2800 | 5 | Formulating and compounding chemicals, custom processing |
| Minnesota Mining & Mfg. Co. | 6411 Randolph St. Los Angeles 22 | 2891 | 300 | Adhesives, coatings, and sealers |
| Mirror Bright Polish Co. | 365 N. Altadena Drive Pasadena | 2840 | 15 | Polish glaze for autos, furni- ture, airplanes, chrome, and glass |
| Monsanto Chemical Co. | 6670 E. Flotilla St. Los Angeles 22 | 2870 | 100 | Chemicals, plastics, adhesives |
| Mountain Copper Co., Ltd. | 230 California St. San Francisco 11 | 2870 | 70 | Copper chemicals and fertilizers |
| Moyer Chemical Co. | P.O. Box 945, 1310 Bayshore Blvd., San Jose | 2870 | 40 | Agricultural chemicals, insecticides, fungicides |
| Narmco Resins & Coatings Co. | 600 W. Victoria St. Costa Mesa | 2820 | 190 | Metal adhesives, synthetic resins, coatings and impregnation of cotton |
| National Chemical & Mfg. Co. | 7006 Stanford Ave. Los Angeles l | 2851 | 30 | Emulsion, paints |
| National Cylinder Gas Div. of Chemetron Corp. ³ | 11705 S. Alameda St. Los Angeles 59 | 2813 | (4) | Industrial and medical gases, welding equipment and supplies |
| National Lacquer Co. ³ | 1600 Armstrong Ave. San Francisco 24 | 2851 | 6 | Lacquers, liquid plastic, sealers |
| National Lead Co. | 2240 24th St. San Francisco 10 | 2851 | 700 | Paints, varnishes, specialized finishes |
| National Research & Chemical Co. | 12520 S. Cerise Ave. Hawthorne | 2840 | 45 | Photographic specialties, indus- trial cleaning compounds, insti- tutional chemical compounds |
| National Sanitary Supply Co. ³ | 230 W. 116th St. Los Angeles 61 | 2842 | 50 | Mechanics paste soap, waterless hand cleaner, skin protector |
| Nelson Technical Coatings Co. | 2147 N. Tyler Ave. El Monte | 2851 | 6 | Chlorinated rubber stucco, concrete and pool coatings, |
| See footnotes at end of table. | | | | industrial and household paints |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds
in 1960 for their own use in chemical manufacturing -- Continued

| | in 1960 for their own use in | -Continued | | |
|---|--|------------|---------------------------------------|---|
| Company name | <u>Address</u> | SIC No. | Approx. No. ² of employees | Major chemical products manufactured |
| Neville Chemical Co. | 2201 Cerritos Ave. Anaheim | 2821 | (⁴) | Resins |
| Nevin Engineering Assoc. | 208 Toyopa Drive Pacific Palisades | 2819 | (4) | Barium bronze |
| Nion Corp.3 | 1001 N. McCadden Place Los Angeles 38 | 2834 | 75 | Pharmaceuticals |
| Nopco Chemical Co. | 1141 S. 14th St. Richmond | 2800 | 75 | Chemicals, plasticizers, emulsions, petroleum sulfonates |
| Noxal Products Co. | P.O. Box 156 Monterey Park | 2834 | 7 | Pharmaceuticals, antiseptics |
| Nur-Line Processing Co. ³ | 3457 E. 15th St. Los Angeles 23 | 2851 | 10 | Specification painting |
| Nutrilite Products, Inc. | 5600 Beach Blvd. Buena Park | 2834 | 194 | Vitamin-mineral food supplement, agricultural products |
| Nutritional Aids Co., Inc. ³ | 1775 W. Jefferson Blvd. Los Angeles 18 | 2834 | 5 | Vitamins, bio-chemical, pharmaceuticals |
| O'Brien Corp. of San Francisco | 1019 Mission St. San Francisco 3 | 2851 | 29 | Paint, enamels, lacquers |
| Ohio Chemical Pacific Co. | 1231 2nd St. Berkeley 10 | 2810 | 60 | Medical gases, therapy oxygen, lab. gases |
| Oil & Solvent Process Co. | 1734 W. First St. Azusa | 2851 | (4) | Solvents and thinners |
| Old Colony Paint & Chemical Co. | P.O. Box 2176 Terminal Annex Los Angeles 54 | 2851 | (⁴) | Paints, varnishes, and industrial surface coatings |
| Olin Mathieson Chemical Corp. | P.O. Box 245 Morgan Hill | 2899 | (⁴) | Railway fuses, highway fuses, forest fire torches |
| Omega Shoe Polish Co. ³ | 1525 S. Los Angeles St. Los Angeles 15 | 2842 | (⁴) | Shoe polishes of all kinds |
| Orange County Chemical Co.3 | 3622 W. Hazard Ave. Santa Ana | 2842 | (4) | Sweeping compounds |
| Overton Laboratories | 4648 Hollywood Blvd. Los Angeles 27 | 2844 | (4) | Cosmetics, toilet preparations |
| Pacific Goast Lacquer Co., | 1500 Spence St. Los Angeles 23 | 2851 | (⁴) | Lacquer thinners and synthetic allied products |
| Pacific Coatings Corp. 3 | 13400 S. Paramount Blvd. Hollydale | 2851 | 9 | Vinyl plastic masonry coatings, paints, enamels |
| Pacific Glue Mfg. Co. | 921 E. Church St. Stockton | 2891 | 8 | Liquid glues |
| Pacific Guano Co. | 1832 2nd St. Berkeley 10 | 2870 | 200 | Fertilizers, insecticides, seeds |
| Pacific Oxygen Co. | 2205 Magnolia St. Oakland 7 | 2813 | 32 | Oxygen, nitrogen, argon and acetylene gases, liquid oxygen |
| Pacific Paint & Varnish Co. | 4th and Cedar Sts. Berkeley 10 | 2851 | 200 | Paints and varnishes |
| Pacific Press, Inc. | 5201 S. Soto St. Vernon 58 | 2851 | 1,100 | Printers, lithographers, photoengravers |
| Pacific Soap Co., Ltd.3 | 6830 McKinley Ave. Los Angeles 1 | 2841 | 35 | Granulated soap, laundry chip and powdered soap, bar soap |
| Pamasa Products ³ | P.O. Box 2031 Fullerton | 2840 | (⁴) | Floor finish |
| Parasan Co. ³ | 8918 Golf Drive Spring Valley | 2843 | 8 | Sanitary supplies |
| Parco, Inc. ³ | 3818 Bandini Blvd. Los Angeles 23 | 2871 | 15 | Fertilizers |
| Parker Brothers, Inc. | 7044 Bandini Blvd. Los Angeles 22 | 2820 | (*) | Tank coatings and linings, thermosetting phenolic epons, vinyls |
| Parker Rust Proof Co. | 3710 Fruitland Ave. Maywood | 2819 | 11 | Phosphate coating chemicals, metal cleaners, cold forming lubricants |
| Parko-Pacific Co. | 15722 Broadway Gardena | 2840 | 35 | Auto and aircraft chemicals, polishing products and abrasives |
| See footnotes at end of table. | | | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds
in 1960 for their own use in chemical manufacturing -- Continued

| th 1960 for their own use in chemical manufacturing Continued | | | | | | | | |
|---|---|---------|------------------------------|---|--|--|--|--|
| Company name | <u>Address</u> | SIC No. | Approx. No.3 of employees | Major chemical products manufactured | | | | |
| Parks-Barnes, Inc. ³ | 530 Sixth St. Hermosa Beach | 2870 | 35 | Horticultural products | | | | |
| Patek & Co. | 201 Bayshore Blvd. San Francisco l | 2840 | 85 | Laundry and dry cleaning supplies | | | | |
| Patten Concentrates, Inc. ³ | 4635 Alger St. Los Angeles 39 | 2834 | 6 | Pharmaceuticals, food concentrates, vitamins | | | | |
| Pemaco, Inc. ³ | 5989 District Blvd. Los Angeles 22 | 2899 | 17 | Metal working products, metal forming compounds, chemical products | | | | |
| Perf Products | 235 Bayshore Blvd. San Francisco 24 | 2841 | 6 | Soaps and detergents | | | | |
| Petrochemicals Co. | 1825 E. Spring St. Long Beach 6 | 2841 | 21 | Detergents, anti-caking agents, wetting agents and aromatic solvents | | | | |
| Philadelphia Quartz Co. of Calif. | 7th & Grayson Sts. Berkeley 10 | 2819 | 124 | Sodium silicate, potassium silicate, sodium metasilicate | | | | |
| Pioneer Chemical Co., Inc. ³ | 418 E. 3rd St. Los Angeles 13 | 2841 | 15 | Sanitary maintenance supplies, disinfectants, cleaning compound | | | | |
| Pioneer Soap Co., Inc. ³ | 470 Carolina St. San Francisco 7 | 2841 | 22 | Laundry soaps, cleansers, detergents | | | | |
| Pittsburgh Plate Glass Co. | 742 Grayson St. Berkeley 10 | 2851 | 350 | Industrial and household paints, varnishes, enamels, lacquers | | | | |
| Plant Food Corp. | 3711 Medford St. Los Angeles 63 | 2870 | 30 | Fertilizers and agricultural chemicals, insecticides | | | | |
| Plex Chemical Corp. | 235 Bayshore Blvd. San Francisco 24 | 2800 | 14 | Chemicals | | | | |
| Plus Products ³ | 2302 E. 38th St. Los Angeles 58 | 2834 | 50 | Vitamin and mineral supplements | | | | |
| Ply-On Coatings, Inc.3 | 55 Sheridan St. San Francisco 3 | 2851 | 10 | Plastic coatings, vinyl lacquers | | | | |
| Poly Resins | 11655 Wicks St. Sun Valley | 2821 | 10 | Synthetic resins and compounds, protective coatings | | | | |
| Polytron Corp. ³ | 1175 S. Kent St. Richmond | 2821 | 10 | Plastic raw materials | | | | |
| Procter and Gamble Co. | 1601 W. 7th St. Long Beach | 2841 | 6 50 | Soaps, oils, shampoos and dentrifices | | | | |
| Productol Co. ³ | 417 S. Hill St. Los Angeles 13 | 2814 | 90 | Naphthalene, cresols, cresylic acids | | | | |
| Protex Wax Co. ³ | 1235 48th Ave. Oakland 1 | 2840 | 6 | Floor wax and cleaners | | | | |
| Pure Carbonic Co. | 3rd and Virginia Sts. Berkeley 10 | 2813 | 65 | Carbon dioxide gas (CO ₂) Dry-ice | | | | |
| Purex Corp., Ltd. | 9300 Rayo Ave. South Gate | 2899 | 1,200 | Liquid bleach, dry bleach, syn- thetic detergents, cleansers, toilet soap | | | | |
| Reaction Products Co.3 | 829 Wright Ave. Richmond | 2810 | 5 | Chemicals, copper salts, and organic compounds | | | | |
| Redel, Inc. | 2300 E. Katella Ave. Anaheim | 2813 | 20 | Liquid oxygen, thread sealant, resin backed copper stripping | | | | |
| Reichhold Chemicals, Inc. ³ | 120 S. Linden Ave. South San Francisco | 2821 | 100 | Chemicals, chemical colors, synthetic resins, industrial chemicals | | | | |
| Reliance Varnish Co. of Calif. | 5025 E. Slauson Ave. Los Angeles 22 | 2851 | 30 | Industrial finishes | | | | |
| Rexco-Chemical Co.3 | 1325 Warehouse Rd. Costa Mesa | 2800 | 4 | Chemical specialties | | | | |
| Rhodes, D. H., & Co. | 434 9th St. San Francisco 3 | 2851 | 10 | Paints, oils, and waxes | | | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds
in 1960 for their own use in chemical manufacturing -- Continued

| | in 1960 for their own use in chemical manufacturing Continued | | | | | |
|---|---|---------|-------------------------|--|--|--|
| Company name | <u>Address</u> | SIC No. | Approx. No. 3 | Major chemical products manufactured | | |
| Riders Limited ³ | 7234 Varna Ave. North Hollywood | 2830 | 22 | Pharmaceuticals | | |
| Riker Laboratories, Inc. | 19901 Nordhoff St. Northridge | 2834 | 400 | Pharmaceuticals | | |
| Riley, Stephen Co., Inc. | 3821 W. Jefferson Blvd. Los Angeles 16 | 2844 | 30 | Bubble baths, bath oils, perfume | | |
| Ring-In Chemical, Inc. ³ | 5300 Los Gatos Hwy. Santa Cruz | 2899 | (4) | Auto chemicals | | |
| Ritchie Adhesive Co. | 7822 Salt Lake Ave. Huntington Park | 2891 | 7 | Cellulose pastes, vegetable and vinyl adhesives | | |
| Roberts Chemical Co. ³ | 600 N. Baldwin Blvd. City of Industry | 2891 | (4) | Adhesives and solvents | | |
| Roberts Co. ³ | 1049 Broadway Burlingame | 2873 | 5. | Insecticides | | |
| Rocket Chemical Co., Inc. 3 | 4674 Alvarado Canyon Rd. San Diego 20 | 2899 | 7 | Rust and corrosion preventatives | | |
| Rolley Co. (Div. of Botany ³ Industries) | 1355 El Camino Real Millbrae | 2840 | (⁴) | Cosmetics | | |
| Rust-Oleum | 9038 E. Las Tunas Drive Temple City | 2899 | (⁴) | Rust preventatives | | |
| Sanico of California ³ | 7331 Varna Ave. North Hollywood | 2800 | 6 | Chemical concentrates | | |
| Santa Barbara Paint Factory ³ | 314 Palm Ave. Santa Barbara | 2851 | 7 | Paints, enamels, marine paints | | |
| Scofield, L. M., Co. | 2071 Laura Ave. Huntington Park | 2842 | 15 | Cement color hardener and wax | | |
| Seal-Ins Laboratories, Inc.3 | 4021 E. Florence Ave. Bell | 2834 | (^) | Pharmaceuticals | | |
| Seaside Paint and Lacquer Co.3 | 1439 Cota Long Beach 13 | 2851 | 2 | Paints, lacquers, enamels | | |
| Security Paint Mfg. Co. | 1621 N. Indiana St. Los Angeles 63 | 2851 | 24 | Paint, enamels, varnishes | | |
| Sentinel Chemical Co.3 | 1790 11th St. Oakland 20 | 2840 | 11 | Cleaning compounds, detergents, insecticides, disinfectants | | |
| Servex ³ | 6122 N. Figueroa St. Los Angeles 42 | 2830 | (4) | Feminine Hygiene drugs | | |
| Shaaco Products | 921 E. Redondo Blvd. Inglewood 3 | 2899 | 2 | Chemical cleaning compounds | | |
| Shannon Luminous Materials Co. | 7356 Santa Monica Blvd. Hollywood 46 | 2851 | 7 | Paints, lacquers, dyes, inks | | |
| Shell Chemical Co., Agricultural Chemicals Div. | 110 W. 51st St. New York 20, N.Y. | 2873 | (4) | Specialty chemicals | | |
| Shell Chemical Co., Ammonia Div. | 100 Bush St. San Francisco 6 | 2819 | (4) | Nitrogen chemicals | | |
| Shell Chemical Co., Industrial Chemicals Div. | 110 W. 51st St. New York 20, N.Y. | 2821 | (4) | Alcohols, solvents, other organic chemicals | | |
| Shell Chemical Co., Plastics and Resins Div. | 110 W. 51st St. New York 20, N.Y. | 2821 | (4) | Epon resins, other organic chemicals | | |
| Shell Chemical Corp., Ammonia Div. | 100 Bush St. San Francisco 6 | 2819 | (ተ) | Ammonia products | | |
| Shell Chemical Corp., Agricultural Chemical Sales Div. | 460 Park Ave. New York 22, N.Y. | 2873 | (*) | Insecticides, agricultural and non-agricultural and soil fumigants | | |
| Shell Chemical Corp. Chemical Sales Div. | 380 Madison Ave. New York 17, N.Y. | 2821 | (4) | Organic solvents, industrial chemicals | | |
| Shelley Urethane Industries, Inc. ⁸ | 4528 Brazil St. Los Angeles 39 | 2821 | 35 | Design and engineering services | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing -- Continued

| | TH 1900 FOL CHELL GOIL USE I | -covictudea | | |
|---|--|-------------|----------------------------|--|
| Company name | <u>Address</u> | SIC No. | Approx. No. a of employees | Major chemical products manufactured |
| Sherwin-Williams Co. of California, The | 490 Grand Ave. Oakland 10 | 2851 | 700 | Paints, varnishes, lacquers, chemicals, insecticides |
| Shontex Co., The ³ | 1556 20th St. Santa Monica | 2844 | 7 | Cosmetics |
| Silver Line Products, Inc. | 5618 E. Washington Blvd. Los Angeles 22 | 2891 | 55 | Friction and bonding materials |
| Sinclair-Valentine Co., Div. of American Marietta ³ | 1104 57th Ave. Oakland 21 | 2893 | 100 | Printing inks |
| Skasol Inc. of Southern Calif. | 967 N. Vignes Los Angeles 12 | 2899 | . 8 | Water treatment, chemical de-scaling |
| Smith-Davis Co., Div. of Maas & Waldstein Co. Newark, N.J. | 10751 Venice Blvd. Los Angeles 34 | 2851 | (4) | Industrial finishes, lacquers, |
| Smith, E. W., Chemical Co. ³ | 10520 E. Proctor Ave. La Puente | 2899 | 15 | Cleaning compounds, water softeners, fly sprays |
| Smith, Robert Mfg. Co., Inc. | 6507 Salt Lake Ave. Bell | 2840 | 25 | Soaps and detergents |
| Sno-Boy Paints, Inc.3 | 1612 Market St. San Francisco 2 | 2851 | 3 | Paints |
| Snowden Enterprises ³ | P.O. Box 1213 Modesto | 2800 | 8 | Chemicals |
| Socony Paint Products Co., Div. of Socony Mobil Oil Co., Inc. | 2647 E. 37th St. Los Angeles 58 | 2851 | . 40 | Paints, varnishes, and enamels |
| Southern California Disinfecting Co. ³ | 2424 San Fernando Rd. Los Angeles 65 | 2840 | 28 | Cleaners, disinfectants, janitor supplies |
| Southern Lacquer & Paint Corp. | 9845 Miller Way South Gate | 2851 | 30 | Lacquers, paints, and synthetic enamels |
| Sovig Conrad Co.3 | 875 Bryant St. San Francisco 3 | 2815 | (4) | Sealers, waxes, hardeners, waterproofing |
| Sparks Chemical Co. of California, Inc. | 1925 Temple, Long Beach 4 | 2840 | 5 | Cleaning compounds |
| Spartan Lacquer Co. | 9255 E. Imperial Highway Downey | 2851 | (⁴) | Lacquers, lacquer thinners, synthetic enamels |
| Spebra Products Manufacturing Co. | 2017 Granville Ave. Los Angeles 25 | 2820 | 8 | Chemicals for the food and beverage industries |
| Spicer-Gerhart Co. ³ | 8350 Foothill Blvd, Sunland | 2834 | 9 | Pharmaceuticals |
| Staley, A. E. Mfg. Co. | 5832 Garfield Ave. Los Angeles 22 | 2818 | (4) | Water softener |
| Standard Homeopathic Co.3 | 436 W. 8th St. Los Angeles 14 | 2830 | 50 | Drugs |
| Standard Paint Co. | 3209 Adeline St. Berkeley 3 | 2851 | 20 | Paints |
| Stauffer Chemical Co. | 636 California St. San Francisco 8 | 2840-99 | 1,450 | Insecticides, fertilizers, borax and boric acid, cleaning fluids |
| Stayner Corp. ³ | 2531 9th St. Berkeley 10 | 2834 | 45 | Pharmaceutical and vitamin products |
| Stephenson Air Brush Paint Co.3 | 60 Hegenberger Loop Oakland 21 | 2850 | (*) | Paints |
| Sterling Paint Co. | 6460 Hollis St. Emeryville 8 | 2851 | (4) | Paints |
| Sterol Derivatives, Inc. | 3626 Medford St. Los Angeles 63 | 2834 | 24 | Fine chemicals, food chemicals, brominated oils |
| Stone, E. B., & Son | P.O. Box 57 Salinas | 2800 | (4) | Chemicals and allied products |
| Can footpates at and of table | | | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds
in 1960 for their own use in chemical manufacturing -- Continued

| | THE TAGG TOT CHELL OMIT GAS THE | CHEMICAL B | MINGTACTOTINE - | Continuen | | |
|--|---|---------------|----------------------------|--|--|--|
| Company name | <u>Address</u> | SIC No. | Approx. No. 3 of employees | Major chemical products manufactured | | |
| Stoner-Mudge Co., Div. American-Marietta ³ | 1004 W. 10th St. P.O. Box 576 Azusa | 2851 | 30 | Industrial finishes, lacquers, enamels, thinners | | |
| Studio Cosmetic Co. | 12232 W. Olympic Blvd. Los Angeles 64 | 2840 | (*) | Cosmetics | | |
| Studio Girl Hollywood, Inc. | 3618 San Fernando Road Glendale 4 | 2844 | 40 | Cosmetics | | |
| Sun Chemical Corp. | 20 S. Linden South San Francisco | 2893 | (⁴) | Inks, paints, hardeners, calking and glazing compounds | | |
| Sum Products Co. | 402 15th St. San Diego | 2842 | 5 | Industrial cleaning compounds | | |
| Sunland Chemical Co.3 | 11630 Wicks St. Sum Valley | 2899 | 4 | Metal cleaners and custom compounds | | |
| Super Concrete Emulsions, Ltd. | 1372 E. 15th St. Los Angeles 21 | 2899 | 25 | Waterproofing compounds | | |
| Super Soap Co.3 | 1421 Egbert Ave. San Francisco 24 | 2841 | 5 | Soap and waterless cleanser | | |
| Superior Paint & Lacquer Works | 6231 Maywood Ave. Huntington Park | 2851 | (⁴) | Enamels, industrial finishes, specification paints | | |
| Sweep Rite Products Co.3 | 2986 E. Century Blvd. Lynwood | 2841 | 8 | Wax and oil base compounds | | |
| Swift & Company (Agricultural Chemical Div.) | 4060 E. 26th St. Los Angeles 23 | 2870 | 100 | Plant foods and agricultural chemicals | | |
| Synkoloid Co., The | 3345 Medford St. Los Angeles 63 | 2851 | 195 | Paints, construction finishing products | | |
| Takara Laboratories ³ | 1161 N. Las Palmas Ave. Los Angeles 38 | 2830 | 12 | Pharmaceuticals | | |
| Tap and Drill E-Z Div. of Darco Industries, Inc. ³ | 2151 E. Rosecrans El Segundo | 2899 | 6 | Cutting and tapping compounds | | |
| Tec-Chemical Co. | 524 Monterey Pass Road Monterey Park | 2899 | (4) | Chemical compounds and coatings | | |
| Textilana Corp. | 12607 Cerise Ave. Hawthorne | 2841 | (4) | Synthetic detergents, cleaners | | |
| Thompson Chemicals Corp. | 3600 Monon St. Los Angeles 27 | 2873 | (4) | Insecticides, organic chemicals for agriculture | | |
| Thompson, W. T., Co. | 2727 Hyperion Ave. Los Angeles 27 | 2834 | (4) | Vitamins and pharmsceuticals | | |
| Thurston, Emory W. Laboratories, Inc. ³ | 3355 Glendale Blvd. Los Angeles 39 | 2834 | 12 | Pharmaceuticals, food supplements, vitamin products | | |
| Tibbetts-Westerfield Paint Co., Inc. | 6901 S. Stanford Ave. Los Angeles 1 | 2851 | 16 | Paints, varnishes, lacquers | | |
| Tomso Products Co. ³ | 3020 Clement St. San Francisco 21 | 2899 | 4 | Silicone eyeglass and shoe shine cloths | | |
| Tops Chemical Co. | 1727 Buena Vista Ave. Duarte | 28 9 9 | 22 | Chlorine, bleach, and miscellaneous chemicals | | |
| Trail Chemical Corp. | 1614 W. Gidley St. El Monte | 2851 | 45 | Industrial finishes, enamels, lacquers, paints, thinners | | |
| Trailite, Inc. ³ | 4707 E. Compton Blvd. Compton | 2851 | 3 | Protective coatings | | |
| Tretolite Co. of California | 200 S. Puente St. Brea | 2899 | (4) | Oil field emulsion breaking compounds | | |
| Trewax, Inc. | 5631 S. Centinela Ave. Culver City | . 2842 | 15 | Floor waxes | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing 1--Continued

| | in 1900 for their own use in chemical manufacturing Continued | | | | | | | | |
|---|---|---------|--------------------------|---|--|--|--|--|--|
| Company name | Address | SIC No. | Approx. No. of employees | Major chemical products manufactured | | | | | |
| Tri-City Paint Co. | 1220 Fourth St. Berkeley 2 | 2850 | 8 | Paint | | | | | |
| Trimal Laboratories | 7029 Willoughby Ave. Hollywood 38 | 2842 | 7 | Cosmetics | | | | | |
| Trojan Powder Co. | 620 Market St. San Francisco 4 | 2892 | 100 | Explosives | | | | | |
| Troy Industrial Products Co. of Los Angeles | 2249 E. 39th St. Los Angeles 58 | 2842 | 25 | Chemical compounds and janitorial supplies | | | | | |
| Turco Products, Inc. | 24600 S. Main St. Wilmington | 2840 | 495 | Industrial chemical cleaning and maintenance compounds | | | | | |
| Ultra Chemical Works, Inc. | 12607 Cerise Ave. Hawthorne | 2842 | (*) | Floor waxes, detergents | | | | | |
| Unit Chemical Corp.3 | 4161 Redwood Ave. Los Angeles 66 | 2840 | 25 | Sanitizers, disinfectants | | | | | |
| United Heckathorn Co. (subsequently changed to United Chemetrics Corp.) | 600 S. 4th St. Richmond | 2870 | 200 | Insecticides, fertilizers and their application, industrial chemicals | | | | | |
| United Laboratories, Ltd. ³ | 333 S. Fair Oaks Ave. Pasadena | 2834 | 13 | Pharmaceutical products | | | | | |
| United States Borax & Chemical Corp. | 630 Shatto Pl. Los Angeles 5 | 2819 | (⁴) | Borates, borax, weed killing compounds, industrial hand soaps | | | | | |
| U. S. Peroxygen Corp. | 850 Morton Ave. Richmond | 2810 | 5 | Organic chemicals | | | | | |
| United States Rodent Destroyer Co. | P.O. Box 305 Los Gatos | 2873 | 4 | Rodent and gopher destroyers | | | | | |
| Universal Chlorinator Co.3 | 14831 Bessemer St. Van Nuys | 2800 | 8 | Chemicals, liquid powder, tablets | | | | | |
| Universal Detergents, Inc. | 1825 E. Spring St. Long Beach 6 | 2842 | (⁴) | Detergents, solvents | | | | | |
| Urell, Inc. | 2630 Humboldt St. Los Angeles 31 | 2899 | 13 | X-ray and photographic chemicals | | | | | |
| V-O Manufacturing Co. | 13165 Sherman Way North Hollywood | 2810 | 2 | Automotive and industrial chemicals | | | | | |
| Valley Queen Products Co. | 6027 Wilmington Ave. Los Angeles 1 | 2842 | 6 | Cleaning compounds, soap | | | | | |
| Van-S Laboratories | 1681 8th St. Oakland 20 | 2830 | 6 | Drugs, cosmetics, and chemicals | | | | | |
| Vi-Cly Industries, Inc. | 18414 Santa Fe Ave. Compton | 2851 | 60 | Paint, enamels, varnish | | | | | |
| Vi-Jon Laboratories, Inc. | 1833 Peralta Oakland 7 | 2840 | 1.5 | Cosmetics, drugs | | | | | |
| Vinyl-Line Paint Co. | 6127 Sepulveda Blvd. Van Nuys | 2851 | 5 | Paints | | | | | |
| Visco Products Co., Inc. | 400 E. Vermont St. Anaheim | 2899 | 13 | Oil treating chemicals | | | | | |
| Vita-Fluor Corp. | 409 N. 5th St. Redlands | 2834 | 22 | Vitamins, pharmaceuticals | | | | | |
| Vitaminerals, Inc. ³ | 1815 Flower St. Glendale l | 2834 | 100 | Dietary food supplements and pharmaceuticals | | | | | |
| Vitamins for Industry, Inc.3 | 3456 W. Olympic Blvd. Los Angeles 19 | 2834 | (4) | Vitamin products | | | | | |

TABLE A-1. - California chemical companies reporting purchases of individual minerals and mineral compounds in 1960 for their own use in chemical manufacturing 1--Continued

| Company name | - <u>Address</u> | SIC No. | Approx. No. ² of employees | Major chemical products manufactured |
|--|--|---------|--|---|
| Vitex Laboratories | 1141 S. I4th St. Richmond | 2834 | (4) | Vitamin concentrates and pharmaceuticals |
| Vitmora Co. | 100 S. Adams St. Glendale 5 | 2834 | 30 | Pharmaceuticals, food supplements |
| Vogarell Products, Inc. | 1212 W. Washington Blvd. Los Angeles 77 | 2834 | (⁴) | Proprietory drugs |
| Vogue Cosmetic Products | 2130 Canyon Dr. Costa Mesa | 2842 | 8 | Cosmetics |
| Vonett Sales Co.3 | 645 N. Martel Ave. Los Angeles 36 | 2840 | 7 | Cosmetics |
| Walker Paint Co. | 149 Hendy Ave. Sunnyvale | 2851 | (⁴) | Paints |
| Weatherwise Products, Inc. | 15119 Oxnard St. Van Nuys | 2899 | 8 | Protective coatings |
| West Chemical Products, Inc. 3 | 2110 E. 37th St. Los Angeles 58 | 2840 | (⁴) | Disinfectants, germicidals, maintenance |
| Western Chemical & Mfg. Co. | 3270 E. Washington Blvd. Los Angeles 23 | 2810 | 80 | Industrial chemicals |
| Western Lead Products Co. | 720 S. 7th Ave. City of Industry | | | Lead oxídes, powdered lead, soft lead, antimonial lead, zinc alloys |
| Western States Chemical Corp. | Port Chicago Hwy. Nichols | 2871 | 5 | Chemical fertilizers |
| Western Stencil Co.3 | 527 Howard St. San Francisco 5 | 2893 | 6 | Duplicating stencil sheets, ink, stencil correction fluid |
| Westling Roger Ink Corp. | 5001-B Firestone Bldg. South Gate | 2893 | 6 | Printing inks |
| Whiteline Paint Co., Inc. | 1520 Spence St. Los Angeles 23 | 2851 | 25 | Paint, enamels, varnishes |
| Wilco Co. | 4425 Bandini Blvd. Los Angeles 23 | 2899 | 200 | Chemical specialties |
| Williams, C. K., & Co. | 4650 Shellmound St. Emeryville 8 | 2816 | (4) | Iron oxide pigments and colors, nonmetallic fillers |
| World Spray Co., Inc. | 2211-1/2 Chico Ave. El Monte | 2870 | 8 | Domestic and agricultural insecticides |
| Wulff Process Co. 3 | 3040 E. Slauson Ave. Huntington Park | 2813 | 10 | Acetylene |
| Wyandotte Chemicals Corp. J. B. Ford Div. | 8921 Dice Rd. Los Nietos | 2899 | 75 | Metal treatments, cleaning compounds |
| Yates & Smart Paint Co. | 630 E. 10th St. Oakland 6 | 2850 | 12 | Paints, varnishes |
| Yosemite Chemical Co. | 1040 M ariposa St. San Francisco 7 | 2840 | 40 | Industrial cleaning compounds |
| Zolatone Process, Inc. ³ | 3411 E. 15th St. Los Angeles 23 | 2851 | 125 | Paints, lacquers, synthetics, technical coatings |

¹Also, 332 companies in the SIC 28 category in California responded with reports of either no consumption of any of the items listed; consumption of mineral raw materials valued at less than \$1,000 (and no specific commodities designated); or the products reported were materials which had lost their identity as a mineral raw material.

⁴Not reported.

²California Manufacturing Association Register.

³Consumed exclusively organic materials, minerals and chemicals beyond first processed stage, or items included elsewhere.

TABLE A-2. - Imports of selected minerals by California ports of entry, 19601

| O | 0,- *- | omalas- | Ports of | | P | 1 | Major sources of origin | |
|--|--------------------|-------------------------------|-------------------|------------------------------|-------------------|---------|--|--|
| Commodity | San Fr Quantity | ancisco Value ³ | Quantity | vgeles Value ² | San D Quantity | | Major sources of origin | |
| Antimony: | Quantity | 74144 | Qualitacy | Turue | QUALICITY, | - value | | |
| Metalshort tons | 53 | \$23,234 | 44 | \$19,326 | - | | United Kingdom, Belgium. | |
| Ore | - | 1 - 2 | - | | 153 | 2,222 | | |
| Oxide | 50 | 19,048 | 255 | 103,780 | - | - | United Kingdom, France, Belgium, | |
| A | | | 1 | |] | | Netherlands. | |
| Arsenic: Metalpounds | | _ | 2,240 | 858 | ۱. | | Sweden, | |
| Sulfidedo,. | - | - | 38 | 1,037 | | | United Kingdom. | |
| Trioxide (white)do | - | - | 69,511 | 4,213 | | - | Mexico. | |
| Asbestos: | ļ | | | | | l ' | | |
| Amosite (crude)short tons | 264 | 32,035 | 308 | 42,443 | | - | Republic of South Africa, Rhodesia. | |
| Chrysotile (blue)do,. | 4,095 | 886,374 | 1,893 | 420,716 | - | - | Australia, Republic of South Africa, | |
| at 112 Automatical designation | 1 607 | 388,185 | _ | _ | l <u>-</u> | | Rhodesia. Do. | |
| Chrysotile (other)doShingle fiberdo | 1,687 | 38,700 | | _ | [| 1 - | Do. | |
| Short fiber (15 percent impurities)do | 5 | 930 | 357 | 68,131 | - | - | Do, | |
| Barium chemicals: | | | · | | | | | |
| Barium carbonatedo | 4 | 3,239 | 115 | 9,761 | - | - | Germany, West. | |
| Barium chloridedo | 12 | 1,502 | 50 | 7,677 | 17 | 1,403 | Germany, West, France, Italy. | |
| Blanc fixedo | 80 | 4,800 | - | - | - | - | Germany, West. | |
| Lithoponedo | 11 | 1,078 | - | - | - | - | Netherlands, | |
| Bauxite: | 1 | | | | 1 | | | |
| Crudelong tons | | 71,779 | - | - | - | - | British Guiana, Surinam. | |
| Calcineddo | 1,100 | 12,410 | _ | - | - | _ | Do. | |
| Calcium chlorideshort tons Chromite (refractory grade)do | 480 8,372 | 16,544 493,500 | : | - |] [| 1 2 | Belgium, Philippines, | |
| | 0,3/2 | 493,300 | _ | | 1 | 1 | The imprise of | |
| Clays: | _ | _ | 900 | 17 200 | _ | l _ | Waland Wandan | |
| Kaolindododododododo. | | 1] | 123 | 17,300 2,220 | | 1 : | United Kingdom. United Kingdom, Japan. | |
| Cobait metalpounds | 1 | 43,750 | 88,499 | 126,040 | | ١. | Germany, West, Belgium. | |
| • | 2,500 | 1 43,730 | 00,477 | 120,040 | 1 | | dermany, west, bergrams | |
| Copper (copper content) Oreshort tons | 1,256 | 336,699 | l - | _ | _ | ١. | Peru, Australia, Bolivia, Canada, | |
| Ole,., | 1,250 | 330,533 | | | | | Morocco. | |
| Concentratesdo., | 83 | 18,343 | | - | - | - | Philippines, British Honduras. | |
| Fluorspar (97 percent or less)do | l | | 102 | 2,041 | | - | Mexico. | |
| Graphite (amorphous, natural)do | 929 | 26,664 224,914 | | 101 110 | - | : | Hong Kong, Ceylon, Germany, West. Mexico. | |
| Gypsum (crude)dolodine (crude)pounds | 245,627 | 224,914 | 223,917 72,000 | 203,119 68,382 | | [| Japan. | |
| | | | 12,000 | 00,502 | 1 | | Variant. | |
| Iron oxide pigments: Siennasshort tons | 12 | 1,365 | 10 | 1,453 | | _ ا | United Kingdom, Italy. | |
| Umberdo | | 1,303 | 36 | 2,776 | | - | Malta, United Kingdom. | |
| Vandyke browndo | - | - | 6 | 419 | | - | Germany, West. | |
| Otherdo | 270 | 28,861 | 2,817 | 377,453 | - | - | Germany, West, Italy. | |
| Lead: | | | | | 1 | | | |
| Pigs and barsdo | 5,639 | 1,186,434 | 2,808 | | | • | Australia, Peru. | |
| Reclaimeddo | | - | 5 | 1,756 | | - | Japan. | |
| Lime (dead-burned dolomite)do | 20 | 1,544 | 5 805 | 2,009 40,133 | _ |] | United Kingdom. Netherlands. | |
| Magnesium compounds (lump or ground),do Manganese ore (over 35 percent Mn)do | | 1,544 | 262 | 15,963 | _ | - | Philippines. | |
| Mica (unmanufactured)pounds | 107,680 | 944 | 5,561,920 | 37,322 | | - | India, Republic of S. Africa. | |
| Nitrogen compounds: | · · | | " | | | | | |
| Calcium nitrateshort tons | 12,721 | 354,898 | 24,469 | 701,763 | 3,934 | 176,665 | Norway, Germany, West, Netherlands, | |
| | l . | | į. | | | | Chile, Belgium. | |
| Potassium nitrate (crude)do | 20 | 2,145 | | - 6 25/ | _ | - | Co Mant | |
| Potassium sodium nitratedo Sodium nitratedo | 4,310 | 2,091 113,130 | 60 3,498 | 6,354 99,312 | 1 | 🗓 | Germany, West. Chile. | |
| Syntheticdo | 500 | 12,245 | | 476,784 | | 76,411 | Norway, Germany, West. | |
| Urea,do | 2,937 | 214,004 | | | | | Germany, West, Norway, Japan, | |
| | | | 1 | 40 404 | | | Belgium, United Kingdom. | |
| Phosphates (dicalcium),long tons | 270 | 13,233 | 375 | 18,286 | 39 | 1,786 | Belgium. | |
| Potassium salts: | 1 | | l | | | | Comment Man | |
| Carbonateshort tons | 1 : | l - | 11 16 | 1,478 2,893 | | : | Germany, West. France, Germany, West, Sweden. | |
| Causticdo Cream of tartardo | | 12,482 | | 4,072 | 1 |] | Italy, Germany, West, Spain, | |
| OLDER OF CHARGET STREET, STREE | " | ,, | l | .,.,. | | 1 | United Kingdom, | |
| Cyanidedo | | 2,792 | | 42,318 | 1 | 288 | United Kingdom, Germany, West, France | |
| Ferricvanidedo | 22 | 14,493 | | | - | | Belgium, Germany, West, | |
| Ferrocyanidedodo. | - | I - | 22 55 | 9,795 | | - | Netherlands, Germany, West. Germany, West. | |
| Nitratedo Permanganatesdodo | | _ | 6 | 7,969 2,426 | 1 |] - | United Kingdom. | |
| Saltshort tons | | - | - " | -,-10 | 25 | 299 | Mexico. | |
| Stone (limestone): | | | 1 | | | | | |
| Chalk and whiting: | | | 1 | | | | | |
| Processeddo,. | | 8,766 | | | | - | France, Belgium. | |
| Precipitateddo. | 15 | 1,291 | 30 | | | - | Japan, United Kingdom. | |
| Talc (ground)do. | 351 | 13,656 | | 1 025 077 | 401 | 8,669 | Mexico, Italy, | |
| Titanium (rutile concentrate)do,. | 1,270 | 212,659 163,044 | | 1,026,066 | : | | Australia, Japan. Argentina, Australia. | |
| Tungsten (ore and concentrate)do | 1,7,7,213 | 103,044 | 1 | | 1 | i | Transfer of the state of the st | |
| Zinc: Oredo | 2,493 | 302,484 | l - | _ | so | 5,957 | Australia, Peru, Canada. | |
| Blocks, pigs and slabsdo. | 4,473 | 302,404 | 150 | 33,145 | | 1 3,737 | Peru. | |
| Sheetsdo | | - |) <u>3</u> | 978 | : - | - | Belgium. | |
| | 427 | 9,465 | 2,693 | 107,340 | ıl - | | Australia. | |

Compiled from U.S. Department of Commerce data.

Values are, in general, based on dollar market value in the foreign country and exclude U.S. import duties, ocean freight, and marine insurance.

TABLE A-3. - Exports of selected minerals and compounds from California seaports, 19601

| TABLE A-3 Exp | · | | | | | | |
|---|----------------|------------------|---------------------|----------------|-------------|----------------|---|
| Commodity | Ouentity | ancisco Value | Los Ans Quantity | veres Value | Quantity | Diego Value | Major destination |
| . 1 | V Camero 7 | 74240 | Quantizer | 10100 | - Guarrezer | 10100 | |
| Asbestos: Chrysotile No. 1,short tons | 23 | 12,800 | 222 | 88,295 | _ | | Italy, Japan, Germany, West, Guatemala. |
| Chrysotile No. 2do | - | 1 | 11 | 2,499 | | - | United Kingdom, Switzerland. |
| Chrysotile (other)do | 5.6 | 900 | 21 | 74,025 | - | - | Europe, Philippines. |
| Bismuth (metal)pounds | . . | | 13,168 | 11,916 | - | - | Netherlands. |
| Brominedo | 18,602 | 11,298 | 4,391 | 4,126 | - | - | Saudi Arabia, Iran, Peru, Brazil, |
| Cadmium: | | · | | | | j | Nicaragua, Canada. |
| Hetaldo., | 355,260 | 468,393 | _ : | _ | - | _ | |
| Calcium chlorideshort tons | 585 | 2,644 | 21 | 316 | 8 | 544 | Mexico, Canada, France, Pacific |
| | | · 1 | | | | 1 | Islands. |
| Clay: | | | | | | | |
| Kaolindo., | 47 | 1,498 | 311 | 12,404 | | | Mexico, Philippines, Argentina. |
| Otherdo | 912 | 42,875 | 334 | 26,585 | 566 | 21,110 | Mexico, 11 other countries including Italy, Argentina, Japan, Venezuela. |
| Cobalt (alloy ores and concentrates)2pounds | 65,704 | 33,147 | 131,345 | 57,709 | _ | - | Netherlands, Germany, West, United |
| dopart (arroy ores and concentrated) (spenies | 05, | 33,1 | 131,0.5 | 5., | | | Kingdom, Japan. |
| Copper (unmanufactured ore)short tons | 151 | 67,377 | 288 | 142,128 | - | - | Japan, Germany, West. |
| Diatomiteshort tons | | 95,783 | 28,426 | 2,037,323 | 464 | 27,150 | Mexico, Japan, 30 other countries |
| | ! | 1 | | | | | including Sweden, Italy, United |
| | | 1 | | | | | Kingdom, Germany, West, Switzerland, |
| Annabita (flaka) | 15 | 2,346 | _ | _ | _ | | Netherlands. Venezuela. |
| Graphite (flake)do Graphite (amorphous, natural)do | ii | 1,708 | _ | _ | |] | Philippines. |
| Graphite (amorphous, artificial)do | | 1,,,,,,,,,, | - | _ | 35 | 2,792 | Mexico. |
| Gypsum (crude)do | 2 | 506 | 98 | 5,203 | 5,254 | | Mexico, Australia, Barbados, Indonesia, |
| | | | | | | , | Republic of South Africa, Philippines. |
| Iodine, iodide, and iodatepounds | | 8,699 | 42,564 | 40,628 | | - | India, Peru, Philippines. |
| Iron oxide pigmentsshort tons | 85 | 49,958 | 24 | 5,941 | 20 | 7,309 | |
| • 1. | | | | | | | Philippines, Korea. |
| Lead: Pigs and barsdo | 1,174 | 478,701 | 6 | 2,001 | 29 | R 703 | Peru, Panama, Philippines, Korea, |
| Figs and bars, | 1,114 | 4,0,,01 | ı ° | 2,001 | - | 0,703 | Mexico, Columbia. |
| Reclaimeddo | 236 | 32,561 | 208 | 30,848 | - | - | United Kingdom, Viet Nam, Germany, |
| | | ' ' | | | | | West, Netherlands, Colombia. |
| Lithiumpounds | 3,020 | 1,733 | - | - | - | - | Korea. |
| Magnesium compounds (dead burned)short tons | 34,104 | 1,815,318 | 3 | 2,089 | - | - | Italy, United Kingdom, Germany, West, |
| | | | ١, | ,,,, | | | Colombia, Chile, France, Japan. |
| Mercuryflasks Mica (ground and pulverized)pounds | | 1,680 | 1 | 176 | [| 1 [| Indonesia. Philippines. |
| Molybdenum (ore)do | | | 1,446,694 | 2,091,943 | - | | United Kingdom, Australia, Netherlands, |
| norybactam (orey, military military mark | /-," | 1.3,23. | 2,7,0,0,0 | _,,,,,,,, | | | France, Japan. |
| Nickel (ore and metal)short tons | 6,586 | 595,682 | 4,637 | 1,137,406 | 353 | 69,402 | Japan, Sweden, United Kingdom, Germany, |
| | 1 | | | | | | West, Italy, Norway. |
| Nitrogen compounds: | l | | | | | | |
| Ammonium phosphatedo | 26,185 | 333,598 | 3,743 | 11,725 | 1,719 | 114,925 | Mexico, El Salvador, Peru, Korea, |
| Ammonium sulfatedo | 445 | 265,543 | 1,502 | 114,340 | 6,573 | 373 600 | Republic of South Africa, Malaya. Mexico, Korea. |
| | 443 | 205,545 | 1,302 | 114,540 | 0,513 | 373,000 | mexico, Roiea. |
| Nitrogeous materials: Ammonium (anhydrous)do | 44 | 13,291 | _ | _ | 29,879 | 1 986 239 | Singapore, New Zealand. |
| Potassium-sodium-nitrateshort tons | | 500 | _ | _ | 29,019 | 1,337 | Mexico, Australia. |
| Urea,do., | 2 | 514 | 4,239 | 272,813 | | | Mexico, Korea, Singapore. |
| Otherdo | 82 | 8,551 | 14 | 1,119 | 395 | 20,983 | Mexico, Costa Rica, El Salvador, |
| Potassium chloridedo | - | - | 506,349 | 421 ر448 ر14 | 32,358 | | Japan, Philippines, Sweden, Mexico. |
| Saltdo,. | 308,260 | 1,613,558 | 36 | 2,594 | 1,497 | 91,596 | Canada, Japan, Philippines, Mexico. |
| | | | | | | | Panama, Costa Rica, Brazil, Equador, |
| Sand (silica)do,. | 115 | 7,552 | 80 | 7,539 | 302 | 4 374 | Peru. Mexico, China, Turkey, Venezuela, |
| Sand (strtea) | 113 | ,,,,, | 00 | 7,559 | 302 | 4,3,4 | Malaya, Philippines. |
| Sodium sulfate (crude)do | 70 | 2,968 | 16,241 | 383,253 | 2 | 460 | Mexico, Canada, Australia, Cuba, |
| ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | | | | | | | New Zealand. |
| Stone (ground limestone)do | - | - | - | - | 446 | | Mexico. |
| Sulfurlong tons | 111 | 17,034 | - | - | 14 | 894 | Mexico, Canada, Nicaragua, Panama, |
| | | 20.05- | | 107 000 | | 12 500 | New Zealand, |
| Talc and soapstoneshort tons | 191 | 38,987 | 1,977 | 107,208 | 664 | 13,590 | |
| Tindo,. | 3 | 7,287 | | l - | ۱ - | | Norway, Canada, Greece. |
| Tungsten (ore and concentrates)pounds | | ',10' | 21,530 | 10,876 | l - | | Germany, West, New Zealand. |
| | | | | , | l | | |
| Zinc: | ه ا | 1,344 | 26 | 7 227 | | | Viet Nam. |
| Blocks, pigs, etcshort tons Sheetsdo | 0.5 | 2,123 | 3 | 7,327 4,758 | 0,4 | 826 | |
| DECCE | 1 | ", ", ", " | | -,,,,,, | "'" | "" | Philippines. |
| 01ddo | 1,299 | 178,468 | 686 | 114,191 | - | - | Netherlands, Japan, Chile, Belgium, |
| Dustdo | 237 | 84,747 | 68 | 21,675 | | - | Pacific Island, Venezuela, Belgium, |
| | 1 | | 1 | l | l | 1 | Canada. |

¹Compiled from U.S. Department of Commerce records. ²Figures given are not for this commodity alone.

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UNITED STATES DEPARTMENT OF THE INTERIOR **BUREAU OF MINES DIVISION OF MINERAL RESOURCES** 420 CUSTOM HOUSE, SUB BATTERY STREET SAN FRANCISCO 11, CALIFORNIA

Budget Bureau No. 426102 Approval expires: 10-21-61

INDIVIDUAL COMPANY DATA-CONFIDENTIAL

If permission to disclose is withheld by checking the box marked "No" in question immediately preceding the signature, the data furnished in this report will be treated in confidence by the Department of the Interior, except that they may be disclosed to de-fense agencies.

We realize that you are constantly searching for sources of mineral raw materials, at a lower delivered cost, that will meet your specifications.

To help you in this search, we are making a study to determine whether or not nearby California and Nevada mineral resources are being used to the maximum extent possible by the chemical manufacturing industries in these states. We believe this study will be of material value to you; but naturally, it can be successful only if we receive your full cooperation.

Such organizations as the Chemical Market Research Association of Southern California, Western Chemical Market Research Group, chambers of commerce, Government agencies, and others in the area have recognized the importance of this survey to the Western economy. Will you give us your support by returning this form soon so we can make the results available to you at the earliest possible moment?

Please return a separate questionnaire (more will be sent on request) for each of your chemical producing plants in California and Nevada. Use separate sheets if necessary. Information provided will be held in confidence and publication will be in such a way as to conceal your individual company data.

If further clarification is needed, please contact W. W. Key at the above address, or telephone YU-6-3111, extension 2324.

Very truly yours,

W. F. Dietrich, Chief

W7 Fretrick

Division of Mineral Resources

Region II

(Over)

FIGURE 16. - Canvass Questionnaire Sent to the California Chemical Industry (plate 1).

CONSUMPTION OF MINERALS, METALS, ALLOYS, AND COMPOUNDS by the

CHEMICAL INDUSTRIES OF CALIFORNIA AND NEVADA DURING 1960

| Name | | Nearest City or Town |
|-----------------------------------|---------------------------|----------------------------------|
| County | - Lactoria | State (check which) Calif Nevada |
| Period covered by this report, if | other than calendar year: | |
| From | to | 19 |

- 1. KIND AND FORM OF MATERIAL CONSUMED AT THIS PLANT
 In Sections A and B, provide information on the mineral materials, regardless of source, which were consumed at this plant in manufacturing (including up-grading) during the calendar year 1960 or the most recent 12-month operating period. Report on only those materials consumed whose value exceeded \$1000. Items 1-42 of Section A cover mainly natural raw materials, and items 43-86 of Section B cover metals, alloys, and compounds purchased or produced by you.
 - A. Natural Mineral Raw Materials
 Check kind consumed and specify type and/or form, such as crude, concentrate, ground lump, etc., and trade name, if any.

| Check here. | Kind | Type or Form | Trade Name, if any | | Kind | Type or Form | Trade Name, if any |
|----------------|--------------------|-----------------|-----------------------|----------|-------------------------------------|-----------------|-----------------------|
| Exampl | e: | Processed | | | | | |
| 4. 🗸 | Boron minerals | Kernite | Rasorite | 22 | Nitrates | | |
| 1 | Asbestos | | - | 23 | Perlite | | ļ |
| 2 | Barite | ļ. <u>.</u> | | 24 | Phosphate rock | | |
| 3 | Bauxite | | | 25 | Potash minerals | | |
| 4 | Boron minerals | | | 26 | Pumice | | |
| 5 | Calcium chloride | | | 27 | Pyrites | | |
| 6 | Chromite | | | 28 | Rare earths | | |
| 7 | Clays:-(a) Kaolin | | | 29 | Salt | | |
| | (b) Fullers earth | | | 30 | Silica (incl. sand) | 1 | |
| | (c) Bentonite | | | 31 | Sodium carbonate | | |
| | (d) Miscellaneous | | | <u> </u> | (soda ash) | ļ | 1 |
| | Copper minerals | | | 32 | Sodium sulfate | | |
| 9 | Diatomite | | | _ | (salt cake) | | |
| 10 | Feldspar | | | 33 | Stone (except | | |
| 11 | Fluorine minerals | | | | items 16 and 30) | | |
| 12 | | | | 34 | Strontium minerals | | |
| 13 | Iron minerals | | | 35 | Sulfur | | |
| 14 | Titanium minerals | | | 36 | Talc | | |
| 15, | Kyanite | | | 37 | Zirconium | | |
| 16 | (a) Limestone | <u> </u> | | | | | |
| | (b) Lime | | | Others: | (specify) | į | |
| | (c) Whiting | | | | • | | |
| | Lithium minerals | | | 38 | · · · · · · · · · · · · · · · · · · | | |
| 18 | Magnesium minerals | | | 39 | | | |
| | Manganese minerals | | | | | | |
| | . Mica | | | | | | |
| | Mineral pigments | 1 1 | | | | | |

FIGURE 16. - Canvass Questionnaire Sent to the California Chemical Industry (plate 2).

B. Metals, Alloys and Compounds (Materials derived by mineral processing)

Check kind consumed and specify form in which product was obtained, and trade name, if any.

| Kind | Type or Form | Trade Name, if any | | Kind | Type or Form | Trade Name if any |
|---------------|-----------------|-----------------------|---------|---------------|-----------------|--|
| Example: | | | | | | |
| 43 Aluminum | Oxide | _ | | Nickel | | |
| 43 Aluminum | | | 67 | Phosphorus | | |
| 44 Antimony | | | 68 | Platinum | | |
| 45 Arsenic | | | | Potassium | | |
| 46 Beryllium | | | 70 | Silver | | |
| 47 Bismuth | | | | Strontium | | |
| 48 Boron | | · | | Sulfur | | |
| 49 Bromine | | | | Tantalum | | |
| 50 Cadmium | | | | Tin | | |
| 51 Calcium | | | 75. | Thorium | | |
| 52 Chromium | | | | Titanium | | |
| 53., Cobalt | | | 1 | (incl. Slags) | | |
| 54 Columbium | | |] 77. | Tungsten | | |
| (niobium) | | | 78. | Uranium | | ·· ·· ·· ·· ·· · · · · · · · · · · · · |
| 55 Copper | | | | Vanadium | | |
| 56 Gold | | | | Zinc | | |
| 57 Graphite | | | | Zirconium | | |
| 58 Iodine | | **** | 1 | | | |
| 59 Iron | | | Others: | (specify) | | |
| 60 Lead | | | """" | (opocity) | ļ | |
| 61 Lithium | | | 82. | | | |
| 62. Magnesium | | | 83. | | | |
| 63 Manganese | | | 84. | | | |
| 64 Mercury | | - | 85. | | | |
| 65 Molybdenum | | | 86 | | | |

II. SOURCE, QUANTITY, AND VALUE OF MINERAL RAW MATERIALS, METALS, ALLOYS, AND COMPOUNDS CONSUMED.

| EXAM | Item No. (a) | Type of Supplier (b) | Origin of Material (c) | Quantity Amount (d) | Consumed Unit (e) | Delivered Cost (f) Whichever is convenient (1) or (2) Per Unit Total | | Average freight charge per unit (g) | |
|----------|--------------------|----------------------|------------------------|---------------------|-------------------|--|--|---|-------------------|
| P. | 4 | Producer | Calif. | 68 | sh. tons | \$72,00 | | \$4.50 | |
| Ļ. | 43 | Producer | Ariz. | 20 | sh, tons | \$63.00 | | \$8.00 | |
| <u>5</u> | 43 | Sup. Ho. | Nev. | 86 | sh. tons | 1 400.00 | | \$6.50 | Acme Supply, Reno |
| | | | | | | | | | |

FIGURE 16. - Canvass Questionnaire Sent to the California Chemical Industry (plate 3).

| (Limits of chemical content, fineness, co Supply specifications sheet when possible | | ther established standard desig | nations, if any.) | | |
|--|--|---------------------------------|-------------------|--|--|
| Item No. from Sec. IA and/or IB | | | | | |
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| | | | | | |
| | | | | | |
| | | | | | |
| | if necessary.) | | | | |
| conditions equal? B. Would you consider using alternate m | inerals if available at lowe | er prices? | No Yes | | |
| If yes, list minerals now used (1) State possible alternatives (1) | | | | | |
| C. Would you prefer other minerals if cos | e mineral raw materials if costs were lower and other ninerals if available at lower prices? (2) (2) (3) (2) (3) (2) (3) (2) (3) (2) (3) (2) (3) (2) (3) (2) (4) available brochures, company reports, etc.) (b) (c) (d) data? | No Yes | | | |
| If yes, list minerals now used (1) | (2) | | | | |
| State preferred minerals (1) | | | | | |
| D. List your principal products (include (a) | available brochures, comp | any reports, etc.) | | | |
| Comments: | (a) | | | | |
| Joinments: | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| May the Bureau of Mines disclose your individual | | Yes No No | | | |
| The signature on this report constitutes a conset individual company data in this report unless the the preceding sentence has been checked. | | | | | |
| (NAME OF PERSON SIGNING REPORT) | | (OFFICIAL POSITION | | | |
| (SIGNATURE) | , | (DATE) | | | |

FIGURE 16. - Canvass Questionnaire Sent to the California Chemical Industry (plate 4).

Note: If you did not consume any of the items shown during 1960, please return forms in the enclosed self-addressed envelope which requires no postage.

INSTRUCTION SHEET (Bureau of Mines Questionnaire No. 6-1287-X on Minerals for the Chemical Industries)

Include all natural mineral raw materials and first-marketable-stage chemical products, regardless of source, where the total value of each item consumed at the plant covered by this report during 1960, or most recent 12-month period, was over \$1,000.

Section I. A. (minerals as they occur in nature) covers both crude minerals and concentrates which are either purchased or produced by you for use at this plant in the same chemical form as the exist in nature, except possibly extracts from brines (salines). Columns may be used to designate the mineral species as well as form, such as crude, concentrates, ground, lump, etc. If more space is needed, use separate sheet and tie in by item number.

Section I. B. (mineral products resulting from smelting or chemical process alterations) covers those mineral products derived from natural minerals as first-marketable-stage products, for example, lead arsenate produced at a smelter as the first commercially available form of arsenic. Another example of items included in this group is aluminum (or aluminum oxide) - the word "alumina" or "oxide" would be written in the first column after item 43. Do not include those products obtained for consumption which are beyond the first marketable stage; that is, items produced from materials which are already manufactured products. If in doubt, please list and we will make the final determination. Chapter 28 of the Standard Industrial Classification Manual will be used as a guide.

Section II covers sources, quantities, values, and transport costs of mineral raw materials that you consumed at this plant during the year. Col. (a)

Indicate kind of material consumed by entering appropriate item number from Section I. A. or B. Col. (b) Indicate type of supplier, such as producer, broker, another plant of your company, etc. Col. (c) Report name of State where material originated. If origin is now known, enter "unknown." Cols. (d & e) Report amount consumed and appropriate unit. Col. (f) Report average delivered cost of each commodity consumed. If the same material is obtained from more than one source, average unit costs or total costs may be combined, as shown in the examples, wherever possible. Col. (g) Show average freight rate for each item. Col. (h) If mineral raw materials are obtained through brokers or supply houses and origin is unknown, please give name and address of sources of supply in order to avoid duplications.

Section III covers the specification requirements that the supplier must meet. If available, include detailed specification sheets, that show the range in requirements the supplier must meet, or indicate ASTM or other standard specifications used. Please give details on any upgrading that you are required to do to the mineral raw materials before they are suitable for your use.

Section IV may indicate problem areas in mineral raw materials supply where the Bureau might provide additional assistance. If you have further thoughts along these lines, please include them.

Please give as many details as possible so that we can avoid duplication of figures in economic studies of the over-all supply situation.

FIGURE 16. - Canvass Questionnaire Sent to the California Chemical Industry (plate 5).